## Synthesis and Physico-chemical

 Studies on Hexacoordinate Silicates of 2,3-DihydroxynaphthaleneA. Suvitha<br>CYD01019

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Chapter 1 Introduction
Chapter 2 Experimental Methodology
Chapter 3 Synthesis and characterization of hexacoordinate silicate of 2,3-dihydroxynaphthalene with ammonium counter ion
Chapter 4 Single Crystal X-ray Structures of $\left[\left(n-\mathrm{C}_{4} \mathrm{H}_{9}\right)_{3} \mathrm{NH}\right]_{2}\left[\mathrm{Si}\left(\mathrm{C}_{10} \mathrm{H}_{6} \mathrm{O}_{2}\right)_{3}\right]$ and $\left[\left(i-\mathrm{C}_{4} \mathrm{H}_{9}\right)_{2} \mathrm{NH}_{2}\right]_{2}\left[\mathrm{Si}\left(\mathrm{C}_{10} \mathrm{H}_{6} \mathrm{O}_{2}\right)_{3}\right] .3 \mathrm{CH}_{3} \mathrm{CN}$

Chapter 5 Pyrolytic and hydrolytic stability of bis(ammonium)tris(2,3dihydroxynaphthalato)silicates: A study with relevance for biosilification

Chapter 6 Cyclic Voltammetric studies of bis(ammonium)tris(2,3dihydroxynaphthalato)silicate

Chapter 7 Synthesis and thermal studies on tris(2,3dihydroxynaphthalato)silicate with transition metal complexes as counter ions.

Summary and Conclusions

## Importance of 2,3-naphthalenediol

- specific competitive inhibitor of phenolase

A Rescigno, F Sollai, B Pisu, A Rinaldi, E Sanjust J Enz. Inh. Med. Chem. 2002, 17, 207-218

- optical material (its Boron complex)




Lim, HJ, Kim, SM, Lee, SJ, Opt. Mater., 2003, 21, 211-215

- uranium extraction
J. Rad. Nucl. Chem. 2002 253, 135-142
- extraction of Iron in picomolar concentration in sea water

$$
K=11.9 \quad(13.9)
$$

Van de Berg CMG Anal. Chem. 2006, 78, 156-163
Silicon pentacoordinate complexes were well studied structurally

$\left(\mathrm{R}=\mathrm{Ph}, \mathrm{n}-\mathrm{C}_{6} \mathrm{H}_{11}, \mathrm{Me}, \mathrm{MeO}\right)(\mathrm{n}=1,2)$


## OBJECTIVES OF THE STUDY

* To develop synthetic strategy for hexacoordinate silicates incorporating 2, 3-dihydroxynaphthalene with various counter cations such as alkyl ammonium ion or ethylenediamine complexes of 3d- transition metals.
* To investigate their structure and also their stability in presence of different counter ions under thermal and hydrolytic conditions.
* To study the redox behavior of 2,3-dihydroxynaphthalene ligand in hexacoordinate silicon environment.
*To utilize these silicates for the synthesis of catalytic materials such as mesoporous silica and metal silicates.

Chapter 3: Synthesis and Characterization of hexacoordinate silicates of
2,3-dihydroxynaphthalene
Synthesis of Tris(catecholato)silicates

M.L.Hoppe, R.M.Laine, J . Kampf, M.S. Gordon, L.W Angew Chem. 1993 105,283

J.V.Kingston, B.Varghese, M.N.S.Rao Main Group Chem. 2000,3,79

A.Rosenheim O.Sorge, Ber Dtsch. Chem. Ges 1920,53,932

## Synthesis of Hexacoordinate Silicates of 2,3- DHN



## List of compounds and their percentage Yield at RT

| Compd <br> no. | Bis(ammonium)tris(2,3- <br> dihydroxynaphthalato)silicate | Compound name | $\mathrm{pK}_{\mathrm{a}}$ of amines | \% Yield |
| :---: | :--- | :--- | :---: | :---: |
| 1 | Triethylammonium | TEASINAP | 10.75 | 96 |
| 2 | Tri-n-butylammonium | TnBASINAP | 11.95 | 92 |
| 3 | Diisobutylammonium | DIBASINAP | 12.78 | 93 |
| 4 | Disopropylammonium | DIPASINAP | 11.72 | 60 |
| 5 | Sec-Butylammonium | secBASINAP | 10.56 | 75 |
| 6 | t-Butylammonium | t-BASINAP | 10.68 | 65 |
| 7 | Pyrrolidinium | PydSINAP | 12.0 | 60 |
| 8 | Piperidinium | PidaSINAP | 10.70 | 72 |
| 9 | morpholinium | MopSINAP | 8.36 | 68 |
| 10 | N- Methylpiperazinium | NMPSINAP | 4.75 | 75 |
| 11 | 2 -Aminopyridinium | 2 AmSINAP | 6.82 | 70 |
| 12 | Anilinium | AniliniumSINAP | 30.6 | 45 |

## Advantages and Shortcomings

## Advantages

Reaction is feasible even at room temperature in good yield.
B By product of this reaction ethanol (green chemistry)
$\square$ This reaction is viable for a variety of amines

Shortcomings
$\square$ Reaction time is longer
$\square$ In acetonitrile medium product undergoes cleavage

## Effective Synthesis - Microwave Condition

* Kinetic enhancement - decrease of the energy of activation resulting from changes in the entropy of activation term

The temperature of alumina can differ from probe temperature by $100-200{ }^{\circ} \mathrm{C}$ The oil bath temperature set at $110{ }^{\circ} \mathrm{C}$ for $10,15,30$, and 60 min .

Bis(triethylammonium) tris(2,3-dihydroxynaphthalato)silicate

A. Suvitha, Babu Varghese, M.N.S. Rao, G.Sundararajan and B.Viswanathan Indian Journal of Chemistry $A_{9}$ (2006) 45A, 2193-2198.

## Comparison of Reaction Yield Under Different Conditions


$X=(1) \quad N\left(\mathrm{C}_{2} \mathrm{H}_{5}\right)_{3}$
(2) $N\left(n-C_{4} H_{9}\right)_{3}$
$[\mathrm{XH}]_{2}$
(3) $\mathrm{HN}\left(\mathrm{i}-\mathrm{C}_{3} \mathrm{H}_{7}\right)_{2}$
(4) $\mathrm{HN}\left(\mathrm{C}_{4} \mathrm{H}_{9}\right)_{2}$
(5) $\mathrm{O}\left(\mathrm{CH}_{2}\right)_{2} \mathrm{NH}$
(6) $t-\mathrm{C}_{4} \mathrm{H}_{9} \mathrm{NH}_{2}$

| Complexes | Reaction Conditions and yield |  |  |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
|  | RT |  | Microwave |  | Conventional |  |
|  | Time <br> $(\mathrm{hr})$ | Yield <br> $(\%)$ | Time (min) |  | Yield (\%) | Time (hr) |
|  |  |  |  |  |  |  |
| TEASINAP(1) | 4 | 96 | 7 | 95 | 1 | 92 |
| TnBASINAP(2) | 5 | 92 | 6 | 98 | 1 | 90 |
| DIPASINAP(3) | 4 | 60 | 7 | 88 | 1 | 75 |
| DnBASINAP(4) | 6 | 93 | 5 | 94 | 1 | 90 |
| MOPSINAP(5) | 4 | 60 | 7 | 90 | 1 | 88 |
| t-BASINAP(6) | 4 | 65 | 5 | 90 | 1 | 87 |

RT - Room temperature in acetonitrile solvent
MW - Microwave condition, neat reaction with excess amine
CH - conventional oil bath heating with excess amine without solvent

Analytical Data of Bis(ammonium)tris(2,3-dihydroxynaphthalato)silicate

|  | AmSINAP | IR ( $\mathrm{cm}^{-1}$ ) | Elemental analysis |  |  | MALDI MS Negative mode |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | C (\%) | H (\%) | N (\%) |  |
| 1 | TEASINAP | 3020,1586,1478,1266,1166,871. $846,742,692,640,583,484,420$ | $\begin{aligned} & 71.09 \\ & (71.39) \end{aligned}$ | $\begin{array}{\|l\|} \hline 6.96 \\ (7.08) \end{array}$ | $\begin{aligned} & \hline 4.10 \\ & (3.97) \end{aligned}$ | 503.1(100\%) |
| 2 | TnBASINAP | $\begin{aligned} & 3039,2960,2872,1586,1477,1381 \\ & , 1247,1166,871,850,738,688 \\ & 639,589,485,420 \end{aligned}$ | $\begin{aligned} & 73.83 \\ & (74.14) \end{aligned}$ | $\begin{gathered} 8.55 \\ (8.47) \end{gathered}$ | $\begin{gathered} 3.19 \\ (3.20) \end{gathered}$ | 503.3(100\%) |
| 3 | DIBASINAP | $\begin{aligned} & 3030,2986,1587,1477,1260,1167 \\ & , 871,846,744,686,744,689,640 \\ & 591,485,420 \\ & \hline \end{aligned}$ | $\begin{gathered} 70.71 \\ (71.39) \end{gathered}$ | $\begin{aligned} & 7.03 \\ & (7.08) \end{aligned}$ | $\begin{gathered} 4.33 \\ (3.97) \end{gathered}$ | 503.2(100\%) |
| 4 | DIPASINAP | $\begin{aligned} & 2962,2931,2868,1587, \\ & 1472,1261,1167,1108,871, \\ & 739,693,638,586,485 \end{aligned}$ | $\begin{aligned} & 72.4) \\ & (73.94) \end{aligned}$ | $\begin{aligned} & 7.71 \\ & (7.61) \end{aligned}$ | $\begin{gathered} 3.33 \\ (3.67) \end{gathered}$ | 503.5(100\%) |
| 5 | MOPSINAP | $\begin{aligned} & 3030,2937,2857,1586,1474,1274 \\ & , 1166,868,839,743,696,585,484 \\ & .419 \end{aligned}$ | $\begin{array}{\|c\|} \hline 74.93 \\ (74.83) \end{array}$ | $\begin{gathered} 7.73 \\ (7.62) \end{gathered}$ | $\begin{gathered} 3.28 \\ (3.23) \end{gathered}$ | 503.2(100\%) |
| 6 | NMPSINAP | 3020,1586,1478,1260,1166,871 <br> ,846,742,692,640,583,484,420 | $\begin{aligned} & 67.89 \\ & (68.04) \end{aligned}$ | $\begin{aligned} & 4.61 \\ & (4.51) \end{aligned}$ | $\begin{gathered} 4.07 \\ (4.17) \end{gathered}$ | $503.5(100 \%)$ 11 |


|  | AmSINAP | IR ( $\mathrm{cm}^{-1}$ ) | Elemental analysis |  |  | MALDI MS <br> Negativ e mode |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | C(\%) | $H(\%)$ | N(\%) |  |
| 7 | PidASINAP | $\begin{aligned} & 3050,2986,1587,1477,1265,1167 \\ & , 871,846,744,686,744,689,640 \\ & 591,485,420 \end{aligned}$ | $\begin{aligned} & 68.28 \\ & (68.14) \\ & (7.95) \end{aligned}$ | $\begin{gathered} \hline 6.58 \\ (6.29) \end{gathered}$ | 7.75 | $\begin{gathered} 503.9 \\ (100 \%) \end{gathered}$ |
| 8 | PYDASINAP | $\begin{aligned} & 3030,2986,1587,1477,1263,1167 \\ & .871,846,744,686,744,689,640, \\ & 591,485,420 \end{aligned}$ | $\begin{aligned} & 70.66 \\ & (70.56) \\ & (4.33) \end{aligned}$ | $\begin{aligned} & 5.87 \\ & (5.92) \end{aligned}$ | 4.55 | $\begin{gathered} 503.6 \\ (100 \%) \end{gathered}$ |
| 9 | SecBASINAP | 3020,1586,1478,1247,1166,871, 846,742,692,640,583,484,420 | $\begin{aligned} & 70.20) \\ & (70.12) \end{aligned}$ | $\begin{gathered} \hline 6.4 \\ (6.52) \end{gathered}$ | $\begin{gathered} 4.42 \\ (4.31) \end{gathered}$ | $\begin{gathered} 503.5 \\ (100 \%) \end{gathered}$ |
| 10 | t-BASINAP | $\begin{aligned} & 3026,2958,1587,1473,1257,1166 \\ & , 868,845,748,698,638,595,487 \\ & 421 \end{aligned}$ | $\begin{aligned} & 70.30) \\ & (70.12) \end{aligned}$ | $\begin{gathered} \hline 6.8 \\ (6.52) \end{gathered}$ | $\begin{gathered} \hline 4.32 \\ (4.31) \end{gathered}$ | $\begin{gathered} 503.2 \\ (100 \%) \end{gathered}$ |
| 11 | AniliniumSINAP | $\begin{aligned} & 3035,2958,1587,1473,1259,1166 \\ & , 868,845,748,698,638,595,487 \\ & 421 \end{aligned}$ | $\begin{aligned} & \hline 72.3) \\ & (72.48) \end{aligned}$ | $\begin{gathered} \hline 4.87 \\ (4.56) \end{gathered}$ | $\begin{gathered} \hline 4.12 \\ (4.22) \end{gathered}$ | $\begin{gathered} 503.5 \\ (100 \%) \end{gathered}$ |
| 12 | 2AmpySINAP | 3041,1586,1478,1266,1166,871, 846,742,692,640,583,484,420 | $\begin{array}{\|l\|} \hline 73.18 \\ (73.07) \\ \hline \end{array}$ | $\begin{aligned} & \hline 4.20 \\ & (4.09) \end{aligned}$ | $\begin{aligned} & 7.39 \\ & (7.19) \end{aligned}$ | $\begin{gathered} 503.7 \\ (100 \%) \end{gathered}$ |

NMR Data Table of Bis(ammonium)tris(2,3-dihydroxynaphthalato)silicate

|  | AmSINAP | ${ }^{1} \mathrm{H}$ NMR ( $\overline{0}$, ppm) | ${ }^{13} \mathrm{C}$ NMR ( $\overline{0}$, ppm) | $\begin{gathered} 29 \mathrm{Si} \\ \text { NMR (ठ, } \\ \mathrm{ppm}) \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: |
| 1 | TEASINAP | $\begin{aligned} & 7.40(m, 6 \mathrm{H}), 7.01(\mathrm{~m}, 6 \mathrm{H}), 6.68(\mathrm{~s}, 6 \mathrm{H}), \\ & 3.07(\mathrm{q}, 12 \mathrm{H}), 1.18(\mathrm{t}, 18 \mathrm{H}) \end{aligned}$ | $\begin{aligned} & 153.4,130.2,125.1 \\ & 122.1,103.4,46.1,7.6 \end{aligned}$ | -139.0 |
| 2 | TnBASINAP | $\begin{aligned} & 7.43(\mathrm{~m}, 6 \mathrm{H}), 7.08(\mathrm{~m}, 6 \mathrm{H}), 6.69(\mathrm{~s}, 6 \mathrm{H}), 3.2 \\ & 7(\mathrm{~m}, 6 \mathrm{H}), 1.71(\mathrm{~m}, 6 \mathrm{H}), 1.25(\mathrm{~m}, 6 \mathrm{H}), 0.74(\dagger, 9 \\ & \mathrm{H}) \end{aligned}$ | $\begin{aligned} & 152.30,129.65,125.24 \\ & 121.11,104.18,52.88,25.20 \\ & .11,13.45 \end{aligned}$ | -141.35 |
| 3 | DIPASINAP | $\begin{aligned} & 7.48(m, 6 \mathrm{H}), 7.11(\mathrm{~m}, 6 \mathrm{H}), 6.76(\mathrm{~s}, 6 \mathrm{H}) \\ & 3.50(\mathrm{sep}, 24 \mathrm{H}), .40(\mathrm{~d}, 4 \mathrm{H}) \end{aligned}$ | $\begin{aligned} & 153.81,130.59,126.20, \\ & 122.07,104.44,49.23, \\ & 19.44 \end{aligned}$ | -140.98 |
| 4 | DIBASINAP | $\begin{aligned} & \text { 6.75(s,6H),7.05(m,6H), 7.44(m,6H) } \\ & 0.90(\mathrm{~d}, 18 \mathrm{H}), 2.13(\mathrm{sep}, 3 \mathrm{H}), \\ & 2.98(\mathrm{~d}, 18 \mathrm{H}), \end{aligned}$ | $\begin{aligned} & 20.3,26.1,56.2 \\ & 104.7,122.3,126.3 \\ & 130.6,153.5 \end{aligned}$ | -143.9 |
| 5 | MOPSINAP | $\begin{aligned} & 7.46(\mathrm{~m}, 6 \mathrm{H}), 7.06(\mathrm{~m}, 6 \mathrm{H}), 6.79 \\ & (\mathrm{~s}, 6 \mathrm{H}), 3.91(\mathrm{~m}, 8 \mathrm{H}) ; 3.35(\mathrm{~b}, 4 \mathrm{H}), 3.32 \\ & (\mathrm{~m}, 8 \mathrm{H}) \end{aligned}$ | $\begin{aligned} & 153.53,131.00,126 \cdot 66,12 \\ & 2.6,105 \cdot 22,65 \cdot 17,45 \end{aligned}$ | -142.8 |
| 6 | NMPSINAP | $\begin{aligned} & 7.46(\mathrm{~m}, 6 \mathrm{H}), 7.06(\mathrm{~m}, 6 \mathrm{H}), \quad 6.79 \\ & (\mathrm{~s}, 6 \mathrm{H}), 2.30(\mathrm{~s}, 6 \mathrm{H}), 3.00(\dagger, 8 \mathrm{H}), 3.3(\dagger, 8 \mathrm{H}) \end{aligned}$ | $\begin{aligned} & 153.53,131.00,126.66,12 \\ & 2.6,105.22,46,57.4,43.1 \end{aligned}$ | -142.10 |


| 7 | PidaSINAP | $7.45(\mathrm{~m}, 6 \mathrm{H}), 7.05(\mathrm{~m}, 6 \mathrm{H})$, <br> $\mathbf{6 . 6 8 ( \mathrm { s } , 6 \mathrm { H } ) , 3 . 2 7}$$(\mathrm{m}, 6 \mathrm{H}), 1.71(\mathrm{~m}, 6 \mathrm{H}), 1.25(\mathrm{~m}, 6 \mathrm{H}), 0.74(\mathrm{t}, 9 \mathrm{H})$ <br> 8 |  |  |
| :--- | :--- | :--- | :--- | :--- |

Chapter 4 Single Crystal X-ray Structures of $\left[\left(n-\mathrm{C}_{4} \mathrm{H}_{9}\right)_{3} \mathrm{NH}\right]_{2}\left[\mathrm{Si}_{1}\left(\mathrm{C}_{10} \mathrm{H}_{6} \mathrm{O}_{2}\right)_{3}\right]$ \& $\left[\left(i-\mathrm{C}_{4} \mathrm{H}_{9}\right)_{2} \mathrm{NH}_{2}\right]_{2}\left[\mathrm{Si}\left(\mathrm{C}_{10} \mathrm{H}_{6} \mathrm{O}_{2}\right)_{3}\right] .3 \mathrm{CH}_{3} \mathrm{CN}$
> Bis(ammonium)tris(catecholato)silicates Si-O bond length ( $\AA$ ) details
$\left[(\mathrm{OH})\left(\mathrm{CH}_{2}\right)_{2} \mathrm{~N}(\mathrm{Me})_{2} \mathrm{H}^{+}\right]$

$$
\begin{aligned}
& \mathrm{Si}-\mathrm{O} 1-1.773 \\
& \mathrm{Si}-\mathrm{O} 2-1.791 \\
& \mathrm{Si}-\mathrm{O} 3-1.798
\end{aligned}
$$

1
$\left[\mathrm{HP}\left(\mathrm{BuNCH} 2 \mathrm{CH}_{2}\right)_{3} \mathrm{~N}\right]$

$$
\begin{aligned}
& \mathrm{Si}-\mathrm{O}(1)-1.7819 \\
& \mathrm{Si}-\mathrm{O}(2)-1.7882 \\
& \mathrm{Si}-O(3)-1.7848
\end{aligned}
$$

> H-bonding in the first 1-3 there is extended network has formed whereas in the case 4 there is no hydrogen bonding interaction is seen

## Bis(diisobutylammonium)tris(2,3-dihydroxynaphthalato)silicate



Crystal system - Triclinic
Space group - P-1
Hydrogen bonding
O...H-N
N...H-N

## Bis(tri-n-butylammonium)tris(2,3-dihydroxynaphthalato)silicate



## Crystal system - Tetragonal <br> Space group - P41 212 <br> Hydrogen bonding O....H-N

A. Suvitha, Babu Varghese, M.N.S. Rao, G.Sundararajan and B.Viswanathan Indian Journal of Chemistry A, (2006) 45A, 2193-2198.

Chapter 5 Pyrolytic and hydrolytic stability of bis(ammonium) tris(2,3-dihydroxynaphthalato)silicates: A study with relevance for biosilification
>2,3-DHN and ammonium surfactant - template for tube silicate synthesis

Isayama, M, Nomiyama, K, Yamaguchi Chem. Lett. 200534 462-463

$>$ Silica in diatoms are with Particle size $=50-100 \mathrm{~nm}$ with Pore size ranging from micro to nanoporous

Coradin et al curr. Sci 2005, 1(1), 73-82
> Ion conducting polymer by heating Ba [tris(ethylenedioxy)silicate(2-)] in presence of ethylene glycol at 120 degree

Chew, K. W.: Dunn, B.: Faltens, T.: Polymer Preprints, 1993, 34, 254-5.

## Counter ion effect on thermal stability

TGA of Bis(ammonium)tris(2,3-dihydroxynaphthalato)silicate


* Thermal stability of these derivatives lies in the following order $3^{\circ}>2^{\circ}>1$
* Spirosilane formation is not observed unlike in tris(catecholato)silicate

TGA -DTA data table of Bis(ammonium)tris(2,3-dihydroxynaphthalato)silicates

| Compd. | Decomposition I* |  |  | Decomposition II @ |  |  | Decomposition III\# |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Temp. range ( $\left.{ }^{\circ} \mathrm{C}\right)$ | Wt.loss <br> (\%) | DTA <br> $\left({ }^{\circ} \mathrm{C}\right)$ | Temp. range ( $\left.{ }^{\circ} \mathrm{C}\right)$ | Wt.loss <br> (\%) | DTA ( $\left.{ }^{\circ} \mathrm{C}\right)$ | Temp range ( $\left.{ }^{\circ} \mathrm{C}\right)$ | Wt.loss <br> (\%) | DTA ( $\left.{ }^{\circ} \mathrm{C}\right)$ |
| TnBASINAP | 50-290 | 13.9 | 227 | 225-375 | 49.55 | 347.0 | 375-800 | 27.43 | 610.9 |
| TEASINAP | 50-280 | 11.9 | 150 | 280-425 | 52.8 | 282.0 | 425-800 | 23.9 | - |
| DIPASINAP | 210-300 | 11.9 | - | 300-390 | 65.62 | - | 390-800 | 12.47 | - |
| DIBASINAP | 50-270 | 23.5 | - | 270-800 | 68.7 | - | - | - | - |
| MopSINAP | 50-290 | 11.16 | 255.1 | 290-390 | 38.28 | 316.4 | 390-900 | 38.47 | 688.2 |
| NMPSINAP | 50-250 | 2.65 | - | 150-350 | 14.59 | - | 305-800 | 75.60 | - |
| PIDASINAP | 50-325 | 30.1 | - | 325-800 | 61.1 | - | - | - | -- |
| PyDASINAP | 50-100 | 2.60 | - | 100-550 | 54.8 | - | 550-800 | 32.00 | -- |
| Sec-BASINAP | 50-145 | 3.38 |  | 145-294 | 30.9 | - | 294-800 | 48.10 | -- |
| t-BASINAP | 50-220 | 18.7 | 212.6 | 220-480 | 65.6 | 382.1 | 480-800 | 23.00 | 660.0 |
| 2AmPySINAP | 50-280 | 26.8 | - | 280-800 | 52.2 | --- | --- | ---- | ----- |

[^0]
## Hydrolysis of Complex in presence of water






309, 317 \& 324 nm


324, 335 nm


317, 324 \& 330 nm
> Silicon complexes decomposes to 2,3-dihdyroxynaphthalene, Alkyl ammonium hydroxide and silicic acid

Molybdate Blue Test

AmSINAP + $\mathrm{H}_{2} \mathrm{O}$
"Si(OH) $"$
$(\mathrm{Si}-\mathrm{O}-\mathrm{Si}-)_{n}$
$\mathrm{Si}(\mathrm{OH})_{4}$
"Si(OH) ${ }_{4}$ " $+\mathrm{C} 10 \mathrm{H} 8 \mathrm{O} 2+\mathrm{AmOH}$
$(\mathrm{Si}-\mathrm{O}-\mathrm{Si}-)_{\mathrm{n}}$
$\mathrm{Si}(\mathrm{OH})_{4}$
$\mathrm{H}_{2} \mathrm{SiO}_{3} \mathrm{MoO}_{4}{ }^{2-}$


## Silica - Hydrolytic and Pyrolytic Conditions

Bulk pyrolysis - Silicates as precursor - porous silica

> Silica obtained by pyrolysis is amorphous

## IR and XRD of Silica




- Silica has been characterised
$>$ XRD- amorphous
$\Rightarrow$ IR - Si-O stretch at $1103 \mathrm{~cm}^{-1}$



## TEM pictures of Silica



## SEM pictures of silica



TnBASINAP

tBASINAP


DIPASINAP

## EDAX and Selective area diffraction




- Silica obtained is amorphous -Diffraction pattern
- Qualitative composition of silica material - EDAX

Surface area and pore volume of silica obtained by pyrolysis

| Compound <br> name | Surface <br> area $/ \mathrm{m}^{2} \mathrm{~g}^{-1}$ | Pore <br> volume $/ \mathrm{cm}^{3} \mathrm{~g}^{-1}$ |
| :---: | :---: | :---: |
| t-BASINAP | 426.4 | 0.46 |
| DIPASINAP | 378.3 | 0.81 |
| TnBASINAP | 226.9 | 0.19 |

## Silica - Hydrolytic route




- XRD pattern shows the amorphous nature of silica
- IR gives $\mathrm{Si}-\mathrm{O}$ characteristic peak at $1103 \mathrm{~cm}^{-1}$


## TEM Picture of Silica-hydrolytic condition



SEM pictures of silica


TnBASINAP

tBASINAP


DIPASINAP

## EDAX and Selective area diffraction




- Silica obtained is amorphous -Diffraction pattern
- Qualitative composition of silica material - EDAX

Surface area and pore volume of silica obtained by hydrolysis

| Compound | Surface <br> area/m² $\mathrm{g}^{-1}$ | Pore <br> volume/ $\mathrm{cm}^{3} \mathrm{~g}^{-1}$ |
| :--- | :---: | :---: |
| t-BASINAP | 336.4 | 0.76 |
| DIPASINAP | 298.3 | 0.81 |
| TnBASINAP | 196.9 | 0.19 |

## Chapter -6 Cyclic Voltammetric studies of bis(ammonium) tris(2, 3-dihydroxynaphthalato)silicate

> Higher coordinate silicate with porphyrine and phthalocyanine were studied under electrochemical condition.
> 2,3 -dihydroxynaphthalene shows its redox potential at 700 mV in acetone
> Boron complexes of 2,3-dihydroxynaphthalene reported to have oxidation potential at 0.94 V
H.J.Lim, Opt. Mat. 2003 ,21, 1-3, 211-215

# Cyclic Voltammetric studies of AmSINAP 



Working electrode : Glassy carbon
 Reference electrode : $\mathrm{Ag} / \mathrm{AgCl}$ Counter electrode : $\mathrm{P} \dagger$

Supporting electrolyte: Tetrabutylammonium perchlorate in acetonitrile Compounds considered for the study are

Ammonium containing silicates with variety

1. ammonium ions
$2^{\circ}$ ammonium ions
$3^{\circ}$ ammonium ions
Cyclic ammonium ions
Aromatic ammonium ions

- sec- $\mathrm{C}_{4} \mathrm{H}_{9} \mathrm{NH}_{3}^{+}, \mathrm{t}-\mathrm{C}_{4} \mathrm{H}_{9} \mathrm{NH}_{3}{ }^{+}$
- $\left(i-\mathrm{C}_{3} \mathrm{H}_{7}\right)_{2} \mathrm{NH}_{2}{ }^{+},\left(i-\mathrm{C}_{4} \mathrm{H}_{9}\right)_{2} \mathrm{NH}_{2}$
- $\quad\left(\mathrm{C}_{2} \mathrm{H}_{5}\right)_{3} \mathrm{NH}^{+}\left(n-\mathrm{C}_{4} \mathrm{H}_{9}\right)_{3} \mathrm{NH}^{+}$
- $\mathrm{O}\left(\mathrm{CH}_{2}\right)_{4} \mathrm{NH}^{+}, \mathrm{CH}_{3} \mathrm{~N}^{2}\left(\mathrm{CH}_{2}\right)_{4} \mathrm{NH}_{2}{ }^{+}$,
- $\mathrm{C}_{6} \mathrm{H}_{5} \mathrm{NH}_{3}{ }^{+}, \mathrm{C} 6 \mathrm{H} 4 \mathrm{~N}\left(\mathrm{NH}_{3}\right)^{+}$


## Voltammogram of silicon complexes

Voltammagram of boron complexes(Lit.)



Lim, HJ, Kim, SM, Lee, SJ Opt. Mat. 2002, 21, 211-215

* $1^{\text {st }}$ oxidation potential varies from $0.339-0.487 \mathrm{~V}$
* $2^{\text {nd }}$ and $3^{\text {rd }}$ oxidation potential not much varied with respect to counter ion.

Cyclic Voltammetric data of Bis(ammonium)tris(2,3dihydroxynaphthalato)silicate

| Oxidation potential (Voltage) |  |  |  |
| :---: | :---: | :---: | :---: |
| AmSINAP | $1^{\text {st }}$ | $2^{\text {nd }}$ | 3rd $^{\text {rd }}$ |
| TEA | 0.372 | 0.604 | 0.987 |
| TnBA | 0.473 | 0.683 | 0.966 |
| DIPA | 0.409 | 0.670 | 0.968 |
| DIBA | 0.240 | 0.601 | 0.953 |
| Mop | 0.339 | 0.695 | 0.973 |
| Pida | 0.355 | 0.621 | 0.955 |
| Pyda | 0.355 | 0.592 | 0.968 |
| NMP | 0.428 | 0.634 | 0.961 |
| t-BA | 0.420 | 0.668 | 0.968 |
| SecBA | 0.435 | 0.652 | 0.943 |
| 2-AmPy | 0.487 | 0.693 | 0.966 |
| Aniline | 0.408 | 0.574 | 0.917 |

Chemical oxidation of tris(2,3-dihydroxynaphthalato)silicate



* Oxidised species of 2,3-dihydroxynaphthalene - 2,3 -naphthoquinone
* Aqueous KIO3 - oxidising agent


## Cyclic Voltammogram at different scan rates




Randles-Sevick equation

$$
\begin{aligned}
& \text { Ip=Peak current } \\
& C_{\text {analy }}=\text { bulk conc. } \\
& A=\text { electrode area } \\
& n=\text { no. of electron } \\
& D=\text { diffusion coeffic } \\
& v=\text { scan rate }
\end{aligned}
$$

$$
\text { Ip }=0.4463 n F A(n F / R T)^{1 / 2} D^{1 / 2} v^{1 / 2} C_{\text {analyte }} \quad \begin{aligned}
& \mathrm{D}=\text { diffusion coefficient } \\
& \mathrm{v}=\text { scan rate }
\end{aligned}
$$

$>$ As scan rate increases current increase - diffusion controlled process

## Electrochemical stability



Multiple cycle voltammogram of tri-n-butylammonium containing tris(2,3-dihydroxynaphthalato)silicate recorded at sweep rate of $50 \mathrm{mV} / \mathrm{s}$

After three cycle the aniodic current remains constant stability

Chapter -7 Synthesis and thermal studies on tris(2,3dihydroxynaphthalato) silicate with transition metal complexes as counter ions

* Higher coordinate silicates exist as ion pairs -

Metal ion recovery from wastes and photographic hypo solution

* Tris(catecholato)silicates as Precursor -
metal silicate at lower temperature
P. Bindu, J V Kingston, M.N.Sudheendra Rao Polyhedron, 2004, 23, 679-686


## Synthesis

## Metal ethylenediamine complex

$$
\begin{aligned}
& \mathrm{MX} . \mathrm{nH}_{2} \mathrm{O}+\mathrm{C}_{2} \mathrm{H}_{8} \mathrm{~N}_{2} \xrightarrow{\mathrm{MeOH}} \begin{array}{l}
\mathrm{M}=\mathrm{Cr}^{3+}, \mathrm{Mn}^{2+}, \mathrm{Fe}^{2+}, \mathrm{Co}^{2+}, \mathrm{Ni}^{2+}, \mathrm{Cu}^{2+}, \mathrm{Zn}^{2+} \\
n=2,3, \mathrm{X}=\mathrm{SO}_{4}^{2-}, \mathrm{Cl}^{-}, \mathrm{Br}^{-}
\end{array}
\end{aligned}
$$

Transition metal silicates

$$
\begin{gathered}
(\mathrm{AmH})_{2}\left[\mathrm{Si}\left(\mathrm{C}_{10} \mathrm{H}_{6} \mathrm{O}_{2}\right)_{3}\right]+\left[\mathrm{M}(\mathrm{en})_{n}\right] \mathrm{X} \xrightarrow[\mathrm{RT}, 2 \mathrm{Mr} .]{\mathrm{MeH}-\mathrm{ACN}}\left[\mathrm{M}(\mathrm{en})_{n}\right]\left[\left(\mathrm{Si}\left(\mathrm{C}_{10} \mathrm{H}_{6} \mathrm{O}_{2}\right)_{3}\right]+\mathrm{AmHX}\right. \\
M=\mathrm{Cr}^{3+}, \mathrm{Mn}^{2+}, \mathrm{Fe}^{2+}, \mathrm{Co}^{2+}, \mathrm{Ni}^{2+}, \mathrm{Cu}^{2+}, \mathrm{Zn}^{2+} \\
n=2,3, X=\mathrm{SO}_{4}^{2-}, \mathrm{Cl}^{-}, \mathrm{Br}^{-}
\end{gathered}
$$

> All ion-exchanged ion pair are insoluble in most of the organic solvents

Spectral Data of tris(2,3-dihydroxynaphthalato)silicate with transition metal complexes

| S.No | Compd. | UV-Vis. <br> $\left(\lambda_{\text {max. }}\right.$ <br> nm) | IR(cm $\left.{ }^{-1}\right)$ | $\%$ <br> Yield |
| :--- | :--- | :---: | :--- | :---: |
| 1. | CrSINAP | 457 | $3226,3092,2956,1556,1472,1262$ <br> $1168,1112,870,752,585,456$ | 42 |
| 2. | MnSINAP | 617 | $3331,3270,2930,1585,1473,1263$ <br> $1167,1111,870,755,585,485$ | 81 |
| 3. | FeSINAP | 570 | $3322,3254,2934,1586,1474,1264$ <br> $1167,1111,871,755,690,585,485$ | 94 |
| 4. | CoSINAP | 488 | $3330,3274,2936,1585,1475,1264$ <br> $1168,1110,871,755,690,583,485$ | 78 |
| 5. | NiSINAP | 550 | $3300,3221,3021,1586,1473,1263$ <br> $1167,1111,871,756,690,588,485$ | 81 |
| 6. | CuSINAP | 545 | $3312,3219,2924,1584,1473,1264$ <br> $1166,1112,871,756,686,588,485$ | 67 |
| 7. | ZnSINAP | -- | $3336,3276,2937,1585,1473,1264$ <br> $1167,1111,870,755,688,585,486$ | 89 |

Analytical Data of tris(2,3-dihydroxynaphthalato)silicate with transition metal complexes

| Comp | MALDI-MS |  | Elemental Analysis (\%) |  |  |  |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Positive | Negative | $C$ | H | N | M |
| CrSINAP | 234 | 502.9 | 56.14 | 5.45 | 10.91 | 6.68 |
|  |  |  | $(56.32)$ | $(5.64)$ | $(10.67)$ | $(6.75)$ |
| MnSINAP | 61.8 | 503.3 | 57.96 | 5.41 | 10.98 | 7.38 |
|  |  |  | $(58.62)$ | $(5.69)$ | $(11.39)$ | $(7.45)$ |
| FeSINAP | 235 | 503.3 | 55.86 | 5.43 | 10.86 | 7.28 |
|  |  |  | $(55.93)$ | $(5.62)$ | $(11.02)$ | $(7.56)$ |
| CoSINAP | 61.8 | 503.5 | 55.61 | 5.41 | 10.81 | 7.32 |
|  |  |  | $(55.36)$ | $(5.46)$ | $(10.67)$ | $(7.58)$ |
| NiSINAP | 239 | - | 58.32 | 5.63 | 11.3 | 8.12 |
|  |  |  | $(58.63)$ | $(5.69)$ | $(11.54)$ | $(7.92)$ |
|  |  |  |  |  |  |  |
| CuSINAP | 61.8 | 503.0 | 57.98 | 5.67 | 11.26 | 8.33 |
|  | 184 |  | $(57.92)$ | $(5.46)$ | $(11.34)$ | $(8.52)$ |
| ZnSINAP | 184 | 503.0 | 58.14 | 4.89 | 11.05 | 8.48 |
|  |  |  | $(57.80)$ | $(5.62)$ | $(11.24)$ | $(8.75)$ |




MnSINAP $=5.08 \mathrm{BM}$ CuSINAP $=1.98 \mathrm{BM}$ CoSINAP = diamagnetic

MnSICAT - 5.08BM
CuSICAT - 1.65BM
P. Bindu, J V Kingston, M.N.Sudheendra Rao Polyhedron, 2004, 23, 679-686

## Thermal studies - TGA-DTA

| Compd. | Decomposition le |  |  | Decomposition II* |  |  | Decomposition III\# |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Temp. range ( $\left.{ }^{\circ} \mathrm{C}\right)$ | Wt.loss <br> (\%) | DTA <br> ( $\left.{ }^{\circ} \mathrm{C}\right)$ | Temp. range $\left({ }^{\circ} \mathrm{C}\right)$ | Wt.loss (\%) | DTA ( $\left.{ }^{\circ} \mathrm{C}\right)$ | Temp range ( $\left.{ }^{\circ} \mathrm{C}\right)$ | Wt.Ioss <br> (\%) | DTA ( $\left.{ }^{\circ} \mathrm{C}\right)$ |
| CrSINAP | 50-185 | $\begin{aligned} & 16.39 \\ & (15.95) \end{aligned}$ |  | 185-275 | 6.89 | - | 275-800 | 39.77 | - |
| MnSINAP | 50-125 | 5.75 | 106 | 125-40 | 23.41 | -596 | 400-789 | 23.12 | 666 |
| FeSINAP | 50-175 | 5.63 | 106 | 175-475 | 38.7 | 310 | 475-790 | 17.6 | - |
| CoSINAP | 50-150 | 10.58 | 130 | 150-270 | 9.11 | 233 | 270-780 | 41.09 | - |
| NiSINAP | 50-280 | 10.37 | 146.7 | 280-420 | 12.56 | 349.1 | 420-700 | 36.93 | 840 |
| CuSINAP | 50-275 | 3.48 | - | 275-450 | 49.28 | 336 | 400-700 | 14.99 | - |
| ZnSINAP ${ }^{1}$ | 50-275 | 12.96 | 135.9 | 275-400 | 24.32 | 358.3 | 400-700 | 34.57 | 590 |

@- elimination ethylenediamine

*     - loss of ethylenediamine/ethylenediammoniumNaphthalato
\#-2,3-dihydroxynaphthalene Incomplete decomposition


## Pyrolysis of $\left[\mathrm{M}(\mathrm{en})_{\mathrm{n}}\right]\left[\left(\mathrm{Si}\left(\mathrm{C}_{10} \mathrm{H}_{6} \mathrm{O}_{2}\right)_{3}\right]\right.$

*Transition metal complexes containing silicates -
Pyrolysed at $800^{\circ} \mathrm{C}$ for 3 hrs in muffle furnace

$$
\begin{aligned}
& {\left[M(e n)_{n}\right]\left[\left(\mathrm{Si}_{2}\left(\mathrm{C}_{10} \mathrm{H}_{6} \mathrm{O}_{2}\right)_{3}\right]\right.} \\
& M=\mathrm{Cr}^{3+}, \mathrm{Mn}^{2+}, \mathrm{Fe}^{2+}, \mathrm{Co}^{2+}, \mathrm{Ni}^{2+}, \mathrm{Cu}^{2+}, \mathrm{Zn}^{2+} \\
& \mathrm{n}=2,3, X=\mathrm{SO}_{4}^{2-}, \mathrm{Cl}^{-}, \mathrm{Br}^{-}
\end{aligned}
$$

* Products obtained are characterized to be mixture of silicametal oxide

Physico chemical properties of metal oxide silica obtained from metal containing precursors

| Compd | Surface <br> Area( $\mathrm{m}^{2} / \mathrm{g}$ ) | Specific pore volume$\left(\mathrm{cm}^{3} / \mathrm{g}\right)$ | $\mathrm{d}_{\text {hkl }}(\AA)^{\#}$ |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | Observed | lit for MO |
| $\mathrm{Cr}_{2} \mathrm{O}_{3}+\mathrm{SiO}_{2}$ | 94.4 | 0.18 | 2.664, 2.476,3.629 | 2.668,2.476,3.628 |
| $\mathrm{MnO}+\mathrm{SiO}_{2}$ | 9.8 | 0.02 | 2.561, 2.309, 2.298, | 2.565, 2.319, 2.161 |
| $\mathrm{Fe}_{2} \mathrm{O}_{3}+\mathrm{SiO}_{2}$ | 3.7 | 0.03 | 3685, 2.705, 2.520 | 3.684,2.704,2.523 |
| $\mathrm{Co}_{2} \mathrm{O}_{3}+\mathrm{SiO}_{2}$ | 205 | 0.36 | $2.870,2.300,1.780$ | 2.868,2.302,1.780 |
| $\mathrm{CuO}+\mathrm{SiO}_{2}$ | 200 | 0.47 | $2.450,2.122,1.50$ | 2.454,2.128,1.505 |
| $\mathrm{NiO}+\mathrm{SiO}_{2}$ | 113 | 0.19 | 2.411, 2.088 | 2.414, 2.100 |
| $\mathrm{ZnO}+\mathrm{SiO}_{2}$ | 55.8 | 0.28 | $2.478,2.607,2.817$ | 2.479,2.608,2.820 |

## TEM of silica and cobalt (III) Oxide



## Particle size in 8-10 nm

## SEM Picture of Silica-metal oxide


(a) $\mathrm{CuO}+\mathrm{SiO}_{2}$ (b) $\mathrm{NiO}+\mathrm{SiO}_{2}$ (c) $\mathrm{Fe}_{2} \mathrm{O}_{3}+\mathrm{SiO}_{2}$ (d) $\mathrm{Co}_{2} \mathrm{O}_{3}+\mathrm{SiO}_{2}$ (e) $\mathrm{Cr}_{2} \mathrm{O}_{3}+\mathrm{SiO}_{2}$ (f) $\mathrm{ZnO}+\mathrm{SiO}_{2}$ and (g) $\mathrm{MnO}+\mathrm{SiO}^{2}$

Particle size ranges from $2-15 \mu \mathrm{~m}$

## Summary and Conclusions

$\checkmark$ Microwave method is an effective and eco-friendly method for the synthesis of hexacoordinate silicates of 2,3-dihydroxynaphthalene.

Single X-ray structure studies reveal that the number of hydrogen bonding increases from $3^{\circ}$ to $2^{\circ}$ ammonium ion; however there is no extended H-bonding network or $\pi$-stacking.
$\checkmark$ The thermal stability varies with counter ion in the order of $3^{\circ}>2^{\circ}>1^{\circ}$.
$\checkmark$ The tris(2,3-dihydroxynaphthalato)silicates under pyrolytic and hydrolytic conditions yielded mesoporus silica with high surface area.
$\checkmark$ These silicates undergo decomposition in ethanol water mixture, leads to ammonium naphthalate and silicic acid formation.
$\checkmark$ The rate of silicic acid formation from the breakdown of polymerized silica varies with the counter ion.

Under electrochemical conditions, the naphthalato of silicate gives three anoidic peak potential First oxidation peak is sensitive to variation in the counter ion.
$\checkmark$ Transition metal containing silicates are synthesized by ion exchange reaction, which on pyrolysis lead to a mixture of metal oxide and silica with lower surface area compared pure silica.

## Acknowledgements

Grateful thanks are due to

## Prof G.Sundararajan <br> Prof B.Viswanathan

Dr Babu Varghese for his help and involvement in the single crystal X-Ray studies

Past and Present Heads of Chemistry and SAIF

All Doctoral Committee members

Dr.T.Pradeep for MALDI MS measurements
Mr.Narayanan for thermal and surface area measurements
Mr.Mohan for NMR measurement
Mr.Esakkimuthu, Mrs Bhavani, Mrs Lalitha,Dr. Moni and Dr.Baby
Mr sivaramakrishnan
Prof B.S. Murthy (Metalur.) for TEM facility and Mrs Kanchanamala
All non teaching staffs
All friends and research scholars
Last but not least My Almighty God

## THANK YOU

## Answers for the Examiners questions

1. In the report line 5 : If lack of space around the oxygen is given as the reason for rarity of hexacoordination at silicon what about SiF6 which is a huge industrial waste?
In nature, the rarity of isolated hexacoordinate silicates with oxygen is due to their readiness to form the extended network, under normal pressure of oxygen. SiF62- is the major byproduct, in the fertilizer industry. If we compare the electronegativity of oxygen and Fluorine we can see that Fluorine has higher electronegative which is the key for stabilization and driving force for the formation of the highercoordinate silicon compounds.
2. P.1, line 5: Silicon doped with germanium? Please check

Silicon can be doped with other elements to adjust its electrical response by controlling the number and charge of current carriers
3. P. 2 line 15: What about silylenes that are also low-coordinate?

Yes. They are very reactive species that can be stabilized with bulky substituent on it.
They can be trapped using methanol.
4. P. 48 line 15 What is the pink colour of the solution due to?

Due to solvent interaction we observe such a colour .
5. Table 4.1: The important parameters $R$ and $w R$ are missing. They must be given. Also GOOF as reported for compound IV is too low
(Checkcif would have helped to find out the problems if any).
Although this can be changed by suitably altering the other parameters,
it would be nice to check it carefully.
GOOF $=\left[\Sigma\left(\mathrm{W}(\mathrm{Fo})^{2}-(\mathrm{Fc})^{2}\right)^{2} \backslash(\mathrm{n}-\mathrm{p})\right]^{112}$
Fo $^{2}$ - intensity observed $\quad \mathrm{n}$ - no. of reflection $\quad$ - statistical weigh
$\mathrm{Fc}^{2}$ - intensity calculated $\quad \mathrm{p}$ - no of parameters
6.P 77: What does the candidate mean by
'symmetry was not been observed in the unit cell?
When we see the packing diagram in Fig 4.3 we can see the C 2 axis of symmetry along the diagonal. However, no such symmetry was observed in packing diagram that is shown in Fig 4.6.
7. P 54 and Table in $p 61$. Where is the assignments of ${ }^{13} \mathrm{C}$ chemical shifts why there was 5 peaks for dihydroxynaphthalene ligand
Due to C 2 symmetry present in the naphthalene ring there are only 5 peaks for the ten carbon atoms that are present.

8. What is the error associated with ${ }^{29}$ Si chemical shifts the accuracy varies from one to two decimal places for the compounds

Due to solubility problem, some of the spectra are recorded in solid state and few others in solution.
9. What is the idealized point group symmetry for $\left[\mathrm{Si}(\mathrm{naph})_{3}\right]^{2-}$ ion

Idealized 2-fold symmetry is present and approximate 3-fold symmetry is present
10. If the compound IV crystallized in p41212(p.66) what does it mean

00 I reflections -I , not a multiple if 4 is systematically absent showing $4_{1}$ screw Parallel to C axis. $2_{1}$ along a axis $\mathrm{h}, 00$ (multiples of 2 is present) and 2 screw is Present in the face diagonal of ab plane on analysing our data for compound IV
11. Have you made any attempt to use optically active ammonium cation to resolve $\left[\mathrm{Si}(\text { naph })_{3}\right]^{2-}$ ion
NO. Since the optical purity of the tris(2,3-dihydroxynaphthalato)silicate was not studied no attempt has been made to resolve it with chiral amine.
12.If the crystal structure reflects highest symmetry present in $\left[\mathrm{Si}(\text { naph })_{3}\right]$ ion. What Crystal system the compound is expected to crystallize in
Cubic -crystal system with P 23 space group
13. p. 86 If 2,3-dihydroxynaphthalene ligands are eliminated as shown in scheme 5.1 it does not account for the formation of SiO . where does Si get two oxygen atoms

Two oxygen atom is from the solvent moiety adsorbed in silicate molecule.
14. Why the $X$-ray powder diffraction pattern in Fig 5.3 show a peak at $2 \Theta \sim 23^{\circ}$ and yet the sample is amorphous

No sharp peak is observed at $2 \Theta \sim 23^{\circ}$ but only ill defined broad peak is observed due tol Amorphous nature of silica
15. The discussion on SEM (fig 5.6 in page 90) is very scanty. How is it correlated to TEM results in Fig 5.4 How can fig 5.6 be understood along with fig 5.5 a how can You explain the surface area and pore volumes in the light of SEM and TEM It is the Same problem in p 95 and 96. Explain the correlation between Fig 5.11 and Table 5.3

From the SEM and TEM we could arrive at the morphology and size distribution of the particles: A detail explanation will be included. Amorphous nature of silica was confirmed from the SAD shown in Figure5.5a, their particle shapes were observed using SEM that are shown in Fig 5.6. Since the SEM and TEM images are not so clear to calculate pore volume, we used BJH for arriving at the pore volume and BET method for measurement of surface area. From the SEM picture we can observe the shape of silica which helps us to understand the surface area variation. Two of the derivatives that are having the spherical shape, hence a higher surface area compare to the tubular shape silica.
16. Explain Fig 5.9 in p 93. what does peak at 22.4 refer to

Due to 101 plane in tetragonal system of cristobalite(89-3606)

## 17. What is reprography Explain

Reprography - Reprography is a general term for the reproduction of documents or images especially those that are virtually indistinguishable from the original. Reprography can be by mechanical, electronic, or photographic means such as photocopying or xerography, scanning, digital printing, nd photography.(These silicates plays a role of toners and charge controlling agents in reprographic materials)


[^0]:    *Loss of solvent/water
    @ loss of ammonium naphthalate/2,3-dihydroxynaphthalene
    \# loss of 2,3-dihydroxynaphthalene(no.)

