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# ENHANCED PHOTOCATALYTIC H<sub>2</sub> PRODUCTION OVER CdS-ZnS SUPPORTED ON SUPER BASIC OXIDES\*

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Abstract—CdS–ZnS photocatalyst supported on different super basic oxides have been prepared, characterized and tested for H<sub>2</sub> production from a sulfide/sulfite mixture using a halogen lamp source. The results obtained from the 30 wt% Li<sub>2</sub>O–MgO support, used photocatalyst gave the highest amount of H<sub>2</sub> production 316  $\mu$ L/h compared to bear-MgO supported system and the other Li concentrations doped MgO supported CdS–ZnS catalysts. The importance of super basic properties of the used support is substantiated for the high photocatalytic activity obtained. © 1998 International Association for Hydrogen Energy

## INTRODUCTION

In our laboratory, recent work has established that a basic support like MgO shows a better performance in  $H_2$  production by CdS–ZnS from a sulfide/sulfite substrate than to  $\gamma$ -Al<sub>2</sub>O<sub>3</sub> support which is an acidic oxide [1]. Efforts have been made here to investigate this avenue still further. In base catalysed reactions, reactant acts as acid towards catalyst which acts as base. It seemed therefore of interest to investigate the photodecomposition of  $H_2S$  under super basic oxide supported catalysts.

Basic oxides, either of alkali metals or of alkaline earth metals are doped on the support to enhance its properties making it an super basic oxide support. The known base catalyst support now planned is Li-doped MgO and in so far as we are aware, there have been no reports regarding the usage of this system for this proposed test reaction. Within this framework, we have carried out a study on photocatalytic H<sub>2</sub> production studies using different loadings of Li in MgO sample and also La and Pb promoted MgO. The Li<sup>+</sup> doping to MgO introduces an extra charge in the system. Also the effects of CaO, La<sub>2</sub>O<sub>3</sub> and Li<sub>2</sub>O which are basic supports are also used to compare with MgO supported catalysts.

MgO is a catalytic support which does not contain redox-active metal centres [2]. Basic promoter doping on MgO causes the metal oxides to enter its crystal lattice thus making it attain slight p-type property [3]. The ionic radius of Li<sup>+</sup> is 0.68 and Mg<sup>2+</sup> is 0.65 hence it introduces more basic sites on the Mg<sup>2+</sup> ion. Li doping seems to facilitate the separation of photoelectron/holes at the interface and thus enhance the catalytic systems ability to abstract a proton [4]. The basic promoters might be helping in this way to enhance the intimate contact between CdS and ZnS. The semiconductor on an oxide support is said to have an bonding interaction between the interface. Thus, we report here the success in getting enhanced hydrogen yields by using super basic oxide support for the immobilization of CdS–ZnS photoactive material. Also the catalytic activities trend is correlated with the strength of acid/base properties measured for the photocatalysts.

## **EXPERIMENTAL**

Powder catalysts of Li<sub>2</sub>O–MgO containing 10, 20, 30, 40 and 50 wt% of Li were prepared from LiOH and MgO (commercial surface areas  $170 \text{ m}^2/\text{gm}$ ) and then activated at 450°C in air. CaO, PbO, La<sub>2</sub>O<sub>3</sub>, Cs<sub>2</sub>O, K<sub>2</sub>O and Na<sub>2</sub>O were prepared by their respective nitrate, carbonate and chloride salts (laboratory grade). Commercial samples of CaO and Sm<sub>2</sub>O<sub>3</sub> were used. 10 wt% CdS–ZnS (1:1) loadings were given on all the promoted supports, and calcined at 350°C for 3 h. 10 wt% CdS–ZnS (1:1) system is chosen as it is giving the best catalytic activity as reported earlier [1].

The photocatalytic experiments were performed in a conventional batch reactor of the type described previously [1]. The UV-visible spectra of the samples were derived from Shimadzu 240 spectrophotometer. SEM photographs of the samples were taken using an Hitachi

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S-520 and for XRD analysis, a Phillips (Holland) instrument was used with  $CuK_{\alpha}$  radiation. Basicity was measured using benzoic acid titrations.

### **RESULTS AND DISCUSSION**

UV-visible spectra of the samples showed two peaks at 320 nm and 520 nm indicating the presence of CdS– ZnS respectively and no formation of homogeneous solid solutions. A typical UV spectra of CdS–ZnS supported system is given in Fig. 1.

The diffraction studies reveal that supported CdS–ZnS exhibit hexagonal crystal structures. MgO supported samples showed traces of Mg(OH)<sub>2</sub>. XRD of the Lipromoted samples indicated intense Li<sub>2</sub>O, and less intense LiOH peaks, at lower loadings of Li<sub>2</sub>O; and at higher loadings of Li<sub>2</sub>O, samples show more intense LiOH peaks and less intense Li<sub>2</sub>O peaks. Laboratory made CaO exhibiting less activity than CaO (commercial), shows the presence of Ca(OH)<sub>2</sub> as well as a cubic structure, in its XRD data.

SEM data of the Li-doped MgO samples exhibits that 10 wt% doped sample has CdS-ZnS partly amorphous but it is spread uniformly on the surface. 20 and 30 wt% unsupported Li<sub>2</sub>O-MgO show lot of formation of LiOH which is not seen on supported 20 and 30 wt% Li<sub>2</sub>O-MgO catalysts. There is formation of a porous Li<sub>2</sub>O on the surface making these catalysts porous and thus exhibiting good activity. At higher loadings of Li<sub>2</sub>O on MgO more of LiOH formation is seen on the surface, thus decreasing its activity. Upto 30 wt% Li<sub>2</sub>O-MgO; SEM photographs show good flake-like distribution of CdS-ZnS. 50 wt% Li<sub>2</sub>O-MgO has more LiOH and CdS-ZnS (phases separated) on the surface attributing to its decrease in photoactivity. 10 wt% K<sub>2</sub>O is found to be best promoter for MgO producing 243.7 µmoles/h and its SEM photographs show good distribution of K<sub>2</sub>O and MgO without any formation of Mg(OH)<sub>2</sub> on the surface.

Distribution of photocatalyst over CaO (commercial) surface, is better than CaO used from the laboratory made sample. Promoters on CaO give its surface a porous nature changing its morphology and activity. Li-promoted CaO exhibits good phase separation and crystallites on the surface as is seen by SEM data. Typical SEM Photographs of some of the samples are given in Fig. 2.

Activity data of all catalysts are given in Table 1. Activity and basicity values of some catalysts are correlated in Table 2. 10 wt% CdS–ZnS (1:1)/30 wt% Li<sub>2</sub>O is exhibiting maximum activity producing 316  $\mu$ moles/h. 10 wt% K<sub>2</sub>O is found to be the best promoter for MgO producing 243.7  $\mu$ moles/h. Commercial CaO is found to be the best support producing 196.4  $\mu$ moles/h.

It is observed that basicity is one of the factors determining the activity and the samples show a correlation between the basicity level and the activity level. But in the case of supports like  $Cs_2O$ -CaO support, for CdS-ZnS show different activity surprisingly at the same basicity level. For Li<sub>2</sub>O-MgO samples there is an increase in photocatalytic activity with increase in basicity. It is also observed that there is no direct correlation between the wt% of promoter and the basicity for some samples. At different wt% of the promoter, the basicity is found to be different for each promoter and support.

#### CONCLUSIONS

Efforts have been made to develop a CdS–ZnS based super basic oxide support. The support with 30 wt% of Li<sub>2</sub>O–MgO having the highest basicity produces maximum amount of H<sub>2</sub>. Apart from MgO various other supports have been tried out and CaO is found to be a good support. Promoted CaO samples also exhibit good activity. Currently work is in progress to develop other characterization studies and also develop other basic supports.



Fig. 1. UV spectra of a typical CdS-ZnS supported photocatalyst.

(a) 20 wt% Li<sub>2</sub>O-MgO

(b) 30 wt% Li<sub>2</sub>O.MgO

(c) 50 wt% Li<sub>2</sub>O-MgO

 (d) 10 wt% K2O-MgO
 (e) 10 wt% K2O-CaO
 (f) 10 wt% Li2O.CaO

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 $\begin{array}{c} \label{eq:Fig. 2. SEM photographs of 10 wt\% CdS-ZnS supported over different supports; (a) 20 wt\% Li_2O-MgO, (b) 30 wt\% Li_2O-MgO, (c) 50 wt\% Li_2O-MgO, (d) 10 wt\% K_2O-MgO, (e) 10 wt\% K_2O-CaO, (f) 10 wt\% Li_2O-CaO. \end{array}$ 









Table 1. Hydrogen production of 10 wt% of CdS-ZnS (1:1) T over different supports

able	2.	Data	on	basicity	and	activity	of	10	wt%	CdS-ZnS
			sup	ported or	ver d	ifferent s	upr	ort	s	

A       Lithium wt% loaded MgO         1       0       71.4         2       10       178.57         3       20       267.85         4       30       316.96         5       40       294.64         6       50       196.42         7       100       107.14         8       Unsupported (1:1) CdS–ZnS       23.0         B       MgO and effect of different promoters (10 wt%)       1         1       Li <sub>2</sub> O       178.57         2       La <sub>2</sub> O <sub>3</sub> 28.57         3       PbO       25.0         4       Na <sub>2</sub> O       43.3         5       K <sub>2</sub> O       243.7         6       Cs <sub>2</sub> O       48.2         C       Different supports       1         1       MgO       71.42         2       Li <sub>2</sub> O       107.14         3       CaO (Lab made)       91.96         4       CaO (Commercial)       196.4         5       La <sub>2</sub> O <sub>3</sub> 44.64         6       Sm <sub>2</sub> O <sub>3</sub> 35.2         D       Effect of 10 wt% Li <sub>2</sub> O on different supports       1         1       MgO	Sr. no	Name of catalyst	Amount of $H_2$ (µmoles/h)
1       0       71.4         2       10       178.57         3       20       267.85         4       30       316.96         5       40       294.64         6       50       196.42         7       100       107.14         8       Unsupported (1:1) CdS–ZnS       23.0         B       MgO and effect of different promoters (10 wt%)       1         1       Li <sub>2</sub> O       178.57         2       La <sub>2</sub> O <sub>3</sub> 28.57         3       PbO       25.0         4       Na <sub>2</sub> O       43.3         5       K <sub>2</sub> O       243.7         6       Cs <sub>2</sub> O       48.2         C       Different supports       1         1       MgO       71.42         2       Li <sub>2</sub> O       107.14         3       CaO (Commercial)       196.4         5       La <sub>2</sub> O <sub>3</sub> 44.64         6       Sm <sub>2</sub> O <sub>3</sub> 35.2         D       Effect of 10 wt% Li <sub>2</sub> O on       different supports         1       MgO       178.57         2       CaO       216.5         E       Li <sub>2</sub> O wt% loaded CaO <td>A</td> <td>Lithium wt% loaded MgO</td> <td></td>	A	Lithium wt% loaded MgO	
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3       20 $267.85$ 4       30 $316.96$ 5       40 $294.64$ 6       50 $196.42$ 7       100 $107.14$ 8       Unsupported (1:1) CdS-ZnS $23.0$ B       MgO and effect of different promoters (10 wt%) $11$ 1       Li <sub>2</sub> O $178.57$ 2       La <sub>2</sub> O <sub>3</sub> $28.57$ 3       PbO $25.0$ 4       Na <sub>2</sub> O $43.3$ 5       K <sub>2</sub> O $243.7$ 6       Cs <sub>2</sub> O $48.2$ C       Different supports       1         1       MgO $71.42$ 2       Li <sub>2</sub> O $178.57$ 2       CaO (Lab made) $91.96$ 4       CaO (Commercial) $196.4$ 5       La <sub>2</sub> O <sub>3</sub> $44.64$ 6       Sm <sub>2</sub> O <sub>3</sub> $35.2$ D       Effect of 10 wt% Li <sub>2</sub> O on different supports       1         1       MgO $178.57$ 2       CaO $216.5$ E       Li <sub>2</sub> O wt% loaded CaO       1 <td>2</td> <td>10</td> <td>178.57</td>	2	10	178.57
5       20       20/102         4       30       316.96         5       40       294.64         6       50       196.42         7       100       107.14         8       Unsupported (1:1) CdS–ZnS       23.0         B       MgO and effect of different pro- moters (10 wt%)       1         1       Li <sub>2</sub> O       178.57         2       La <sub>2</sub> O <sub>3</sub> 28.57         3       PbO       25.0         4       Na <sub>2</sub> O       43.3         5       K <sub>2</sub> O       243.7         6       Cs <sub>2</sub> O       48.2         C       Different supports       1         1       MgO       71.42         2       Li <sub>2</sub> O       107.14         3       CaO (Commercial)       1964         5       La <sub>2</sub> O <sub>3</sub> 35.2         D       Effect of 10 wt% Li <sub>2</sub> O on different supports       1         1       MgO       178.57         2       CaO       216.5         E       Li <sub>2</sub> O wt% loaded CaO       10         1       0       196.4         2       10       218.7         3       20	3	20	267.85
5       40       294.64         6       50       196.42         7       100       107.14         8       Unsupported (1:1) CdS–ZnS       23.0         B       MgO and effect of different promoters (10 wt%)       1         1       Li <sub>2</sub> O       178.57         2       La <sub>2</sub> O <sub>3</sub> 28.57         3       PbO       25.0         4       Na <sub>2</sub> O       43.3         5       K <sub>2</sub> O       243.7         6       Cs <sub>2</sub> O       48.2         C       Different supports       1         1       MgO       71.42         2       Li <sub>2</sub> O       107.14         3       CaO (Lab made)       91.96         4       CaO (Commercial)       196.4         5       La <sub>2</sub> O <sub>3</sub> 44.64         6       Sm <sub>2</sub> O <sub>3</sub> 35.2         D       Effect of 10 wt% Li <sub>2</sub> O on different supports       1         1       MgO       178.57         2       CaO       216.5         E       Li <sub>2</sub> O wt% loaded CaO       1         1       MgO       178.57         2       CaO       103.5         3	<i>у</i> Д	30	316.96
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7       100       107.14         8       Unsupported (1:1) CdS-ZnS       23.0         B       MgO and effect of different promoters (10 wt%)       1         1       Li <sub>2</sub> O       178.57         2       La <sub>2</sub> O <sub>3</sub> 28.57         3       PbO       25.0         4       Na <sub>2</sub> O       43.3         5       K <sub>3</sub> O       243.7         6       Cs <sub>2</sub> O       48.2         C       Different supports       1         1       MgO       71.42         2       Li <sub>2</sub> O       107.14         3       CaO (Lab made)       91.96         4       CaO (Lab made)       91.96         5       La <sub>2</sub> O <sub>3</sub> 44.64         6       Sm <sub>2</sub> O <sub>3</sub> 35.2         D       Effect of 10 wt% Li <sub>2</sub> O on different supports       1         1       MgO       178.57         2       CaO       216.5         E       Li <sub>2</sub> O wt% loaded CaO       1         1       0       196.4         2       10       228.2         3       20       103.5         4       30       207.3         5       1	7	100	190.42
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3       100       23.0         4       Na2O       43.3         5       K2O       243.7         6       Cs2O       48.2         C       Different supports       1         1       MgO       71.42         2       Li2O       107.14         3       CaO (Lab made)       91.96         4       CaO (Commercial)       196.4         5       La2O3       44.64         6       Sm2O3       35.2         D       Effect of 10 wt% Li2O on different supports       1         1       MgO       178.57         2       CaO       216.5         E       Li2O wt% loaded CaO       103.5         1       0       196.4         2       10       228.2         3       20       103.5         4       30       39.2         5       100       107.14         F       K2O Wt% loaded CaO       1         1       0       196.4         2       10       218.7         3       20       169.6         4       30       207.3         5       100<	2		25.0
4       Na2O       43.7         5 $K_2O$ 243.7         6 $Cs_2O$ 48.2         C       Different supports       1         1       MgO       71.42         2 $L_2O$ 107.14         3       CaO (Lab made)       91.96         4       CaO (Commercial)       196.4         5       La2O3       44.64         6       Sm2O3       35.2         D       Effect of 10 wt% Li2O on different supports       1         1       MgO       178.57         2       CaO       216.5         E       Li2O wt% loaded CaO       103.5         4       30       39.2         5       100       107.14         F       K_2O Wt% loaded CaO       103.5         4       30       39.2         5       100       107.14         F       K_2O Wt% loaded CaO       104         1       0       196.4         2       10       218.7         3       20       169.6         4       30       207.3         5       100       216.5	1	No O	12.2
5 $K_2O$ 243.7         6 $Cs_2O$ 48.2         C       Different supports       1         1       MgO       71.42         2 $Li_2O$ 107.14         3       CaO (Lab made)       91.96         4       CaO (Commercial)       196.4         5 $La_2O_3$ 44.64         6       Sm_2O_3       35.2         D       Effect of 10 wt% Li_2O on different supports       1         1       MgO       178.57         2       CaO       216.5         E       Li_2O wt% loaded CaO       10         1       0       196.4         2       10       228.2         3       20       103.5         4       30       39.2         5       100       107.14         F       K_2O Wt% loaded CaO       10         1       0       196.4         2       10       218.7         3       20       169.6         4       30       207.3         5       100       245.5         G       Cs <sub>2</sub> O Wt% loaded CaO       193.7      <	+ 5	Na <sub>2</sub> O	43.3
b $C_{s_2O}$ 48.2         C       Different supports       1         1       MgO       71.42         2       Li <sub>2</sub> O       107.14         3       CaO (Lab made)       91.96         4       CaO (Commercial)       196.4         5       La <sub>2</sub> O <sub>3</sub> 44.64         6       Sm <sub>2</sub> O <sub>3</sub> 35.2         D       Effect of 10 wt% Li <sub>2</sub> O on different supports       1         1       MgO       178.57         2       CaO       216.5         E       Li <sub>2</sub> O wt% loaded CaO       1         1       0       196.4         2       10       228.2         3       20       103.5         4       30       39.2         5       100       107.14         F       K <sub>2</sub> O Wt% loaded CaO       1         1       0       196.4         2       10       218.7         3       20       169.6         4       30       207.3         5       100       245.5         G       Cs <sub>2</sub> O Wt% loaded CaO       1         1       0       196.4      2	2	K <sub>2</sub> U	243.7
C       Different supports         1       MgO       71.42         2 $L_{i_2}O$ 107.14         3       CaO (Lab made)       91.96         4       CaO (Commercial)       196.4         5 $L_{a_2}O_3$ 35.2         D       Effect of 10 wt% Li <sub>2</sub> O on different supports       1         1       MgO       178.57         2       CaO       216.5         E       Li <sub>2</sub> O wt% loaded CaO       1         1       0       196.4         2       10       228.2         3       20       103.5         4       30       39.2         5       100       107.14         F       K <sub>2</sub> O Wt% loaded CaO       1         1       0       196.4         2       10       218.7         3       20       169.6         4       30       207.3         5       100       245.5         G       Cs <sub>2</sub> O Wt% loaded CaO       1         1       0       196.4         2       10       216.5         3       20       193.7         4       <	6	$Cs_2O$	48.2
	С	Different supports	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1	MgO	71.42
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2	Li <sub>2</sub> O	107.14
$ \begin{array}{ccccc} 4 & & CaO (Commercial) & 196.4 \\ 5 & & La_2O_3 & & 44.64 \\ 6 & Sm_2O_3 & & 35.2 \\ \end{array} \\ \begin{array}{ccccc} D & & Effect of 10 wt\% Li_2O on \\ & & different supports \\ 1 & MgO & & 178.57 \\ 2 & CaO & & 216.5 \\ \end{array} \\ \begin{array}{ccccccccccccccccccccccccccccccccccc$	3	CaO (Lab made)	91.96
	4	CaO (Commercial)	196.4
	5		44.64
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	6	$Sm_2O_3$	35.2
1       MgO       178.57         2       CaO       216.5         E       Li <sub>2</sub> O wt% loaded CaO       1         1       0       196.4         2       10       228.2         3       20       103.5         4       30       39.2         5       100       107.14         F       K <sub>2</sub> O Wt% loaded CaO       1         1       0       196.4         2       10       218.7         3       20       169.6         4       30       207.3         5       100       245.5         G       Cs <sub>2</sub> O Wt% loaded CaO       1         1       0       196.4         2       10       218.7         3       20       193.7         4       30       58.8         H       CaO and different promoters         (10 wt%)       1       K <sub>2</sub> O         1       K <sub>2</sub> O       218.7         2       Cs <sub>2</sub> O       216.5         3       Li <sub>2</sub> O       228.2	D	Effect of 10 wt% Li <sub>2</sub> O of different supports	n
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1	MgO	178.57
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2	CaO	216.5
1       0       196.4         2       10       228.2         3       20       103.5         4       30       39.2         5       100       107.14         F $K_2O$ Wt% loaded CaO       1         1       0       196.4         2       10       218.7         3       20       169.6         4       30       207.3         5       100       245.5         G       Cs <sub>2</sub> O Wt% loaded CaO       1         1       0       196.4         2       10       216.5         3       20       193.7         4       30       58.8         H       CaO and different promoters         (10 wt%)       1 $K_2O$ 218.7         2       Cs <sub>2</sub> O       216.5         3       Li <sub>2</sub> O       228.2	E	Li <sub>2</sub> O wt% loaded CaO	104.4
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1	0	196.4
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2	10	228.2
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	3	20	103.5
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	4	30	39.2
$ \begin{array}{ccccc} F & K_2O \ Wt\% \ loaded \ CaO \\ 1 & 0 & 196.4 \\ 2 & 10 & 218.7 \\ 3 & 20 & 169.6 \\ 4 & 30 & 207.3 \\ 5 & 100 & 245.5 \\ \hline G & Cs_2O \ Wt\% \ loaded \ CaO \\ 1 & 0 & 196.4 \\ 2 & 10 & 216.5 \\ 3 & 20 & 193.7 \\ 4 & 30 & 58.8 \\ \hline H & CaO \ and \ different \ promoters \\ (10 \ wt\%) \\ 1 & K_2O & 218.7 \\ 2 & Cs_2O & 216.5 \\ 3 & Li_2O & 228.2 \\ \end{array} $	5	100	107.14
	F	K <sub>2</sub> O Wt% loaded CaO	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1	0	196.4
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2	10	218.7
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	3	20	169.6
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	4	30	207.3
$\begin{array}{ccccc} G & Cs_2O \ Wt\% \ loaded \ CaO \\ 1 & 0 & 196.4 \\ 2 & 10 & 216.5 \\ 3 & 20 & 193.7 \\ 4 & 30 & 58.8 \\ H & CaO \ and \ different \ promoters \\ (10 \ wt\%) \\ 1 & K_2O & 218.7 \\ 2 & Cs_2O & 216.5 \\ 3 & Li_2O & 228.2 \\ \end{array}$	5	100	245.5
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	G	Cs <sub>2</sub> O Wt% loaded CaO	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1	0	196.4
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2	10	216.5
$\begin{array}{cccc} 4 & 30 & 58.8 \\ H & CaO and different promoters \\ (10 wt\%) \\ 1 & K_2O & 218.7 \\ 2 & Cs_2O & 216.5 \\ 3 & Li_2O & 228.2 \end{array}$	3	20	193.7
H       CaO and different promoters (10 wt%)         1 $K_2O$ 218.7         2 $Cs_2O$ 216.5         3 $Li_2O$ 228.2	4	30	58.8
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	Н	CaO and different promoter (10 wt%)	rs
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1	K <sub>2</sub> O	218.7
3 Li <sub>2</sub> O 228.2	2	Cs <sub>2</sub> O	216.5
	3	Li <sub>2</sub> O	228.2

Sr. n	o. Name of support	Basicity (mmoles/g	Activity m) (µmoles/h)
1	Bear MgO	1.77	0
2	MgO	1.93	71.4
3	10 wt% Li <sub>2</sub> O-MgO	1.92	178.57
4	20 wt% Li <sub>2</sub> O-MgO	1.91	267.85
5	30 wt% Li <sub>2</sub> O-MgO	1.99	316.96
6	40 wt% Li <sub>2</sub> O-MgO	1.97	294.64
7	100 wt% Li <sub>2</sub> O	1.86	107.14
8	CaO	1.96	196.4
9	10 wt% Li <sub>2</sub> O-CaO	1.99	228.2
10	10 wt% K <sub>2</sub> O–CaO	1.97	218.7
11	20 wt% K <sub>2</sub> O–CaO	1.94	169.6
12	30 wt% K <sub>2</sub> OCaO	1.96	207.3
13	10 wt% Cs <sub>2</sub> O-CaO	1.97	216.5
14	20 wt% Cs <sub>2</sub> O-CaO	1.97	193.7
15	30 wt% Cs <sub>2</sub> O-CaO	1.97	58.8

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