

## Geometric and Electronic Effects in Hydrogenation Reactions

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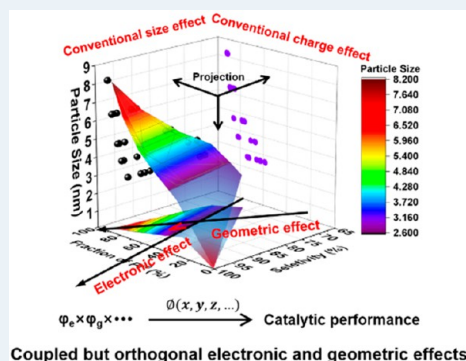
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**ABSTRACT:** Selective hydrogenation has a long history of being an important reaction process for the preparation of high-value chemicals. The geometric and electronic structures of the catalysts largely determine their basic catalytic performance, including activity, selectivity, and stability. However, the complexity of the components and structures of the catalytic active sites poses a significant challenge to the characterization and the sequential performance attribution. On the basis of summarizing the geometric and electronic structure research in this field, this Review will pay special attention to the adsorption and activation modes of reactants, reaction kinetics, identification and classification of structural sensitivity, methods for geometric and electronic regulation, and distinctive concepts for catalyst design, to enlighten the further development of high-efficiency hydrogenation catalysts.



**KEYWORDS:** Catalysts, hydrogenation reaction, kinetics, electronic effects, geometric effects, recognition conversion

## 1. INTRODUCTION

Since drilling for fire, the progress and development of human society has been inseparable from chemistry. From the ancient hydrometallurgy of copper, papermaking, and gunpowder to the modern synthetic ammonia and the extraction of penicillin, the chemical industry has been supporting the growing material demand of human society. However, human society is now facing major problems such as the depletion of fossil resources and environmental pollution. How to efficiently use the limited resources on the Earth and develop green and sustainable chemical production technology has become the focus of attention. As one of the important energy-saving and environmental protection technologies, catalytic technology can greatly accelerate the production efficiency of the chemical industry, reduce the production of waste, play a decisive role in the development of the chemical industry and society, and is known as the “heart” of the organic industry. The first industrial application of catalyst can be traced back to the end of the 19th century for the production of oleum. At present, more than 85% of the global production of chemical products is performed under catalysis, and the annual contribution is estimated to account for 35% of the global DGP.<sup>1</sup>

Catalytic hydrogenation is an important chemical industry process, which is widely used in the synthesis of petrochemical and fine chemical intermediates. It is estimated that ~25% of chemical processes contain at least one hydrogenation process.<sup>2,3</sup> For example, in the petrochemical industry, hydrodenitration and hydrodesulfurization processes are widely used to remove trace nitrogen/sulfur elements from crude oil.<sup>4</sup> In olefin industry, semi hydrogenation of alkynes is the main way to produce polymer-grade ethylene, propylene,

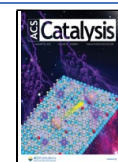
and butene.<sup>5</sup> Cyclohexanone is an important chemical intermediate for the production of nylon-6 or nylon-66.<sup>6</sup> One-step hydrogenation of phenol is an important green and efficient production technology route.<sup>7,8</sup> In addition, hydrogenation of aromatic rings or other unsaturated groups is also one of the important methods to improve oil products.<sup>9–12</sup> At present, bulk industrial chemicals are mostly transformed through the petrochemical route. With the increasing depletion of petrochemical resources, the green and efficient transformation of biomass platform molecules into industrial bulk chemicals and their intermediates by hydrogenation (deoxygenation) reaction is gradually reflecting its importance.<sup>13–16</sup> On the other hand, reducing various reducible functional groups such as  $-C\equiv C$ ,  $-C=C$ ,  $-C=O$ ,  $NO_2$ ,  $-C\equiv N$ ,  $-C-OR$ ,  $COOR$ , and  $CONR_2$  to corresponding key intermediates such as olefins, alcohols, and amines is also a very popular means in the production of fine chemicals.<sup>2,5,17–19</sup>

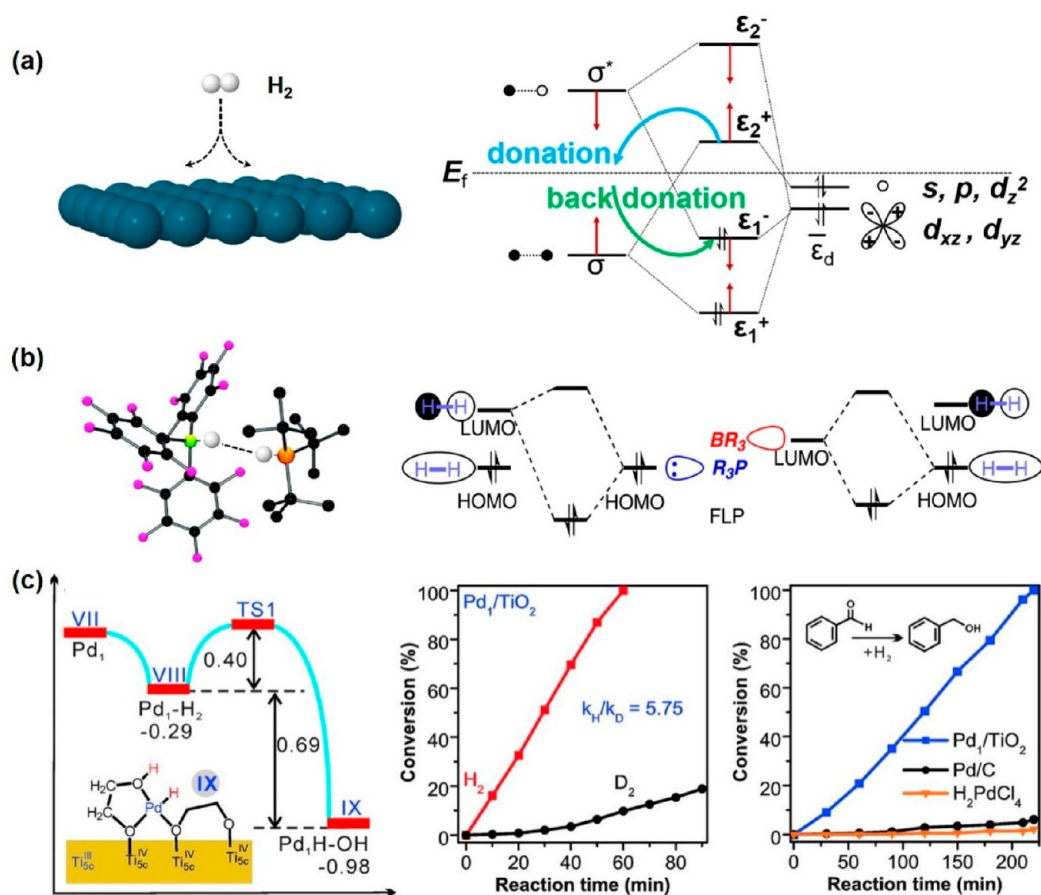
Selective hydrogenation is the most challenging type of reactions in the field of catalytic hydrogenation. It refers to the process of preferentially reducing only one or part of the functional groups (or substrates) when there are two or more reducible functional groups in the system. Obviously, the degree of response of the catalyst to different functional groups

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**Figure 1.** Mechanisms for  $\text{H}_2$  dissociation: (a) homolytic cleavage and (b) heterolytic cleavage. (c) Homolytic cleavage followed by H transfer. [Panel (a) has been reproduced with permission from ref 23 Copyright 2007, American Chemical Society, Washington, DC. Panel (b) has been reproduced with permission from ref 24. Copyright 2013, Thieme Gruppe. Panel (c) has been reproduced with permission from ref 40. Copyright 2016, AAAS.]

will determine the conversion rate of multiple reducible functional groups, and it will ultimately show different reaction selectivity. Supported metal catalysts are commonly used in selective hydrogenation. However, due to the complex and diverse types of active centers of nanometals, the different regulatory mechanisms of carriers on active metals and the impact of reaction microenvironment, it is very challenging to accurately predict and design the actual catalytic performance of catalysts. Therefore, the study of the structure–activity relationship of catalysts is one of the core topics in the design and preparation of efficient heterogeneous selective hydrogenation catalysts.

A typical catalytic hydrogenation process includes chemical adsorption (dissociation), migration, reaction, and product desorption of hydrogen and the reaction substrate at the active site. The activation of  $\text{H}_2$  is the premise of hydrogenation reaction. Its activation mode will not only affect the reaction performance of the catalyst, but also involve the understanding of the reaction mechanism. At present, there are two main mechanisms of  $\text{H}_2$  activation: homolytic cleavage and heterolytic cleavage. However, a considerable number of researchers have deviations in their understanding of these two mechanisms. Therefore, this Review will first introduce the activation mechanism of  $\text{H}_2$  and reactant, to explain the process more clearly. Reaction kinetics is a conventional method to study the reaction mechanism and activity. Intrinsic

reaction kinetic parameters can provide us with a lot of valuable information about the reaction process, to provide a basis for the design and optimization of catalysts. For example, the reaction order can show the adsorption of reactants, and the reaction activation energy can be used to evaluate the reaction activity of catalytic active sites, and sometimes it can even be used to prove the change of physicochemical parameters during catalyst optimization. Based on the discussion of  $\text{H}_2$  activation mechanism, this Review will continue to briefly introduce some contents of hydrogenation kinetics, and elaborate the optimization direction of selective hydrogenation catalyst from the kinetic or macro level. Next, on the basis of the above cognition, we will sort out and summarize the research on the two key physical parameters of the electronic and geometric effects of catalysts in recent years, and then dialectically elaborate the specific reaction system. Finally, through the summary of the research status, we will put forward some enlightening ideas for selective hydrogenation, and make corresponding prospects for the development of this direction in the future.

## 2. THE ADSORPTION AND ACTIVATION OF $\text{H}_2$ AND REACTANT

**2.1. The Adsorption and Activation of  $\text{H}_2$ .**  $\text{H}_2$  is the most important hydrogen source in industrial hydrogenation process, so the activation of  $\text{H}_2$  is very important for a

hydrogenation catalyst. At present, there are two main mechanisms of H<sub>2</sub> activation, namely, homolytic cleavage and heterolytic cleavage. For transition-metal catalysts, the homolytic cleavage mechanism is generally followed. Figure 1a shows the d-σ\* feedback molecular orbital model of homolytic cleavage mechanism.<sup>20</sup> When H<sub>2</sub> interacts with a single transition-metal atom, limited by the orbital symmetry in the three bonding principles, the bonding orbital σ of H<sub>2</sub> recombines with the s, p, and d<sub>z<sup>2</sup></sub> orbitals of metal atoms to form new bonding orbital ε<sub>1</sub><sup>+</sup> and antibonding orbital ε<sub>2</sub><sup>+</sup>; Similarly, the antibonding orbital of σ\* in H<sub>2</sub> recombines with the d<sub>xz</sub> and d<sub>yz</sub> orbitals of metal atoms to form the new bonding orbital ε<sub>1</sub><sup>-</sup> and the antibonding one ε<sub>2</sub><sup>-</sup>. Of course, if it interacts with the surface of a metal catalyst, the antibonding orbital of H<sub>2</sub> σ\* changes to have a linear combination with the d-band of the metal catalyst. When H<sub>2</sub> approaches the surface of a metal catalyst from a long distance, the slight orbital overlap between the bonding orbital of σ in H<sub>2</sub> and s, p, and dz<sup>2</sup> orbitals of metal atoms results in a small splitting between bonding orbital ε<sub>1</sub><sup>+</sup> and antibonding orbital ε<sub>2</sub><sup>+</sup>. In accordance, the antibonding orbital ε<sub>2</sub><sup>+</sup> is below the Fermi level (E<sub>f</sub>) of the metal surface and in an electron-filled state. As H<sub>2</sub> gradually approaches the catalyst surface closer, splitting between ε<sub>1</sub><sup>+</sup> and ε<sub>2</sub><sup>+</sup> gradually becomes larger, and eventually ε<sub>2</sub><sup>+</sup> crosses over the E<sub>f</sub> of the metal surface. At this time, the electrons on ε<sub>2</sub><sup>+</sup> are transferred to the metal catalyst, which also means the electrons in the bonding orbital of σ in H<sub>2</sub> transfer to metal catalysts (σ-donation). Since the bonding orbital of ε<sub>1</sub><sup>-</sup> is always below the E<sub>f</sub> of the metal surface, the antibonding orbital of H<sub>2</sub> σ\* is then in the electron-filled state. It means that the electrons of the metal catalyst are transferred back to H<sub>2</sub> (σ\* back-donation), according to the law of charge conservation. Obviously, the relative position of E<sub>f</sub> and ε<sub>2</sub><sup>+</sup> or σ determines whether d-σ\* feedback can occur and, in turn, determines whether the catalyst can spontaneously activate H<sub>2</sub>. For noble metals in group IB, the d-band orbitals are fully filled and E<sub>f</sub> lies above the top of the d-band accordingly. Then the ability to activate hydrogen is weak, and a certain activation energy is usually required. For group VIII transition metals, the d-band orbitals are not fully filled and E<sub>f</sub> lies in the d-band accordingly, which can activate H<sub>2</sub> spontaneously and realize the barrier-free process.

Because of the influence of the traditional d-σ\* feedback mechanism for H<sub>2</sub> activation on the metal catalyst surface, as well as the concern that the presence of oxygen or sulfur species will consume H<sub>2</sub>, researchers believed that oxides and sulfides were unsuitable as hydrogenation catalysts under mild conditions for a long time, despite the fact that vanadium aluminum oxide catalysts catalyzed olefin hydrogenation in 1948.<sup>20,21</sup> In recent years, with the discovery of a metal-free hydrogen activation mechanism called “frustrated Lewis acid–base pairs”, i.e., heterolytic cleavage as shown in Figure 1b, researchers started to reevaluate the requirements of the electronic structure of the active sites for H<sub>2</sub> activation.<sup>22,23</sup> Different from the homolytic cleavage mechanism on metal catalysts, the heterolytic cleavage mechanism of H<sub>2</sub> on frustrated Lewis acid–base pairs is much easier to understand.<sup>24,25</sup> As shown in Figure 1b, the highest occupied orbital (HOMO) of frustrated Lewis base and the lowest unoccupied orbital (LUMO) of H<sub>2</sub>, i.e., the antibonding orbital σ\*, interact with each other to fill the LUMO of H<sub>2</sub> with electrons. Then the strength of HOMO in H<sub>2</sub> is weakened. In addition, the LUMO of frustrated Lewis acid interacts with the HOMO of

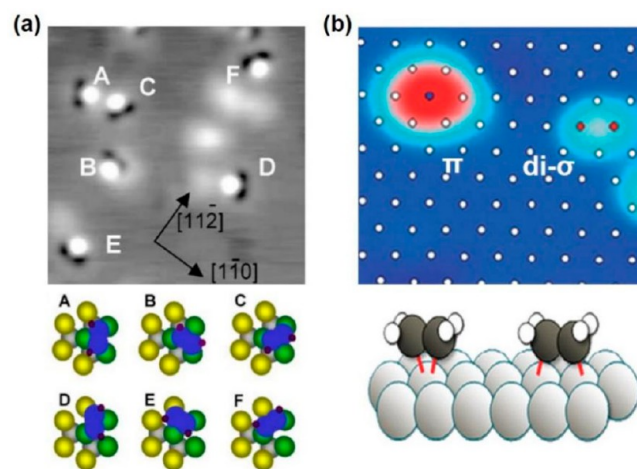
H<sub>2</sub>, and draws the electrons of the bonding orbital in H<sub>2</sub>, further weakening the strength of HOMO in H<sub>2</sub>. Note that H<sub>2</sub> splits to be two bonded ions with opposite charge at the same time of the H–H bond breaking. This phenomenon that H<sub>2</sub> interacts with acid and alkali simultaneously is called “synergistic activation”. Therefore, the heterolytic cleavage of H<sub>2</sub> on the frustrated Lewis acid–base pair is also known as the synergistic activation mechanism. Obviously, the performance of synergistic activation is determined by the relative position of their orbital energy levels and the steric hindrance of the frustrated Lewis acid and base sites.

Comparing the two mechanisms on H<sub>2</sub> activation, the biggest difference lies in the fact that the homolytic cleavage mechanism requires the participation of d-orbitals or metal atoms, while the heterolytic cleavage mechanism does not prescribe the type of orbitals. Another difference is that the homolytic cleavage mechanism only requires at least one metal site, while the heterolytic cleavage one requires both acid and alkali sites to participate at the same time. Note that neither of the two mechanisms has clear requirements for the valence state of the catalyst. For example, the heterolytic cleavage mechanism does not have to occur on metallic catalysts. Based on the heterolytic cleavage mechanism, researchers then developed a series of metal-oxide-based selective hydrogenation catalysts. Pérez-Ramírez and co-workers<sup>26,27</sup> and Song et al.<sup>28</sup> found that the formation of oxygen vacancies is crucial to hydrogenation activity. Furthermore, Chrétien and Metiu<sup>29</sup> and Ramirez-Cuesta and co-workers<sup>30</sup> obtained key evidence for the dissociation of hydrogen on La<sub>2</sub>O<sub>3</sub> and CeO<sub>2</sub>, respectively. Theoretical calculations also found that the oxygen vacancy is the active site for H<sub>2</sub> activation,<sup>31,32</sup> and served as a solid frustrated Lewis acid–base pair. Although these metal-oxide-based hydrogenation catalysts (ZrO<sub>2-x</sub>, ZnO<sub>1-x</sub>) are generally less active than supported-metal catalysts, they often show high selectivity.<sup>33,34</sup> For example, CeO<sub>2-x</sub> and other metal-oxide-based catalysts show a selectivity of 90%–100% for the semihydrogenation of alkynes, which is very promising for the purification of industrial ethylene gas.<sup>26,27,35</sup> Although the overall reaction temperature (>400 K) is higher than the decomposition temperature of some fine chemicals of high added value (only 350 K for retinyl acetate, an intermediate for the synthesis of vitamin A), for example,<sup>36</sup> it is possible to further improve the catalytic performance of the catalyst and apply it to the synthesis of fine chemicals by modifying the catalyst.<sup>37</sup> Active heterolytic splitting H species (H<sup>+</sup> and H<sup>-</sup>) are also reported to be formed on metal-based catalysts and have a great impact on the activity and selectivity of hydrogenation, since the metal atoms can be regarded as Lewis acids. The addition of triethylamine can promote the heterolytic cleavage of hydrogen on Ru catalyst, so that the turnover frequency (TOF) of toluene hydrogenation increases from 66 h<sup>-1</sup> to 120 h<sup>-1</sup>.<sup>38</sup> The pyridine ring in Ru/PVPy can also realize the heterolytic cleavage of H<sub>2</sub>, which regulates the reaction mechanism and the selectivity for quinoline hydrogenation. Inspired by this, the author loaded Ru on the strongly alkaline carrier MgO and found a similar effect.<sup>39</sup> Zheng et al. prepared stable monatomic dispersed Pd<sub>1</sub>/TiO<sub>2</sub> catalyst with photochemical methods on ultrathin titanium dioxide nanosheets modified with ethylene glycol and considered that the obvious enhanced activity to hydrogenation was attributed to the heterolytic cleavage of H<sub>2</sub>, based on a large value of the kinetic isotope effect up to 5.75.<sup>40</sup>

Although several researching results claimed that heterolytic cleavage of  $H_2$  occurs on defective metal oxides, organic base-grafted nanometal catalyst, single atom catalyst, etc., this conclusion should still be drawn more carefully. The question to the current experimental results lies in that they were not obtained through an *in situ* way. In other words, the current results about the  $H^+$  and  $H^-$  species cannot tell the difference between the actual heterolytic cleavage of  $H_2$  and the hydrogen spillover process at the interface of heterojunction. In fact, a homolytic cleavage and sequential spillover process should be taken seriously as several theoretical calculation results indicated that  $H_2$  first underwent a molecular chemisorption on a metal site to activate and then split into  $H^+$  and  $H^-$  species through sequential spillover, as shown in Figure 1c.<sup>40</sup> Although the final states showed no difference with heterolytic cleavage mechanism, the catalytic performance might vary. For instance, the energy barrier for the hydrogenation of nitroarenes with molecular adsorbed  $H_2$  is only half for that with split atomic H on  $CoS_2$  catalyst.<sup>41</sup> The reason to emphasize this matter is that it is critical for us to explore distinctive catalyst systems that can activate  $H_2$ , distinctive  $H_2$  activation mechanisms, and the utilization modes of active hydrogen species in the future.<sup>42–45</sup>

**2.2. The Adsorption of Reactant.** The adsorption of the reactant on the catalyst is also informative for mechanism study and catalyst design, and closely related with the electronic and geometric effects, especially when several reducible functional groups coexist. Hence, we only discuss the basic adsorption modes of some typical molecules in this section, providing researchers a simple visual reaction picture. Acetylene, ethylene, and acrolein are chosen as the representatives, because of their simplicity of molecular structures and rich connotation for selective hydrogenation investigations.

The adsorption of small hydrocarbons with unsaturated carbon carbon (CC) bonds, such as  $C_2H_2$  and  $C_2H_4$ , on transition-metal surfaces is of great scientific significance, because of their frequent involvement in many elementary catalytic reactions in the carbon cycle process for chemical industry, including selective hydrogenation reaction.<sup>2,18,46–48</sup> The prerequisite to a clearer understanding of CC bond transformation on metal surfaces is the unequivocal determination of the basic adsorption sites, bond making mechanisms, geometric structures, and orientations of the adsorbed molecules on metal surfaces. All studies so far have come to the conclusion that, for low adsorbate coverages, the CC bond in adsorbed  $C_2H_2/C_2H_4$  lies parallel to the surface at low temperatures in most cases if no surface reaction occurs, as seen in Figure 2, despite the fact that the kind of bonding varies, depending on the electric and geometric structure of the surface.<sup>49–51</sup> In every instance, the contact with the metal surface via the electrons in CC bond lengthens the carbon–carbon bond and bends the hydrogen atoms away from the surface.<sup>52</sup> The Dewar–Chatt–Duncanson model,<sup>53,54</sup> which was initially presented to explain  $C_2H_4$  coordination in organometallic complexes, is commonly used to describe this form of bonding. In this model, the bonding of CC bonds in  $C_2H_2/C_2H_4$  to the metal surface is described as a donation of  $\pi$  electrons in the CC bond into the empty  $d$ -orbitals or bands of metal and back-donation of filled  $d$ -electrons from the metal into the  $\pi^*$  antibonding orbital of the CC bond, which can also be called the  $d$ - $\pi^*$  feedback mechanism, which is very similar to the  $d$ - $\sigma^*$  feedback mechanism for  $H_2$  activation on the metal



**Figure 2.** Scanning tunneling microscope images and the related theoretical models for (a)  $C_2H_2$  adsorption on Pd(111) and (b)  $C_2H_4$  adsorption on Pt(111). [Panel (a) has been reproduced with permission from ref 49. Copyright 2005, Elsevier. Panel (b) has been reproduced with permission from ref 50. Copyright 2011, American Chemical Society, Washington, DC.]

catalyst surface.  $C_2H_2/C_2H_4$  undergoes a rehybridization process from the  $sp^2$  state to somewhere between  $sp^2$  and  $sp^3$  due to the donation and back-donation of electrons, which is one of the origins of C–H bond bending. Thanks to the high sensitivity of the stretching frequency to the hybridized state of the CC bond, it is then possible to determine and testify the hybridization state of the adsorbed molecule experimentally by measuring the vibrational frequency corresponding to the  $\nu_2(CC)$  stretching mode. In the case of gaseous  $C_2H_2$ ,  $C_2H_4$ , and  $C_2H_6$ , which represent the  $sp$ ,  $sp^2$ , and  $sp^3$  hybridized systems,  $\nu(CC)$  is measured to be 1974, 1623, and 993  $cm^{-1}$ , respectively.<sup>52,55</sup> The related  $\nu(CC)$  for  $C_2H_4$  adsorption on transition-metal surfaces are shown in Table 1.<sup>52,56,57</sup>

**Table 1.**  $\nu(CC)$  for  $C_2H_4$  Adsorption on Surfaces of Different Transition Metals<sup>a</sup>

transition metal	$\nu(CC)$ [ $cm^{-1}$ ]	
	111	100
Pd	1502	1135
Pt	980, 1230	984
Ni	1200, 1390, 1385	1130
Zeise's salt <sup>b</sup>	1515	

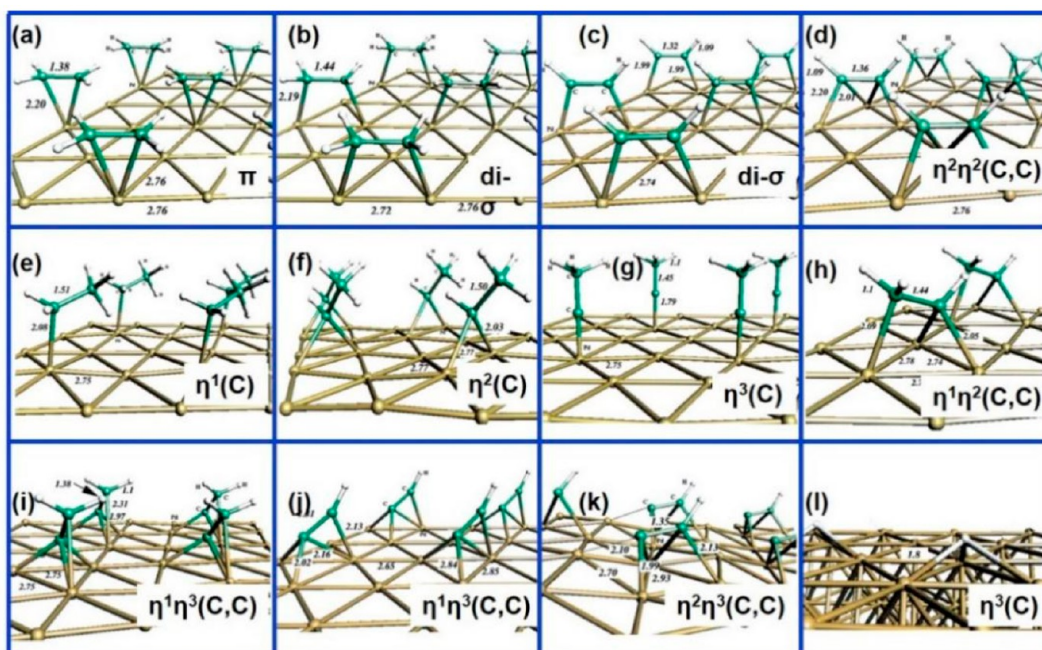
<sup>a</sup>Data taken from refs 56–58. <sup>b</sup>Zeise's salt can be represented by the formula  $K[Pt(Cl)_2(CH_2=CH_2)]$ .

The  $\nu(CC)$  of  $C_2H_4$  is strongly dependent on the species of transition metal on (111) with a vibration wavelength much longer on Pd(111) than that on Pt(111) and Ni(111). It indicates that  $C_2H_4$  seems to rehybridize closer to the  $sp^3$  state on Pt(111) and Ni(111), while there is much less distortion on Pd(111). However, the  $\nu(CC)$  of  $C_2H_4$  is similar on (100) of the above three metals, implying a rehybridization of similar extent.

Apart from a series of spectroscopic methods, theoretical calculation and scanning tunneling microscopy (STM) will give more visual information for  $C_2H_2/C_2H_4$  adsorption.<sup>49–51,59,60</sup> Rutger et al. has summarized the adsorption energies and configurations of  $C_2H_2$ ,  $C_2H_4$ , and the related

**Table 2. Periodic DFT Calculated Binding Energies and Adsorption Modes for C<sub>2</sub>H<sub>x</sub> (x = 1–5) Species on Pd(111) at 0.25 Monolayer Coverage<sup>61</sup>**

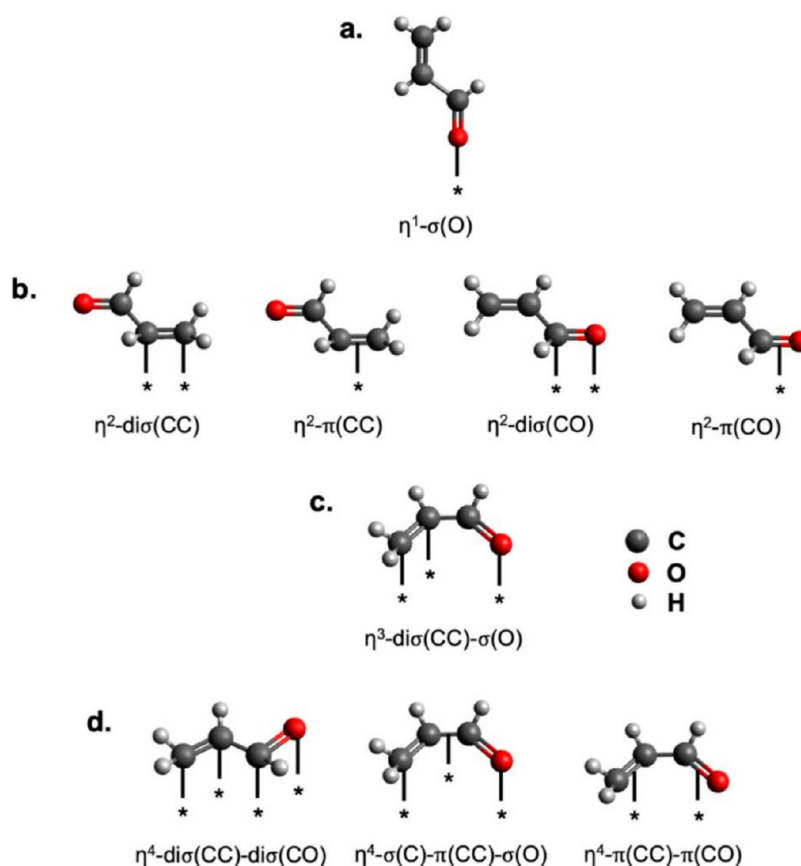
adsorbate	structural formula	mode	structure (figure)	adsorption site	binding energy [kJ mol <sup>-1</sup> ]
ethylene	H <sub>2</sub> C=CH <sub>2</sub>	$\pi$	3a	atop	-27
ethylene	H <sub>2</sub> C=CH <sub>2</sub>	di- $\sigma$	3b	bridge	-62
acetylene	HC≡CH	di- $\sigma$	3c	bridge	-136
acetylene	HC≡CH	$\eta^2\eta^2(\text{C,C})$	3d	hollow	-168
ethyl	H <sub>3</sub> C-CH <sub>2</sub>	$\eta^1(\text{C})$	3f	atop	-140
ethylidene	H <sub>3</sub> C-CH	$\eta^2(\text{C})$	3g	bridge	-334
ethylidyne	H <sub>3</sub> C-C	$\eta^3(\text{C})$	3h	hollow	-511
vinyl	H <sub>2</sub> C=CH	$\eta^1\eta^2(\text{C,C})$	3i	hollow	-254
vinylidene	H <sub>2</sub> C=C	$\eta^1\eta^3(\text{C,C})$	3j	hollow	-363
acetylidene	HC≡C	$\eta^1\eta^3(\text{C,C})$	3k	hollow	-411
acetylidene	HC≡C	$\eta^2\eta^3(\text{C,C})$	3h	hollow	-415
hydrogen	H	$\eta^3$	3l	hollow	-267

**Figure 3.** (a–l) The related adsorption structures of different modes for H and C<sub>2</sub>H<sub>x</sub> (x = 1–5) species on Pd(111) at 0.25 monolayer coverage. [Reproduced with permission from ref 61. Copyright 2002, American Chemical Society, Washington, DC.]

intermediates on Pd(111), as shown in Table 2 and Figure 3.<sup>61</sup> Generally, two relative stable adsorption modes exist for C<sub>2</sub>H<sub>2</sub> and C<sub>2</sub>H<sub>4</sub>, respectively. The DFT calculation of C<sub>2</sub>H<sub>2</sub> adsorption on Pd(111) has led to two main types of structures, named as  $\eta^2\eta^2(\text{C,C})$  and di- $\sigma$ , respectively, as shown in Figure 3, which was also confirmed by temperature-programmed desorption (TPD) results.<sup>62</sup> C<sub>2</sub>H<sub>2</sub> in  $\eta^2\eta^2(\text{C,C})$  mode locates on the 3-fold fcc hollow site with a  $\sigma$ -bonding of C=C to two adjacent metal atoms and a  $\pi$ -bonding to the third one in the vertical direction with a binding energy of -168 kJ/mol, which is higher than that in the less-stable di- $\sigma$  mode (-136 kJ/mol) in which C=C involves two  $\sigma$ -bondings with two adjacent metal atoms at a bridge site. In contrast, the most favorable adsorption configuration for C<sub>2</sub>H<sub>4</sub> on Pd(111) is the di- $\sigma$  mode with a binding energy of only -62 kJ/mol, much smaller than that for C<sub>2</sub>H<sub>2</sub>. The calculated value is in good agreement with UHV-TPD experiments estimated as -59 kJ/mol.<sup>57,63</sup> The less-stable  $\pi$ -bound mode for C<sub>2</sub>H<sub>4</sub> is close to half of the value of the di- $\sigma$  mode energy at -30 kJ/mol. And these two adsorption modes are interswitchable.<sup>50</sup> Unlike C<sub>2</sub>H<sub>4</sub> adsorb-

ing in the di- $\sigma$  mode, the hydrogen atoms and C≡C bond on C<sub>2</sub>H<sub>2</sub> are not on the same vertical plane in  $\eta^2\eta^2(\text{C,C})$  mode, which was confirmed by STM with a molecular tip, as seen in Figure 2.<sup>49</sup> As depicted schematically in Figure 2a, the center of the protrusion rests on a 3-fold hollow site and each depression is situated near a Pd atom. The topographic image of C<sub>2</sub>H<sub>2</sub> has a mirror plane that is perpendicular to the Pd(111) surface in the [11 $\bar{2}$ ] direction, suggesting that the CC bond is parallel to the [1 $\bar{1}$ 0] direction and that the molecular orbital interacts with the *d*-orbitals of Pd atoms, which significantly contributes to the protruding portion of the adsorbed C<sub>2</sub>H<sub>2</sub>.

Acrolein is another typical probe molecule to study the adsorption behavior, because it contains more than one reducible and conjugated groups. And the competitive adsorption between C=C and C=O bonds or their intermediates will play a more important role to the selectivity control. According to the results from DFT calculation, there are up to nine possible adsorption modes for acrolein on different metal surfaces, as seen in Figure 4.<sup>18</sup> The specific



**Figure 4.** Possible adsorption modes for acrolein on metal surfaces: (a)  $\eta^1$ -mode (atop) via the carbonyl O; (b)  $\eta^2$ -modes via either the C=C or the C=O bond, as well as a metallocycle via the terminal atoms; (c)  $\eta^3$ -mode via the C=C bond and the carbonyl O; and (d)  $\eta^4$ -modes involving all backbone atoms. [Reproduced with permission from ref 18. Copyright 2020, American Chemical Society, Washington, DC.]

adsorption mode is closely related to the type of metal. On group 10 metals such as Pt, acrolein binds mainly via planar  $\eta^3$  and  $\eta^4$  configurations on Pt facets (Table 3), with C=C bond binding more strongly than C=O bond at the same binding mode of di- $\sigma$  mode.<sup>18</sup> The adsorption mode changes to vertical  $\eta^1$  configuration via the carbonyl O at the edge sites of Pt. The adsorption energy of acrolein is approximately  $-1.1$  eV on Pt(111). The desired intermediate allyl alcohol shows essentially the similar adsorption strength as acrolein and will be further hydrogenated to *n*-propanol instead of desorption. Hence, the selectivity of allyl alcohol is thermodynamically controlled since the hydrogenation of C=C and C=O are both favorable. In the presence of aliphatic substituents at  $\beta$ -carbon, the adsorption of the C=C bond is then sterically weakened. Accordingly, the adsorption mode shifts from planar  $\eta^3$  and  $\eta^4$  configurations to a vertical  $\eta^1$ - $\sigma$ (O) configuration (analogous to Figure 4a) at high coverage, which is favorable for the selective hydrogenation of C=O. What's more, unsaturated alcohols with a larger number of substituents or bulkier substituents show weaker adsorption, which is thereby beneficial for their desorption rather than over hydrogenation to corresponding saturated alcohols. The same trend holds on Pd and Ni. On group 11 metals (Au, Ag, Cu), since the activation of H<sub>2</sub> is limited due to the full occupation of the *d*-band, the selectivity of unsaturated alcohols turns to be kinetically controlled. Compared to that on group 10 metals, the adsorption of acrolein is also significantly weaker on Au and Ag, as evidenced by a transformation of adsorption from di- $\sigma$  to predominantly  $\pi$  binding modes, as shown in Table 3.

The adsorption of allyl alcohol remains similarly weak adsorption strength as acrolein. As a result, desorption of allyl alcohol is no longer the key factor, with regard to determining the selectivity. Another point that must be emphasized is that the hydrogenation of the C=O bond will change to be kinetically more favorable on Au and Ag facets with subsurface O.<sup>64</sup>

### 3. REACTION KINETICS FOR SELECTIVE HYDROGENATION

A kinetic approach is certainly valuable for a better mechanistic understanding of selective hydrogenation reactions, and furthermore favorable for rational catalyst design based on geometric and electronic modification.<sup>65–70</sup> The discussion that follows in this section will highlight several key aspects guarding the basic catalytic performance and enlightening some behaviors reflecting geometric and electronic effects.

Langmuir–Hinshelwood kinetics is most popular for metal catalysts in selective hydrogenation reactions, with a typical characteristic that both H<sub>2</sub> and reactants first undergo a chemisorption on the catalyst surface.<sup>71</sup> Particularly, this mechanism is also called the Horiuti–Polanyi mechanism, where H<sub>2</sub> dissociates first and performs the sequential addition of H atoms to the adsorbed hydrocarbon.<sup>72,73</sup> Assuming that the rate-determining step for a selective hydrogenation reaction between H<sub>2</sub> and the reactant is controlled by the surface addition procedure of the two adsorption species H<sub>ads</sub> and R<sub>ads</sub>, whose concentrations on catalyst surface can be

**Table 3. Statistics of Stable Adsorption Modes of Acrolein in Figure 4 on Metal Surfaces of Group 10 vs 11<sup>a,b</sup>**

host	promoter	facet	adsorption mode
Pt		(111)	$\eta^2$ -di $\sigma$ (CC)
Pt		(111)	$\eta^3$ -di $\sigma$ (CC)- $\sigma$ (O)
Pt		(110)	$\eta^4$ -di $\sigma$ (CC)-di $\sigma$ (CO)
Pt		(211)	$\eta^2$ -di $\sigma$ (CC)
Pt		(211)	$\eta^4$ - $\sigma$ (C)- $\pi$ (CC)- $\sigma$ (O)
Pt	Sn	(111)	$\eta^2$ - $\sigma$ (C <sub>4</sub> )- $\sigma$ (O)-OSn
Pt	Sn	(111)	$\eta^3$ -di $\sigma$ (CC)- $\sigma$ (O)-OSn
Pt	Fe	(111)	$\eta^3$ -di $\sigma$ (CC)- $\sigma$ (O)-OFe
Pt	Fe <sub>sub</sub>	(111)	$\eta^3$ -di $\sigma$ (CC)- $\sigma$ (O)
Pt	Co ML	(111)	$\eta^4$ -di $\sigma$ (CC)-di $\sigma$ (CO)
Pt	Co <sub>sub</sub> ML	(111)	$\eta^2$ -di $\sigma$ (CC)
Pt	Ni ML	(111)	$\eta^4$ -di $\sigma$ (CC)-di $\sigma$ (CO)
Pt	Ni <sub>sub</sub> ML	(111)	$\eta^4$ -di $\sigma$ (CC)-di $\sigma$ (CO)
Pt	Cu ML	(111)	$\eta^4$ -di $\sigma$ (CC)-di $\sigma$ (CO)
Pt	Cu <sub>sub</sub> ML	(111)	$\eta^2$ -di $\sigma$ (CC)
Pd		(111)	$\eta^2$ -di $\sigma$ (CC)
Ni		(111)	$\eta^4$ -di $\sigma$ (CC)-di $\sigma$ (CO)
Au		(110)	$\eta^2$ - $\pi$ (CC)
Au		(211)	$\eta^2$ -di $\sigma$ (CO)
Au		(211)	$\eta^2$ - $\pi$ (CC)
Au	In	(110)	$\eta^2$ -di $\sigma$ (CO)-OIn
Ag		(111)	$\eta^2$ - $\pi$ (CC)
Ag		(110)	$\eta^2$ - $\pi$ (CC)+ $\eta^1$ - $\sigma$ (O)
Ag		(110)	$\eta^4$ - $\pi$ (CC)- $\pi$ (CO)
Ag		(100)	$\eta^2$ -di $\sigma$ (CC)
Ag		(100)	$\eta^4$ - $\pi$ (CC)- $\pi$ (CO)
Ag		(211)	$\eta^4$ - $\pi$ (CC)- $\pi$ (CO)
Ag		(221)	$\eta^4$ - $\pi$ (CC)- $\pi$ (CO)
Ag	Pd	(111)	$\eta^2$ - $\pi$ (CC)-Pd
Ag	O <sub>sub</sub>		$\eta^4$ - $\pi$ (CC)- $\pi$ (CO)

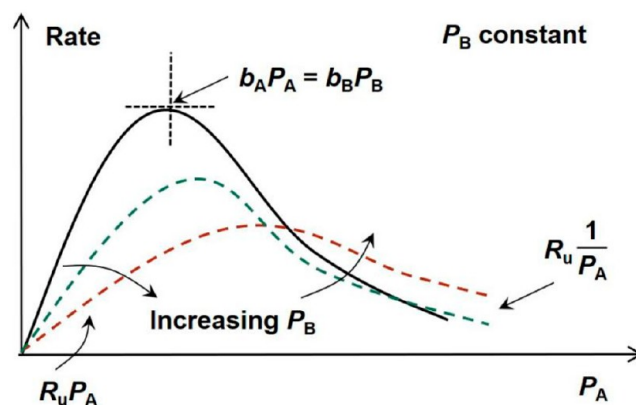
<sup>a</sup>Cases with a monolayer of promoter on a given metal are indicated as “ML”. All promoters interacting with the adsorbate reside in the surface layer, unless specified with a subscript “sub” for the subsurface layer. <sup>b</sup>Data taken from ref 18.

expressed by  $\theta_H$  and  $\theta_R$ , the rate equation in Langmuir–Hinshelwood kinetics can then be written as

$$r_R = -\frac{dC_R}{dt} = k_T \theta_H \theta_R = \frac{k_T b_H P_{H_2} b_R P_R}{(1 + b_H P_{H_2} + b_R P_R)^2} \quad (3-1)$$

Figure 5 shows a plot of the rate equation (eq 3-1), as a function of  $H_2$  pressure ( $P_{H_2}$ ). Meanwhile the pressure of the reactant ( $P_R$ ) is kept constant.<sup>71</sup> Apparently, the reaction rate encounters a maximum along with  $P_H$ . At the point of maximum,  $\theta_H = \theta_R$ . The effect of  $P_R$  on the reaction rate can also be drawn in Figure 5, as shown by the dashed lines. The curve of  $r_R$  moves to the right, together with a decrease in value at lower  $P_H$  and then an increase at higher  $P_{H_2}$ . Besides, the rate for hydrogenation is basically proportional to  $P_{H_2}$  at lower  $P_{H_2}$  conditions, while it becomes inversely proportional to  $P_R$  when  $P_H$  goes higher.

If both  $H_2$  and the reactant adsorbed weakly on catalyst surface, then  $1 \gg \theta_H + \theta_R$ , and so eq 3-1 can be simplified to a second-order rate expression:



**Figure 5.** Trends for reaction rate of the Langmuir–Hinshelwood model for a bimolecular reaction of A and B over a catalyst as a function of  $P_A$  with  $P_B$  held constant, showing the effect of increasing the value of  $P_B$ . [Reproduced with permission from ref 71. Copyright 2019, Elsevier.]

$$r_R = -\frac{dC_R}{dt} = k'_T P_{H_2} P_R \quad (3-2)$$

In this case, the reaction rate is proportional to  $P_{H_2}$  and  $P_R$  simultaneously with a reaction order within 0–1, respectively.

If the reactant binds strongly while  $H_2$  is relatively weakly adsorbed, then eq 3-2 reduces to

$$r_R = -\frac{dC_R}{dt} = \frac{k''_T P_{H_2}}{P_R} \quad (3-3)$$

On this condition, the reactant actually serves as a poison to the catalyst or hydrogenation reactions in that the reaction rate is inversely proportional to  $P_R$  in mathematics with a reaction order within  $-1-0$ .

When the products also adsorbed on the surface of the catalyst to any appreciable extent, the kinetics equation gets even more complicated. The detailed deduction and discussion are certainly beyond the scope of this Review, but we still want to give a brief description. A typical kinetics example is the selective hydrogenation of acetylene over supported palladium under tail-end conditions. As reported by Schuurman et al., power law expressions for the rates were written as follows:<sup>68</sup>

$$-r_{C_2H_2} = k_1 P_{C_2H_2}^{\alpha_1} P_{H_2}^{\beta_1} P_{C_2H_4}^{\gamma_1} \quad (3-4)$$

$$r_{C_2H_6} = k_2 P_{C_2H_2}^{\alpha_2} P_{H_2}^{\beta_2} P_{C_2H_4}^{\gamma_2} \quad (3-5)$$

The deduced reaction orders are given in Table 4;<sup>68</sup> the experimental values at 51 and 62 °C are given in Table 5 accordingly, after numerically integration of the rate equations and regression analysis.<sup>68</sup> Apparently,  $C_2H_2$  serves as a poison for both  $C_2H_2$  hydrogenation and  $C_2H_6$  formation on supported Pd catalysts due to the large negative reaction order. As a result, though  $C_2H_2$  decreases the reactivity, the selectivity to  $C_2H_4$  is improved due to the repulsion of relative weak adsorbed intermediates as  $C_2H_4$ .  $C_2H_4$  also plays a soft poison for  $C_2H_2$  hydrogenation with a small negative reaction order, but is conducive to the overhydrogenation. Somehow, the reaction order for  $H_2$  activation is overestimated with a value at  $\sim 1.5$ , which was usually measured to be  $\sim 1$  in most cases.

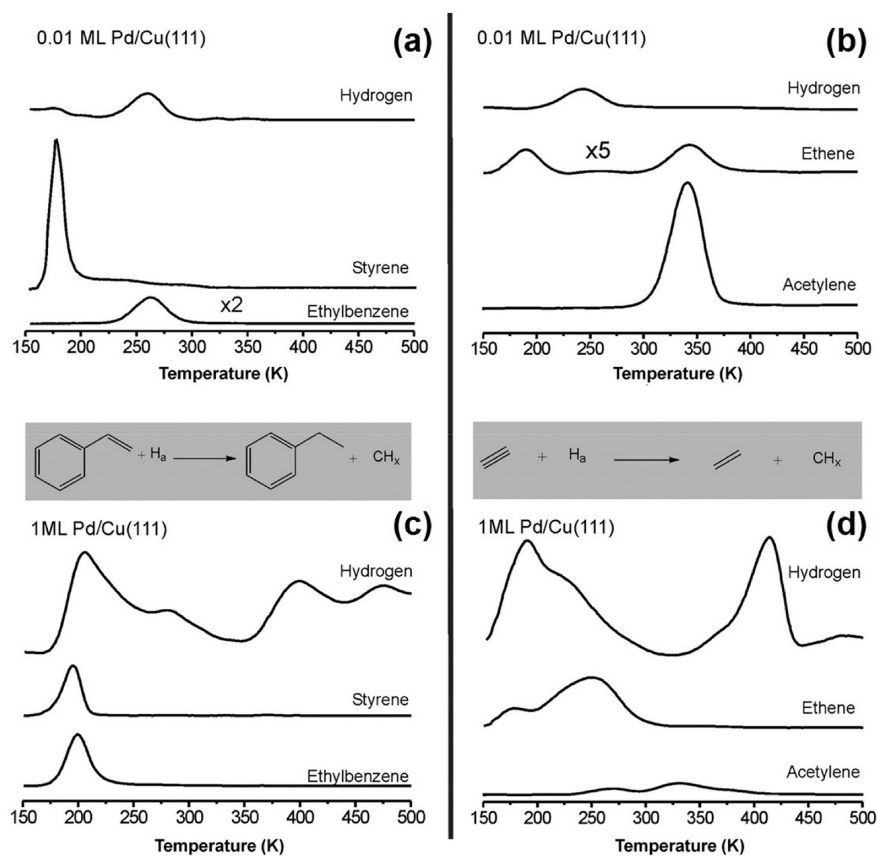
When the reactant interacts directly from the gas phase with dissociative  $H_2$  on the catalyst surface in a bimolecular

Table 4. Reaction orders corresponding to the derived rate-equations.<sup>68</sup>

reaction order	RC <sub>2</sub> H <sub>2</sub>				RC <sub>2</sub> H <sub>6</sub>	
	C <sub>2</sub> H <sub>2</sub>	H <sub>2</sub>	C <sub>2</sub> H <sub>4</sub>	C <sub>2</sub> H <sub>2</sub>	H <sub>2</sub>	C <sub>2</sub> H <sub>4</sub>
dependence on coverage	1-2θC <sub>2</sub> H <sub>2</sub>	1-θH <sub>2</sub>	-2θC <sub>2</sub> H <sub>4</sub>	-2θC <sub>2</sub> H <sub>2</sub>	1-θH <sub>2</sub>	1-2θC <sub>2</sub> H <sub>4</sub>
min-max	-1-1	0-1	-2-0	-2-0	0-1	-1-1

Table 5. Estimated Values of the Reaction Orders with Their 95% Confidence Intervals<sup>a</sup>

temperature [°C]	RC <sub>2</sub> H <sub>2</sub>			RC <sub>2</sub> H <sub>6</sub>		
	α <sub>1</sub> (C <sub>2</sub> H <sub>2</sub> )	β <sub>1</sub> (H <sub>2</sub> )	γ <sub>1</sub> (C <sub>2</sub> H <sub>4</sub> )	α <sub>2</sub> (C <sub>2</sub> H <sub>2</sub> )	β <sub>2</sub> (H <sub>2</sub> )	γ <sub>2</sub> (C <sub>2</sub> H <sub>4</sub> )
51	-0.88 ± 0.09	1.46 ± 0.16	-0.13 ± 0.07	-1.00 ± 0.20	1.42 ± 0.70	1.09 ± 0.50
62	-0.93 ± 0.07	1.49 ± 0.34	-0.19 ± 0.04	-1.56 ± 0.3	1.69 ± 0.88	0.30 ± 0.15

<sup>a</sup>Data taken from ref 68.

**Figure 6.** Representative TPR data showing the increase in selectivity obtained by atomically dispersing Pd atoms in Cu versus the extensive decomposition of the reactants on a 1-ML Pd layer: (a) styrene hydrogenation on 0.01-ML Pd/Cu(111) alloy, (b) acetylene hydrogenation on 0.01-ML Pd/Cu(111) alloy surface, (c) styrene hydrogenation on 1-ML Pd/Cu(111) alloy, and (d) acetylene hydrogenation on 1-ML Pd/Cu(111). In all cases, near-saturation H<sub>a</sub> was deposited at 85 K followed by 0.5 ML of the hydrocarbon at 150 K. [Reproduced with permission from ref 84. Copyright 2012, AAAS.]

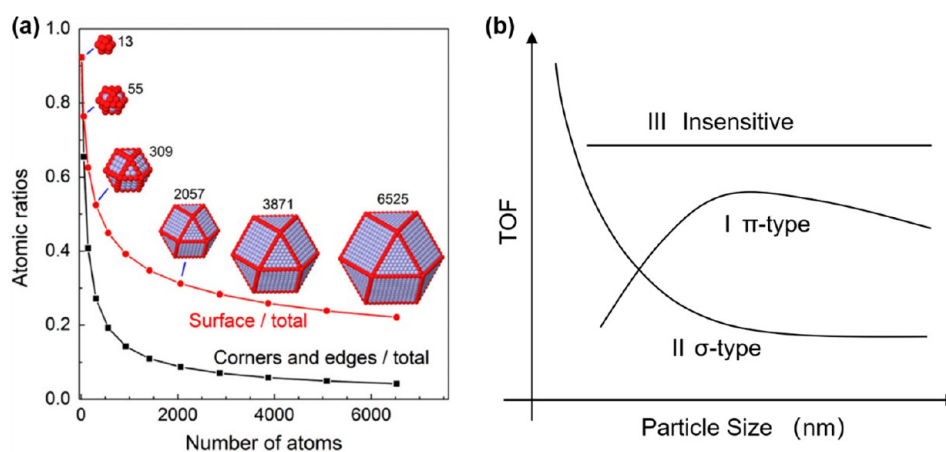
reaction, then reaction kinetics changes from the Langmuir–Hinshelwood mechanism to the Eley–Rideal mechanism, which was first postulated by Eley and Rideal in 1939 for ethylene hydrogenation reactions on metal catalysts.<sup>74</sup> Generally, this mechanism requires that the reactants interact with fully covered dissociative H adatoms on the surface from the gas phase to form the desired product, which can be determined by either the nature of the reactants themselves or the reaction conditions.<sup>75</sup> The rate equation is expressed as

$$r_R = -\frac{dP_R}{dt} = k_T P_R \theta_H = \frac{k_T P_R b_H P_{H_2}}{1 + b_H P_{H_2}} \quad (3-6)$$

The kinetic expression is similar to the case where both H<sub>2</sub> and the reactant adsorbed weakly on the catalyst surface in the Langmuir–Hinshelwood mechanism. However, the reaction order for P<sub>H</sub> is considered to be a much lower positive value.

It can be seen that the activation of H<sub>2</sub> is always essential for most hydrogenation reactions, since the reaction order for H<sub>2</sub> participation often remains positive. However, the dissociation of H<sub>2</sub> on transition-metal surfaces is calculated to be nearly a barrier-free process, which is also confirmed by both experiments as H-D exchange, TPD and STM, and theoretical calculations.<sup>75–79</sup> Considering the fact that the optimal catalytic performance is confined by the ratio of θ<sub>H</sub> and θ<sub>R</sub>,





**Figure 7.** (a) The distributions of surface metal sites and undercoordinated sites, along with the particle size. (b) Three types of structure sensitivity–particle size relationship plotted as turnover number (TOF) versus particle size. [Panel (a) has been reproduced with permission from ref 98. Copyright 2015, Elsevier. Panel (b) has been reproduced with permission from ref 99. Copyright 1989, Elsevier.]

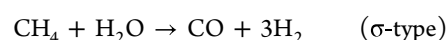
the factors determine the reaction order of  $H_2$  for hydrogenation originate from the competitive chemisorption between  $H_2$  and the reactant. In other words, the modification of the ratio of  $\theta_H$  and  $\theta_R$  is an important direction or aspect for catalyst optimization based on electronic and geometric effects, which has always been overlooked and unreasonably interpreted for researchers. And, of course, the selectivity for hydrogenation of multireducible groups can be controlled by modulating the coverage ratio of these multireducible groups in theory. Another noteworthy situation, which is very likely to be neglected, is that the coverage and adsorption modes of adsorbed reactants should not vary in a broad range when a dozen of reaction temperatures are chosen to estimate the apparent energy barriers. Otherwise, the value will be underestimated, compared to the normal one. This is probably the cause for an obviously small activation energy ( $\sim 30$  kJ/mol) for  $C_2H_2$  selective hydrogenation and a distinct product distribution for the hydrodeoxygenation of phenolic compounds operating at relatively high temperatures.<sup>80–83</sup> One is clear for the common sense that a notable reaction rate can be achieved with activation energies of this magnitude at room temperature. One possible reason for this is that the chosen temperature range for apparent energy barrier estimation or biomass upgrading is close to or beyond the desorption temperatures of the reactants, which results in sharp changes in coverage, production distribution, or even (sometimes) the hydrogenation mechanism (e.g., from the Langmuir–Hinshelwood mechanism to the Eley–Rideal mechanism).<sup>72–74</sup> As seen in Figure 6, the desorption of ethylbenzene and acetylene is complete at 300 and 375 K, respectively, which means that the coverage of the reactants will change dramatically during hydrogenation around those temperatures.<sup>84</sup> This phenomenon for kinetics estimation is often accompanied by the compensation effect, where the reaction rate constant and activation energy unreasonably change synchronously.<sup>85–87</sup> Aware of this, the insight to the electronic and geometric effects on catalyst optimization would be more clear.

#### 4. THE GEOMETRIC AND ELECTRONIC EFFECTS FOR SELECTIVE HYDROGENATION

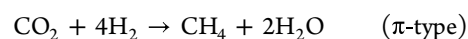
One must be aware of the multidimensional aspects and multiple scales that contribute to the observed catalytic performance. Supported metal catalysts for hydrogenation

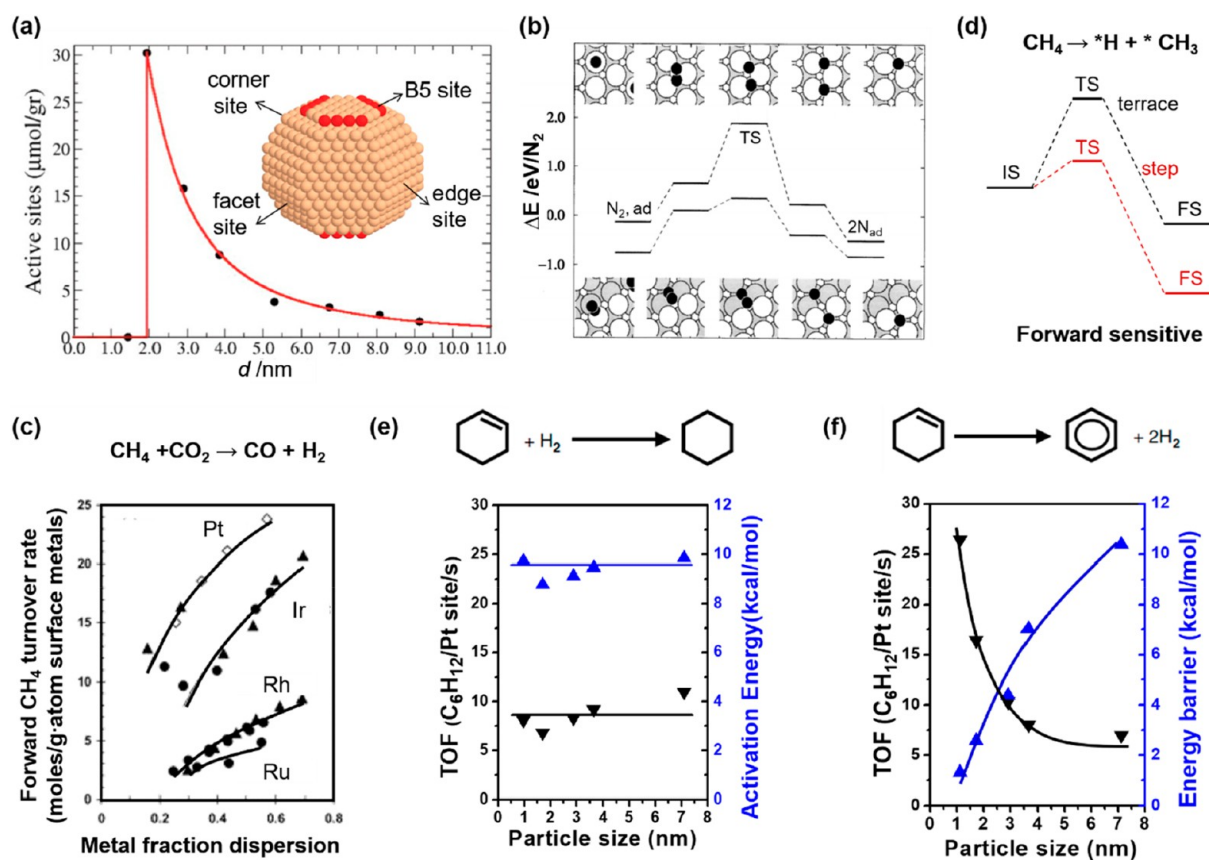
often involve the porosity for mass transportation and active site location on the micrometer or even millimeter to nanometer scale,<sup>88</sup> and encounter macroscopic phase and morphological transformations and microscopic surface reconstruction, active component aggregation, and leaching with a long time range from years to submilliseconds.<sup>89–92</sup> Besides, the electronic and geometric effects derived from the size of metal particle, alloying, support effects, self-modification from adsorbed reactants and/or intermediates, etc., are also responsible for the catalytic performance.<sup>93</sup> Since metal always serves as the key component for hydrogenation catalyst, we will focus on the factors related to metal component affecting the catalytic performance, i.e., the electronic and geometric effects in this section. The electronic and geometric effects of the metal particles reflect the structural sensitivity of one certain reaction, which is often shown in the form of particle size effect in metal catalysis.<sup>2,48,94–97</sup> The origin of these effects is usually explained by the preferential cleavage or activation of a certain bond on highly under-coordinated or defect sites. For Wulff-constructed nanoparticles of various sizes, as shown in Figure 7a, small nanoparticles own much more surface atomic ratios than the large ones.<sup>98</sup> And the proportion of higher undercoordinated (steps or edges) sites in these surface atoms also dominates for small particles. Unexpectedly, the site preferences can give rise to different classes of structure–sensitivity trends based on the bonding types. Figure 7b shows three types of typically observed structural sensitivity in TOF, as summarized by Che and Bennett:<sup>99</sup> an exponential decrease in activity with increased particle size, called “σ-type sensitivity”; an optimal particle size for π-type sensitivity; and a horizontal line for structure-insensitive cases.<sup>100–102</sup> The corresponding typical reactions explored in the early stage involve steam methane reforming (σ-type),<sup>103–108</sup> carbon dioxide methanation (π-type),<sup>109–111</sup> ethylene hydrogenation (insensitive),<sup>112,113</sup> etc.

steam methane reforming



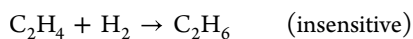
carbon dioxide methanation





**Figure 8.** (a) Model for supported Ru particle with various types of sites. Population of B5 sites, as a function of particle diameter. B5 sites are shown in red. (b) Reaction path and energies for N<sub>2</sub> dissociation on Ru (0001) terraces (top) and steps (bottom). (c) Forward CH<sub>4</sub> turnover rates for CO<sub>2</sub> reforming of CH<sub>4</sub>, as a function of metal dispersion on various supports ((▲) ZrO<sub>2</sub>, (●) γ-Al<sub>2</sub>O<sub>3</sub>, (◇) ZrO<sub>2</sub>–CeO<sub>2</sub> as supports). (d) Scheme of the activation energy–reaction energy relationships for CH<sub>4</sub> activation, as a function of structure for sensitivity analysis. Particle size effects for cyclohexene (e) hydrogenation and (f) dehydrogenation on supported Pt catalyst. [Panel (a) has been reproduced with permission from ref 121. Copyright 2005, AAAS. Panel (b) has been reproduced with permission from ref 124. Copyright 1999, American Physical Society. Panel (c) has been reproduced with permission from ref 105. Copyright 2004, American Chemical Society, Washington, DC. Panels (d)–(f) have been reproduced with permission from ref 114. Copyright 2018, American Chemical Society, Washington, DC.]

ethylene hydrogenation



This classification of structure insensitivity is very illuminating in a sense.

Consequently, we will discuss the geometric and electronic effects, beginning with the discussion of the origin of the different structural sensitivities for both activity and selectivity in selective hydrogenation system with multiple reducible functional groups in this section. Note that there have been several reviews giving thorough discussions on the particle size effect.<sup>2,48,94–97,114–116</sup> We will not simply repeat it here and will only try to distinguish the specific phenotype under a concrete reaction system when involved instead. However, it is challenging to separate these two impacts, because they get inherently entangled.<sup>93,117–119</sup> This section concentrates on a few potential scenarios and causes for the two impacts rather than providing a comprehensive display of the associated published results, so that readers can have a greater grasp of this topic. We will strive to choose and offer certain classic research results that are more accurate in interpretation, to minimize misleading.

**4.1. The Geometric Effects for Selective Hydrogenation.** The geometric effects of catalysts can be expressed

in various forms, which can be summarized as surface coordination or steric effect, spatial structure confinement and matching effect, active site synergism effect, etc. In this Review, we will mainly focus on the first two effects, and they will be discussed separately in the following.

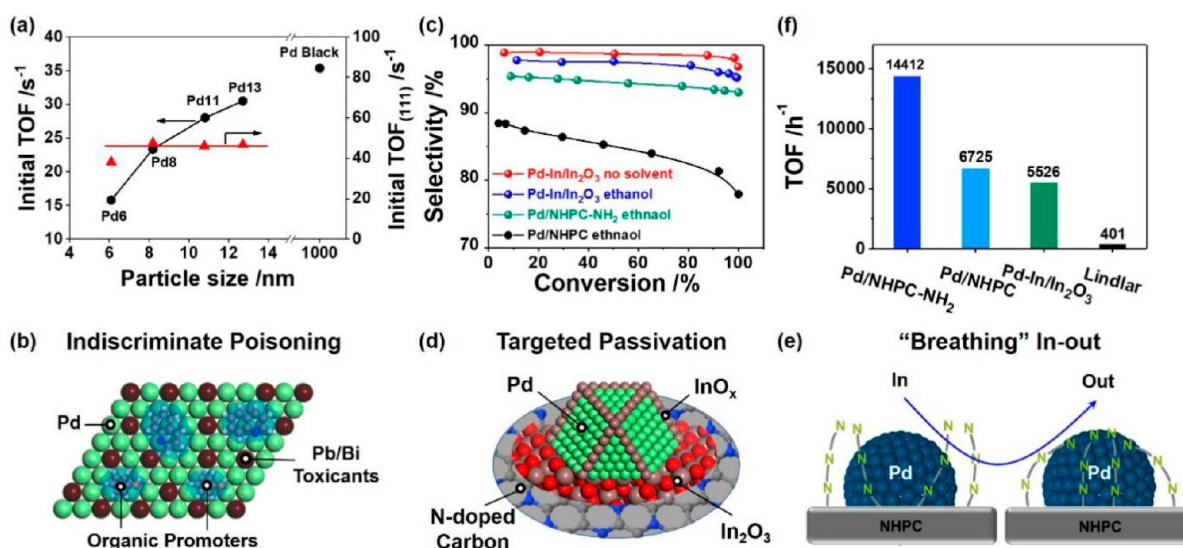
**4.1.1. Surface Coordination or Steric Effect.** For the hydrogenation reaction, the surface coordination structure of active metal is an important factor to which researchers attach great importance. It is the most important index to measure the sensitivity of a reaction to a geometric structure. Generally, researchers are used to study the influence of the size of metal particles on the reaction performance, which is commonly known as the size effect. The theoretical basis is the Wulff construction rule.<sup>120</sup> As shown in Figure 8a, there are many active sites with different coordination forms on the surface of a nanoparticle, such as facet sites with different Miller indices and various undercoordinated edge and corner sites (including defect sites).<sup>121</sup> The orbital saturation on the active sites with different degrees of coordination is different, so the reaction performance also varies. Meanwhile, different coordination structures will also affect the Coulomb repulsion between the adsorbed species on the surface, thus changing the potential energy surface of the reaction and causing different geometric structure sensitivity. When the size of the metal nanoparticles

decreases gradually, as shown in Figure 7a, the proportion of undercoordinated sites increases gradually and shows a nonlinear growth trend.<sup>98</sup> The smaller the particle size, the faster the growth rate. The types of main active sites on the surface of metal nanoparticles with a particle diameter of  $\sim 1$  nm are completely opposite to those of particles with a diameter of  $> 5$  nm. This is the reason why the reported results show that the relationship between the reaction performance and the size of nanoparticles is nonlinear, as illustrated in Figure 7b.

The bond nature of the activated substrate dictates which type of surface atom rearrangement offers the lowest activation energy.<sup>102</sup> This novel insight provides the basis for a classification of structure sensitive and insensitive reactions. Three phenotypes of structural sensitivity have been classified according to the type of chemical bonds to be activated, as shown earlier in Figure 7b. Specifically, the reactions involving the cleavage or formation of molecular  $\pi$  bonds, such as C=C, C=O, N $\equiv$ N, etc., must be distinguished with the reactions involving  $\sigma$ -bond-activated reactions (C–H, O–H, N–H, C–X (where X = F, Cl, Br, I)). The cleavage of a  $\pi$ -bond requires a unique reaction center called B5 on an FCC surface or C7 on a BCC crystal surface composed of multiple metal atoms of step and edge sites, but there is no such active center on transition-metal particles of  $< 2$  nm, as shown in Figure 8a. This is called class I surface sensitivity. When the particle size is below the critical size, the reaction rate will decrease sharply. Hardeveld and Monfoort made a crucial early contribution where they discovered unique step-edge type sites (B5 sites, Figure 8a) on particles that had an incomplete octahedral structure.<sup>121,122</sup> They determined a critical size of  $\sim 2$  nm to crystals with octahedral shapes, as seen in Figure 8a, which cannot accommodate the B5 sites with smaller size, and proposed B5 sites to be active for N<sub>2</sub> activation. Surface science studies<sup>123</sup> and computational studies<sup>124,125</sup> also confirmed the unique activity of such sites for the dissociation of NO and N<sub>2</sub> at the step edges of Ru(0001), as shown in Figure 8b. The maximum in the rate of ammonia synthesis catalyzed by dispersed Ru particles was explained based on the requirement for the B5 sites.<sup>121</sup> Special activity for the same reaction on unique C7 sites of the Fe(111) was also found by surface science studies, which share a very similar structure to the B5 site. Later, Hammer and Nørskov noted that such step-edge structure dependence of dissociative adsorption was quite general for the cleavage of the  $\pi$ -bonds in diatomic molecules as CO, N<sub>2</sub>, O<sub>2</sub>, or NO.<sup>126</sup> For example, the cleavage of CO at B5 sites required an activation energy of only 65 kJ/mol on the corrugated (112 $\bar{1}$ ) surface of Ru, compared to 210 kJ/mol on the Ru(0001) terrace.<sup>127,128</sup> Similar results were also found on Co surfaces.<sup>129</sup>

The activation of the  $\sigma$  chemical bonds on a single metal atom shows obviously different size relationships. In this case, the dependence of the reaction barrier on the coordination unsaturated surface atom is large in the forward direction, but the activation energy of the reverse recombination reaction does not change. The atoms on the edge and corner sites of particles have a great impact on the dissociation of  $\sigma$ -bonds (C–H, etc.). This is called class II surface sensitivity, in which the rate will increase as the particle size shrinks. Hydrogenolysis of alkanes with the cleavage of C–C bonds are prototype reactions that increase in rate with shrunken particle size.<sup>100,130</sup> Taïet al. reported an enhanced activity of 3 nm Pd particles, compared to that on facet atoms.<sup>131</sup> C–H bond

activation of methane also showed promotion in normalized activity with decreased particle size, as shown in Figure 8c.<sup>105,132</sup> Somorjai has also shown the tremendous impact that various levels of coordinative unsaturation of catalyst surface atoms have on hydrocarbon conversion processes.<sup>133</sup> Compared with isomerization to *n*-butane, the surface with a high proportion of kink sites showed the highest hydrogenolysis selectivity to isobutane. Isomerization is preferred for less-reactive terraces with atoms of higher coordination. On such surfaces, the rate for C–H bond activation is reduced and C–C bonds remain less accessible accordingly for bond cleavage. Calculations exhibited the large decrease in activation barrier of the cleavage of  $\sigma$ -type C–C bond from 173 kJ/mol on Pt(111) terrace to 102 kJ/mol along the (100) edge of stepped Pt(211).<sup>134</sup> It can be seen that the structural sensitivity of  $\pi$  and  $\sigma$  bond activation is very different. Since the activation of  $\pi$ -bond involves multiple atoms or ensemble sites, the structure of the transition state is closely related to the interacting atoms. Different transition-state configurations will then result from various active site topologies. Hence, no obvious BEP relationship can be expected on the active sites of different structures. Or, in other words, the effective BEP relationship is only limited to the active sites with similar topological structures. In contrast, as the  $\sigma$  bond activation only requires one metal atom, the structure of the nearby metal site merely influences the associated energy through Coulomb contact and has no impact on the transition-state structure. Therefore, the BEP relationship exists on sites of different structures. According to the bond energy decomposition analysis of C–H bond cleavage of CH<sub>4</sub> on Rh active site, the transition-state deformation energy of different active site structures is basically the same, which also confirms the conclusion that the transition-state structure is unchanged.<sup>102</sup> The key factor affecting the transition-state energy barrier is the interaction energy between the deformed molecule and the active site.<sup>102</sup> The interaction energy includes the Coulomb repulsion between the transition-state molecule and the active site. Obviously, the coordination structure of the active site is closely related to the repulsion interaction, which is the origin of coordination structure sensitivity for  $\sigma$ -bond activation, whereas the inverse reactions such as  $\sigma$ -bond formation (hydrogenation) usually exhibit behavior independent of particle size. This is called class III surface sensitivity. Despite the fact that, in theory, the third type of surface sensitivity demands that the TOF not vary when the metal particle size changes. In reality, the only circumstance where the specific activity or TOF change is no more than a factor of 2 when the dispersion of the active component changes in the order of magnitude is generally classified as the third type of surface sensitivity, because the electronic effect will be accompanied by the change of the metal particle size at the same time, along with the experimental error.<sup>101</sup> A thorough analysis of the hydrogenation of cyclopropane on a platinum catalyst showed that the specific activity was unrelated to the dispersion of platinum. On highly dispersed samples, only a 2-fold variation in specific activity was seen, whereas the platinum surface area varied by more than 4 orders of magnitude.<sup>135</sup> For a long list of reactions, including hydrogen–deuterium exchange, hydrogenation of nitrobenzene, 1-hexene, cyclohexene, benzene, and allyl alcohol, dehydrogenation of cyclohexane and isopropanol, and hydrogenolysis of cyclopentane, this conclusion was successful generalized.<sup>99–101</sup> Interestingly, class II and class III structural insensitivity are complementary. This is



**Figure 9.** (a) Size dependence of TOF calculated per total number of surface atoms (black solid circle, left axis) and per the number of C<sup>3</sup>, atoms of fcc cuboctahedron max-B5 crystal (red solid triangle, right axis) in MBY hydrogenation. (b) Model for commercial Lindlar catalyst. (c) Conversion–selectivity curves for MBY hydrogenation. (d) Model for targeted passivation. (e) Model for “breathing” catalyst. (f) Activity comparison of the above catalysts. [Panel (a) has been reproduced with permission from ref 146. Copyright 2007, Elsevier. Panel (b) has been reproduced with permission from ref 5. Copyright 2022, Tsinghua University Press. Panels (c), (e), and (f) have been reproduced with permission from refs 149 (Copyright 2019, Royal Society of Chemistry, London) and 150 (Copyright 2021, American Chemical Society, Washington, DC).]

determined by the microscopic reversibility of the reaction. The BEP relationship of the forward reaction of  $\sigma$ -bond activation was determined to be

$$\delta E_{af} = \alpha \delta E_{rf} \quad (0 < \alpha < 1) \quad (4-1)$$

The corresponding BEP relationship of the reverse reaction process for  $\sigma$  bond formation is

$$\delta E_{ab} = -(1 - \alpha) \delta E_{rb} \quad (0 < \alpha < 1) \quad (4-2)$$

in which  $\delta E_{af}$  and  $\delta E_{ab}$  are the change in the activation energy, and  $\delta E_{rf}$  and  $\delta E_{rb}$  the change in reaction energy of a forward and backward elementary reaction step, respectively.

It can be seen that, when the  $\alpha$  value is close to 1, the activation energy for the forward reaction  $E_{af}$  is very sensitive to the reaction energy  $E_{rf}$ , which indicates structure sensitivity. At the same time, the absolute value of the slope of its reverse reaction process  $-(1 - \alpha)$  is small and insensitive to structure. An example is the activation of CH<sub>4</sub> (structure-sensitive), and its reverse reaction (structure-insensitive).<sup>128,136–139</sup> As illustrated in Figure 8d, the cleavage energy barrier of a C–H bond is closely related with the dissociation energy, so this process can be structure-sensitive. However, the barrier for its reverse process is almost independent of the formation energy and can be structure-insensitive. The value of the BEP parameter  $\alpha$  for the forward dissociation reaction is usually 0.7–0.9, implying a near complete cleavage of the molecular bond in the transition state.<sup>136,140</sup> Another example very familiar to researchers is that hydrogenation of cyclohexene to cyclohexane was well-known to be structure-insensitive, while the reverse process dehydrogenation of cyclohexane to benzene was structure-sensitive with class II type behavior, as shown in Figures 8e and 8f.<sup>114</sup> Similar BEP plots have been produced for CO and NO by the group of Hafner and the group of Liu and Hu.<sup>141–144</sup> It should be emphasized that the above discussion on the processes of  $\pi$ - or  $\sigma$ -bond cleavage or formation is valid on the condition that they are the reaction rate control steps; otherwise, it will be misjudged. For instance,

dichloromethane hydrodehalogenation corresponds to class III surface sensitivity while having an apparent C–X bond activation mechanism.<sup>145</sup> Most likely, this is because the phase that controls rate in the hydrogenation process is the creation of the C–H bond. The aforementioned analysis of structural sensitivity for different chemical bond types is quite instructive. However, it is clear the guidance for hydrogenation selectivity is inadequate because class III in this technique encompasses many structurally insensitive hydrogenation activities. It is challenging to distinguish since a variety of structural sensitivity mixes can happen when selective hydrogenation involves more than two reducible groups. Finding a better coordination structure sensitivity analysis method or classification approach is thus required to combine it with the earlier classification methods.

Here, we try to roughly classify the reaction mechanisms according to the characteristics of the conversion–selectivity curve, such as the tandem mechanism or the parallel mechanism. This analysis or classification method based on the characteristics of reaction mechanism will give researchers a different understanding. And the concept for catalyst design will also be changed. For example, the dependence of MBY semihydrogenation rate showed that TOF increased twice when the diameter of Pd particle enlarged from 6 nm to 13 nm (Figure 9a).<sup>146</sup> This indicates that Pd atoms on the surface of a larger particle are more active than those on a smaller particle on average. The TOF remained steady when further increasing the Pd particle size. As a result, a TOF of 30 s<sup>−1</sup> on Pd catalyst with a particle size of 13 nm was determined, being very similar with palladium black with a particle size as large as 1  $\mu$ m (TOF = 35 s<sup>−1</sup>, as shown in Figure 9a). However, the dependence of TOF on the particle size disappears when specific active sites as facet sites on (111) surface are only taken into consideration. Since the only type of surface atoms increased almost twice by ratio with particle sizes ranging from 6 nm to 13 nm are the ones located on the (111) facets, the main active sites for MBY semihydrogenation should be facet sites. Similar

results were also found in 1,3-butadiene hydrogenation.<sup>147</sup> Since the hydrogenation of alkenes is structure-insensitive, the direct methods to improve the selectivity to alkenes is to prepare catalysts with large Pd particles and further poison the facet sites to a certain extent to inhibit the olefin hydrogenation side reaction as conventional Lindlar catalyst do, as shown in Figure 9b,<sup>5</sup> if one follows the analysis method of structure sensitivity proposed by Che, Bennett, and Boudart.<sup>99,100</sup> Although the Lindlar catalyst is recognized to be very successful in chemical industrial field, the pollution and low efficiency caused by the use of heavy metal and toxic additives (to Pd active sites) has inspired great enthusiasm of researchers to develop more efficient and environmentally friendly substitutes.<sup>148</sup>

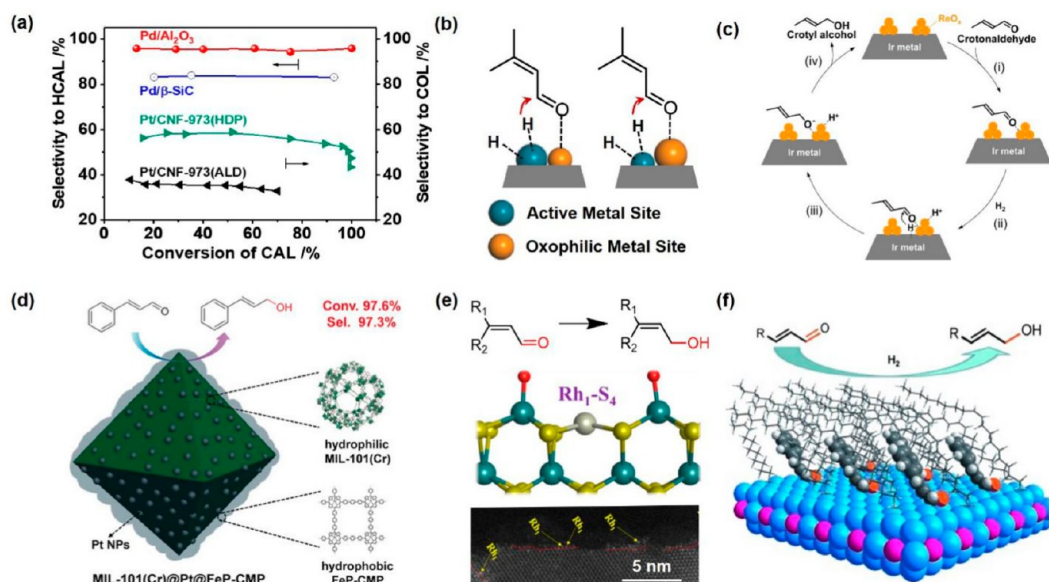
In contrast, if we carefully analyze the conversion–selectivity curves for the semihydrogenation of alkynes from a kinetic point of view, four informative phenomena can be observed, as shown in Figure 9c.<sup>149,150</sup> The first one is that the initial selectivity can reach ~98% on bare Pd particles. The second one is that the decline in selectivity is almost linear with the conversion before reaching the end of the reaction. The third one is that a sharp parabola-type decrease was triggered when the conversion was beyond ~90%. The fourth one is that the slope of the linear relationship in the second one and the parabola-type decrease at the end of the reaction are closely related with the concentration of the substrate. The higher the concentration of the substrate, more gentle the slope and decrease of the selectivity. The above things indicate that the hydrogenation process from  $C\equiv C$  to  $C-C$  bond is actually sequential rather than parallel and that the catalytic performance of coincident active sites for both  $C\equiv C$  and  $C=C$  hydrogenation can be tuned by the competitive adsorption between them, which means that only undercoordinated sites as edge and corner sites should be considered to improve the  $C=C$  selectivity, while facet sites should be left alone.

This apparently enlighten us to adopt different strategies to modify the structures of the catalyst. For example, the most direct strategy to suppress the side hydrogenation of  $C=C$  bond is to target the under-coordinated sites passively, as shown in Figure 9d.<sup>149</sup> Meanwhile, in order to retain the activity of the original catalyst as much as possible, the exposed facet sites should be optimized. According to the Wulff construction rule, the optimal particle size of Pd is ~4–5 nm. With this strategy, the highest yield for MBY semihydrogenation on Pd–In/ $In_2O_3$  exceeded 98% at 99% conversion under no solvent and organic adsorbate conditions with 12-fold higher activity (ethanol as a solvent) than that on commercial Lindlar catalyst. The undercoordinated Pd sites can also be blocked by surfactants like PVP and etc.<sup>151</sup> Alloying is also efficient with this strategy since inert alloying atoms would occupy the undercoordinated lattice sites and dilute the inner Pd sites to improve the atomic utilization.<sup>152</sup> Another way is to introduce a moderate competitive adsorption between the adsorption strength of  $C\equiv C$  and  $C=C$  bond. Then the formed  $C=C$  products can be pushed off the catalyst surface in time and meanwhile prevent its readsorption. Note that this competitive adsorption interaction should be quite reversible and flexible to match with the reaction frequency. A “breathing” Pd catalyst with amine-functionalized support is an impressive example for  $C\equiv C$  semihydrogenation, as shown in Figure 9e.<sup>150</sup> The highest selectivity for MBY semihydrogenation on Pd/NHPC-DETA-50 reached 98% at 99% conversion under no solvent condition with 36-fold higher

activity (Figure 9f, ethanol as solvent) than that on commercial Lindlar catalyst. The selectivity for internal alkyne semihydrogenation can even exceed 99%, and the amines for grafting can also be tuned.

For selective hydrogenation of trace acetylene (~100 ppm) in a large ethylene stream, it resembles the late stage of alkyne semihydrogenation in the liquid phase. Herein, its conversion–selectivity curve is similar to that of liquid-phase alkyne semihydrogenation overall. A special point is that substantial overhydrogenation of ethylene is easy to occur when acetylene is almost totally converted, leading to even negative ethylene selectivity on the conversion–selectivity curves.<sup>153–155</sup> This is because the residual trace acetylene cannot totally prevent ethylene from adhering to and hydrogenating on the catalyst surface. Because of the limited diffusion rate of low-concentration acetylene, the micro area on the surface of metal nanoparticles can easily consume acetylene and form a local microenvironment without any acetylene, thus causing a serious overhydrogenation side reaction. Therefore, in addition to avoiding the exposure of the edge and corner positions, the Pd active center must be diluted to eliminate the extreme imbalance of the gas concentration in the micro region as much as possible, such as alloying, surface poisoning, monatomization, etc.<sup>153,155–162</sup> At the same time, it is necessary to increase the reaction temperature to accelerate Brownian motion and suppress the polarization of acetylene concentration in the reaction micro region. In addition, because of the lack of passivation of inert groups such as alkyl groups at both ends of acetylene, the Pd ensemble will also cause severe polymerization of acetylene, which will not only reduce ethylene selectivity, but also poison the catalyst surface.<sup>153,154,163–169</sup> Therefore, this also requires dilution of Pd active sites. Duan et al. has found that the distance of adjacent Pd atoms can be identified as a structural descriptor for configuration matching in acetylene semihydrogenation against coupling.<sup>170</sup> However, simply diluting the Pd active site cannot fundamentally solve the problem of overhydrogenation. In order to further improve the selectivity, it is also necessary to make use of the difference in adsorption energy between alkynes and alkenes on the catalyst surface to weaken or even inhibit the adsorption of alkenes on the active center and ensure the effective adsorption and hydrogenation of alkynes.<sup>170,171</sup> At present, many excellent articles on the semihydrogenation of acetylene have been reported, but most of them attribute the high selectivity to the difference between the desorption energy of ethylene and the activation energy of further hydrogenation.<sup>156,172</sup> This explanation is one-sided. In fact, most of the catalysts still have considerable ethylene direct hydrogenation activity under these conditions.<sup>155,173–176</sup> Therefore, a more complete selectivity criterion needs further development.

It can be seen that the catalyst design concepts obtained by the structural sensitivity analysis method based on the chemical bond type and the reaction kinetics curve are completely different for selective hydrogenation. Obviously, the structural sensitivity analysis method based on the reaction kinetics curve is more effective for the regulation of selectivity. Another example of structure sensitive tandem selective hydrogenation reaction is phenol hydrogenation.<sup>6</sup> The reaction involves  $\sigma$  activation of O–H bond and hydrogenation of aromatic ring in the meantime. According to the structural sensitivity analysis of the chemical bond type, the activity of this reaction belongs to the combination of type I and type III

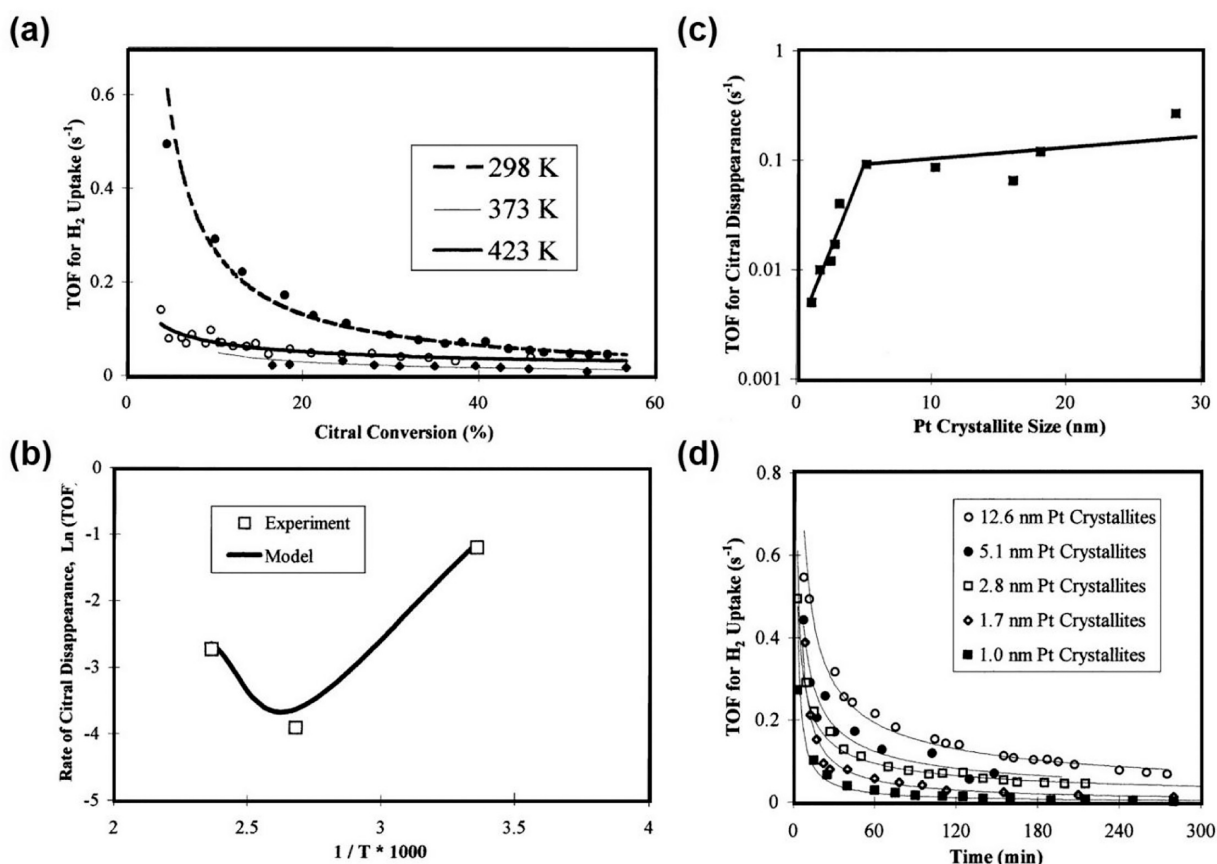


**Figure 10.** (a) Conversion–selectivity curves for cinnamaldehyde hydrogenation. Scheme for selective hydrogenation of unsaturated aldehydes with (b) oxophilic adsorption site, with (c) the Lewis acid sites of oxide carriers, and with (d–f) the steric hindrance effect of space confinement. [Panel (a) has been reproduced with permission from ref 184, Copyright 2016, Royal Society of Chemistry, London. Panel (b) has been reproduced with permission from ref 187, Copyright 2008, Elsevier. Panel (c) has been reproduced with permission from ref 192, Copyright 2016, American Chemical Society, Washington, DC. Panel (d) has been reproduced with permission from ref 196, Copyright 2018, Wiley–VCH. Panel (e) has been reproduced with permission from ref 198, Copyright 2019, American Chemical Society, Washington, DC. Panel (f) has been reproduced with permission from ref 199, Copyright 2012, Wiley–VCH.]

sensitivity. It is predicted that the reaction generally has type I sensitivity, which was confirmed by the experimental results.<sup>177,178</sup> However, the structure sensitivity analysis cannot provide an effective solution for selective regulation. From the analysis of the conversion–selectivity curve, it can be concluded that the reaction follows a tandem mechanism, so the key to improve the selectivity is to block the further hydrogenation of cyclohexanone. Although the hydrogenation of carbonyl is geometrically sensitive, it can be performed at both planar and low coordination sites. It has been reported that the TOF for C=O hydrogenation of ketones increases with metal particle size since larger metal particles with a smaller proportion of undercoordinated surface sites would result in relatively weaker adsorbate–surface interaction and more balanced coverage between ketones and H<sub>2</sub> on a metal surface.<sup>179</sup> Unlike alkyne semihydrogenation, phenol cannot effectively inhibit the adsorption of cyclohexanone on the surface of metal sites. Therefore, the high selectivity of cyclohexanone cannot be achieved through the geometric effects such as the size and morphology modulation of metal particles or the selective deactivation of low coordination sites. In contrast, the use of an electronic effect has achieved good results. We will elaborate on this in the next section.

According to the characteristics of the conversion–selectivity curve, another type of selective hydrogenation reaction based on parallel reaction mechanism can be concluded, such as selective hydrogenation of α,β-unsaturated aldehydes and hydroformylation of olefins.<sup>180–183</sup> As shown in Figure 10a, the selectivity of the target product, enol, during selective hydrogenation of α,β-unsaturated aldehydes, hardly changes with the increase of conversion on the surface of commonly used Pd, Pt, and Ir catalysts.<sup>181,184–187</sup> It typically belongs to a parallel reaction mechanism. Based on the adsorption modes of unsaturated aldehydes introduced earlier,

this selectivity change in the regular pattern is caused by the competitive adsorption and hydrogenation of C=C and C=O double bonds on the active site. Since the hydrogenation of the C=C bond in α,β-unsaturated aldehydes is more favorable in thermodynamics and kinetics, the metal active sites with different coordination structures do not have a high recognition ability for the hydrogenation of C=O double bond in the presence of the C=C bond.<sup>188</sup> In order to improve the hydrogenation selectivity of the C=O bond, we can only control the adsorption modes of reactants to inhibit the adsorption of the C=C bond on the active site. A common idea is to add an oxophilic adsorption site and change the parallel adsorption mode to the vertical adsorption mode by strengthening the adsorption of C=O. For example, alloys are formed by adding transition metals (Co, Fe, Sn, Re, Zn, etc.) with strong oxygen affinity, as seen in Figure 10b, in which H<sub>2</sub> is activated by active metals as Pt, Ir, Ru, Ni, etc., and the C=O bond is activated by oxophilic metals.<sup>18,46,188</sup> After alloying, Pt<sub>0.23</sub>Co<sub>0.77</sub>/C and Cu<sub>0.08</sub>Ni<sub>0.92</sub>/SiO<sub>2</sub> exhibited 100% and 96% selectivity to furfuryl alcohol at 100% conversion of furfural, outperforming the monometallic Pt/C and Ni/SiO<sub>2</sub>.<sup>189,190</sup> 95% selectivity to cinnamyl alcohol at ~100% conversion for cinnamaldehyde hydrogenation was also achieved on Pt<sub>3</sub>Co/RGO-MW at 70 °C with a specific activity of 1428 h<sup>-1</sup>.<sup>185</sup> Using the Lewis acid sites of oxide carriers to preferentially adsorb and activate C=O bonds, as shown in Figure 10c, such as SnO<sub>x</sub>, FeO<sub>x</sub>, ZnO<sub>x</sub>, ReO<sub>x</sub>, GaO<sub>x</sub>, MoO<sub>x</sub>, WO<sub>x</sub>, NbO<sub>x</sub>, CeO<sub>x</sub>, etc., is also an effective method to regulate the adsorption mode.<sup>18,46,188,191,192</sup> By fabricating a cobalt-oxide-decorated Pt catalyst (Pt-CoO<sub>x</sub>/C-LDH), the TOF for cinnamaldehyde conversion (15 084 h<sup>-1</sup> at 80 °C) was significantly increased by 9.5 times, compared with that of the undecorated one. In addition, an unexpected yield of 99% to cinnamyl alcohol was also achieved.<sup>193</sup> A YCo<sub>x</sub>Fe<sub>1-x</sub>O<sub>3</sub>

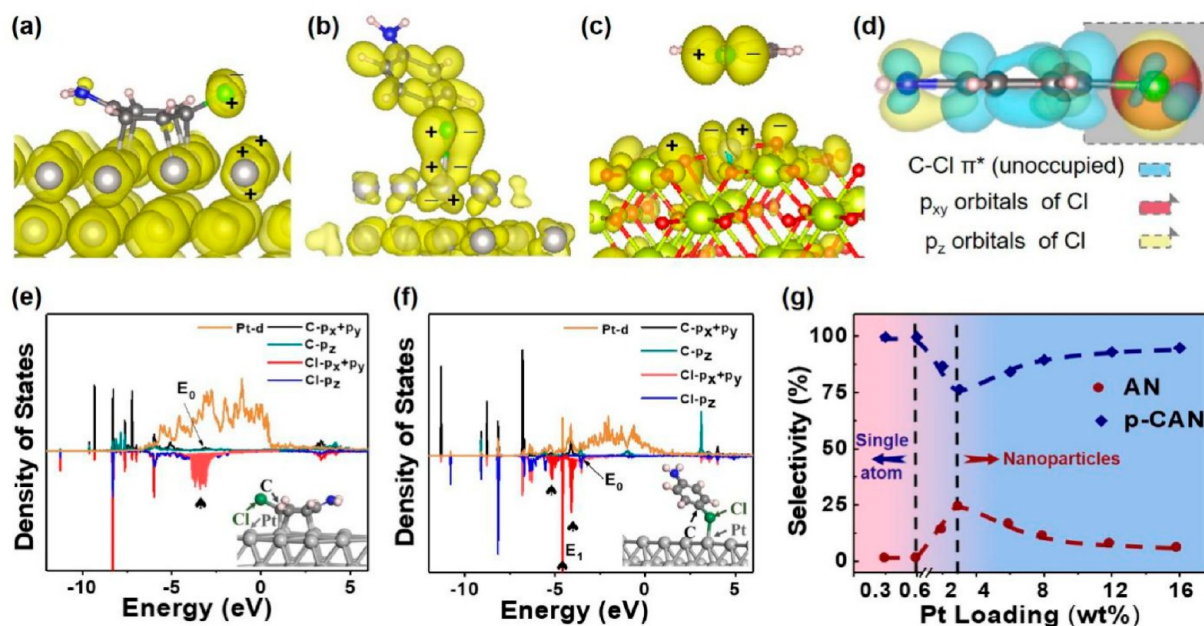


**Figure 11.** Effect of temperature on (a) H<sub>2</sub> uptake and (b) initial TOF for citral conversion during hydrogenation over Pt/SiO<sub>2</sub> at 298, 373, 423 K. Effect of average crystallite size on (c) TOF for citral conversion at 373 K and (d) TOF for H<sub>2</sub> uptake at 298 K. [Panels (a) and (b) have been reproduced with permission from ref 203. Copyright 2000, Elsevier. Panels (c) and (d) have been reproduced with permission from ref 212. Copyright 2000, Elsevier.]

perovskite oxide-supported Pt catalyst also reached 95% selectivity to cinnamyl alcohol at 99% conversion with a TOF of 15 163 h<sup>-1</sup> at 90 °C.<sup>194</sup> Another idea is to utilize the steric hindrance effect of space confinement to force unsaturated aldehydes to adsorb vertically, but this method is usually more effective for long-chain unsaturated aldehydes. For example, when Pt nanoparticles were encapsulated into MOF channels, the catalyst showed excellent performance for a variety of unsaturated aldehydes, of which the highest yield of cinnamaldehyde was nearly 98%.<sup>195</sup> MIL-101@Pt@FeP-CMP sponge with a core-shell structure (FeP-CMPs: conjugated microporous and mesoporous polymers with iron(III) porphyrin, seen in Figure 10d) achieved 95% yield for cinnamyl alcohol at room temperature.<sup>196</sup> The hydrophobic porous shell structure promoted the adsorption of CAL around Pt NPs. Note that the steric hindrance effect of space confinement of the decorated porous metal oxides would also possibly benefit the selectivity for the semihydrogenation of alkynes due to the inhibition of the adsorption of C=C bonds if the pores are carefully controlled, e.g., by atomic layer deposition.<sup>83,197</sup> Apart from the traditional confinement with micropores, a pocketlike active site with HO-Mo-Rh<sub>1</sub>-Mo-OH configuration was constructed on Rh<sub>1</sub>/MoS<sub>2</sub>, as seen in Figure 10e.<sup>198</sup> This enzyme-like catalyst exhibited amazing 100% yield to crotonol for selective crotonaldehyde hydrogenation. Besides introducing the steric effect through the space confinement of support, one can also achieve this goal

through binding capping ligands on the surface of metal particles. For instance, the hydrogenation of cinnamaldehyde was completed in 9 h with a selectivity up to 95% to cinnamyl alcohol on oleylamine capped Pt<sub>3</sub>Co nanoparticles (seen in Figure 10f) and the selectivity for cinnamyl alcohol still kept above 90% even when the reaction time was extended to 24 h.<sup>199</sup>

Returning to the coordination structure of the catalyst surface, we did not specifically address its structural sensitivity, such as the common size impact, when regarding the selective hydrogenation of  $\alpha,\beta$ -unsaturated aldehydes. In fact, the relationship between the reaction activity, selectivity, and size and morphology of metal nanoparticles has been examined in numerous works. The results of the available studies, however, should be handled with caution. The reason lies in the catalytic performance being affected by the parallel structure-sensitive decarbonylation side reaction.<sup>181,200–202</sup> As shown in Figure 11a, no significant deactivation for the activity (H<sub>2</sub> uptake or initial TOF) of citral hydrogenation was detected on Pt/SiO<sub>2</sub> during the course of reaction at 373 and 423 K, while substantial deactivation was observed at 298 K.<sup>203</sup> Unexpectedly, the activity decreased as the temperature increased. The reason has been verified to be the CO inhibition from the decarbonylation side reaction that occurred at undercoordinated sites by kinetic<sup>203–205</sup> and spectroscopic studies.<sup>206–209</sup> The apparent energy barrier for the decarbonylation reaction was only 29 kJ/mol while that for CO desorption was



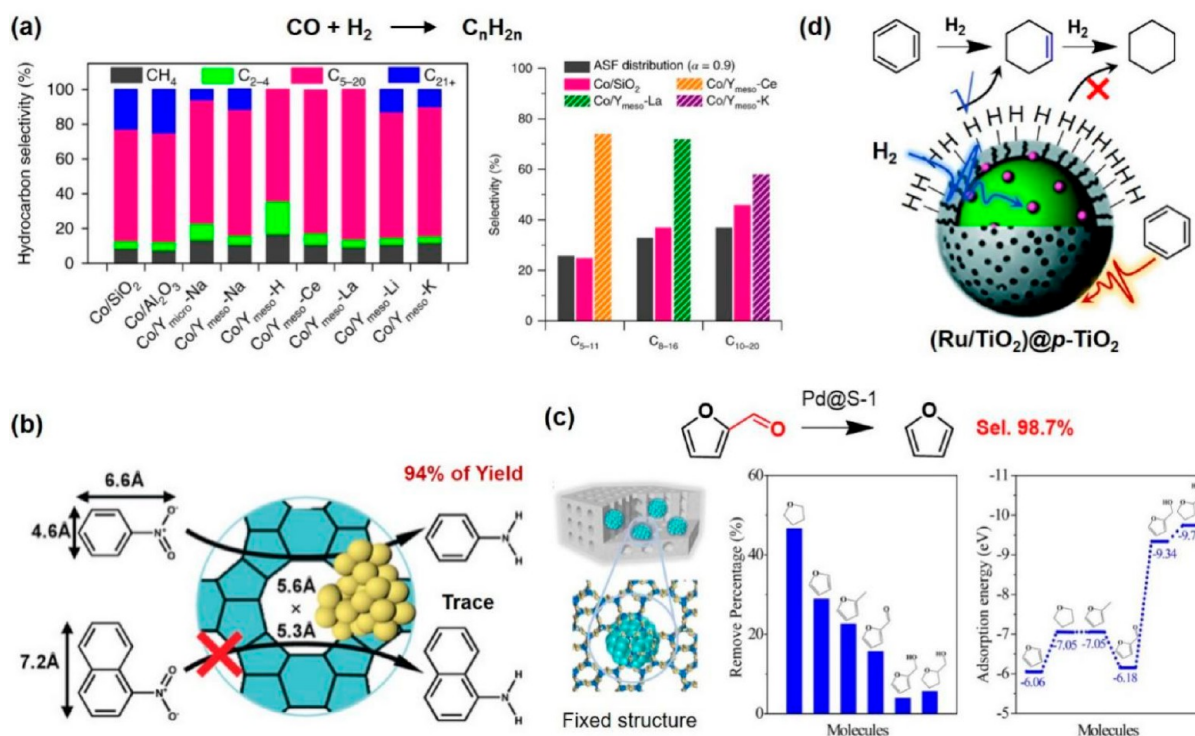
**Figure 12.** Residual unpaired frontier orbitals on Pt ((a) facet site, (b) edge site, (c) single atom site (Pt<sub>1</sub>/CeO<sub>2</sub>), and (d) *p*-chloronitrobenzene) and the interaction between them. Also shown is the projected density of states for the adsorption of *p*-chloronitrobenzene on Pt ((e) facet site and (f) edge site). (g) Unconventional size effect for the selectivity trend for the hydrogenation of *p*-chloronitrobenzene on the Pt/CeO<sub>2</sub> catalyst. [Reproduced with permission from ref 221. Copyright 2020, Elsevier.]

estimated to be 109 kJ/mol.<sup>210,211</sup> This suggests that the decarbonylation process can occur slowly and cover the catalyst surface at 298 K. At 373 K, although both the rates for CO formation and desorption are enhanced and yield a pseudo-steady-state balance, a larger fraction of active sites is inhibited by adsorbed CO. The pseudo-steady-state balance would experience conventional Arrhenius behavior, along with the reaction temperature, as shown in Figure 11b.<sup>203</sup> When reaction temperature is lower than the desorption temperature of CO, the inhibition of CO dominates. Then the initial activity of  $\alpha,\beta$ -unsaturated aldehydes hydrogenation is insensitive to the portion of undercoordinated sites under this range of reaction temperature. Otherwise, the coverage of CO is strongly dependent on the supplier. Then the portion of undercoordinated sites deeply affects the initial hydrogenation activity. As a result, the polygonal line type particle size effect on the initial activity of  $\alpha,\beta$ -unsaturated aldehydes hydrogenation is expected at 373 K, while it is not the case at 298 K, as shown in Figures 11c and 11d.<sup>212</sup> Acetylene semi-hydrogenation suffers from the similar situations by carbon deposition and will not be discussed in detail here. This type of secondary structure effect should be cautioned, which is caused by side reactions, reaction conditions, adsorption-induced surface rearrangement, a change in the rate-determining step, and other situations.<sup>203,213,214</sup> The absence of a significant variation in specific activity or selectivity with changes in the various crystallite sizes or morphologies clearly indicates the structure insensitivity. However, it does not necessarily imply the structure sensitivity in the other case. A different set of reaction conditions to crystallite size effects should be probed to exclude the mass-transfer limitation<sup>215</sup> and the process of the reaction should also be examined.<sup>216</sup>

In the end of the discussion of the surface coordination or steric effect, it is necessary to briefly elaborate on the electronic effect principle behind the coordination sensitivity. The essence of the modification or optimization of the coordination

structure of the active site is to adjust the reacting orbitals of the active site, such as symmetry, ductility, and other fine electronic structures. According to the frontier orbital theory, the highest occupied molecular orbital (HOMO) and lowest unoccupied molecular orbital (LUMO) contributes the most reactivity.<sup>217,218</sup> Specifically, the residual unpaired orbitals determine most of the reactivity of the active sites on the surface of metal particles. Meanwhile, the residual unpaired orbitals are further related to the surface coordination structure.<sup>219,220</sup> As seen in Figure 12, the only residual unpaired orbitals on Pt(111) belong to  $d_z^2$  with only one quadrant in the vertical direction, while double quadrant  $d_{yz}/d_{xz}$  orbits stand perpendicularly on undercoordinated sites such as edge and corner sites.<sup>221</sup> When it comes to the planar single Pt sites, double quadrant  $dyz/dxz$  orbits stand perpendicularly on Pt, coupled with antiphase p orbital of adjacent oxygen on each side. The difference in the structure or morphology of residual unpaired orbitals on active sites of varied coordination structure determines the general reactivity. Take the C–Cl activation, for example; a premise must be met before the injection of electrons from the residual unpaired  $d$  orbitals of metal active sites to the LUMO ( $\pi^*$ ) of the C–Cl bond, because of the unique core–shell orbital structure for HOMO ( $p_{xy}$ ) and LUMO on the C–Cl bond, as shown in Figure 12d, i.e., the orbital symmetry between the residual unpaired  $d$ -orbitals of metal active sites and HOMO of C–Cl bond should match each other; otherwise, the strong coulombic repulsion between them would inhibit the following electron injection process. Apparently, the  $d_z^2$  on Pt(111) with single orbital quadrant cannot match with double quadrant  $p_{xy}$  on C–Cl bond and steric effect occurs. In contrast, double quadrant  $d_{yz}/d_{xz}$  on Pt edge sites can bond effectively with  $p_{xy}$  on C–Cl bond. Therefore, the undercoordinated sites on Pt are responsible for the hydrodehalogenation side reaction and the size effect is expected for selective hydrogenation of halogenated nitrobenzene, as shown in Figure 12g. Another





**Figure 13.** (a) The synergetic catalysis of Co metal site and molecular sieve breaks the ASF distribution of Fischer–Tropsch synthesis. (b) The size-selective catalysis of Pd@S-1 in the hydrogenation of nitrobenzene and 1-nitronaphthalene mixture. (c) The selective hydrogenation of furfural to furan on Pd@S-1 with fixed structure and the relative escapability of various molecules on Pd@S-1 during the preadsorption and desorption test. (d) Benzene hydrogenation to cyclohexene with spillover hydrogen atom on Ru/TiO<sub>2</sub>@p-TiO<sub>2</sub> catalyst where only H<sub>2</sub> is accessible to Ru metal site. [Panel (a) has been reproduced with permission from ref 228. Copyright 2018, Springer Nature. Panel (b) has been reproduced with permission from ref 232. Copyright 2016, Wiley–VCH. Panel (c) has been reproduced with permission from ref 235. Copyright 2021, American Chemical Society, Washington, DC. Panel (d) has been reproduced with permission from ref 43. Copyright 2017, Royal Society of Chemistry, London.]

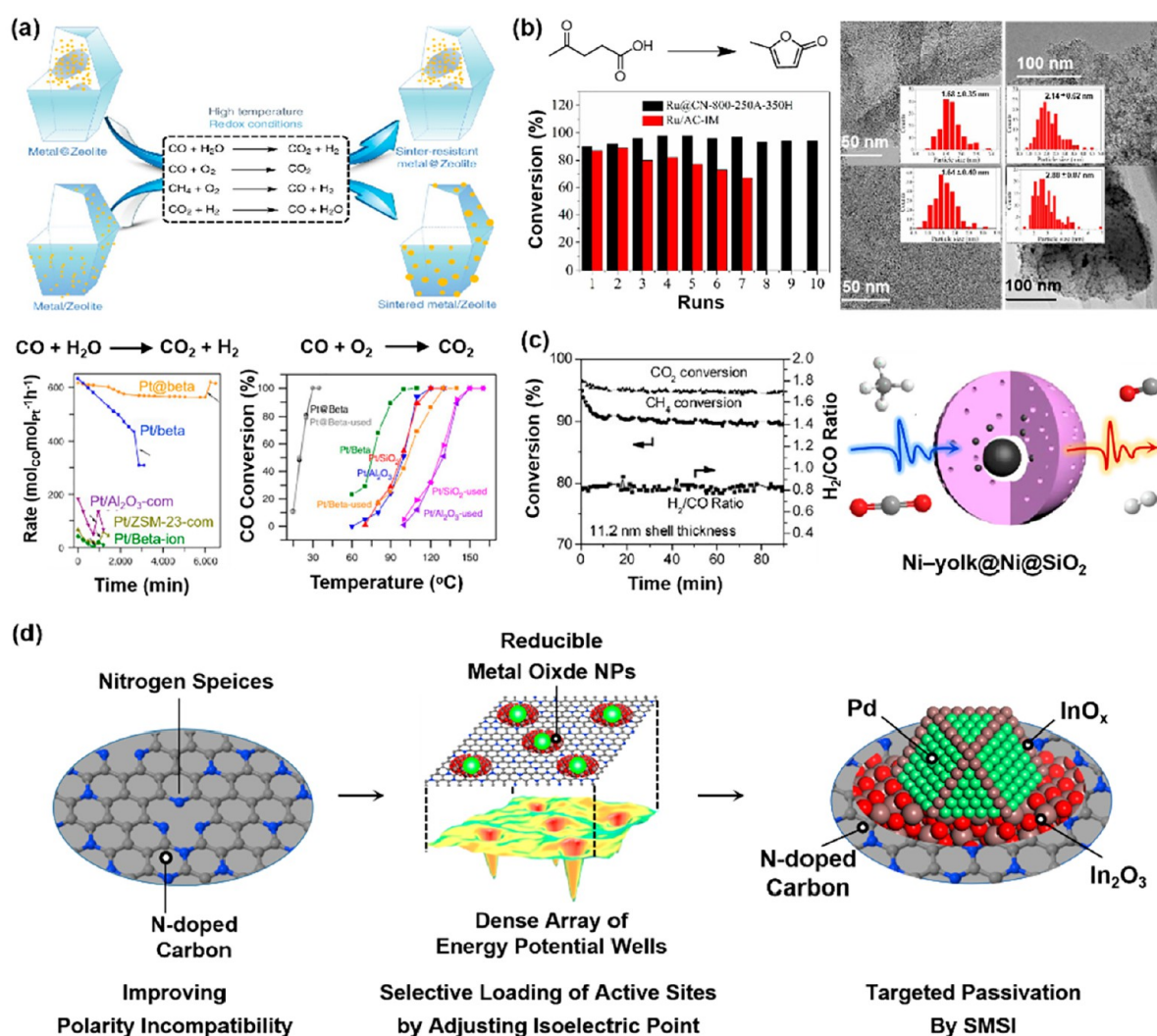
example is the selective hydrogenation of  $\alpha,\beta$ -unsaturated aldehydes. The coulombic repulsion between facet  $d_z^2$  and the substituent group like alkyl group on  $\alpha,\beta$ -unsaturated aldehydes is helpful for the selectivity to  $\alpha,\beta$ -unsaturated alcohol.<sup>181,222–226</sup> Actually, the above electronic effect, such as orbital symmetry or steric effect derived from the surface coordination structure, can be roughly assessed with a simple but quantified descriptor coordination number. As seen, coordination number is a geometric description of the electron effect and researchers are prone to this geometric description for its vivid physical chemistry picture.

However, one should keep in mind that it is far from enough for selective hydrogenation with this rough descriptor, based on decades of years of experience. More accurate descriptors are urgently needed.

**4.1.2. Spatial Confinement and Matching Effect.** In addition to the coordination structure on the surface of the active site affecting the catalytic performance, the reaction microspace where the active site is located also has an important impact on the reaction performance. When the regulation of the surface coordination structure of the active site cannot achieve a satisfactory catalytic performance, the limitation of this strategy can often be well compensated by the design of the reaction space. In the discussion in the previous section, we have introduced several examples to improve the hydrogenation selectivity through the design of reaction space in detail, such as inhibiting the adsorption of C=C bond through space confinement to realize the selective hydro-

genation of the C=O bond in  $\alpha,\beta$ -unsaturated aldehydes.<sup>195,196,198,199</sup> In fact, the spatial confinement effect is quite common in molecular sieve catalysis, which is also known as shape-selective catalysis.<sup>227</sup> When metal sites are introduced into the molecular sieve, the hydrogenation selectivity can be controlled by the classical shape selection ability of the molecular sieve.

For research in the early stage, the shape-selective ability of molecular sieves did not directly affect the hydrogenation process, but functioned in the tandem catalytic process with two/multisite synergism. For example, loading Co nanoparticles on Y-type zeolites, the authors reported an integrated catalytic system for the direct conversion of syngas (CO/H<sub>2</sub>) into different types of liquid fuels different from traditional Anderson–Schulz–Flory (ASF) distribution (seen in Figure 13a).<sup>228</sup> When metal nanoparticles are embedded inside the zeolite, the micropores in the zeolite can serve as diffusion channels and provide a local environment for reactions. Then the shape selectivity is introduced into the hydrogenation process. Generally, the spatial confinement effect can affect the hydrogenation process by sieving molecular diameters, controlling the adsorbing strength of reactants or crucial intermediates, and enriching the key intermediates in the micropores.<sup>229–232</sup> The molecular diameter sieving process usually occurs outside the zeolite. If the molecular diameter of any reactant in a feed mixture is larger than the maximum pore size of the zeolite, they are left unreacted and end up in a mixture with the products, since they cannot diffuse into the

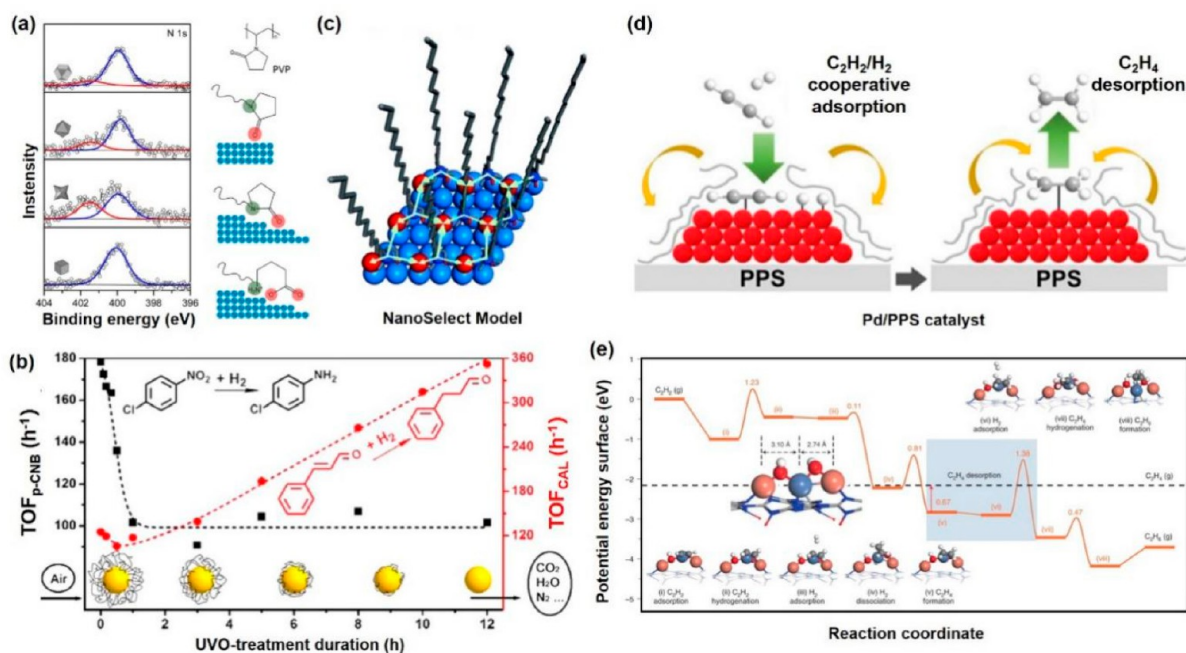


**Figure 14.** (a) Schematic model of metal nanoparticles fixed within and on the outer surfaces of zeolite crystals, and the catalytic performance comparison. (b) The stability test for carbon-embedded Ru catalyst in the hydrogenation of levulinic acid. (c) The stability and coke deposition resistance of yolk-satellite-shell structured Ni-yolk@Ni@SiO<sub>2</sub> nanocomposite catalyst for the dry reforming of methane. (d) Scheme of energy based spatial confinement. [Panel (a) has been reproduced with permission from ref 242. Copyright 2018, Springer Nature. Panel (b) has been reproduced with permission from ref 245. Copyright 2018, American Chemical Society, Washington, DC. Panel (c) has been reproduced with permission from ref 249. Copyright 2014, American Chemical Society, Washington, DC.]

zeolite framework. In the hydrogenation of nitrobenzene (4.6 Å × 6.6 Å) and 1-nitronaphthalene (6.6 Å × 7.3 Å) mixture with Pd nanoparticles encapsulated in Silicalite-1 (Pd@S-1), as seen in Figure 13b, aniline can realize 94% yield while 1-nitronaphthalene was only converted in trace amounts, since the diffusion of 1-nitronaphthalene with a large molecule size into the micropores (5.3 Å × 5.6 Å) of S<sup>-1</sup> was suppressed.<sup>232</sup> Wang et al. synthesized a mesoporous carbon molecular sieve with embedded with Pt nanoparticles. The embedded Pt nanoparticles are connected with mesoporous channels through short micropores (~5.8 Å) formed by air etching. The efficient selective hydrogenation of 4-chloronitrobenzene to 4-chloroaniline in 4-chloronitrobenzene and 1-nitronaphthalene mixture was realized though the enhanced mass transfer from mesopores and size sieving of micropores.<sup>233</sup> A similar size/shape selectivity of Pd@S-1 was also observed in oxidation and carbon-carbon coupling reactions.<sup>232</sup> By fixing the Pd nanoparticles into S-1 zeolite (Pd@S-1), the catalyst exhibited an entirely different product distribution, compared

to the supported ones.<sup>234,235</sup> As shown in Figure 13c, furan selectivity increased from 5.6% on Pd/S-1 to 98.7% on Pd@S-1 at 91.3% conversion.<sup>235</sup> The reason behind this phenomenon can be explained by the controlled diffusion of products such as furfural alcohol and furan through the distinction of adsorbing strength. The enriching of furfural alcohol in the micropores of zeolite benefits the further decarbonylation and hydrogenation to furan. When Bronsted acid sites were further introduced, the trapped furfural alcohol would go through the ring opening and hydrogenation processes and the main product changed to 1,5-pentanediol on Pd@H-ZSM-5.<sup>236</sup>

Besides the molecular sieve, other interesting encapsulated structures, such as core-shell MOFs and yolk-shell nano-reactors with micropores as mass transfer tunnels, can also exhibit the shape-selective catalysis.<sup>195,237-239</sup> In contrast to the shape-selective mass transfer to organic substrates in molecular sieves, sometimes the shape-selective mass transfer to H<sub>2</sub> on coated reducible metal oxide with strong hydrogen spillover ability will behave differently. Take benzene hydro-

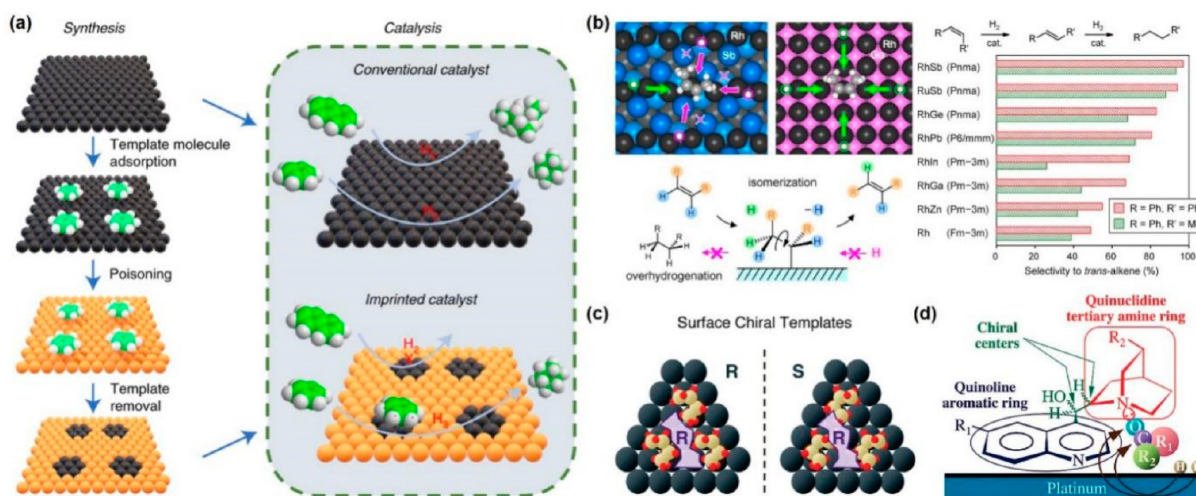


**Figure 15.** (a) N 1s spectra of PVP-Pd NPs immobilized on activated carbon, and schematic illustrating the interaction modes between PVP and Pd NPs. (b) Effects of UVO-treatment duration on the Au activity of Au-PVP/SiO<sub>2</sub> catalyst for *p*-CNB and CAL hydrogenation. (c) Scheme for NanoSelect catalyst. (d) Proposed scheme for acetylene partial hydrogenation on Pd/PPS. (e) Optimized potential energy surfaces of acetylene partial hydrogenation on Ni<sub>1</sub>Cu<sub>2</sub>/g-C<sub>3</sub>N<sub>4</sub> dynamic atomic nickel catalyst. [Panel (a) has been reproduced with permission from ref 266. Copyright 2014, American Chemical Society, Washington, DC. Panel (b) has been reproduced with permission from ref 267. Copyright 2014, American Chemical Society, Washington, DC. Panel (c) has been reproduced with permission from ref 268. Copyright 2014, Wiley-VCH. Panel (d) has been reproduced with permission from ref 272. Copyright 2020, AAAS. Panel (e) has been reproduced with permission from ref 273. Copyright 2021, Springer Nature.]

genation to cyclohexene as an example; the selectivity remains very low at a relative high conversion, because of the easy hydrogenation of cyclohexene on the surface of Ru. Hence, the suppression of the further hydrogenation of cyclohexene is rather challenging. After coating a supermicroporous TiO<sub>2</sub> layer over Ru/TiO<sub>2</sub> catalyst (Ru/TiO<sub>2</sub>@p-TiO<sub>2</sub>), as shown in Figure 13d, only H<sub>2</sub> was allowed to diffuse into the supermicropores and attach the Ru sites.<sup>43</sup> Herein, different from the supported counterpart, the encapsulated Ru particles only serve as active sites for hydrogen dissociation while the porous TiO<sub>2</sub> surface acts as the active center for benzene hydrogenation (namely, hydrogenation of benzene through spillover H atoms). This change in hydrogenation mechanism accounts for inspiring enhanced catalytic performance with cyclohexene selectivity of ~77% at 98% conversion, which is much higher than the rest of the results reported at that time. A similar idea has also been applied in alkane direct dehydrogenation, in which the dehydrogenation and hydrogenation desorption processes occur on different sites, preventing the traditional serious carbon deposition and exhibiting remarkably durable activity.

Apart from the effect on the selectivity, spatial structure confinement would also improve the stability of the catalyst significantly, in comparison with the supported nanocatalyst systems. By keeping the active center from coalescence, as shown in Figure 14a, metal particles (Pt, Pd, Rh, Ru, Au, Ag) encapsulated in zeolite, metal oxide, or carbon remained almost the original particle sizes after calcination at temperatures close to or even higher than the Tamman temperature,<sup>240–243</sup> which is a condition where the stabilities of supported metal catalysts are confronted with serious

challenges. Metal leaching can also be greatly suppressed for metal catalysts with a spatial structure confinement effect. For example, the industrial Pd/C catalyst leached ~6.7% of the Pd loading in the liquid hydrogenation of 4-nitrochlorobenzene for 90 h, while Pd@Beta exhibited almost undetectable leaching Pd species under the equivalent test.<sup>244</sup> Under more-severe reaction conditions, the Ru@CN-800–250A-350H catalyst displayed more excellent stability for the hydrogenation of levulinic acid at 100 °C with more than 10 successive recycling runs. The comparative supported Ru/AC-IM catalyst, however, as seen in Figure 14b, exhibited a drastic decrease in stability after three runs under the same reaction conditions.<sup>245</sup> A similar trend has also been found in the hydrogenation of benzoic acid, where supported catalysts reached a leaching as high as 49.3% for Rh/N–C–IM (after seven cycles) and 42.3% for Rh/N–C–NaBH<sub>4</sub> (after six cycles), while Rh@NC only endured 12.5% leaching of Rh content.<sup>246</sup> Note that this stabilization of metal components applies for various reactions as hydrogenation of CO<sub>2</sub>, CO oxidation, Suzuki cross-coupling, etc.<sup>247,248</sup> Interestingly, the coke-induced deactivation of the catalyst can also be greatly reduced, although the exact reason is still under investigation. As shown in Figure 14c, a yolk-satellite-shell structured Ni-yolk@Ni@SiO<sub>2</sub> nanocomposite catalyst showed excellent durability for 90 h at 800 °C for the dry reforming of methane.<sup>249</sup> Similar results has also been reported on Ni@Al<sub>2</sub>O<sub>3</sub> core-shell catalyst with remarkable activity and stability of a 50 h durability evaluation.<sup>250</sup> The carbon deposition for Ni@Al<sub>2</sub>O<sub>3</sub> core-shell catalysts was only ~15% weight loss, which probably can be further improved on the one with each Ni trapped within single Al<sub>2</sub>O<sub>3</sub> shell and further modulation of



**Figure 16.** (a) Illustration of the molecular imprinting strategy over a palladium surface. (b) Mechanism for the geometric restriction of hydrogen access to *cis*-2-butene on RhSb(020) and RhGa(100) and the selectivities to *trans*-alkenes during *cis*-ST and *cis*-MS isomerizations on various SiO<sub>2</sub>-supported Rh- and Ru-based intermetallic compounds and monometallic Rh catalysts. (c, d) Schematic illustrations of the two main models by which chiral modifiers are proposed to bestow enantioselectivity to heterogeneous catalysts: panel (c) depicts the formation of supramolecular surface chiral templates through self-assembly of achiral molecule and panel (d) depicts the formation of one-to-one complexes between the chiral modifier (cinchonidine) and the reactant. [Panel (a) has been reproduced with permission from ref 274. Copyright 2021, Springer Nature. Panel (b) has been reproduced with permission from ref 275. Copyright 2015, Wiley–VCH. Panel (c) has been reproduced with permission from ref 19. Copyright 2008, American Chemical Society, Washington, DC. Panel (d) has been reproduced with permission from ref 276. Copyright 2009, American Chemical Society, Washington, DC.]

the shell thickness. When changing the shell to more inert SiO<sub>2</sub>, Ni@HSS shows negligible activity loss and carbon deposition after 55 h.<sup>251</sup> Besides the above direct spatial confinement effect by physical obstacle, energy-based spatial confinement provides us with another option.<sup>252,253</sup> As shown in Figure 14d, reducible metal oxide NPs dispersed on inert supports will induce a dense array of energy potential wells, which can further trap the metal active sites from agglomeration.<sup>254,255</sup> In addition, one can continue to apply the direct spatial confinement effect to further tune the active sites, such as the targeted passivation strategy as illustrated in Figure 9d. Recently, metal oxide nanoparticles such as TiO<sub>2</sub>, Cr<sub>2</sub>O<sub>3</sub>, and CeO<sub>x</sub> were used to disperse and stabilize multielemental alloy nanoparticles or even atomically dispersed catalysts with a similar concept.<sup>256,257</sup>

Single atom or the alloy catalyst is another type of thriving catalyst, making full of the spatial confinement effect to disperse and stabilize the active metal species. Yet, we will not discuss it in detail here, since there have been many reviews to sort and classify it.<sup>2,258–264</sup> The spatial confinement effect from inorganic carriers is often rigid. In contrast, the flexible space confinement effect based on organic molecules can also effectively regulate the catalytic performance. Among them, the most widely known is the surface ligand effect caused by surfactants. Surfactants are commonly used for the stabilization of nanocrystallines with a colloidal method, since they are generally constituted by a polar group able to generate an electronic double layer and a lipophilic side chain that also provides steric repulsion for the parallel adsorption of large volume functional groups on the surface of the catalyst.<sup>265</sup> Generally, researchers study them by binding ligands on the surface of nanometals. Although the original intention of studying the ligand effect was to measure the negative interference brought by the surface ligand when studying the surface geometry effect of nanocrystalline catalysts, as seen in Figure 15a, researchers gradually found that its positive effect

on selective regulation can also be utilized.<sup>266</sup> In addition to the aforementioned oleylamine-capped Pt<sub>3</sub>Co nanoparticles for the selective hydrogenation of the C=O bond in  $\alpha,\beta$ -unsaturated aldehydes, such catalysts are also widely used in other geometry-sensitive hydrogenation reactions. Xu et al. investigated the influence of the residual stabilizer on Au-PVP/SiO<sub>2</sub> catalyst to the selective hydrogenation reactions.<sup>267</sup> Results showed that the amount of PVP strongly impacted on the catalytic performance on the selective hydrogenation of *p*-chloronitrobenzene and cinnamaldehyde. The presence of residual PVP stabilizer was quite beneficial to the Au activity for the hydrogenation of *p*-chloronitrobenzene to *p*-chloroaniline, while it was detrimental to the efficiency for the hydrogenation of cinnamaldehyde to phenylpropanal (seen in Figure 15b). The detailed mechanism in the differences of the activity trend for the hydrogenation of *p*-chloronitrobenzene and cinnamaldehyde controlled by a capping agent still remains to be investigated further. Through the grafting of hexadecyl (2-hydroxyethyl) dimethylammonium dihydrogenphosphate (HHDMA) on the surface of Pd particles, Pd NanoSelect catalyst, as shown in Figure 15c, exhibited 93.5% yield to MBE for the hydrogenation of MBY, while eliminating the adoption of heavy metals such as Pb and Bi.<sup>268–270</sup> Excellent alkene selectivities were obtained in the hydrogenation of a batch of aliphatic alkynes (96%–99% at 95% conversion) on PVP-stabilized PdNPs.<sup>151</sup> PEG2000-grafted RuNPs as catalysts achieved 97% selectivity to methyl acrylate in the hydrogenation of methyl propiolate at 92% conversion.<sup>271</sup> In recent years, some different catalyst structures have also provided a distinctive perspective for studying the flexible spatial confinement effect of organic molecules. Lee et al. reported reversible huff-and-puff Pd catalysts where Pd particles were supported on a “soft” polyphenylene sulfide (PPS) plastic for acetylene partial hydrogenation in an ethylene-rich stream, as shown in Figure 15d.<sup>272</sup> The thermochemically stable and mobile PPS chains would cover

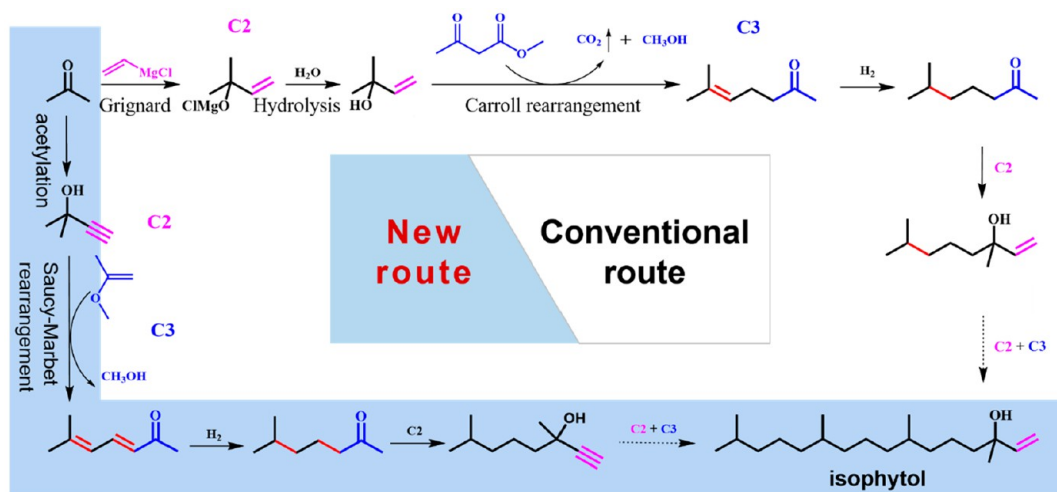
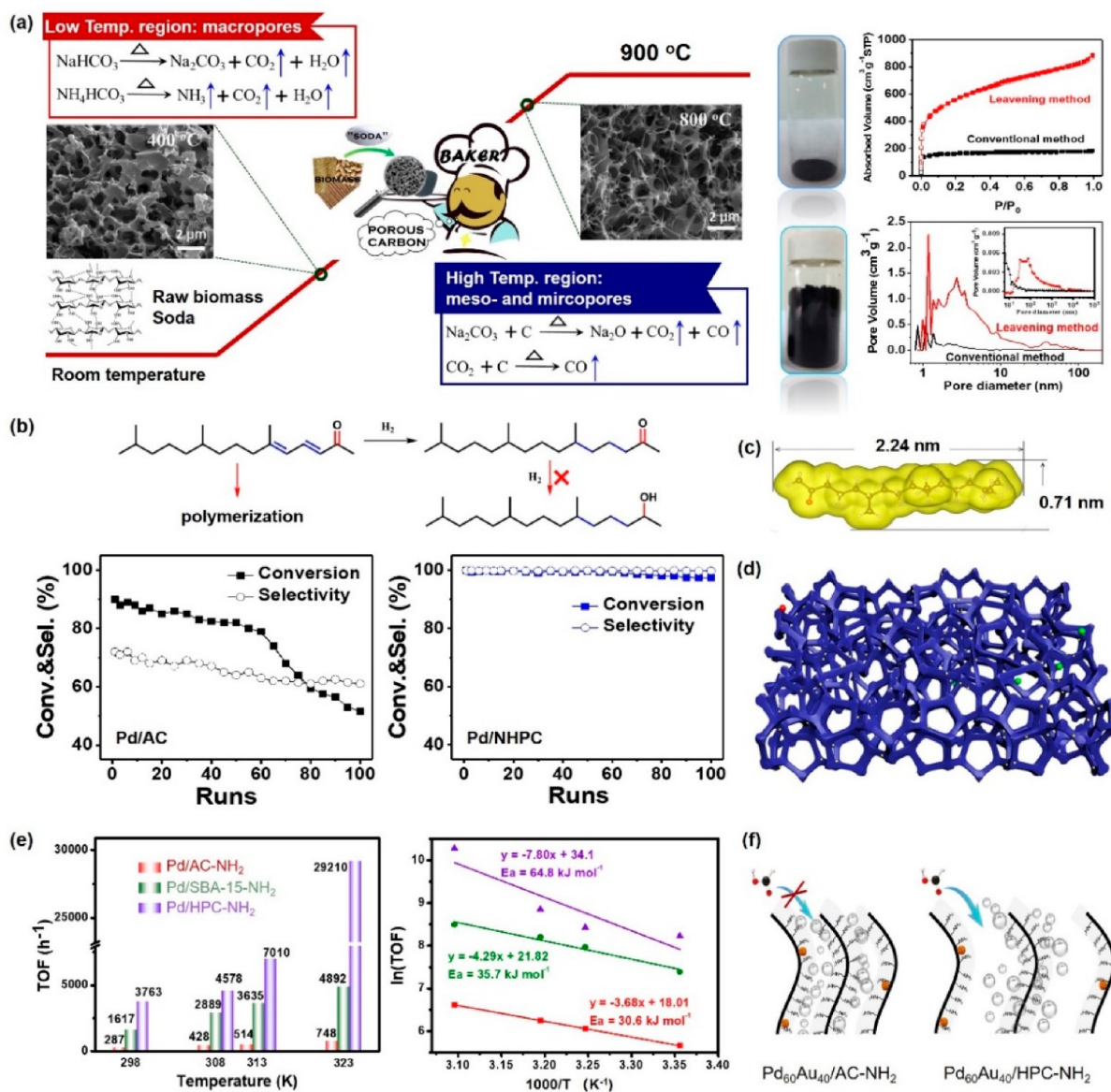


Figure 17. Route comparison for the synthesis of isophytol.

the Pd particles near the glass-transition temperature ( $\sim 353$  K) via strong metal–polymer interactions (Pd–S). During the reaction, acetylene’s strong binding affinity to Pd opens a seam and enables  $H_2$  activation. Once acetylene is hydrogenated to weakly binding ethylene, the recovery of PPS on the Pd surface repels ethylene and inhibits further hydrogenation. However, the selectivity to ethylene is  $<80\%$ , due to the low fluidity of plastics. In contrast to grafting the ligands on the surface of metal particles, Wang et al. reported a “breathing” catalyst by fixing the chain flexible alkylamine on the surface of the support, as seen in Figure 9e, in which the amino groups bind back to the metal surface.<sup>150</sup> When adjusting the chain length and the metal particle size, the metal surface would be covered by the amino groups. Since the strength of the interaction of Pd-amino groups is between the adsorption strengths of alkyne and alkene, then a recycle process is observed in which the binding of Pd-amino groups is broken upon the adsorption of alkyne and recovered upon the repulsion of alkene from hydrogenation, during which the recognition adsorption of the target substrate is achieved. The excellent flexibility of chain alkylamines makes the frequency of this reversible respiration procedure compatible with the hydrogenation rate. As a result, recorded activity ( $14\,412\text{ h}^{-1}$ ) and satisfied yield ( $98.2\%$ ) were realized in the meantime. This idea of using the difference of the adsorption energy of reactants and products on the catalyst surface to suppress side reactions and improve the selectivity of target products breaks through the inherent limitation of the original ligand-grafted catalyst that uses ligand steric hindrance to improve the product selectivity, and embodies the insight of using recognition adsorption to adjust the hydrogenation selectivity. Of course, this type of structural reversibility is not unique only to organic ligands. Through synergizing metal–support interactions and spatial confinement, Lu et al. reported a type of dynamic atomic nickel catalyst for the semihydrogenation of acetylene in excess ethylene.<sup>273</sup> Similar to the above two new catalysts, results reveal that the active nickel site, which is confined in two stable hydroxylated copper grippers, can dynamically change by breaking the interfacial nickel support bonds upon acetylene adsorption and forming these bonds upon ethylene desorption, as shown in Figure 15e. Such a dynamic interaction contributes 90% ethylene selectivity at almost full conversion of acetylene.

In any case, realizing atomic level space matching is a crucial avenue for the research in this field. A surface molecular imprinting strategy was reported to control the hydrogenation selectivity over a supported palladium catalyst, as shown in Figure 16a.<sup>274</sup> This strategy begins with the sequential adsorption on the metal surface of a template molecule, followed by polymer matrix poisoners. After removing the template molecules, active metal islands of predetermined shape and size is exposed. Because of the steric constraints of the template molecules, the exposed active metal islands exhibit high selectivity in the conversion of substrates that correspond in size and shape to the templates. Although the overall efficiency has been limited for selective hydrogenation until now, this tight matching surface molecular imprinting strategy itself is elaborating and enlightening. An investigation on the *trans*-hydrogenation of alkynes or *cis*–*trans* alkene isomerization displayed another example in the precise modification of surface structure. Hydrogen access to *cis*-2-butene encountered apparent geometric restrictions on RhSb(020) and RhGa(100) of *Pnma* structure with zigzag arrangement of alloy elements, as shown in Figure 16b.<sup>275</sup> As a result, selective *cis*–*trans* alkene isomerization was realized. Perhaps the most familiar example is the asymmetric hydrogenation with a metal surface adsorbed with chiral modifiers.<sup>19</sup> The created local chiral space is always considered to be the origin for the asymmetric hydrogenation of the substrates. At present, mainly two families of chiral modifiers have been explored. One is tartaric acid, which has been used to promote the enantioselectivity for  $\beta$ -ketoester hydrogenation on nickel catalysts. Interestingly, since the tartaric acid molecule is not chiral, it cannot provide a local chiral space by itself to promote the asymmetric hydrogenation steps. Actually, the local chiral environment originates from the adsorbate superstructure formed by the self-assembly of the individual molecules in specific patterns, which enlightens us to the fact that the asymmetric process does not necessarily involve the participation or inducement of chiral molecules.<sup>276</sup> As shown in Figure 16c, three molecules of the enantiopure templating agents, such as 2-butoxide, either in the (R) (left panel) or the (S) (right panel) forms, assemble a pocket of specific chirality on the surface. Another family is based on chinchona alkaloids with chirality, as shown in Figure 16d, which are more promising and were used to enantioselectively

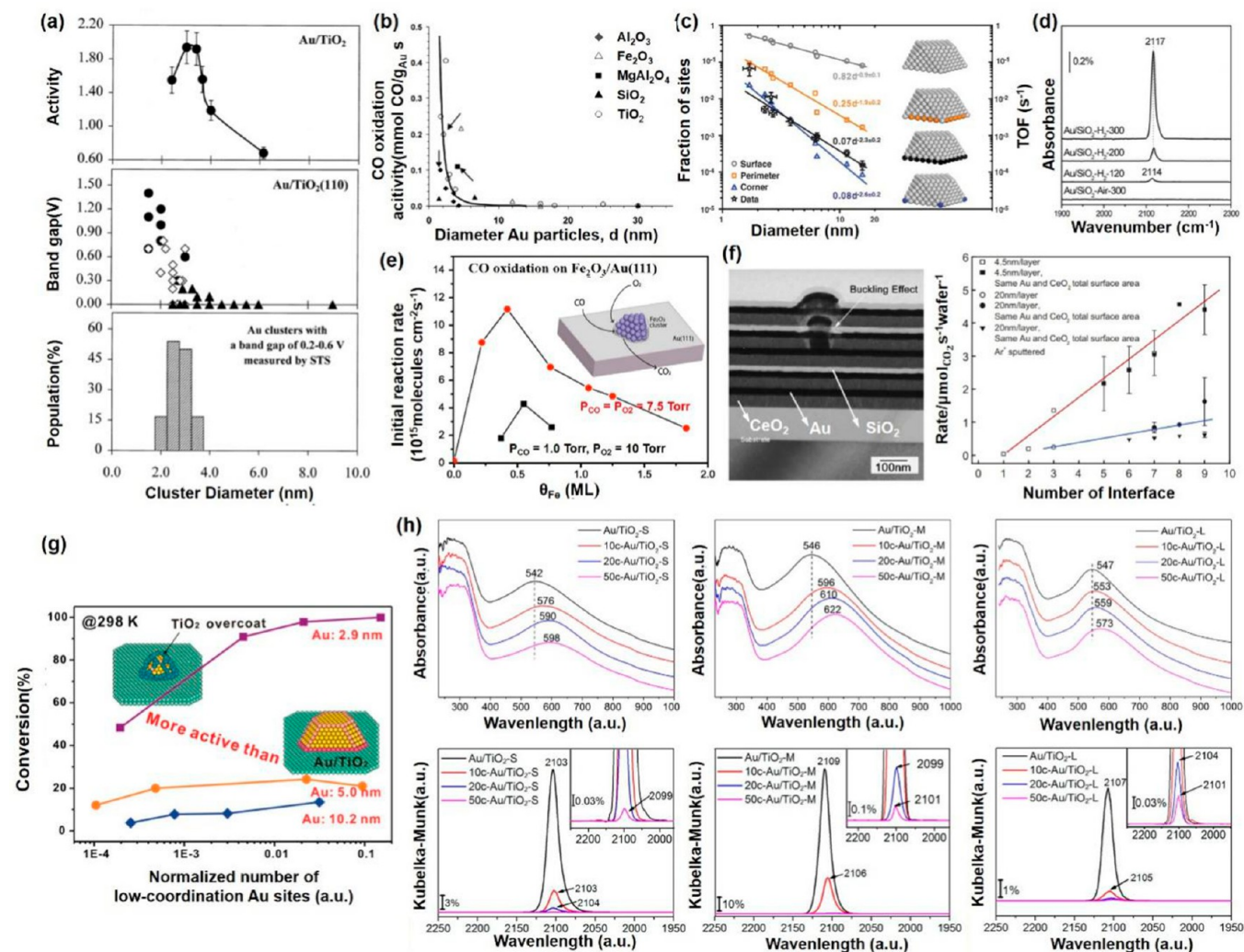


**Figure 18.** (a) Scheme for the leavening method for the preparation of nitrogen doped 3D-interconnected hierarchical porous carbon (NHPC) and the specific surface and pore distribution. (b) Comparison for catalytic performance of the selective hydrogenation of conjugated diketene (C18) on Pd/AC and Pd/NHPC. (c) van der Waals volume of C18. (d) Scheme of the 3D-interconnected hierarchical pores for NHPC. (e) Comparison for catalytic performance of dehydrogenation of formic acid without additive on catalysts of different pore sizes. (f) Scheme of the impact of bubbles for dehydrogenation of formic acid. [Panel (a) has been reproduced with permission from ref 291. Copyright 2015, Royal Society of Chemistry, London. Panels (e) and (f) have been reproduced with permission from ref 215. Copyright 2021, Elsevier.]

hydrogenate  $\alpha$ -ketoesters on platinum catalysts at first.<sup>19,276</sup> Excellent enantiomeric excess (ee) values have been achieved with specific substrates, such as ethyl pyruvate.<sup>277–279</sup> The scope of reactions is still limited, although other examples such as the asymmetric hydrogenation of other ketonic molecules,<sup>17,280–285</sup> and alkenes,<sup>17</sup> as well as the asymmetric C–C bond couplings have already been reported to be positive. Now more chiral modifiers, such as amino acids<sup>286,287</sup> and aromatics (e.g., indans and indols),<sup>288</sup> and mechanisms revealing the origin of enantioselectivity, such as kinetic resolution and chiral catalysis, are being gradually discovered.

The confinement effect based on the restriction of pore size, which often leads to a decrease in efficiency for mass transfer. Serious side reactions such as carbon deposition will occur in the selective hydrogenation of metastable molecules of large size under such conditions. Therefore, sufficient mass transfer

and reaction space should be given instead to such reactive molecules, to match the target reaction rate. This is particularly important for industrial catalysts, because most industrial reactions are actually mass-transfer-limited. Generally, reducing the carrier size by various methods to reduce or even eliminate the diffusion length of micropores and increasing the ratio of mesopores to macropores are relatively popular and effective methods. The key is how to develop an economic and effective method to improve the reaction mass transfer. Here, we give an example of the development of an industrial catalyst for the selective hydrogenation of conjugated diketene, a key intermediate of vitamin E. Vitamin E is mainly prepared industrially by condensation of isophytol (IP) with trimethylhydroquinone (TMHQ).<sup>289</sup> The preparation of isophenol is particularly complex. As shown in Figure 17, the most widely used route involves multiple steps of Grignard and hydrolysis



**Figure 19.** (a) The activity for CO oxidation and band gap measured by STS as a function of the Au particle size on TiO<sub>2</sub>(110)-(1 × 1), and the relative population of the Au clusters (two atom layers in height) with a band gap of 0.2–0.6 V, as measured by STS. (b) Measured activities for CO oxidation on Au-based catalysts, as a function of the average particle size. (c) Calculated number of sites with a particular geometry (surface and perimeter or corner atoms in contact with the support), as a function of diameter and TOF of the nine ceria-based samples. (d) The infrared spectrum results of CO adsorption on Au NPs of different sizes. (e) CO<sub>2</sub> production rate during CO oxidation on Fe<sub>2</sub>O<sub>3</sub>/Au(111) catalysts with various Fe<sub>2</sub>O<sub>3</sub> coverage. (f) CO<sub>2</sub> production rate normalized by catalyst on a 3-in. wafer and the TEM image of one typical sandwich-like catalyst. (g) CO conversion, as a function of the number of exposed low coordinated Au sites at room temperature. (h) UV-vis and DRIFT spectra of CO chemisorption on a series of Au/TiO<sub>2</sub> catalysts. [Panel (a) has been reproduced with permission from ref 302. Copyright 1998, AAAS. Panel (b) has been reproduced with permission from ref 303. Copyright 2004, Elsevier. Panel (c) has been reproduced with permission from ref 312. Copyright 2013, AAAS. Panel (d) has been reproduced with permission from ref 318. Copyright 2013, Royal Society of Chemistry, London. Panel (e) has been reproduced with permission from ref 315. Copyright 2012, Elsevier. Panel (f) has been reproduced with permission from ref 316. Copyright 2008, Wiley–VCH. Panels (g) and (h) have been reproduced with permission from ref 317. Copyright 2016, American Chemical Society, Washington, DC.]

reactions with an atomic economy of only 36%, enduring low atomic economy and serious environmental pollution. In view of the above problems, Wang et al. designed a new synthesis route of IP: starting from acetone, using long-chain conjugated diene as the key intermediate, only 11 steps involving acetylation, Saucy-Marbet rearrangement, and selective hydrogenation are needed. The atomic economy is >85% with H<sub>2</sub>O as the only byproduct, which indicates that industrial waste emissions are largely avoided. The molecular dynamics diameter and size of the chain conjugated diketenes, however, are both large (0.71 nm) and long (>2 nm), as shown in Figure 18c. Because of the limitation of micropores (<2 nm), the internal diffusion of traditional Pd/AC is severely limited. As a result, the metastable conjugate structure formed by two C=C

and one C=O bonds is easy to polymerize and block the channel, thus rapidly deactivating the catalyst. As shown in Figure 18b, the initial selectivity to saturated ketone only reached ~70% at 90% conversion, and the selectivity and activity decreased continuously in the recycle process.<sup>290</sup> Therefore, Pd/AC shows terrible hydrogenation efficiency. It is necessary to develop catalysts with open and interconnected hierarchical pore structure on the support to strengthen the reaction mass transfer, to achieve high-efficiency hydrogenation of this key intermediate. Inspired by the bread leavening process, Wang et al. developed a one-pot “leavening method” to prepare nitrogen-doped 3D-interconnected hierarchical porous carbon (NHPC), as shown in Figure 18a, in which baking soda (KHCO<sub>3</sub> or NaHCO<sub>3</sub>) is used as activators

and porogenic agents.<sup>291,292</sup> The specific surface area of NHPC could reach  $1893 \text{ m}^2 \text{ g}^{-1}$  and the proportion of mesopores and macropores as high as 82%. After loading on NHPC, the yield of the target product was as high as 99% on the new catalyst (Pd/NHPC). Meanwhile the catalyst could be stably reused for more than 60 times without obvious deactivation, because of the spacious reaction channel and space in NHPC (seen in Figure 18d). The pioneering work for the efficient selective hydrogenation of long-chain conjugated diketenes opens up a different green industrial route for the synthesis of IP or vitamin E. In addition, the application of NHPC to hydrogen production from the dehydrogenation of formic acid without additive, which involves the submicrometer bubble formation process, has also realized a satisfied performance.<sup>215,293</sup> As seen in Figures 18e and 18f, the TOF on Pd<sub>60</sub>Au<sub>40</sub>/HPC-NH<sub>2</sub> exhibited a value 2 orders of magnitude higher than that on Pd<sub>60</sub>Au<sub>40</sub>/AC-NH<sub>2</sub>, because of the change of reaction kinetics from mass-controlled to kinetics-controlled.

**4.2. The Electronic Effects for Selective Hydrogenation.** Undoubtedly, the electronic structure of the catalyst will also affect the reaction performance. It can be even bolder to say that the catalytic performance of a catalyst is determined by its electronic structure. There would be no catalysis without an electronic effect. However, the elaborating of the electronic effect of the catalyst still must be very careful in specific cases. In the following, we will first take CO oxidation and acetylene hydrogenation as examples to describe the dangers of interpretation of electronic effects, then discuss in detail the manifestations of electronic effects under general and specific conditions. Eventually, we will propose some prerequisites or considerations to be followed in the study of electronic effects.

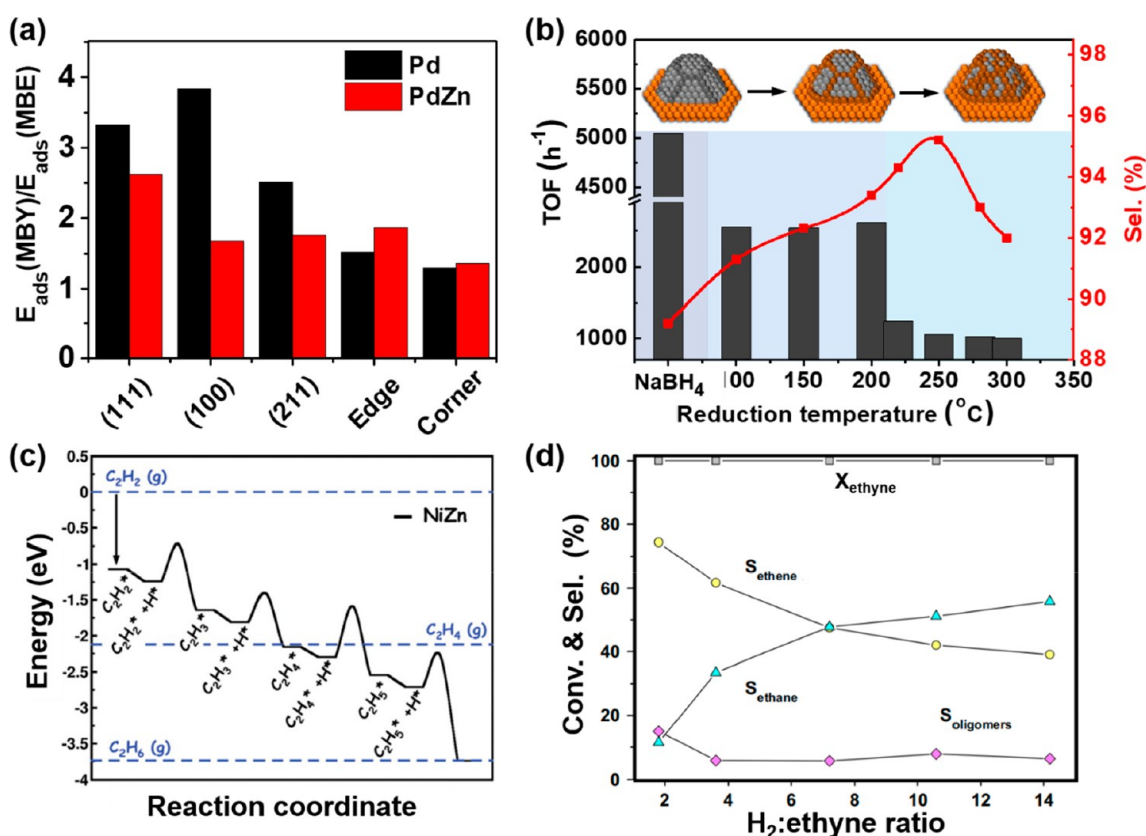
As the most important coinage metal, Au had been regarded as chemically inert for a long time, because of the lack of ability to activate any molecules.<sup>97,294</sup> However, this view has been subverted by the pioneering work of low-temperature CO oxidation on reducible metal oxide (TiO<sub>2</sub>,  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub>, and Co<sub>3</sub>O<sub>4</sub>) supported gold nanoparticle catalyst by Haruta and co-workers.<sup>295,296</sup> This subversive discovery has led to extensive discussion on the origin of high activity, and multiple assumptions have been proposed.<sup>297–301</sup> One of the most familiar explanations is the electronic structure modulation from the nano effect, which has always been taken as an example to illustrate the quantum size effect at the nanoscale level. Goodman et al. observed a clearly metal–nonmetal transition for Au particles at a diameter of  $\sim 3.5 \text{ nm}$  ( $\sim 300$  atoms) by measuring the band gap using scanning tunneling spectroscopy (STS).<sup>302</sup> Together with the maximum activity on  $\sim 3.5 \text{ nm}$  Au NPs (Figure 19a) on a conspicuous activity-size effect volcano curve, they hypothesized that the appearance of a nonmetallic property, i.e., the electronic effect, plays the primary role in the onset activity of CO oxidation on small Au NPs. However, Nørskov and co-workers suggested that the geometric factors such as the low coordinated Au active sites (LCSs) play a major role in the particle size effect of Au in CO oxidation, whereas the role of the support is relatively less important,<sup>303–306</sup> after collecting numerous published results for CO oxidation on Au catalysts on various supports and discovering an approximately proportional relationship about the activity of Au catalysts with the number of LCSs on the Au particles (Figure 19b).<sup>303</sup> This viewpoint has also been supported by the Overbury and Freund groups,

because particle thickness does not play a significant role in CO adsorption.<sup>307,308</sup>

There also have been lots of researches proposing that the perimeter of Au/oxide interface is the key for CO oxidation (Figure 19c).<sup>309–312</sup> However, the way of studying the role of interfacial or perimeter sites by adjusting the size of gold particles cannot completely exclude the electronic effect brought by the particle size and the change of the ratio of LCSs.<sup>313,314</sup> To eliminate this defect, Mullins et al. ingeniously designed an inverse Fe<sub>2</sub>O<sub>3</sub>/Au(111) catalyst, as shown in Figure 19e, in which the initially inert Au(111) single crystal surface became active after depositing Fe<sub>2</sub>O<sub>3</sub> nanoislands and exhibited a volcanic curve to the CO production rate with its maximum activity at 0.5 monolayers of Fe<sub>2</sub>O<sub>3</sub> coverage.<sup>315</sup> The above results clearly demonstrated that the origin of the activity to CO oxidation does not necessarily come from the electronic effect or, more specifically, the quantum size effect at nanoscale, whereas it was directly derived from the formation of the Fe<sub>2</sub>O<sub>3</sub>/Au(111) interface. Furthermore, a sandwich-type Au/CeO<sub>2</sub> catalyst was designed as shown in Figure 19f with alternating Au and CeO<sub>2</sub> layers, in which only the sides of Au/CeO<sub>2</sub> interface were allowed to expose to the outside.<sup>316</sup> By varying the number of alternate Au and CeO<sub>2</sub> layers in this sandwich construction, it was possible to adjust the Au/CeO<sub>2</sub> interface without altering the size of each component. A linear relationship between the reaction rate and the amounts of Au/CeO<sub>2</sub> interfaces was found on this catalyst. Moreover, the catalyst became inactive when SiO<sub>2</sub> layers were inserted to separate Au/CeO<sub>2</sub> interfaces. These results also confirmed the unique activity of Au/CeO<sub>2</sub> interface for CO oxidation and excluded the size effect caused catalytic activity. Different from them, Lu et al. offered another option to investigate this topic. By selectively blocking the LCSs of Au NPs of different sizes (2.9, 5.0, and 10.2 nm) with ALD of TiO<sub>2</sub> precursor, the population of LCSs accessible for CO oxidation could be broadly tuned with the number of ALD cycles.<sup>317</sup> Results showed that the activity of Au catalysts largely remained steady, even though the number of exposed Au LCSs decreased by 3 orders of magnitudes after TiO<sub>2</sub> coating (Figure 19g) and the peaks in UV-vis diffuse reflectance spectra and DRIFT spectra of CO chemisorption in Figure 19h apparently shifted. The above discussion demonstrated that neither the quantum effect induced by size effect nor LCSs are likely to be the determining factor to the origin of the catalytic activity of Au.

However, there is no doubt that the quantum effect can influence the activity of Au for CO oxidation, but rather possibly in a negative way. Several studies revealed that when Au NPs are smaller than the critical size for the metallic–nonmetallic transition, the activity of Au NPs for low-temperature CO oxidation sharply decreases, or even completely deactivates.<sup>311,318</sup> The infrared spectrum results of CO adsorption in Figure 19d showed that CO was difficult to be adsorbed and activated on Au surface under this condition, leading to the activity loss. Therefore, the elaborating or correlating the change of the electronic structure based on the related characteristics, such as XPS, CO-IR,<sup>317</sup> STS,<sup>302</sup> and UV-vis,<sup>317</sup> with the activity variation of Au catalyst should be very cautious. It is very likely to be misleading. Another thing that should be noted is that the reaction behavior, such as the reaction mechanism and the rate-determining step, can be tuned by the reaction conditions and induce a reaction-condition-dependent structure sensitiv-



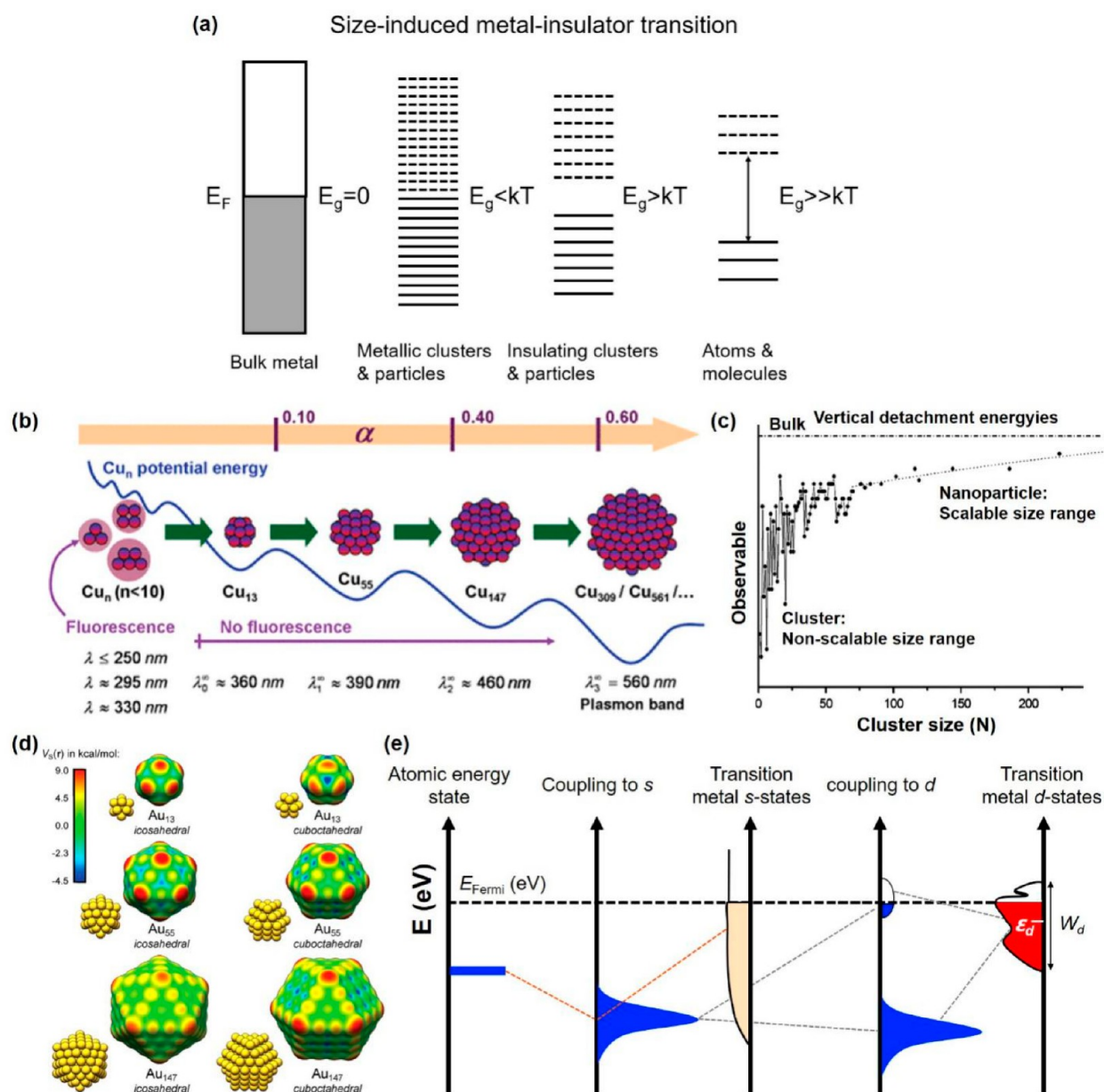


**Figure 20.** (a) Adsorption energy ( $E_{\text{ad}}$ ) of MBY and MBE on Pd sites of different coordination. (b) Catalytic performance for MBY hydrogenation on Pd/In<sub>2</sub>O<sub>3</sub> catalysts as a function of reduction temperature or site covering. (c) The relationship between the desorption energy to the energy barrier for the rate-determining hydrogenation step of ethylene on NiZn alloy catalyst. (d) The change of selectivity to ethylene along with the increase of H<sub>2</sub> to ethyne ratio on Pd<sub>4</sub>S/CNF catalyst. [Panel (a) has been reproduced with permission from ref 152. Copyright 2017, Elsevier. Panel (b) has been reproduced with permission from ref 149. Copyright 2019, Royal Society of Chemistry, London. Panel (c) has been reproduced with permission from ref 172. Copyright 2008, AAAS. Panel (d) has been reproduced with permission from ref 333. Copyright 2016, Elsevier.

ity.<sup>214,309,319</sup> However, the results of electronic structure based on conventional ex-situ characterization methods are mostly independent with the reaction conditions, which will lead to the dilemma that the same electronic structure corresponds to different catalytic properties if one overlooks this case.

Another example is the semihydrogenation reaction of alkynes. For liquid-phase autoclave semihydrogenation reactions on Pd-based catalysts, Wang et al. have demonstrated that the overhydrogenation side reaction occurs on low coordinated sites as edge and corner Pd sites, while the facet sites are very selective to substituted alkenes before the full conversion of substituted alkyne.<sup>149,152</sup> The selectivity control is actually determined by the adsorption energy ratio of substituted alkyne to alkene, as shown in Figure 20a. The larger the ratio, the better the selectivity. These conclusions were also supported by other reports.<sup>320–323</sup> This means that the electronic structure modulation for facet sites is not necessary if one does not pursue the complete block of alkene hydrogenation after the full conversion of alkyne. Or, in other words, the electronic structure modulation of the facet Pd sites may well be unrelated to the improved selectivity to alkene before the late reaction stage. For example, several Pd alloy catalysts have showed better hydrogenation selectivity to alkene than monometallic Pd catalysts.<sup>153,161,324–330</sup> The d-band centers and the Pd<sub>3d</sub> binding energies in XPS will certainly be tuned by the alloy elements to some extent.<sup>331,332</sup> However, both theoretical and experimental results from Wang

et al. have confirmed that an alloy of Zn and In is detrimental to the selectivity to alkene (Figure 20b).<sup>149,152</sup> Hence the improved selectivity can only be attributed to the block of the low coordinated Pd sites with alloy elements. Under these circumstances, the alloying-induced modulation of the electronic structure should not be the determining factor, and the related characteristic results is misleading in these two cases. For gas-phase semihydrogenation reaction on Pd-based catalysts, especially for the semihydrogenation of trace acetylene in a large ethylene stream, the criterion of the adsorption energy ratio of acetylene to ethylene is no longer sufficient or complete to design an efficient catalyst, in that the residual acetylene in the local environment over the catalyst surface is not enough to completely occupy the surface sites of the catalyst when the trace acetylene is exhausted. As a result, another criterion involving the ratio of the desorption energy to the energy barrier for the rate-determining hydrogenation step of ethylene is employed, since it is easy to understand that weaker adsorption and more difficult subsequent hydrogenation process help to improve olefin selectivity at first glance (Figure 20c).<sup>172</sup> However, this criterion does not contain any information about the effect of acetylene, which means that the selectivity to ethylene will not be influenced if the trace acetylene is not fed, or in other words, the selectivity to ethylene will not decrease at 100% conversion of the trace acetylene. Obviously, this is not the case in reality, as seen in Figure 20d.<sup>333</sup> Therefore, the related electronic structures

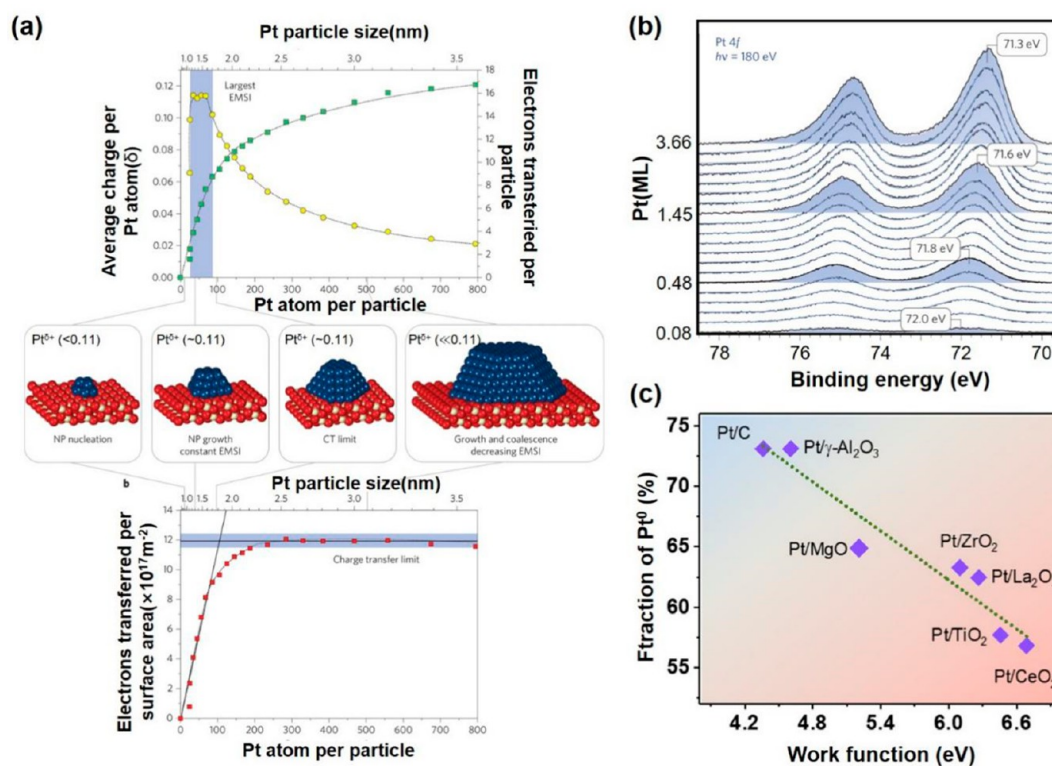


**Figure 21.** (a) Evolution of the electronic structure, along with the decreasing metal particle size. (b) Schematic picture of the evolution of the copper cluster size with increasing  $\alpha$  value.  $\alpha$  is defined as moles of  $NaBH_4$  added)/(moles of  $NaBH_4$  necessary for the stoichiometric reduction of  $Cu(II)$  cations). (c) Work function obtained from UPS of Au clusters with different atom number. (d)  $V_S(r)$  values on the 0.001 Au isodensity surfaces of icosahedral and cubooctahedral clusters of  $Au_{13}$ ,  $Au_{55}$ , and  $Au_{137}$ . Color from red to yellow indicates the most positive sites, i.e., the sites most prone to interact with Lewis bases. (e) Schematic diagram illustrating interaction between the adsorbate with the delocalized s-states and localized d-states on the metal surface. [Panel (a) has been reproduced with permission from ref 334. Copyright 1999, Wiley–VCH. Panel (b) has been reproduced with permission from ref 344. Copyright 2009, American Chemical Society, Washington, DC. Panel (c) has been reproduced with permission from ref 346. Copyright 1992, American Institute of Physics. Panel (d) has been reproduced with permission from ref 349. Copyright 2017, American Chemical Society, Washington, DC. Panel (e) has been reproduced with permission from ref 352. Copyright 2005, Springer Nature.]

reflecting this criterion are not quite suitable to predict the high selectivity and a more accurate criteria still must be developed.

Although the effect of electronic structure on hydrogenation and even heterogeneous catalytic reaction is not as simple and clear as that of geometric structure, the significant impact on the reaction performance still cannot be ignored. Then some common electronic effects will be briefly introduced in the following. The electronic structure of a metal NP is strongly

dependent on its size, especially at the nanoscale (Figure 21a).<sup>94,334</sup> Because of the electronic degeneracy in bulk metal, the electronic energy levels are compressed into bands according to the theory of energy band.<sup>334</sup> In contrast to bulk metal, the electronic energy levels gradually become discrete and even behave as molecular orbitals, due to the confinement of electron wave functions within the dimensions of the particles when decreasing the size of metal particle to the nanoscale and atomic regimes, where a distinctive HOMO–



**Figure 22.** (a) The average electron loss on each Pt atom in Pt particles of different sizes measured by XPS (upper). The relationship between electrons transferred per surface area and the size of Pt deposited on CeO<sub>2</sub> (down). (b) The binding energy evolution of Pt 4f with the size of Pt NPs on CeO<sub>2</sub>. (c) Relationship between the charge transfer and the work function of supports. [Panel (a) has been reproduced with permission from ref 370. Copyright 2015, Springer Nature. Panel (b) has been reproduced with permission from ref 370. Copyright 2015, Springer Nature. Panel (c) has been reproduced with permission from ref 117. Copyright 2022, Springer Nature.]

LUMO gap and metallic-nonmetallic transition occur.<sup>94,334,335</sup> This phenomenon is called quantum size effects.<sup>94,302,336,337</sup> The band gap between HOMO–LUMO can be approximately predicted by the Jellium model with eq 4-1:<sup>338,339</sup>

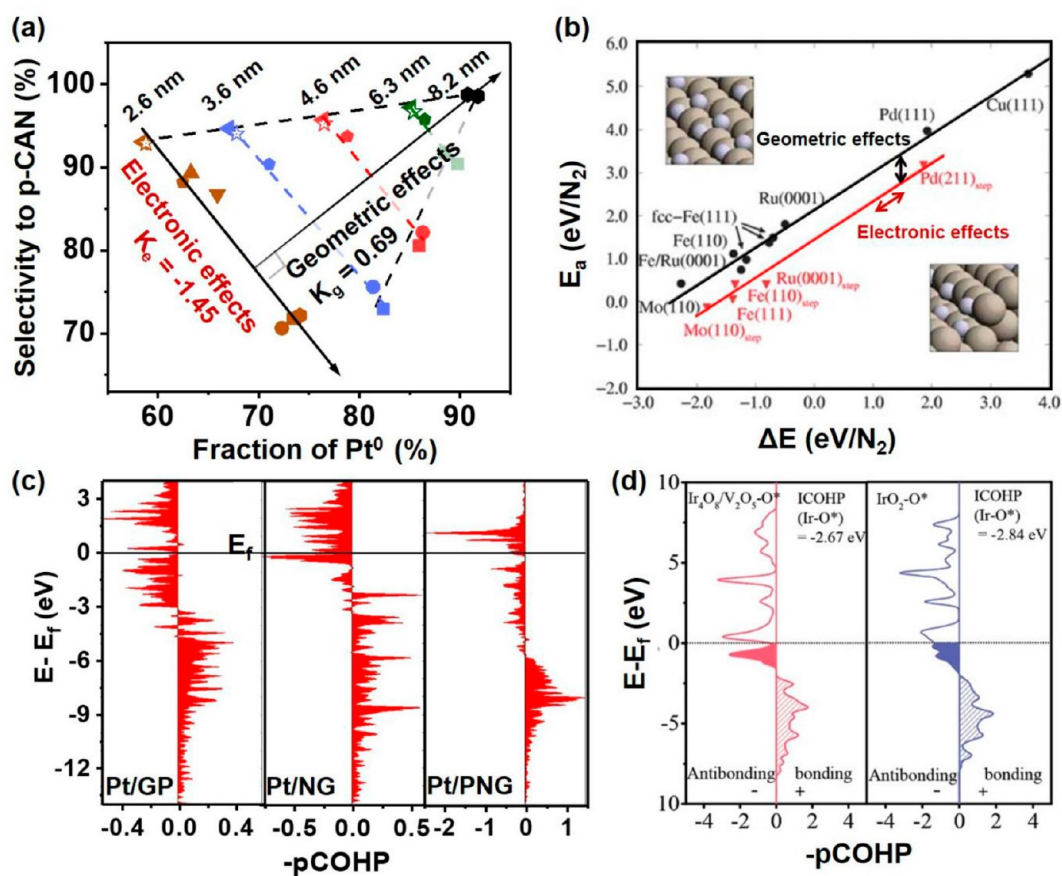
$$E_g = \frac{E_f}{N^{1/3}}$$

where  $N$  is the number of the atoms in the metal particle,  $E_F$  the Fermi level energy, and  $E_g$  the band gap energy, which approximates to the emission band in the photoluminescence spectrum from experiments. Hence, a shift in the fluorescence wavelength is well expected, along with the size modulation metal NPs, and one can also simply deduce the number of atoms of an unknown cluster from a simple photoluminescence spectrum with this formula. In addition, the metal–nonmetal transition is estimated to be pronounced when the size of a metal NP decreases to  $\sim 2$  nm, containing  $\sim 300$  atoms, as further evidenced by measuring the d-band spin–orbit splitting.<sup>94,340,341</sup> The discreteness of electronic energy levels also induce essential changes in the spectra of metal NPs, especially those related to the valence band, such as X-ray/ultraviolet photoelectron spectroscopy (XPS, UPS),<sup>337,342,343</sup> UV-vis spectroscopy,<sup>344</sup> scanning tunneling spectroscopy (STS),<sup>302,345</sup> etc. Then, these characteristic changes in the spectra can be employed as a descriptor to the change of the electronic structures of the catalyst and, furthermore, are possibly correlated to the catalytic performance. Taking free-standing Cu as an example, as shown in Figure 21b, Cu clusters with an atom number of  $< 13$  are photoluminescent.<sup>344</sup> Photoluminescence disappears for larger Cu clusters (0.8–

2.0 nm) but a red-shift of UV–visible absorption bands occur as Cu clusters grow in size. Further increasing the size of nanoparticles to  $2.9 \pm 1.1$  nm, the characteristic plasmon band of Cu NPs can be obtained. As for free-standing Au (see Figure 21c), the work function of Au clusters is also closely related to the particle size.<sup>114,346</sup> The work function varies greatly for Au clusters of  $< 30$  atoms, while it almost remains constant for the atomicity values greater than 70 atoms ( $> 1.5$  nm).

Besides the band gap modulation, the density of surface electrostatic potential ( $V_S$ ) can also be tuned with the particle size, which forms the  $\sigma$ -hole theory afterward.<sup>347–349</sup> According to the  $\sigma$ -hole theory,<sup>349</sup> as shown in Figure 21d, there would be a maxima of  $V_S$  called  $\sigma$ -hole at LCSs of metal NPs when the single-occupied s-orbitals of metal NPs overlap with each other and form the bonding  $\sigma$ -orbitals. Then the density of  $\sigma$ -holes is coincident with that of LCSs. As a result, Brinck et al. suggested that  $V_S$  plays a key role to the adsorption affinity of CO and O<sub>2</sub> on the Au catalyst (13–147 atoms) and thereby the (high-temperature) catalytic activity, manifesting the important role of the electronic effect in size-dependent reactions.<sup>349</sup> This scenario is very suitable for Au catalyst in which the d-orbitals are fully occupied. Note that transition-metal active sites with different coordination environments possess different dangling d-orbitals and is critical to the cleavage to the  $\sigma$ -bonds. The nature of the electronic effect behind the coordination number has been elaborated in detail at the end of section 4.1.1. Hence, it will not be discussed here again.

When further increasing the particle size to realize the nonmetal–metal transition, typically above 2 nm, a well-known

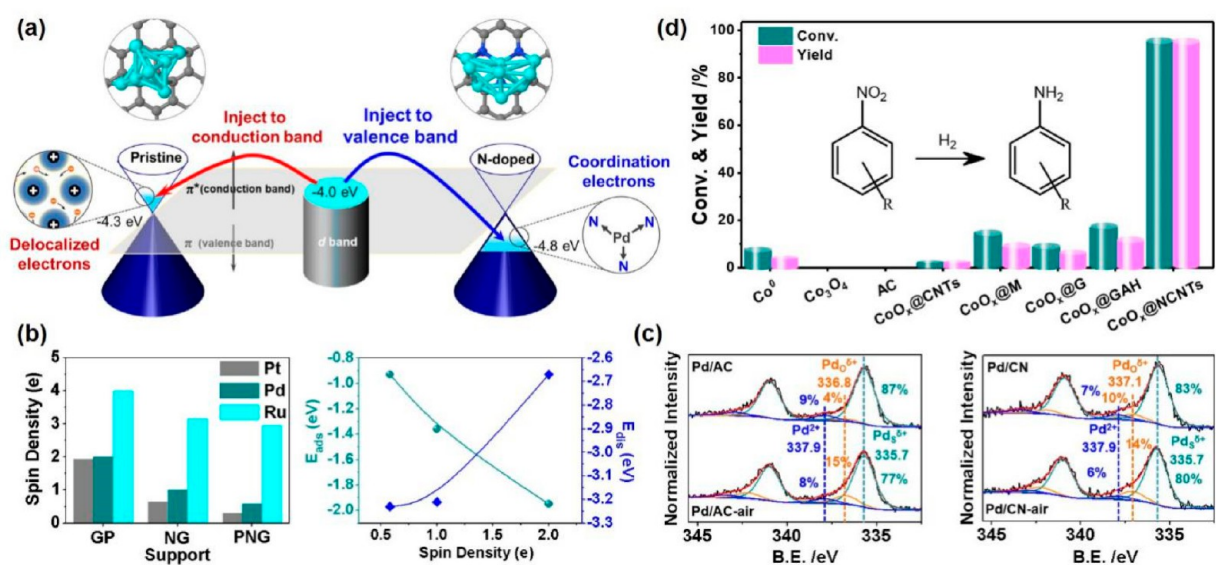


**Figure 23.** (a) Selectivity of *p*-CAN against the fraction of Pt<sup>0</sup> over different catalyst with various particle sizes of Pt. (b) The BEP relationship for NO dissociation over several stepped (red triangle) and close-packed (dark circle) surfaces. (c and d) *p*COHP curves for the adsorption of Pt NPs on pristine and nitrogen-doped carbon and O\* intermediate adsorption on Ir active site for Ir<sub>4</sub>O<sub>8</sub>/V<sub>2</sub>O<sub>5</sub> and IrO<sub>2</sub>. [Panel (a) has been reproduced with permission from ref 117. Copyright 2022, Springer Nature. Panel (b) has been reproduced with permission from ref 119. Copyright 2008, Royal Society of Chemistry, London. Panel (c) has been reproduced with permission from ref 371. Copyright 2019, Elsevier. (d) Panel (d) has been reproduced with permission from ref 372. Copyright 2022, Wiley–VCH.

*d*-band center theory was developed by Nørskov et al. to quantify the reactivity of metal active sites on the basis of electronic effect at the molecular level (Figure 21e).<sup>331,332,350–352</sup> Based on this theory, the *d*-band center, derived from the first moment of the density of states projected onto the *d*-orbitals of the surface atoms, is a good descriptor to measure the ability of the surface metal atoms to bond with an adsorbate and also the ability for bond activation.<sup>294,350,353</sup> The *d*-band center theory has been successfully employed in many hydrogenation-related reactions with single-metal catalysts, such as ammonia synthesis, ethylene hydrogenation, phenol hydrogenation, oxygen reduction reaction, etc.<sup>8,352,354–358</sup> However, the shortcomings arise to this theory in that the *d*-band center carries no information of the band shape or dispersion. As a result, *d*-band center-based models, which all rely on surface-localized features, are unable to fully account for the asymmetries and distortions in the electronic structure brought on by alloying.<sup>349,359–364</sup> Revised *d*-band center theories are then developed, which involve shape-induced convolution effects,<sup>365</sup> polarization effects caused by magnetism,<sup>366</sup> and perturbations in both the substrate and adsorbate electronic states upon interaction.<sup>367</sup> In any case, the great thing about the *d*-band center theory is that it provides a simple method to deal with the relationship between complex band structures and the reaction performance, which indeed

improves the confidence of researchers in the study of electronic structure effects.

When metal active sites are loaded on supports, charge transfer between metal active sites and the support becomes inevitable, because of the balance between their Fermi levels.<sup>368</sup> The charge transfer will alter the electronic structure, distribution, and stability of metal active sites, which will finally affect the catalytic performance.<sup>369</sup> The charge transfer is strongly dependent on the size of the metal active sites. Libuda et al. examined the size impacts of metal active sites on the electronic metal–support interaction (EMSI) between Pt and CeO<sub>2</sub> with synchrotron-radiation photoelectron spectroscopy, ranging from clusters to nanoparticles.<sup>370</sup> According to Figure 22a, the strongest electrical metal–support interaction is seen in Pt nanoparticles with 30–70 atoms, because they have the highest positive charge on each Pt atom. The charge transfer approaches its intrinsic limit for larger particles, possibly caused by the Fermi level pinning when the size of metal NPs increases further. This means the radius on charge modulation of the metal NPs by supports is also limited. For smaller particles (<30 atoms), charge transfer is partially suppressed by nucleation at defects and the shrink of the electron orbitals.<sup>370,371</sup> The charge transfer for metal NPs of varied sizes can also be reflected by XPS (Figure 22b), which reveals a typical shift to higher binding energies with the decrease of the



**Figure 24.** (a) Model for electron transfer between metal NPs and carbon supports. (b) The spin density change of the supported metal NPs after nitrogen doping of the carbon support and the relationship between  $\text{O}_2$  adsorption/dissociation and spin density on metal NPs. (c) The ratio of metallic Pd for as-reduced and exposed catalysts. (d) The obvious increased activity for nitrobenzene hydrogenation on nitrogen stabilized Co catalyst. [Panels (a)–(c) have been reproduced with permission from ref 371. Copyright 2019, Elsevier. Panel (d) has been reproduced with permission from ref 377. Copyright 2015, American Chemical Society, Washington, DC.]

particle size.<sup>118,370</sup> The charge transfer can also be tuned by supports of different types. For metal NPs of a certain particle size, the degree of charge transfer is actually charged by the work function of the support (Figure 22c).<sup>117</sup> A linear relationship with negative slope between the remained fraction of metallic Pt and the work functions of supports has been found for Pt NPs on various supports, indicating that more electrons are transferred to a support with larger work function.

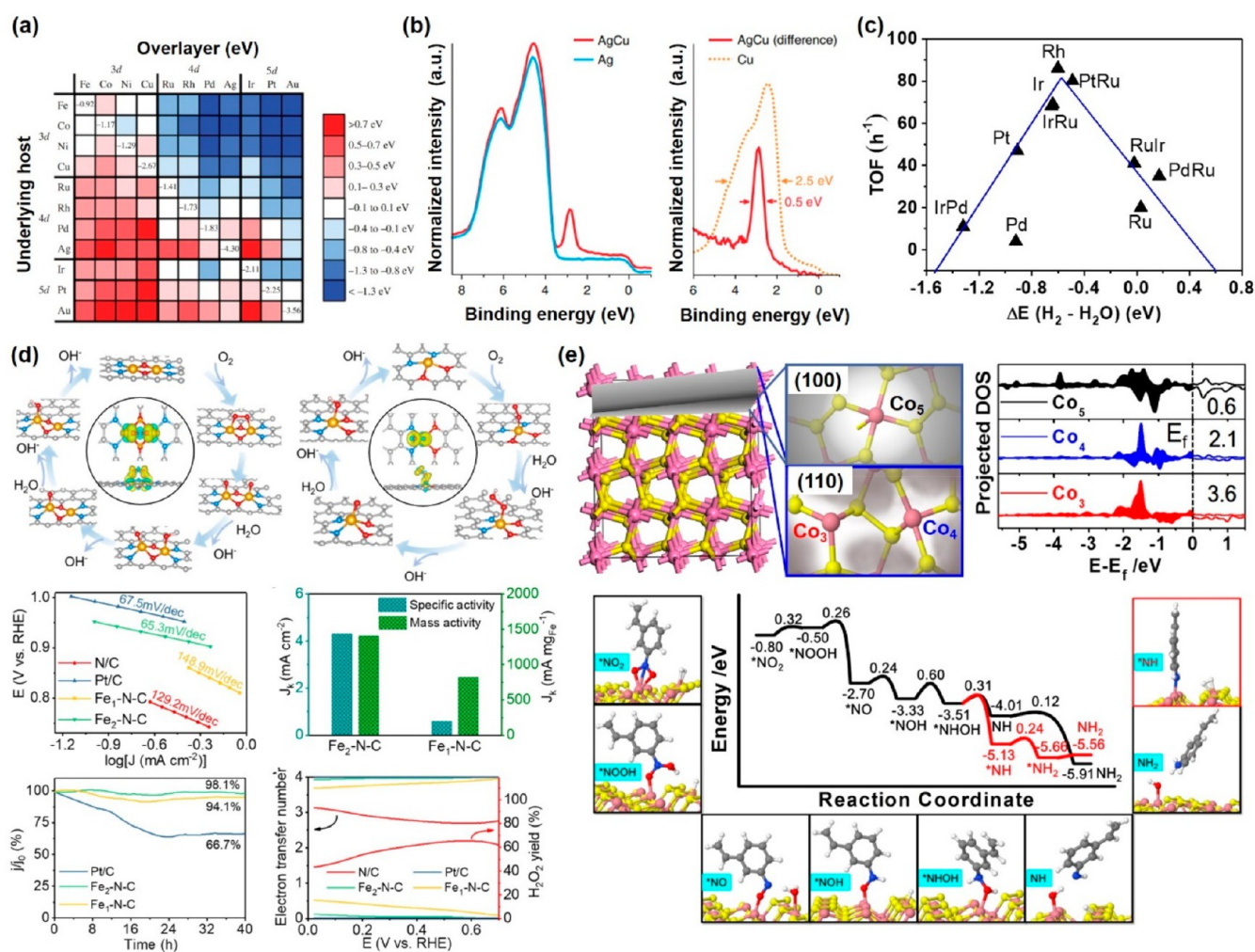
The charge-transfer limit indicates that the intensity of the electronic modulation from supports should be considered. To solve this problem, a series of parameters and suitable probe reactions should be carefully controlled and selected. Then it is necessary to find an appropriate experimental physicochemical parameter quantitatively reflecting the change of electronic structure and correlate it with the catalytic performance. Wang et al. offered a typical example for the selective hydrogenation of halogenated nitrobenzene on supported Pt catalysts.<sup>117</sup> Through size- and shape-controlling colloidal methods and mild surfactant-removing strategy, supported Pt catalysts with clean surface and similar particle size and morphology were obtained over various supports. DFT calculations suggested that the dehalogenation side reaction will not preferentially occur at the interface sites compared with the low coordinated Pt sites. Then the interferences of interface factors can be eliminated. As shown in Figure 23a, results showed that the selectivity of halogenated aniline was linearly related with the remained fraction of metallic Pt on various supports with a slope ( $K_c$ ) of  $-1.45$ . This linear relationship represents the electronic effect from the support, and the slope value further represents the relative intensity.

Perhaps the most challenging work is to decouple the entangled electronic and geometric effects. One option is the selective poisoning or deposition method, but it still faced the accuracy problem and the support effect from deposit sediments.<sup>118,149</sup> Nørskov and co-workers tried to separate the two effects based on the BEP relationships of eq 4-2

$$E_a = \alpha \Delta E_{\text{react}} + \beta \quad (0 < \alpha < 1) \quad (4-3)$$

where  $E_a$  represents the energy barrier, and  $\Delta E_{\text{react}}$  is the reaction energy and represents the intrinsic reactivity of a surface. Then,  $\alpha$  represents the electronic effect along the reaction coordinate and  $\beta$  represents the purely geometrical effect reflecting the structure of the transition state (TS) of a catalytic reaction (Figure 23b).<sup>119</sup> Then the value of  $\alpha$  and  $\beta$  indicates the structure-sensitive dependencies of a reaction. Actually, the key for this challenge is to identify the relationship between the state function of the electronic effect and the size or morphology variation of metal NPs. By extending the size of Pt NPs, Wang et al. surprisingly found that the  $K_c$  values are the same for Pt particles ranging from 2.6 nm to 8.2 nm.<sup>117</sup> This means that the intensity of the entangled electronic effect, derived from the change of the energy bands of metal NPs and the charge transfer between metal NPs and supports for metal NPs of different sizes, is independent of the particle size of Pt of controlled shapes. Since the electronic and geometric effects are independent with each other in principle, they should be orthogonal with each other from a mathematical or physical point of view. Then the intensity of the geometric effect is calculated to be  $-0.69$  ( $K_g$ , Figure 23a), and the electronic and geometric effects is then quantitatively decoupled. When switching to the new set of rectangular axes involving the state functions of the electronic and geometric effects, the specific relative values for these two effects can then be obtained by projecting the traditional fitted size effect lines to the new axes. Back to the illustration of the BEP relation from Nørskov and co-workers, one can suspect that it would be more reasonable to project  $\beta$  to the vertical of the fitted BEP lines to get a “pure geometric effect”. As a result, the two types of decoupling would be mutually unified.

One thing that has been overlooked for most researchers until now is that the charge transfer and Fermi level regulation between metal active sites and the support will induce non-

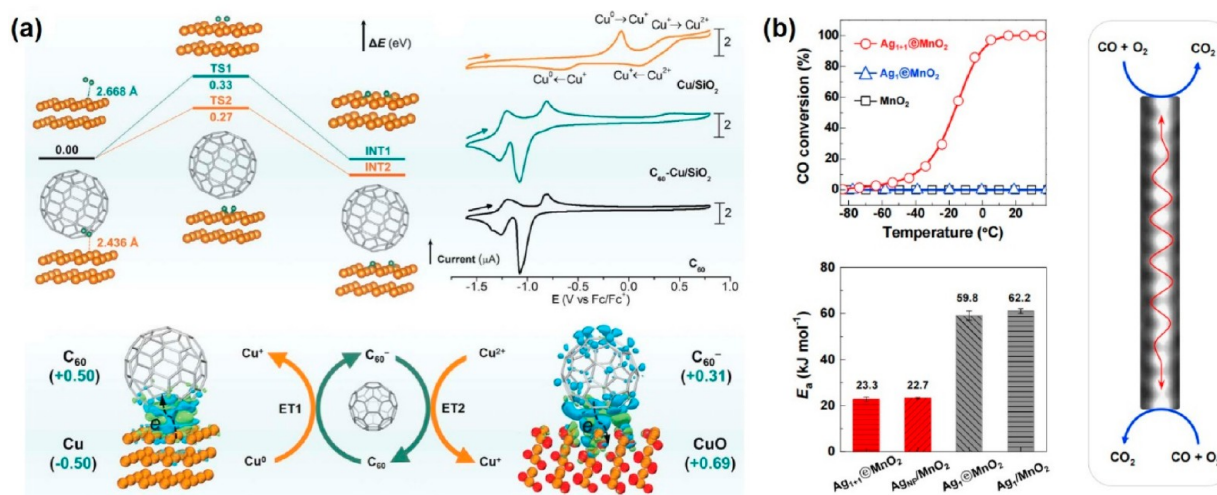


**Figure 25.** (a) Calculated shifts in the  $d$ -band centers for several overlayer structures. The shifts are given relative to the  $d$ -band center for the pure metal surface. (b) Measured valence photoemission spectra ( $h\nu = 150$  eV) of an AgCu alloy reveals the narrow Cu 3d states at a binding energy of  $\sim 2.5$  eV. The difference spectrum of AgCu and Ag, plotted with a Cu reference spectrum, demonstrate that the Cu 3d states in AgCu are one-fifth the width they are in bulk Cu. (c) Catalytic activity for selective hydrogenation of benzoic acid plotted as a function of the differential value of dissociation energies or adsorption energies between  $H_2$  and  $H_2O$  ( $\Delta E$ ) on various metal catalysts calculated from DFT. (d) ORR reaction mechanisms and differential charge densities for  $O_2$  adsorption on  $Fe_2N_4O_2$  and  $FeN_2O_2$ . C, N, Fe, and O atoms are presented by gray, blue, orange, and red spheres, respectively. The blue and yellow isosurfaces stand for the negative and positive charges, respectively. The isosurface of charge density is set to  $0.005$   $e\text{\AA}^{-3}$ . The corresponding Tafel curves, specific activity and mass activity,  $H_2O_2$  yield and electron transfer number, and stability evaluation test on  $Fe_2$  dimers and  $Fe_1$  catalysts, respectively. (e) Model and spin density for Co active sites of different coordination on  $CoS_2$ , and the reaction mechanism for the selective hydrogenation of nitrostyrene on  $Co_3$ – $Co_4$  active site pair. [Panel (a) has been reproduced with permission from ref 389. Copyright 2015, Wiley–VCH. Panel (b) has been reproduced with permission from ref 370. Copyright 2018, Springer Nature. Panel (c) has been reproduced with permission from ref 393. Copyright 2017, Royal Society of Chemistry, London. Panel (d) has been reproduced with permission from ref 398. Copyright 2022, Wiley–VCH. Panel (e) has been with permission from ref 41. Copyright 2018, Royal Society of Chemistry, London.]

negligible occupied antibonding orbitals below the Fermi level of the catalyst.<sup>371–373</sup> These occupied antibonding orbitals will weaken the bonding strength between the adsorbates and the catalyst or between active sites and the support, as shown in Figures 23c and 23d.<sup>371,372</sup> Disappointingly, the detailed discussion of the reaction process of these occupied antibonds are rare, although this phenomenon may cause a different mechanism for bond making and cleavage beyond the traditional Newns–Anderson–Grimley adsorption model.

The charge transfer can also affect both the thermal and chemical stability of supported metal NPs. It has been well-accepted that metal NPs supported on reducible metal oxides generally are more thermally stable than those on irreducible ones, which is in accordance with the degree of charge

transfer.<sup>370</sup> This empirical rule also applies to the carbon support, but there is something different.<sup>371</sup> Carbon support, especially for active carbon or graphene, can be roughly considered as metallic, because of their good conductivity. Then the electrons transferred from metal NPs are injected into the conduction band of the carbon support, as shown in Figure 24a, forming many occupied delocalized antibonds with carbon support.<sup>371</sup> As a result, metal NPs are easy to migrate, agglomerate, and even detach from the support. However, when doping with pyridinic nitrogen, the band gap emerges. The electrons transferred from metal NPs are instead injected into the valence band of the carbon support, forming localized dative bonds with carbon support. Then the thermal stability is enhanced in numerous reactions such as hydrogenation,



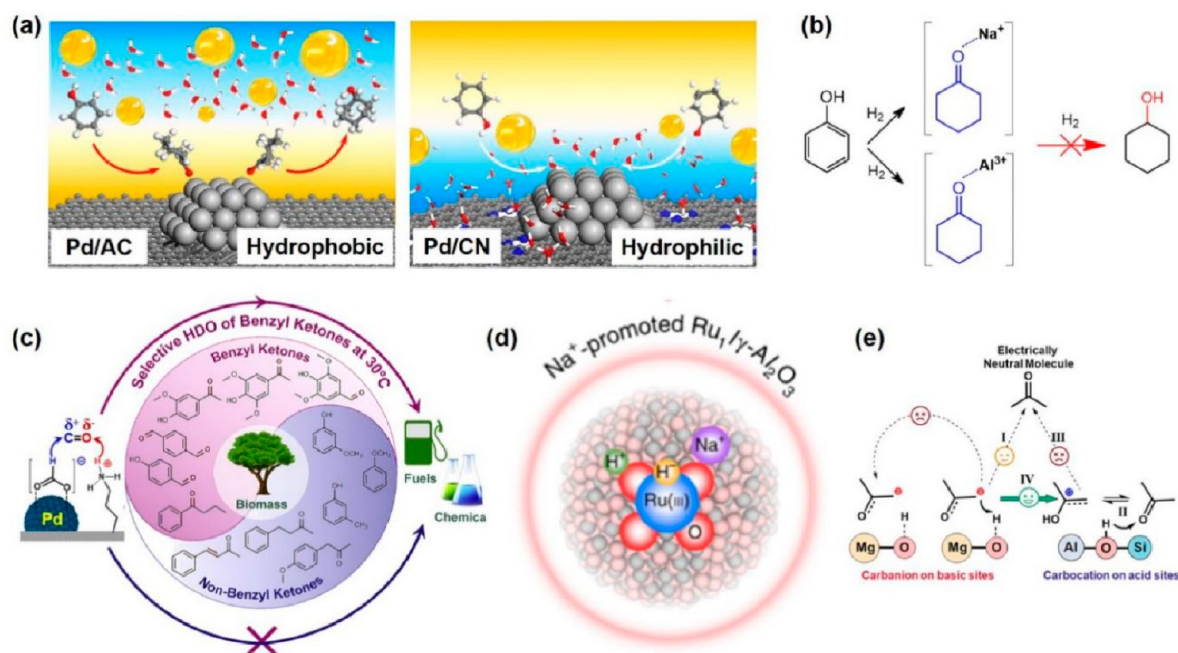
**Figure 26.** (a) Comparison of H<sub>2</sub> activation and cyclic voltammogram on C<sub>60</sub>-Cu/SiO<sub>2</sub> and Cu/SiO<sub>2</sub> catalysts. Calculation results of Bader charges for C<sub>60</sub>-Cu and C<sub>60</sub>-CuO surface interaction systems also are shown. The red and orange balls represent O and Cu atoms, respectively. ET represents electron transfer. The plus and minus signs represent the degree of the Bader charge. The green and blue areas with isosurface contours denote electron accumulation and electron depletion, respectively. (b) CO conversions as a function of temperature and apparent energy barrier on Ag<sub>1+1</sub>@MnO<sub>2</sub>, Ag<sub>1</sub>@MnO<sub>2</sub>, and MnO<sub>2</sub>. Also, a schematic representation of the electron delocalized mechanism in low-temperature CO oxidation occurring at two ending active sites of the Ag metallic wire are shown. A scanning transmission electron microscopy image of part of the Ag wire was used. A wave-type double arrow represents the electron shuttling between two ending active sites. [Panel (a) has been reproduced with permission from ref 399. Copyright 2022, AAAS. Panel (b) has been reproduced with permission from ref 400. Copyright 2022, Elsevier.]

oxidation, coupling, etc. On the other hand, nitrogen doping also decreases the spin polarization of metal NPs, preventing it from being oxidized by the oxidants such as oxygen molecule (Figure 24b). That is why the metallic components increase after loading on nitrogen-doped carbon supports (Figure 24c).<sup>374–378</sup> This function is particularly important for early transition metals such as Fe, Co, Ni, etc., which greatly enhance the catalytic activities such as hydrogenation of nitrobenzene (Figure 24d) and electrocatalysis.<sup>377,379–388</sup> It is notable that pure carbon supports can also prevent metal NPs from oxidizing when coating on the surface of metal NPs.

Apart from the modulation from support, alloying is also widely accepted to be effective to tune the electronic structure of metal NPs. For example, the *d*-band center can shift down by >1.3 eV when different alloy elements are employed, which can, in turn, modify the activity of metal NPs (Figure 25a).<sup>332,389</sup> Beside the entire energy band modification, alloying can also turn the target metal atom to a specific electronic state, e.g., pseudo-free single-atom state.<sup>390,391</sup> Greiner and Jones reported a single-atom AgCu alloy catalyst, where the Cu *d*-states are almost unperturbed from their free-atom state (Figure 25b).<sup>390</sup> In addition, in situ XPS demonstrates that this unusual electronic structure can be maintained steady under real reaction conditions. The narrow *d*-state makes the adsorbate state splitting into bonding and antibonding orbitals easier. Although the current single-atom AgCu alloy catalyst exhibits only a 0.1 eV smaller energy barrier than the bulk Cu in methanol reforming, this phenomenon offers a design approach that may well result in alloy catalysts with unprecedented performance. Despite all this, the full illustrating and correlating of the modification of the electronic structure by alloying to catalytic performance are still troublesome. In many cases, the electronic structure change by alloying acts on several reaction processes. A better approach is to divide the analysis process into two steps. The first step is to find an energy descriptor corresponding to the

electronic effect, and the second step is to find the relationship between the energy descriptor and the catalytic performance. Obviously, the physicochemical principles between electronic effects and energy descriptors in the first step are very obscure, while the work in the second step is much simpler. The advantage of such treatment is that even if the mechanism behind the first step is not clear, it will not affect the reasonable results given in the second step, so as to find out the rule of alloying on the catalytic performance. For example, the alloying of noble metal catalysts actually tuned the competing adsorption of H<sub>2</sub> and H<sub>2</sub>O to achieve a higher activity, based on the Sabatier principle in the selective hydrogenation of benzoic acid, rather than the *d*-band center, energy barrier of the rate-determining step, or the binding strength of any of the adsorbates alone (Figure 25c).<sup>392,393</sup> In addition, machine learning has recently been used to correlate a large number of electronic structure data and catalytic activity on the basis of calculation and experimental results. Through reasonable data extraction, feature engineering and logical reasoning, it is possible to extract the key influencing factors from complex electronic structure information.<sup>394,395</sup> Another easily overlooked situation is the indirect electronic modulation by noble metals. For example, reducible metal oxides can be richer in electrons when loaded noble metal atoms are exposed in a hydrogen atmosphere.<sup>396,397</sup> The reason lies in that noble-metal species enhance the hydrogen dissociation activity and increase content of oxygen vacancies on the surface of the support accordingly. The increased oxygen vacancies as active sites again enhanced the catalytic performance such as the selective semihydrogenation of acetylene.

When the size of the metal NPs decreases to single-atom site, the construction of an electronic structure as required becomes more convenient. The activity of early-transition-metal single-atom catalysts is always limited by insufficient receiving sites for diatomic molecule activation. In oxygen reduction reaction, adsorbed O<sub>2</sub> on Fe<sub>2</sub> dimers with Fe<sub>2</sub>N<sub>4</sub>O<sub>2</sub>



**Figure 27.** (a) Hydrophilic regulation and (b) blocking the oxygen of the C=O bond in cyclohexanone with additives to prevent overhydrogenation of phenol. Methods to the electrical regulation of intermediates include (c) forming  $H^+$  species, (d) forming  $H^-$  species, and (e) generating metastable carbocation and carbanion ion-pair intermediates. [Panel (c) has been reproduced with permission from ref 410. Copyright 2021, Elsevier. Panel (d) has been reproduced with permission from ref 411. Copyright 2020, Springer Nature. Panel (e) has been reproduced with permission from ref 412. Copyright 2021, Elsevier.]

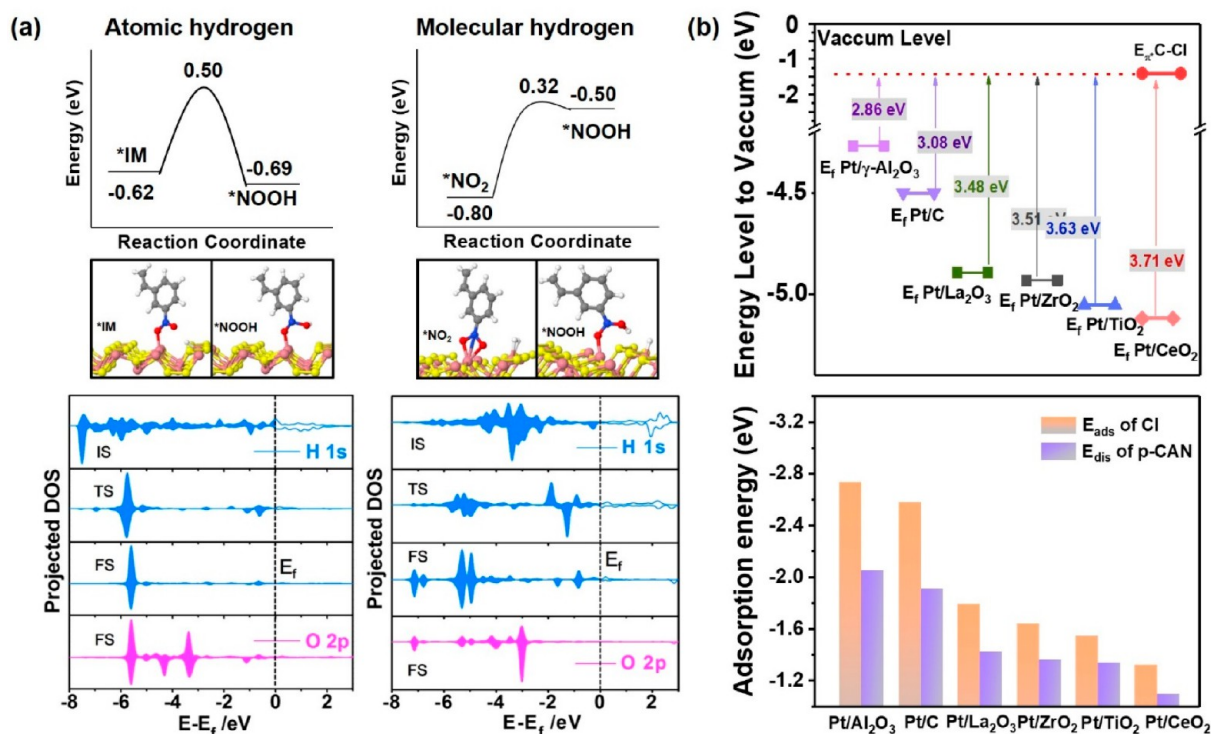
structure exhibits stronger electron depletion between the O–O bond—compared with that on  $Fe_1$  single-atom counterpart with  $Fe_2N_2O_2$  structure as seen in Figure 25d, indicating that the bond strength of O–O on  $Fe_2N_4O_2$  is diminished to a greater deal.<sup>398</sup> As a result, the cleavage of the remaining O–O bond will be easier on  $Fe_2$  dimers, which is favorable for the inhibition of  $H_2O_2$  formation. More important is the fact that more electron transfer on  $Fe_2$  dimers does not cause higher binding energy of  $O_2$  and other oxygen species, because of the higher energy level overlap between the p-bands of adsorbed  $O_2$  and the d-bands of  $Fe_2N_4O_2$ , as shown in Figure 25d. The unique role of Fe dimers in activating diatomic  $O_2$  molecules avoids the usual formation of  $*OOH$  intermediates. As a result,  $Fe_2$  dimers showed much higher (7 times) specific activity than that of  $Fe_1$  counterparts for oxygen reduction reaction. In the selective hydrogenation of substituted nitrobenzene on  $CoS_2$ ,  $Co_3$ – $Co_4$  active site pairs with different electronic structures and functions were generated and displayed the synergic effect (Figure 25e).<sup>41</sup> The activity of  $Co_3$ – $Co_4$  active site pairs originates from the larger spin density. Low-coordinated  $Co_3$  site is occupied by 3-nitrostyrene and  $Co_4$  site by  $H_2$  as 3-nitrostyrene binds stronger than  $H_2$ . Then the hydrogenation proceeds inside the synergic active site pair. Notably, the adsorbed  $H_2$  on  $Co_4$  maintains its molecular mode, rather than dissociation, which enhances the hydrogenation activity of the catalyst.

It can be seen from the above discussion that researchers in the field of thermal heterogeneous catalysis are usually accustomed to paying attention to the results of electron transfer, rather than the process or even kinetics of electron transfer, since they believed that the velocity of electrons is always much higher than that of atoms, because of their huge mass distinction. In contrast, it is usually very important for electrocatalysis, because the transmission of electrons will

inevitably cause a voltage drop, thus reducing the energy efficiency. Two recent works may be a turning point to address the importance of this point.<sup>399,400</sup> Xie et al. showed that fullerene can serve as an electron buffer in the hydrogenation of dimethyl oxalate over a  $C_{60}$ – $Cu/SiO_2$  catalyst at ambient pressure and temperatures of 180–190 °C with a glycol yield of up to 98%  $\pm$  1%. The addition of fullerene is favorable to hydrogen activation and the valence recycle of Cu during the reaction (Figure 26a).<sup>399</sup> Fullerene can act as an electron buffer for a  $Cu/SiO_2$  catalyst to eliminate charge accumulation caused by the poor conductivity. By fabricating two types of  $MnO_2$ -encapsulated metallic Ag single-atom-site catalysts with one or two ending Ag atoms of each wire exposed on surfaces, Tang et al. found that only the catalyst with both ending Ag atoms exposed can trigger low-temperature CO oxidation, which provided unequivocal evidence that the interaction between active sites is possible upon eligible electron conducting (Figure 26b).<sup>400</sup> These results indicated that effective communication between metal and supports or among metal active sites might be universal in thermal heterogeneous catalysis.

The above discussion is based on the modulation of the electronic structure of the catalyst itself. Actually, it is also effective to modulate the noncovalent electronic interaction with reactants and regulate the electrical properties of the intermediates. For phenol-selective hydrogenation to cyclohexanone, the key is to inhibit the further hydrogenation of cyclohexanone to cyclohexanol. One way to suppress the overhydrogenation is to prevent the adsorption of hydrophobic cyclohexanone by increasing the hydrophilicity of the catalyst, as seen in Figure 27a, which has been confirmed by the nitrogen doping of carbon-based supported Pd catalyst.<sup>354,401–403</sup> The selectivity of cyclohexanone reached >99% at >99% conversion on  $Pd/mpg-C_3N_4$  and  $Pd/$





**Figure 28.** (a) Energy profiles of the first-step hydrogenation of nitrostyrene with atomic hydrogen and chemisorbed molecular hydrogen, respectively. (b) Calculated energy gap between the  $\pi^*$ -antibond (LUMO) of *p*-chloroaniline (p-CAN) and the Fermi level of various Pt catalysts of different supports. And the calculated adsorption energy of Cl atom and dissociation energy of p-CAN on various supported Pt catalysts. [Panel (a) has been reproduced with permission from ref 41. Copyright 2018, Royal Society of Chemistry, London. Panel (b) has been reproduced with permission from ref 117. Copyright 2022, Springer Nature.]

CN.<sup>374,375</sup> However, the selectivity only gave 71% at 98% conversion on commercial Pd/C.<sup>404</sup> This approach is also rather effective to other reactions, particularly those involving two different polarities. By grafting or just physically mixing hydrophobic alkyl compounds to the catalyst surface, the efficiencies for Fischer–Tropsch synthesis,<sup>405</sup> methane oxidation to methanol,<sup>406</sup> etc., have made a breakthrough. Another way is to block the oxygen of the C=O in cyclohexanone with additives as seen in Figure 27b. Han et al. reported both excellent conversion and selectivity for phenol hydrogenation by using a dual-supported Pd Lewis acid catalyst, in which the Lewis acid (Al<sup>3+</sup>)-base (C=O in cyclohexanone) interaction inhibits further hydrogenation to cyclohexanol.<sup>407</sup> Similar results were also found with alkali promoters that form the “–C=O–Na–” conformation and achieves >97% selectivity at >99% conversion for the continuous hydrogenation of phenol on a fixed-bed reactor within 1200 h with a Na–Pd/Al<sub>2</sub>O<sub>3</sub> catalyst.<sup>408,409</sup> Sometimes, the electrical regulation of intermediates will also gain dramatic results, as seen in Figures 27c–e. By constructing a (formic acid)–Pd/HPC–NH<sub>2</sub> system, benzyl ketones are effectively recognized and hydrogenated in a mixture of crude lignin-derived oxygenates with the H<sup>+</sup>/H<sup>–</sup> species generated from the decomposition of formic acid.<sup>410</sup> A TOF of 152.5 h<sup>–1</sup> at 30 °C for vanillin upgrading was achieved, which is 15 times higher than that in traditional HDO processes (~10 h<sup>–1</sup>, 100–300 °C). The group recognition activation and high activity under mild conditions proposed a green route to produce biofuels or chemicals from only biomass. Zheng et al. also demonstrated that decorating Ru<sub>1</sub>/Al<sub>2</sub>O<sub>3</sub> with Na<sup>+</sup> fascinates the heterolytic splitting of H<sub>2</sub> into hydride (M–H<sup>δ–</sup>) and proton (O–H<sup>δ+</sup>)

species and promotes the hydrogenation of acetone by stabilizing the negatively charged intermediates and transition states (TSs).<sup>411</sup> The tradeoff between selectivity and activity for C–C coupling was overcome after generating metastable carbocation and carbanion ion-pair intermediates by developing oxide–zeolite composite catalysts with spatially separated acid and basic dual sites.<sup>412</sup> A productivity of 1020 mg g<sub>cat</sub><sup>–1</sup> h<sup>–1</sup> and an isophorone yield of 41% with a lifetime of >1500 h was achieved on an optimal catalyst with acetone as a substrate, while the counterpart usually suffered from poor stability and inferior yield of isophorone (stable productivity <200 mg g<sub>cat</sub><sup>–1</sup> h<sup>–1</sup>).

Note that the discussion of electronic effects requires special caution, because there is no complete definition for the description of electronic structure. When electronic structure is used as an independent variable, its manifestations are diverse and often closely related to the observation perspective of the researchers. In theory, researchers can define any electronic structure descriptor and discuss its impact on chemical reaction or catalytic performance. However, many electronic structure descriptors are intertwined.<sup>117,118</sup> The change of one electronic structure often leads to the linkage of a variety of other forms of electronic structures. Therefore, one must be very careful when associating the catalytic performance with the electronic structure. It is easy to get an illusion because they are not one to one. In addition, changes in the geometric structure of the catalyst will also cause changes in the electronic structure. These changes in the electronic structure may also appear only as an accompanying result or a spectator in the reaction, without causing any changes in the catalytic performance. Under these circumstances, if other factors, such

as the change of catalyst geometry, are ignored and the cause is forcibly attributed to the electronic effect, wrong conclusions would be given. Another thing to note is the sensitivity of changes in energy and catalytic performance to electronic structure effects. From the reported results, the two do not have a 1:1 numerical correspondence. On the contrary, this sensitivity will vary with different electronic structure parameters, and, in some cases, it is rather low, as seen in Figure 28. For instance, the energy barrier for the first hydrogenation step on 3-nitrostyrene requires only 0.32 eV with molecularly adsorbed H<sub>2</sub> on the Co<sub>4</sub> site of CoS<sub>2</sub>, while ~1 eV must be driven to break the bonding  $\sigma_g$  state of H<sub>2</sub> by injecting electrons from the *d*-band of Co<sub>4</sub> to the antibonding state of H<sub>2</sub> (Figure 28a).<sup>41</sup> This means that a large energy shift in the *d*-band will cause only a small change in energy barrier. Similar results have also been found in the selective hydrogenation of halogenated nitrobenzene on supported Pt catalysts and the direct dehydrogenation of alkanes on carbon catalysts, in which the energy-level gaps between the LUMOs of substrates and the HOMOs or Fermi levels of the catalysts are much larger than the activation barrier or the dissociation energy of one specific bond (Figure 28b).<sup>117,413</sup> Therefore, correlating the catalytic performance to tiny a change in the electronic effect will sometimes be unconvincing.

## 5. SUMMARY AND PERSPECTIVE

In this paper, we summarized the geometric and electronic effects involved in selective hydrogenation. Since the adsorption and activation of reactants are generally the prerequisite for the hydrogenation reaction, we first discussed the homolytic and heterolytic cleavage mechanisms for hydrogen activation and the reaction conditions under which they occur, with special emphasis on the difference between the heterolytic cleavage mechanism and the homolytic cleavage-spillover processes, which is a misunderstanding that researchers are prone to fall into. At the same time, the selective hydrogenation of alkynes and unsaturated ketones has two typical reactions, and the adsorption modes of reactants and intermediates on the catalyst surface are introduced. Then we discussed the reaction kinetics of the hydrogenation reaction and noted that the relative abundance of reaction species on the catalyst surface had an important impact on the reaction performance, which is one of the key focus points for catalyst design. After the introduction of the above basic knowledge, the geometric and electronic effects in catalytic hydrogenation were discussed respectively in detail. In the section that addressed geometric effect, surface coordination or geometric effect and spatial consistency and matching effect were introduced. The catalyst design concepts derived from the structural sensitivity analysis methods based on the chemical bond type and the reaction kinetics curve are completely different for selective hydrogenation. The electronic effect principle behind the surface coordination or steric effect is discussed. In the discussion of spatial confinement and matching effect, the influence of hard and soft confinement based on pore structure and surface ligands on the catalytic performance were classified. In the section of electronic effect, two typical examples were first introduced to highlight the huge risks of electronic effect analysis. Then, several classical electronic effect theories like the energy band theory, quantum size effect, *d*-band center and  $\sigma$ -hole theory, as well as the emerging electron delocalization mechanism, were discussed one by one. Moreover, methods to modulate the electronic

effect, such as electronic metal–support interaction (EMSI), alloying, catalyst polarity control, intermediate polarity, and electrical regulation, were presented respectively. At last, we also showed the latest research progress of decoupling the geometric and electronic effects, because of the fact that the separation of these two entangled effects has always been the focus in this field.

Although encouraging advances have been made in the study of geometric and electronic effects in selective hydrogenation reactions, there are yet some challenges to be addressed:

(1) At present, the control of catalytic hydrogenation performance is mainly focused on the geometric and electronic structure of the catalyst itself. In the future, more attention should be paid to the geometric and electronic structure characteristics of the functional groups in the reactant itself. And the means of group recognition hydrogenation should be developed to realize the targeted, rather than preferential, transformation of specific functional groups against several reducible groups, which is somehow familiar with the concept of molecular recognition in supramolecular and separation fields.

(2) The regulation of geometric and electronic structure effects is essentially the modulation of the adsorption, as well as the activation and transformation of reaction species. Therefore, more attention should be paid to the relative abundance of each intermediate, the regulation of the physicochemical properties of active intermediates, as well as the development of short-lived instantaneous detection methods for intermediates.

(3) Heterogeneous catalytic asymmetric hydrogenation has been developed for decades, but its progress is still relatively slow. In the future, we should make bold innovations in theory and experimental means. For example, methods can be developed to break the Sabatier principle and existing LH reaction mechanism.

(4) Traditional catalyst development methods face the problems of low efficiency, long cycle, and low success ratio. In recent years, high-throughput screening, automatic synthesis, machine learning, and other efficient research methods have emerged in materials, biology, energy, organic synthesis, and other fields. Although the influencing factors of heterogeneous catalysis are complex, the application of automation, high-throughput, and artificial intelligence in this field is the trend of the times. Researchers must combine the specific conditions of heterogeneous catalysis to develop suitable automatic and intelligent means.

(5) As a long-term core topic in the study of catalytic structure–performance relationships, the decoupling of geometric and electronic structures has been widely concerned by researchers. However, one must recognize that most of the current research in this field, such as the discussion of size and electronic effects, is only a projection under special circumstances, which is difficult to completely be separated from each other. In the future, based on the inner physical characteristics that each independent factor in the structure–performance relationship is orthogonal to each other, a complete structure–performance relationship equation is eager to be constructed by combining mathematical operations such as dot product, cross product, etc., and a methodology for the analysis of heterogeneous structure–performance relationship is expected to be created accordingly.

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