




Direct synthesis of dimethyl carbonate from methanol and carbon dioxide over nickel loaded ceria as improved catalysts

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Abstract

The direct synthesis of dimethyl carbonate (DMC) without a dehydrating agent is challenging but has a significant value. Here we demonstrate the catalytic activity of inexpensive nickel loaded ceria in both batch and continuous processes for this reaction. The prepared catalysts were characterized by various physicochemical characterization techniques. The nickel-loaded ceria catalysts exhibited good catalytic activity for the synthesis of DMC in good yield (4.6 mmol) and 100% selectivity. The yield obtained is nearly six times higher than pristine CeO₂, which clearly depicts the role of nickel. Reaction under high pressure continuous flow also provided a similar trend wherein a maximum yield of 15 mmol with 100% liquid phase selectivity of DMC was noted. Density functional theory calculations were carried out to investigate the adsorption energies of CO₂ and methanol on pristine ceria and Ni modified ceria. The high catalytic activity of Ni-modified catalyst was attributed to the presence of strong acidic and moderate basic sites as elucidated from temperature-programmed desorption and pyridine adsorption monitored via FT-IR studies. The experiment result revealed that the Ce_xNi_{x-y}O_{2-δ} could be a reusable and longer active catalyst for the direct synthesis of DMC.

Keywords Dimethyl carbonate · Methanol · Carbon dioxide · Nickel-loaded ceria catalyst · Acid–base property · DFT

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Introduction

In the current environmental landscape, carbon dioxide (CO₂) emission has an indivisible relation with the global economy. Development of environmentally benign industrial processes utilizing the renewable C1 gaseous reagent (CO₂) for the production of value-added chemicals and fuels could act as an important balancing bridge between the economic and ecological policy [1]. Cleaner production projects deliver planned solutions for greener chemicals, sustainable materials, and safer products [2]. CO₂ being abundantly available and an inexpensive carbon source, its effective valorization has a great significance to alternate fossil-based resources [3, 4]. Great efforts have been made on both reductive and non-reductive transformations of CO₂ to methanol, formic acid, light alkanes, polyurethanes and inorganic/organic carbonates [5, 6]. Among them, organic carbonates have large industrial applications, thanks to high market potential, due to their application in pharmaceutical intermediates, agrochemicals, and engineered polymers. Dimethyl carbonate (DMC) has diverse industrial applications such as lubricants, electrolytes for lithium-ion batteries and in varnishes. Further, it is proposed as benign substitute for highly toxic phosgene or dimethyl sulfate in oxidative carbonylation and methylation reactions, respectively [7]. It is a promising octane booster [8], polar solvent, an intermediate in the synthesis of several organic compounds, and a potential oxygenate for transportation fuels [9, 10]. Conventionally, DMC was produced through a toxic phosgene route. However, recently phosgene-free technologies such as oxy-carbonylation of methanol, carbonylation of methyl nitrile and transesterification of ethylene carbonate have been industrially developed [11]. Direct synthesis of DMC from CO₂ and methanol is one of the attractive yet challenging ways to reduce greenhouse gases (GHG) emission besides CO₂ utilization [12]. The reaction was carried out initially using homogeneous catalysts like dibutyltin dimethoxide and several organotin catalysts; however, the main disadvantage of these catalysts is decomposition, reusability and toxicity [7]. To overcome this problem, various metal oxides and mixed metal oxides based heterogeneous catalysts such as CeO₂, CeO₂-ZrO₂, Ce_{0.6}-Zr_{0.4}O₂, Mo-Cu-Fe/SiO₂, Co_{1.5}PW₁₂O₄₀, Ce_{0.1}Ti_{0.9}O₂, Cu-Ni/GNS, Mg-Al hydrotalcite/SiO₂, ZrO₂-MgO, graphene aerogel Cu-Ni, Ce_{1-x}Mn_xO₂ were reported for the synthesis of DMC [12–25]. Among them, CeO₂ and ceria-based oxides showed better catalytic activity due to their unique acid–base property and promoted in the selective formation of DMC from CO₂ [12, 26–28].

Furthermore, in contrast to the traditional batch system, very few were attempted to use a continuous system. The major concern in DMC synthesis is formation of water during the reaction which backslides the equilibrium. Thus, to overcome the equilibrium limitation and to improve the yield of DMC various dehydrating agents such as 2,2-dimethoxypropane, acetonitrile, 2-cyanopyridine, trimethyl orthoacetate have been reported [29]. In this work, we sought to enhance the activity of CeO₂ by introducing additional Lewis acid sites by loading the low cost and abundantly available Ni using a simple approach for

the direct synthesis of DMC without using any dehydrating agent. Subsequently, to investigate the catalytic activity of the developed catalyst for the production of DMC through batch and fixed bed continuous reactor systems. To the best of our literature knowledge (Supplementary Table S1), this is the first report on $\text{Ce}_x\text{Ni}_{x-y}\text{O}_{2-\delta}$ catalyst, synthesized by the simple precipitation method at the ambient condition utilized upon DMC production from CO_2 . Furthermore, computational methods were applied to calculate the adsorption binding energy of reactant on Ni modified ceria and bare Ce system.

Experimental procedure

Catalysts preparation

Ce–Ni mixed metal oxides with different Ni loadings were prepared by a co-precipitation method. A known amount of cerium precursor and different amounts of nickel precursor (0–80 mol%) were dissolved in deionised water to form a homogeneous solution. To this, the ammonia solution (1 M) was slowly added under continuous stirring till the pH reached 10, and it was then filtered and washed with deionized water. After drying the resulting product at 100 °C for 12 h, it was finally calcined at 600 °C for 4 h in air. The mixed metal oxide samples are named hereafter as $\text{Ce}_x\text{Ni}_{x-y}\text{O}_{2-\delta}$, (or CN-X) and the amount of nickel loading was estimated by XPS analysis. For the sake of comparison ceria-based catalysts were also synthesized by conventional precipitation and impregnation methods the details of which are given in supporting information (SI).

Catalytic reaction procedure

Direct synthesis of DMC from methanol and carbon dioxide was conducted in a stainless steel (SS316) high pressure reactor having an internal volume of 100 mL (Autoclave Engineers, USA). In a typical experiment 20 g of methanol (625 mmol) and 0.5 g of catalyst were charged into the reactor, and was purged three times with UHP grade carbon dioxide. The reactor was then pressurized up to 40 bar using carbon dioxide and heated to the desired temperature. The contents in the reactor were stirred using an overhead mechanical four-blade turbine stirrer. After a stipulated time of reaction, the reactor was cooled to room temperature and depressurized. Biphenyl was added to the mixture in the reactor as an external standard. Reaction products were analyzed and quantified with a gas chromatography on a Varian 450 equipped with a HP-5 column and flame ionization detector (FID).

Catalyst characterization

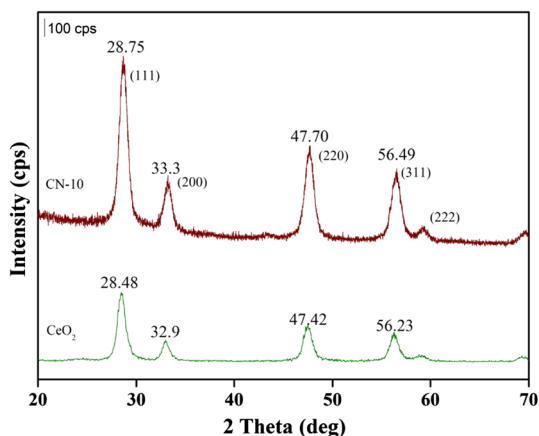
Powder X-ray diffraction (PXRD) was carried out in a Rigaku—Miniflex II system using Cu K_α radiation ($\lambda = 1.5406 \text{ \AA}$). A step size of 0.04° with a step time of 2 s was used for data collection (scan speed, $1.2^\circ/\text{min}$). Fourier transform infrared (FT-IR)

absorption spectra of the samples were recorded in a Perkin-Elmer FT-IR spectrometer FT-1730. The powdered samples were ground with KBr in 1:20 weight ratio and pressed into pellets for recording the spectra. 25 spectra (recorded with a nominal resolution of 4 cm^{-1}) were accumulated and averaged to improve the signal to noise ratio. The basicity of the catalyst was measured using CO_2 temperature programmed desorption (TPD) on a Micrometrics Auto-Chem 2920 instrument. In a typical measurement, about 0.02 g of the powdered sample was placed in a quartz U-tube and degassed at $200\text{ }^\circ\text{C}$ for 1 h in helium at a flow rate of 35 mL/min. After cooling to $80\text{ }^\circ\text{C}$, the gas was changed to CO_2 treated at the same temperature for 1 h. The gas was switched to helium at the same temperature and held at this temperature for 1 h, after this TPD was performed at $10\text{ }^\circ\text{C}/\text{min}$ up to $800\text{ }^\circ\text{C}$. A thermal conductivity detector was used for the desorbed CO_2 quantification. Surface concentrations of acidic sites were determined by temperature-programmed desorption (TPD) technique using ammonia (NH_3) as a probe molecule on the same instrument. A similar procedure was adopted except for the gas being 5% NH_3 in helium. The Bronsted (B) and Lewis (L) acid sites of the catalysts are differentiated by pyridine adsorption using PerkinElmer GX spectrophotometer (DRIFT, Graseby Specac, P/N 19,900) and a temperature controller (Graseby Specac, P/N 20,130). X-ray photoelectron spectroscopy (XPS) studies were carried out using Thermo Scientific-NEXA high performance, automated X-ray photoelectron spectrometer. Delay line detector was used for all the studies using $\text{Al-K}\alpha$ radiation (1486.6 eV) as the excitation source with the pass energy of 50 eV . The vacuum during measurements was better than 5×10^{-8} mbar and data reduction and processing were performed using AVANTAGE software. Raman spectra were recorded in the range $400\text{--}4000\text{ cm}^{-1}$ on a Nicolet NXR FT-Raman spectrometer system using He Ne laser ($\lambda\ 532\text{ nm}$) calibrated against the emission lines of Ne. Transmission electron microscope (TEM, - JEOL, JEM-2100 M) with an acceleration voltage of 200 keV using carbon-coated 200 mesh copper/gold grids.

Computational studies

DFT calculations were carried out in order to obtain information on the structures and adsorption energies of carbon dioxide and methanol on Ni loaded ceria. All the calculations have been performed at the B3LYP hybrid exchange–correlation functional level of theory [30–32]. For geometry optimization, we used SDD basis set that includes the Stuttgart-Dresden relativistic small core ECP basis set for metals and 6-31 g(d) basis set for the lighter atoms. The vibrational frequency analysis of the optimized geometry confirmed that the optimized geometry which corresponds to minima on the potential energy surface by exhibiting all real frequencies. All the calculations have been performed using the Gaussian 16 program package [33].

Fig. 1 PXRD patterns of ceria and 10 mol% nickel loaded on ceria (CN-10) catalysts



Result and discussion

All the PXRD patterns of the synthesized CeO₂ and Ce_xNi_{x-y}O_{2-δ} showed very similar well-resolved X-ray diffraction peaks that can be indexed to the face-centered cubic (FCC) fluorite structure of CeO₂ (JCPDS 34-0394). The powder X-ray diffraction patterns (PXRD) of the prepared catalysts are given in Fig. 1. The X-ray line broadening of the peaks at $2\theta = 28^\circ$, 33° , 47° and 56° corresponding to (111), (200), (220), and (311) reflections indicate co-presence of Ce³⁺ and Ce⁴⁺ [34]. The PXRD of 10 mol% Ni loaded on ceria (calcined at 700 °C hereafter referred as CN-10) showed a pattern similar as that of CeO₂, and the 2θ value of 43.3° corresponds to the NiO. However, with the corresponding 2θ values of Ceria is shifted slightly to higher values owing to nickel addition as indicated in Fig. 1 [35].

The prepared different Ni loaded ceria catalysts were characterized by FT-IR spectroscopy and spectra of representative samples are given in (Supplementary Fig. S1). The bands observed near 3400 cm^{-1} and 1630 cm^{-1} correspond to the O–H stretching and bending vibration of residual H₂O molecules absorbed from the environment [36]. The band in the wavenumber range of 400 to 600 cm^{-1} were assigned to the metal–oxygen–metal (Ce–O–Ni). A slight higher shift from 518 to 525 cm^{-1} is attributed to the nickel incorporation effect on ceria [37]. Textural properties of the catalysts are prescribed on Supplementary Table S2. After addition of Ni on ceria the pore diameter and surface area are increased.

TPD is an important tool to get an understanding of the surface nature/strength of acid-basic sites that act as active centers and their distribution that generally governs a catalytic reaction. Comparison of CO₂ TPD profile (CO₂-TPD) (Supplementary Fig. S2a) of ceria (0.010 mmol/g) and CN-10 (0.324 mmol/g) catalyst revealed the presence of larger number of moderate basic sites (250 to 350 °C) for the latter catalyst (with respect to ceria). Furthermore, NH₃-TPD [ceria (0.055 mmol/g) < CN-10 (0.482 mmol/g)] results have also suggested a significant increase in the number of weak (100–200 °C), moderate (230–400 °C) and strong (above 400 °C) acid sites upon introducing of Ni. Overall, the TPD results confirmed the presence of strong

acidic and moderate basic sites in CN-10 sample (Supplementary Fig. S2b) [12, 27, 38, 39]. Furthermore, to evaluate the distribution of Bronsted/Lewis acidic sites on ceria and CN-10 catalysts, these samples also analysed by pyridine-FTIR studies. From the B/L ratios presented in Supplementary Table S2 for CeO₂ and CN-10 samples. It is evident that introduction of NiO created additional strong Bronsted acid sites in agreement with the trends observed with NH₃ TPD (Supplementary Table S2) [40].

The Raman spectra of the synthesized pristine ceria showed a band at ~560 cm⁻¹, while CN-10 showed an intense band at ~40 cm⁻¹ (Supplementary Fig. S3). The shift in the band towards lower wavenumber indicates an increase in the lattice distortion upon nickel incorporation and supports substitution and interstitial point defect [41]. Further, higher intensity of the band for CN-10 suggests the presence of more oxygen vacancy when compared to the bare CeO₂ [39]. In addition, weak and broad bands were observed at 215 cm⁻¹ and 1100 cm⁻¹ for CN-10 sample assigned to rhombohedra NiO. In general for NiO, rhombohedral vibrational bands occur at 1120 cm⁻¹ [42]. This slight higher shift suggests that NiO is not present in free-state and interact with Ce in a plausible structural assembly as O–Ni–O–Ce [43]. FTIR also gave a strong support for metal–oxygen–metal arrangement by exhibiting bands in 400–600 cm⁻¹ region (Supplementary Fig. S1). XPS of CN-10 samples were performed to understand the surface oxidation states of the elements present and their possible interactions. In both the cases, the deconvoluted (using AVANTAGE software with SMART background) 3d core level spectra of Ce was in the range of 878–925 eV with two sets of peaks confirm the presence of both Ce³⁺ and Ce⁴⁺ oxidation states (3d_{5/2}, 3d_{3/2}; Supplementary Figs. S4a, b and S5b). The peaks labelled as v' and u' correspond to Ce³⁺ and all other peaks labelled as v, v'', v''', u, u'', and u''' correspond to Ce⁴⁺ [44–47]. The relative weight percentage of [Ce³⁺] and [Ce⁴⁺] calculated by the Eq. 1 (SI) and observed the amount of [Ce³⁺] as 17.6% and [Ce⁴⁺] as 82.39%. Supplementary Fig. S4d is the Ni 2p high resolution scan which indicate the presence of nickel as NiO (854.9 eV) [48, 49]. The binding energies of oxygen on the surface were positioned at 528.7 eV, 531.5 eV, and 529.4 eV (Supplementary Fig. S4c). The peak centered at 528.7 eV corresponds to the oxygen bonded with cerium and 531.5 eV associated with oxygen bonded with nickel. Finally, 531.5 eV is usually attributed to the weakly absorbed oxygen species on the surface of CN-10 [44, 50]. HRTEM image of CN-10 sample confirm that material was high crystallinity and Ni in the +2-oxidation state (Supplementary Fig. S7a–c).

Catalytic performance

Cerium oxide is a well-known heterogeneous oxidation catalyst due to the co-presence of stable Ce⁴⁺ and Ce³⁺ oxidation states [51, 52]. For the conversion of CO₂ to DMC as reported by many research groups [53], the ideal requirement for the reaction is the presence of dual active sites i.e. acidic sites to produce methyl cation from methanol and basic sites to produce methoxide anion (CH₃O⁻) from methanol [54].

Considering previous literature reports, different mixed metal oxides were prepared and screened for the DMC formation. Pristine ceria catalyst (precipitation

Table 1 Catalyst screening for DMC synthesis

Entry	Catalyst ^a	DMC yield (mmol)	Selectivity (%)
1	CeO ₂	0.6	100
2	Ce _{0.9} Cu _{0.1} O _{2-δ}	0.2	98
3	Ce _{0.9} Ni _{0.1} O _{2-δ}	3.6	100
4	Ce _{0.9} Mg _{0.1} O _{2-δ}	0.4	94
5	Ce _{0.9} Al _{0.1} O _{2-δ}	0.4	100
6	Ce _{0.9} Zn _{0.1} O _{2-δ}	<0.1	100

^aCatalysts are calcined at 600 °C at 4 h; Conditions: catalyst amount: 0.5 g, methanol: 20 g, CO₂-pressure: 40 bar, temperature: 150 °C, time: 4 h

method, SI) produced only 0.6 mmol of DMC under the studied conditions. Among the catalysts studied, nickel loaded cerium catalyst showed the highest yield of DMC (3.6 mmol) while all other dopants like copper, magnesium, aluminium and zinc showed lesser yield of DMC (Table 1). The higher yield obtained upon doping of nickel in the cerium oxide is possible to due to the generation of oxygen vacancies in the catalyst, which in turn enhance the CO₂ binding ability with the catalyst [55]. As Ni modified Ce catalyst gave the maximum yield, it was taken further for reaction parameters optimization.

The catalytic activities of different amounts of Ni-loaded ceria catalysts are given in Fig. 2a, which shows the Ce with 10% Ni loading (CN-10 catalyst) showed a maximum yield of DMC. While a further increase in nickel concentration decreased the yield of DMC. The observed decrease in DMC yield increased the curiosity to seek the role of Ni upon activity of ceria catalyst. It is a well-known fact that heterogeneous catalyst activity is generally influenced by the amount of desired active metal sites, surface oxygen and the type of defect induced by the foreign atom (doping). As shown in the Fig. 2a, beyond 10 % nickel loading on ceria resulted a decrease in the DMC yield. This may be due to the possibility of active site poison in the catalyst with higher amount of nickel (Fig S6). We believe, from the CO₂ and NH₃-TPD analysis, the presence of large concentration of co-existing moderate basic and strong acidic sites in CN-10 is an important criterion for obtaining high yield of DMC. DFT studies makes solid evidence for the DMC yield improvement after addition of Ni (Supplementary Fig. S8). The adsorption energy of CO₂ and MeOH adsorbed on pristine ceria and Ni modified ceria are listed in Supplementary Table S3. The adsorption energy of CO₂ (−0.58 eV) and MeOH (−1.31 eV) on Ni modified ceria is less as compared to CO₂ (−0.37 eV) and MeOH (−1.24 eV) on pristine ceria. After adsorption, the bond length of the C–O and O–H are varying (Supplementary Table S3).

In order to improve the yield further, reaction parameters such as catalyst amount, temperature, time and CO₂ pressure were varied. To find out the optimum catalyst loading, different amounts of catalyst were used and the reaction was carried out (Fig. 2b). The results showed a maximum of 3.6 mmol DMC yield with 25 g/kg catalyst loading with respect to methanol. A further increase

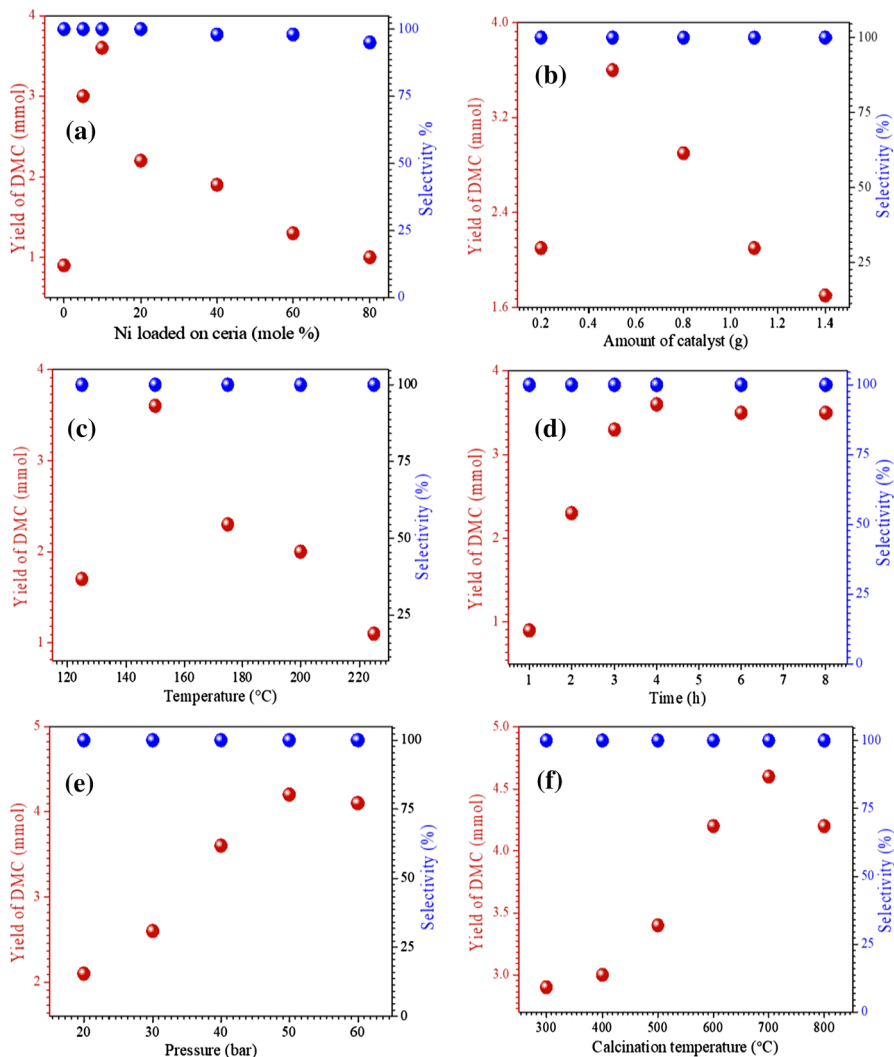
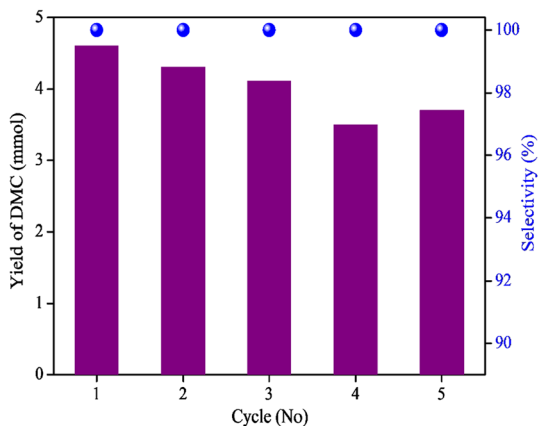


Fig. 2 Catalytic performance of **a** nickel loaded on ceria* (MeOH: 20 g, 40 (CO₂) bar, 150 °C, 4 h), **b** amount of catalyst* (MeOH: 20 g, 40 (CO₂) bar, 150 °C, 4 h), **c** temperature* (MeOH: 20 g, 40 (CO₂) bar, 4 h), **d** time* (MeOH: 20 g, 40 (CO₂) bar, 150 °C), **e** pressure (CO₂)* (MeOH: 20 g, 150 °C, 4 h), **f** calcination temperature (MeOH: 20 g, 50 (CO₂) bar, 150 °C, 4 h). *Catalyst was calcined at 600 °C at 4 h

in the catalyst loading results the drop in DMC yield. Catalyst amount plays a significant role in the catalytic activity by providing active sites for the reaction, however, the drop in yield may be attributed to the agglomeration, which is also observed in literature reports [56]. Thus, 25 g/kg catalyst loading was taken as optimum and the action was then carried out at different temperatures. Temperature variation studies (Fig. 2c) showed a maximum yield of 3.6 mmol

at 150 °C, and higher or lower than this temperature showed detrimental effect. Reaction time variation studies (Fig. 2d) revealed that 4 h is the optimum time to obtain maximum DMC yield. Further, extension of reaction time (8 h) has no effect. This indicates that DMC conversion in the equilibrium level [12, 13]. As reported earlier, the formation rate of DMC increased with increasing CO₂ pressure [57] therefore, a high CO₂ pressure is usually desirable for DMC synthesis. Further, increase in the pressure beyond 50 bar does not change the DMC formation (Fig. 2e). Thus, from the reaction parameter variation studies, 10% Ni amount, 25 g/kg catalyst loading, 150 °C, 4 h and 50 bar are found as the optimal reaction conditions to obtain the maximum yield of DMC. Further CN-10 catalyst was also taken and calcined at different temperatures and the reaction was conducted at optimized condition. The results revealed that, the catalyst calcined at lower temperature showed lesser DMC yield (~3 mmol) while increased with an increase in the calcination temperature (Fig. 2f). The yield enhancement is probably due to an increase in the crystalline nature of the catalyst. To validate, catalysts calcined at different temperatures were characterized by PXRD (Supplementary Fig. S9a). With increasing temperature, the crystallinity increased that correlated well with an increase in the DMC yield. Besides crystallinity, it is likely that the amount of surface oxygen species and defect formation propensity increase with an increase in calcination temperature [58]. However, with a further increase in calcination temperature (<700 °C), a sharp decrease in the concentration of acidic sites occurs and thus in turn reduces the yield of DMC (Supplementary Fig. S9b). Furthermore, from the plots of DMC formation rate vs acidity/basicity (Supplementary Fig. S10), we observed clear co-relation between DMC formation rate and induced surface acidity/basicity in agreement with role of Ni upon creation additional defect sites. Furthermore, when CN-10 was calcined at elevated temperature (700 and 800 °C) it resulted in a decrease in basic site concentration. However, DMC formation rate for CN-10 (700 °C) and CN-10 (800 °C) samples remained almost unaffected. This observation indicated that DMC formation rate to be independent of basic site concentration, rather a synergistic combination of acidic/basic sites was essential for enhancing reaction rate.

Fig. 3 Recycling study of CN-10 catalyst calcined at 700 °C at 4 h; Conditions: methanol: 20 g, CO₂-pressure: 50 bar, temperature: 150 °C, time: 4 h



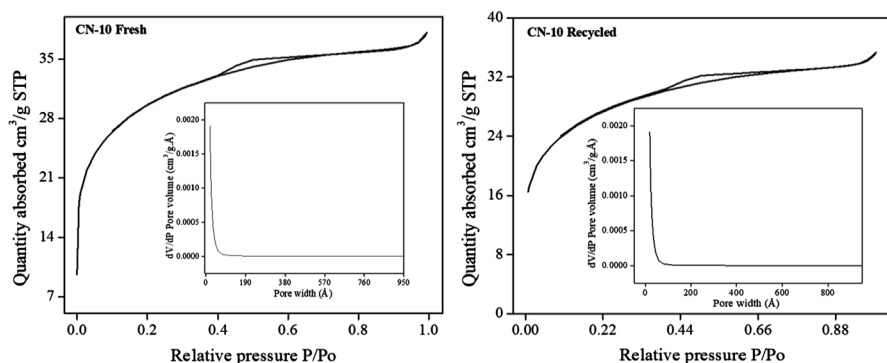


Fig. 4 BET surface area and pore volume of CN-10 fresh and 5th recycle catalyst of CN-10

Table 2 Effect of the synthetic method; 10 mol% nickel loaded ceria catalysts on activity

Entry	Synthesis method ^a	DMC yield (mmol)	Selectivity (%)
1	Precipitation	4.6	100
2	Impregnation	2.3	100
3	Hydrothermal	3.9	100
4	Ammonia evaporation + aging	3.8	100

^aCatalyst are calcined at 700 °C at 4 h; Conditions: methanol: 20 g, CO₂-pressure: 50 bar, temperature: 150 °C, time: 4 h

The recyclability of the catalyst was assessed under optimized condition for up to five cycles. A slight decrease in the yield from 4.6 mmol in first use to 3.4 mmol in fifth use was observed (Fig. 3). To find out the plausible reason, PXRD, surface area and XPS was recorded for the recycled catalyst (Fig. 4 and Supplementary Figs. S11 and S5a). The PXRD of CN-10 catalyst turned amorphous upon recycling as evidenced by the decrease in the intensity of the characteristic reflections of ceria. As per XP spectra, no significant change in the nature of the peaks, clearly depicts similar surface distribution of elements after the catalytic cycle.

This result further corroborates the importance of the crystallinity of ceria catalyst on the activity. After the recycle the surface area slightly reduced from 101 to 91 m²/g, because of the slight decrease the DMC yield also reduced (Fig. 4). 10 mol% Ni loaded on ceria catalyst was prepared by different synthesis protocol to understand the influence of synthesis methodology. Variation in the methodology influenced the DMC yield although all the methods rendered 100% selectivity wherein precipitation method showed the highest DMC yield (Table 2). Impregnation method showed low yield of DMC compared to other protocols augmented the necessity of moderate basic sites in enabling the catalytic activity for DMC synthesis (Supplementary Fig. S12).

Furthermore, the catalyst also be employed upon continuous vapour phase carboxylation of CO₂ with MeOH (Supplementary Fig. S13). Importantly the Ni

modified CeO₂ catalyst showed improved activity (DMC yield) and stability during 18 h TOS when compared to the pristine CeO₂ catalyst.

Conclusions

Ni-loaded cerium oxide catalysts with different concentration of Ni²⁺ were synthesized by simple co-precipitation and less time-consuming method followed by high-temperature calcination. A maximum yield of DMC in batch reactor (4.6 mmol) was observed for 10 mol% Ni loaded ceria catalyst at 150 °C using 50 bar CO₂ pressure in 4 h. The high activity of the catalyst (compared to pristine by six times) is due to the presence of high concentration of strong acid and moderate base sites as revealed from NH₃/CO₂-TPD measurements and Lewis/Bronsted sites as identified by pyridine adsorption measurements monitored using DRIFT FT-IR and Raman spectroscopy. The catalyst was recyclable for up to five cycles with a marginal drop in DMC yield owing to a decrease in the crystallinity. Among various preparation methods employed for Ni loaded ceria catalyst, precipitation synthetic protocol showed a maximum DMC yield. Reactions carried out under continuous flow showed superior activity of nickel loaded ceria (15 mmol) compared to the pristine ceria (5 mmol). DFT studies reveal that adsorption of CO₂ and methanol on Ni loaded ceria brings a considerable change in the geometrical parameters compared to pristine ceria thereby helps to improving the activity.

Supplementary Information The online version contains supplementary material available at <https://doi.org/10.1007/s11144-022-02162-5>.

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Declarations

Conflict of interest The authors declare that they have no conflict of interest.

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