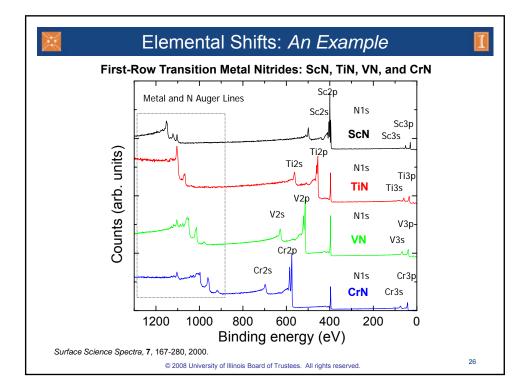
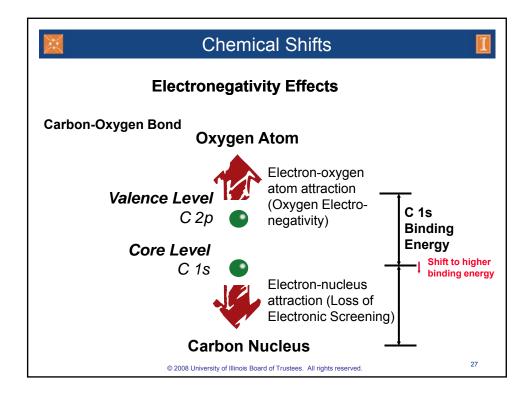
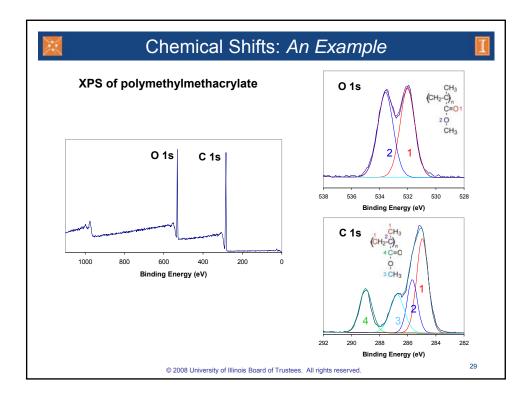


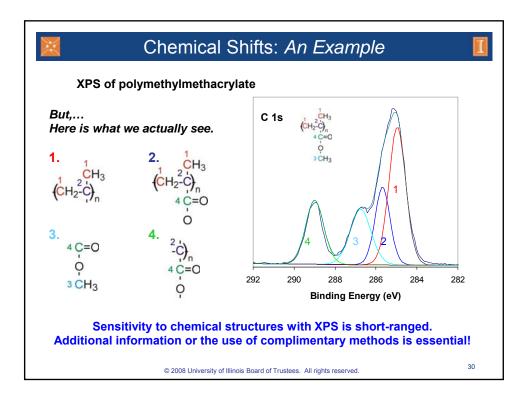
| | First-Row Tr | ntal Shifts ransition Metals 725 20 27 28 29 30 Mn Fe Co Ni Cu Zn 30 30 30 30 | |
|---------|-------------------|---|-----|
| | | Binding Energy (eV) | |
| Element | 2p _{3/2} | 3р | Δ |
| Sc | 399 | 29 | 370 |
| Ti | 454 | 33 | 421 |
| V | 512 | 37 | 475 |
| Cr | 574 | 43 | 531 |
| Mn | 639 | 48 | 591 |
| Fe | 707 | 53 | 654 |
| Co | 778 | 60 | 718 |
| Ni | 853 | 67 | 786 |
| Cu | 933 | 75 | 858 |
| Zn | 1022 | 89 | 933 |

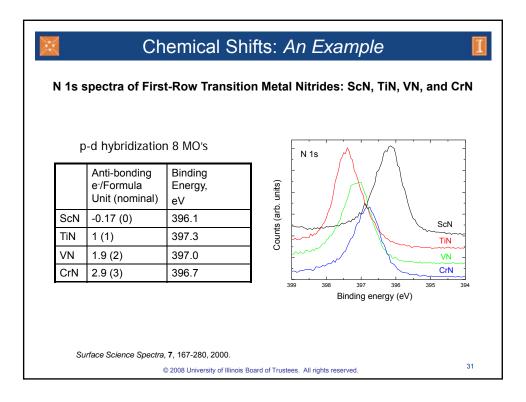


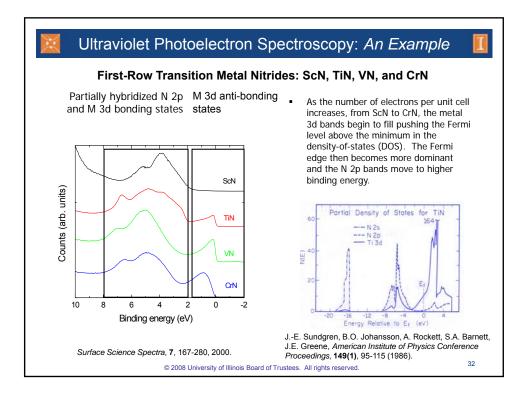


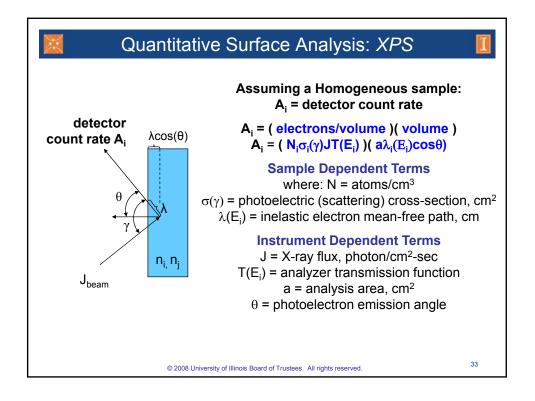
| Che | mical Sh | hifts | I |
|---------------------------|------------------------------|-----------------------------|----|
| E | | 9 | |
| Functional Group | | C 1s Binding Energy (eV) | |
| hydrocarbon | <u>С</u> -Н, <u>С</u> -С | 285.0 | |
| amine | <u>C</u> -N | 286.0 | |
| alcohol, ether | <u>С</u> -О-Н, <u>С</u> -О-С | 286.5 | |
| CI bound to C | <u>C</u> -CI | 286.5 | |
| F bound to C | <u>C</u> -F | 287.8 | |
| carbonyl | <u>C</u> =O | 288.0 | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
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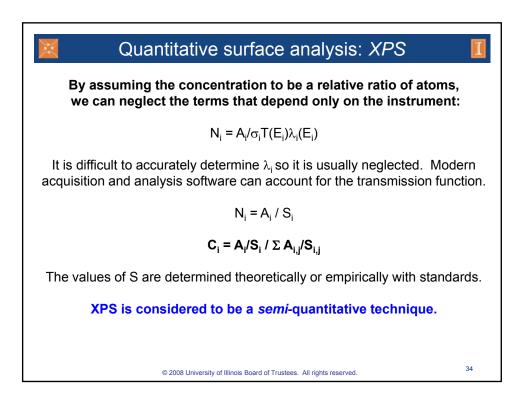


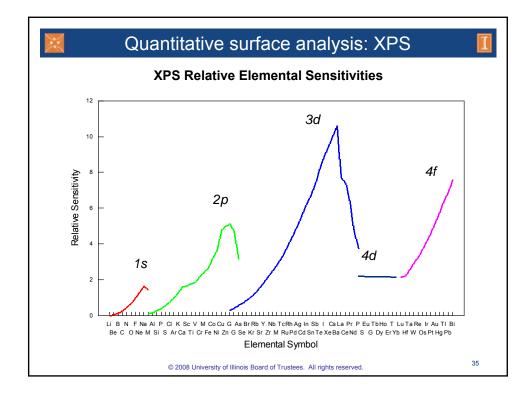








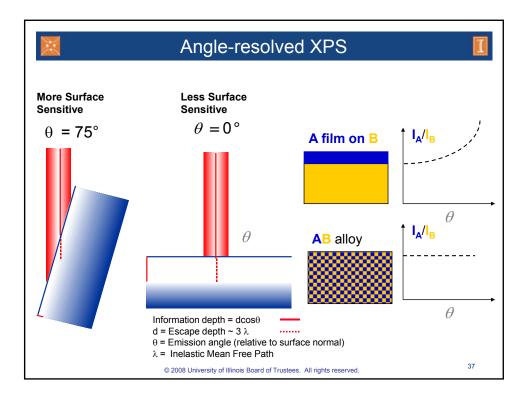


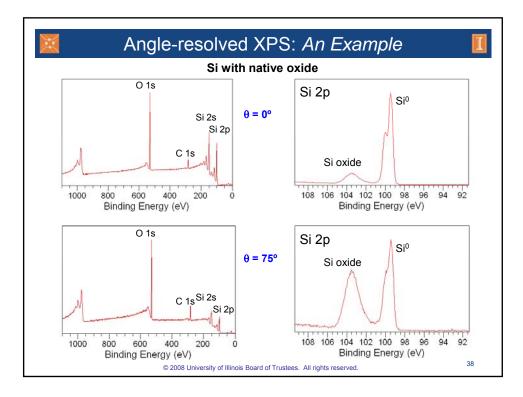


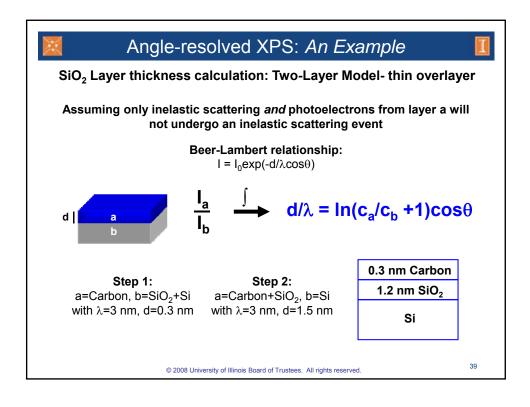
| XPS Analysis | | | ScN | TiN | VN | CrN |
|--------------------|-------------------------|---|-------------------|-----------|-----------|-------------------|
| | Metal 2p _{3/2} | Major peak | 400.4 | 455.1 | 513.2 | 574.4 |
| Binding energy | | Satellite ^a | | 457.9 | 515.5 | 575.5 |
| (eV) | Metal 2p _{1/2} | Major peak | 404.9 | 461.0 | 520.7 | 584.0 |
| | | Satellite ^a | | 463.8 | 523.0 | 585.1 |
| | N 1s | | 396.1 | 397.3 | 397.0 | 396.7 |
| Composition | As Deposited | | 1.13 | 1.00 | 1.02 | 0.73 ^b |
| (N/metal) | After ion bon | nbardment | 0.99 | 0.73 | 0.46 | 0.55° |
| | Bulk value fr | om RBS | 1.11±0.03 | 1.02±0.02 | 1.06±0.02 | 1.04±0.02 |
| b. The composition | sition determination | nsition into a rela ation of the CrN I ound subtraction | ayers by peak fit | | | |

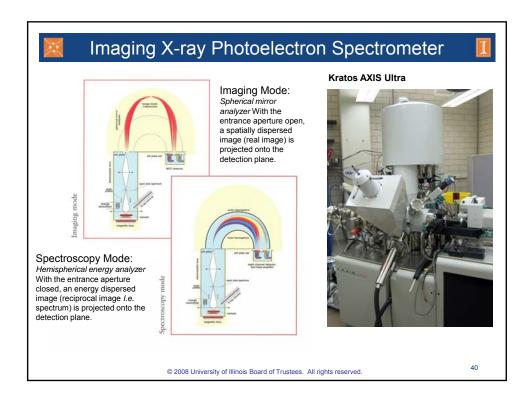
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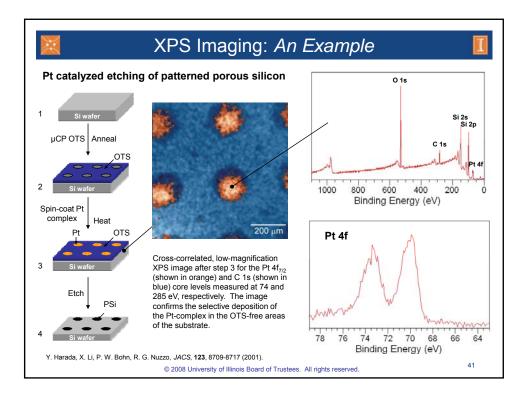
36

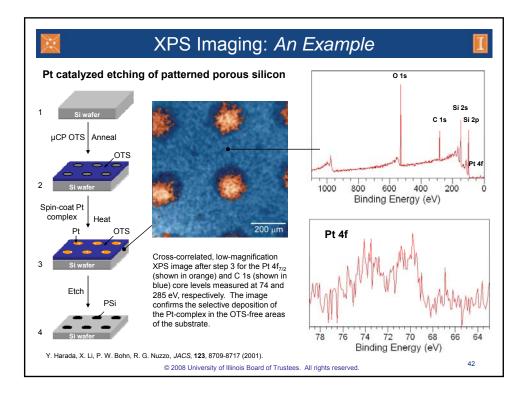


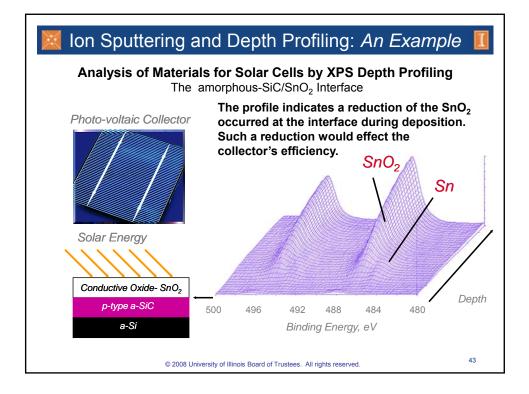


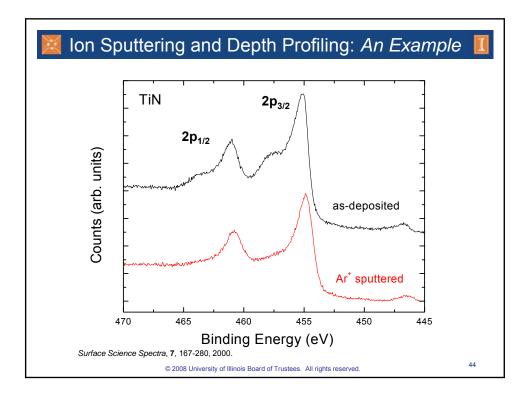


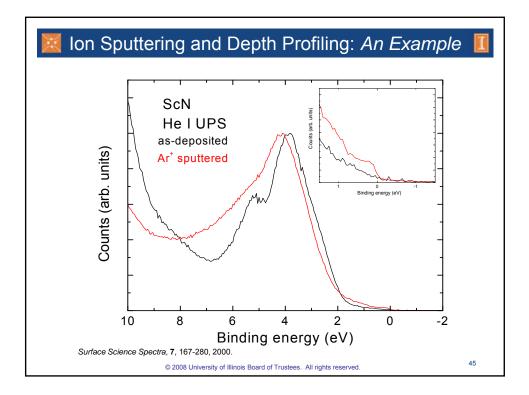


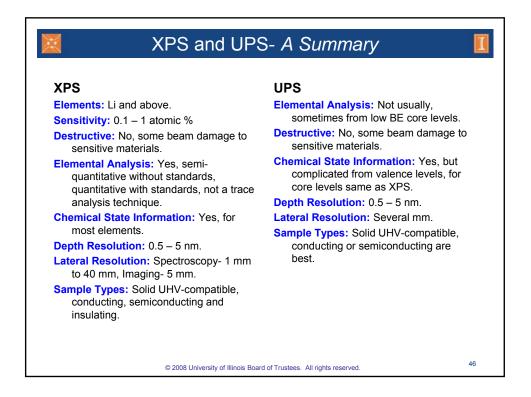


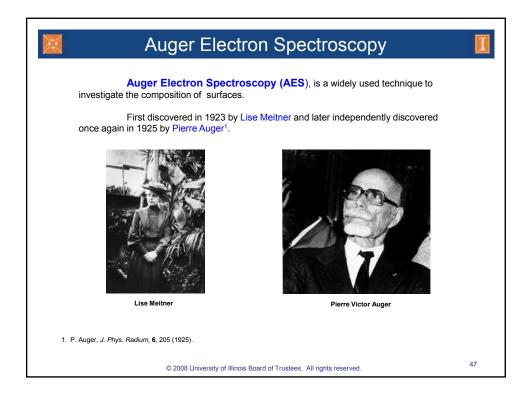


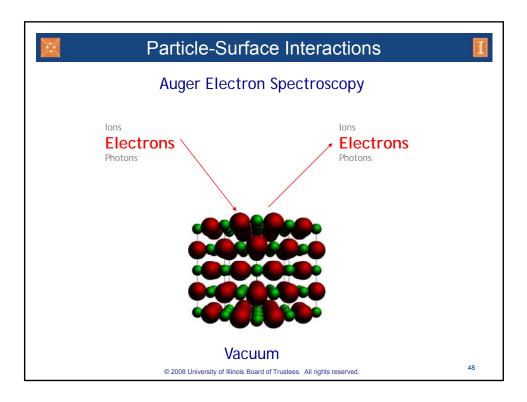


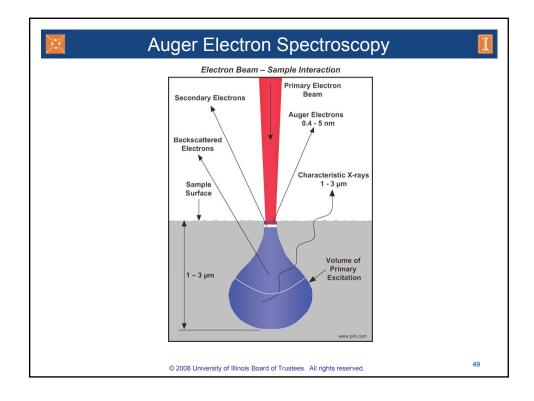


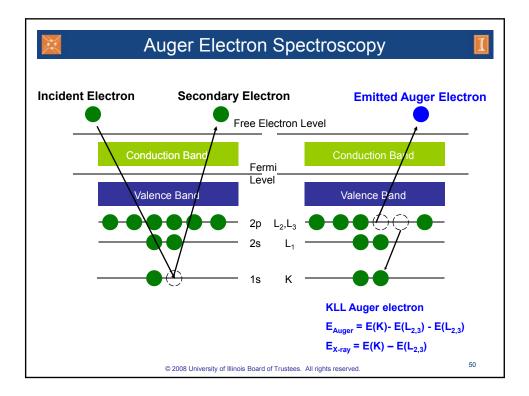


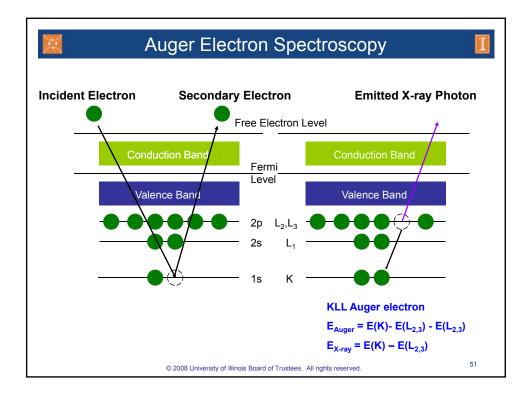


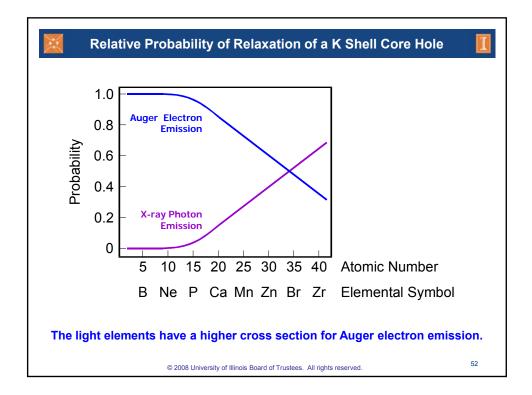


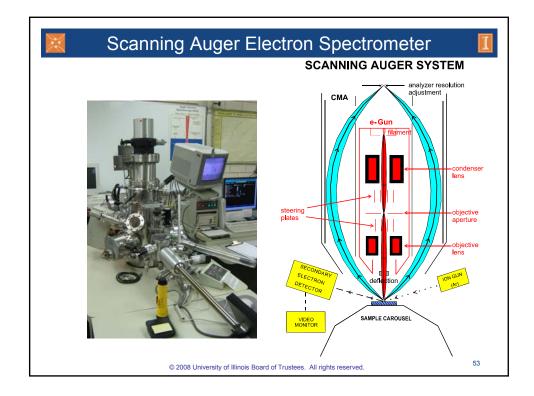




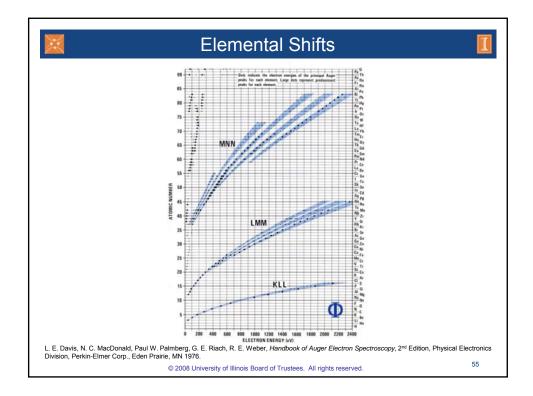


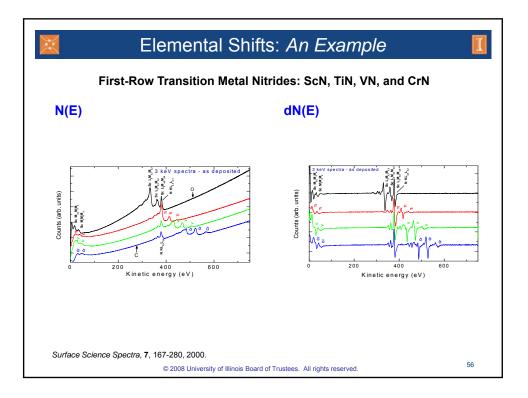


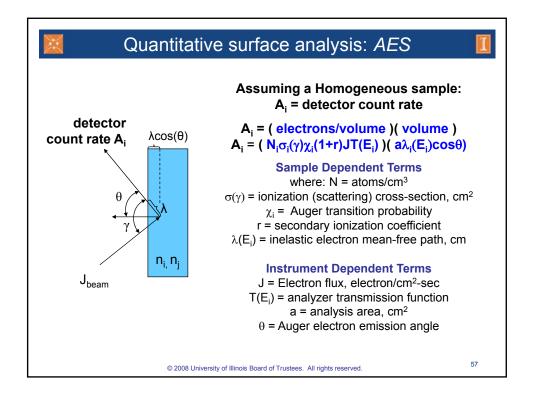


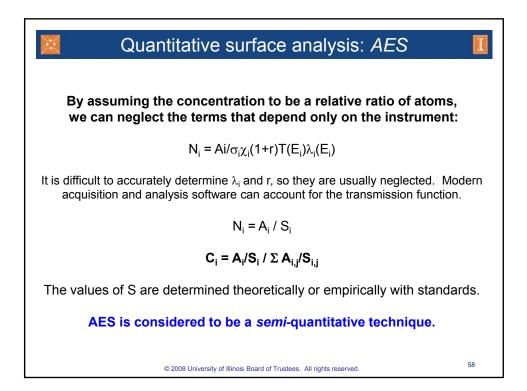


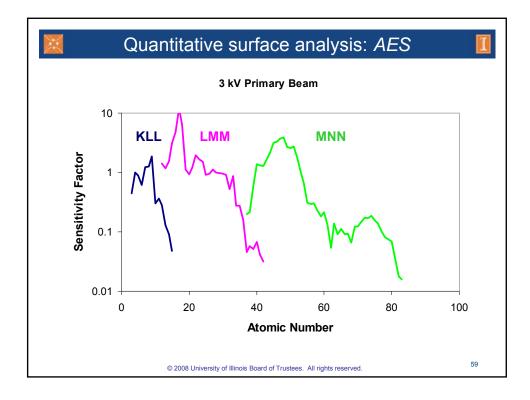
| | Elemen | tal Shifts | |
|---------|---|---------------------|-----|
| | First-Row Tra | nsition Metals | |
| | 3 4 5 6 7 21 22 23 24 2 Sc Ti V Cr M 44.96 47.86 50.94 52.00 54.9 | | |
| | | Binding Energy (eV) | |
| Element | 2p _{3/2} | Зр | Δ |
| Sc | 399 | 29 | 370 |
| Ti | 454 | 33 | 421 |
| V | 512 | 37 | 475 |
| Cr | 574 | 43 | 531 |
| Mn | 639 | 48 | 591 |
| Fe | 707 | 53 | 654 |
| Co | 778 | 60 | 718 |
| Ni | 853 | 67 | 786 |
| Cu | 933 | 75 | 858 |
| Zn | 1022 | 89 | 933 |

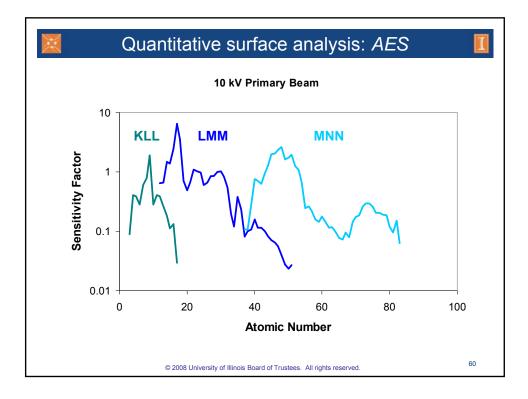


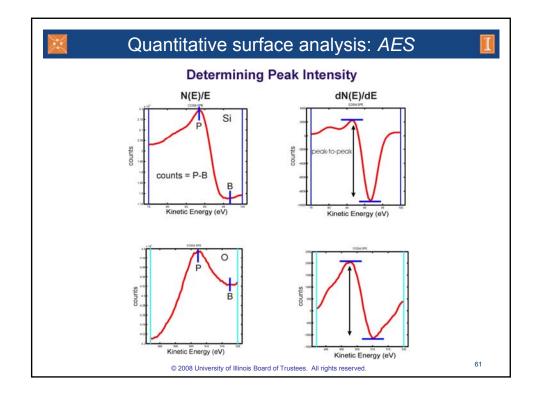




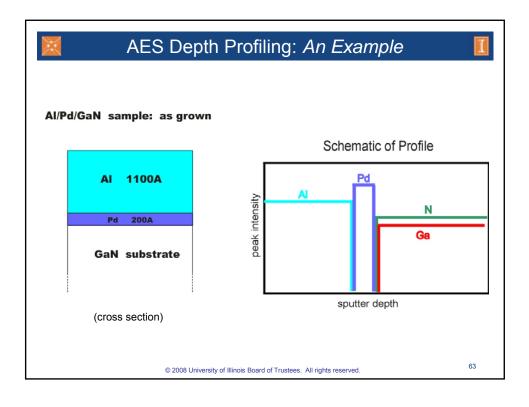


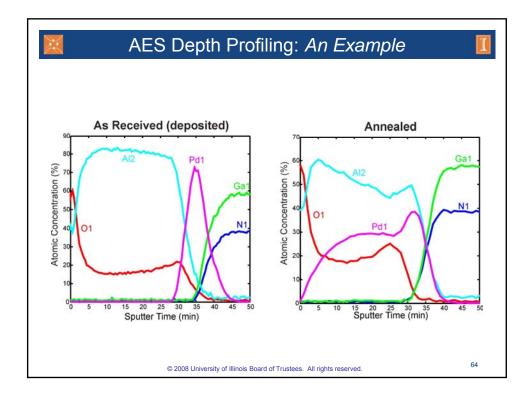


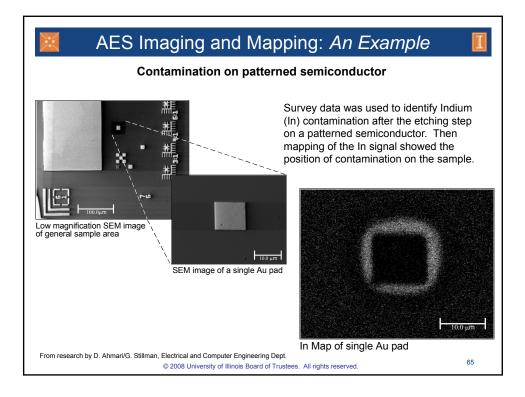


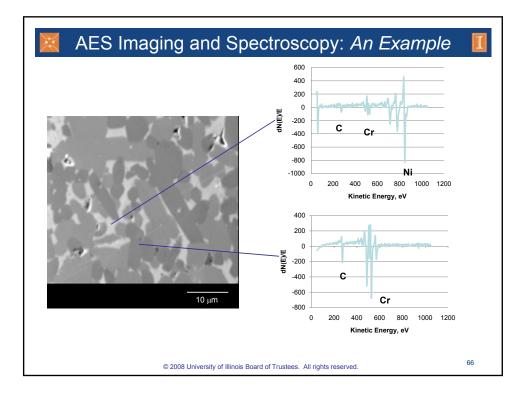


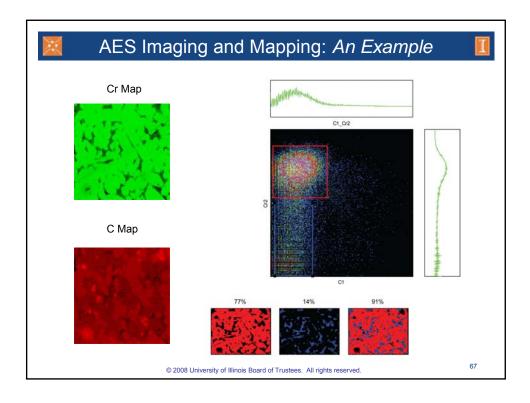
| AES Analy | sis | | ScN | TiN | VN | CrN |
|----------------------|---|---|---|---|--------------------------------------|---------------|
| | Metal L ₃ M _{2,3} M _{2,3} | (α) | 337.0 | 384.2 | 435.4 | 486.8 |
| Peak energy | Metal L ₃ M _{2,3} M _{4,5} | (<i>β</i>) | 367.2 | 417.4 | 472.0 | 527.8 |
| | N KL _{2,3} L _{2,3} | (7) | 382.2ª | b | 382.4 | 381.6 |
| | | I_{\prime}/I_{α} | 1.00 | b | 1.95 | 1.69 |
| | As-deposited | I_{γ}/I_{β} | 2.00 | 2.52 ^b | 1.43 | 1.30 |
| Intensity | After ion | I_{γ}/I_{α} | 1.01 | b | 1.54 | 1.14 |
| | bombardment | I_{γ}/I_{β} | 1.82 | 2.10 | 1.01 | 0.94 |
| | Bulk composition | from RBS | 1.06±0.03 | 1.02±0.02 | 1.04±0.02 | 1.02±0.02 |
| the b. For The | $e N KL_{2,3}L_{2,3}$ peak overla Sc $L_3M_{2,3}M_{2,3}$ in the put the TiN AES spectrum, prefore, the peak position responds to the sum of N | the N KL _{2,3} n of N KL _{2,3} | ctrum. $L_{2,3}$ and the Ti L $L_{2,3}$ is omitted in | ${}_{3}M_{2,3}M_{2,3}$ exhibit the table and the | severe overlap (se listed peak inter | see spectra). |

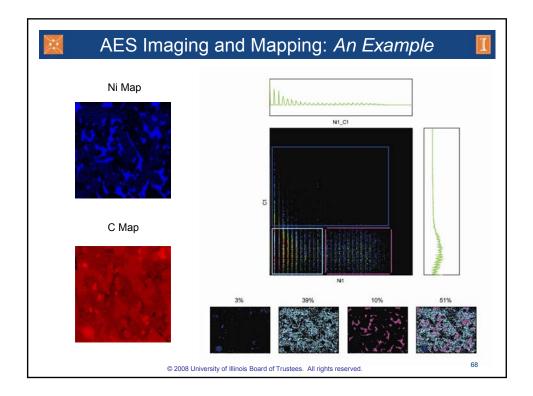


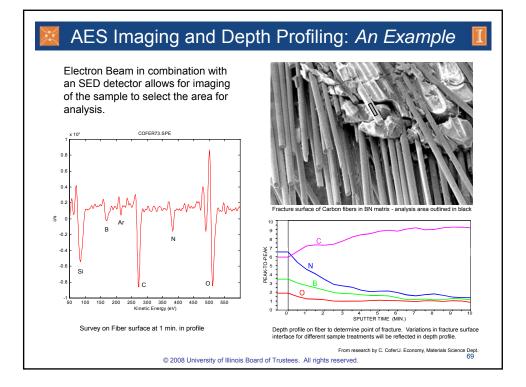


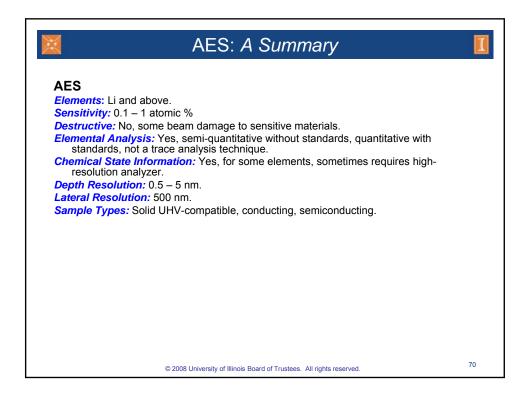












| | Our | face Ana | 19010 | |
|---------------------|---|---------------------------------------|--|-------------------------------------|
| | Techni | que Com | oarison | |
| | AES | XPS | D-SIMS | TOF-SIMS |
| Probe Beam | Electrons | Photons | lons | lons |
| Analysis Beam | Electrons | Electrons | lons | lons |
| Spatial Resolution | 8 nm | 9 µm | 2 µm | 0.1 µm |
| Sampling Depth | 0.5 – 7.5 nm | 0.5 – 7.5 nm | 0.1 – 1 nm | 0.1 – 1 nm |
| Detection Limits | 0.1 – 5 atom % | 0.01 – 0.1 atom % | 1 ppm* | 1 ppm* |
| Quantification | Good Semi-quantitative | Excellent Semi-quantitative | Challenging Large matrix effects | Challenging Large matrix effects |
| Information Content | Elemental | Elemental Chemical bonding | Elemental | Elemental Molecular |
| Insulator Analysis | Challenging | Excellent** | Good** | Excellent** |
| Organic Analysis | Electron beam damages organics | Excellent | DC ion beam damages organics | Excellent in static mode |
| Depth Profiling | Excellent for small areas | Excellent for insulating materials | Excellent for speed and sensitivity | Excellent for sensitivity |
| | is achieved by consuming the s e charge neutralization apparate 5 | | | www.phi.com |

