



MAX-PLANCK-GESELLSCHAFT



Thermal Analysis: methods, principles, application

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Lecture on Thermal analysis
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Main definitions



Heat

$$Q = \Delta U + \int_{V_0}^{V_f} p dV = \int_{T_0}^{T_f} C_p dT = \Delta H = [J] = [W \cdot s]$$

Heat Capacity

$$C = Q/\Delta T, [J/mol/K]$$

$$C_p = \left(\frac{\partial Q}{\partial T} \right)_p = \left(\frac{\partial H}{\partial T} \right)_p$$

Thermal conductivity

$$\lambda = a \cdot C_p \cdot \rho = [J/s/m/K] = [W/m/K]$$

a – thermal diffusivity, m^2/s

Definition of TA

Group of physical-chemical methods which deal with studying materials and processes under conditions of programmed changing's of the surrounding temperature.

Differential Heat equation

$$\frac{\partial T}{\partial t} = \frac{\lambda}{\rho \cdot C_p} \cdot \left(\frac{\partial^2 T}{\partial z^2} + \frac{\partial^2 T}{\partial r^2} + \frac{1}{r} \cdot \frac{\partial T}{\partial r} + \frac{1}{r^2} \cdot \frac{\partial^2 T}{\partial \varphi^2} \right) + \frac{Q}{\rho \cdot C_p} \cdot \frac{\partial \alpha}{\partial t}$$

Main Thermo-physical properties of materials

| Property/Characteristic | Mathematical expression | Unit | Method |
|-------------------------------|---|---------|------------|
| Thermal conductivity | $\lambda(T) = a \cdot C_p(T) \cdot \rho(T)$ | W/(m*K) | LFA |
| Thermal linear expansion | $\varepsilon = 1/r \cdot (dr/dT)$ | %/K | DIL |
| Enthalpy | $dQ/dt = m \cdot C_p \cdot (dT/dt)$ | J/g | <u>DSC</u> |
| Weight/Composition/Conversion | $\alpha = (m_o - m_i) / m_o$ | % | <u>TG</u> |

r, φ - polar coordinates

z - applicate

λ – Thermal conductivity, J/(cm*s*K)

C_p – Thermal capacity, J/(g*K)

ρ – density, g/(cm³)

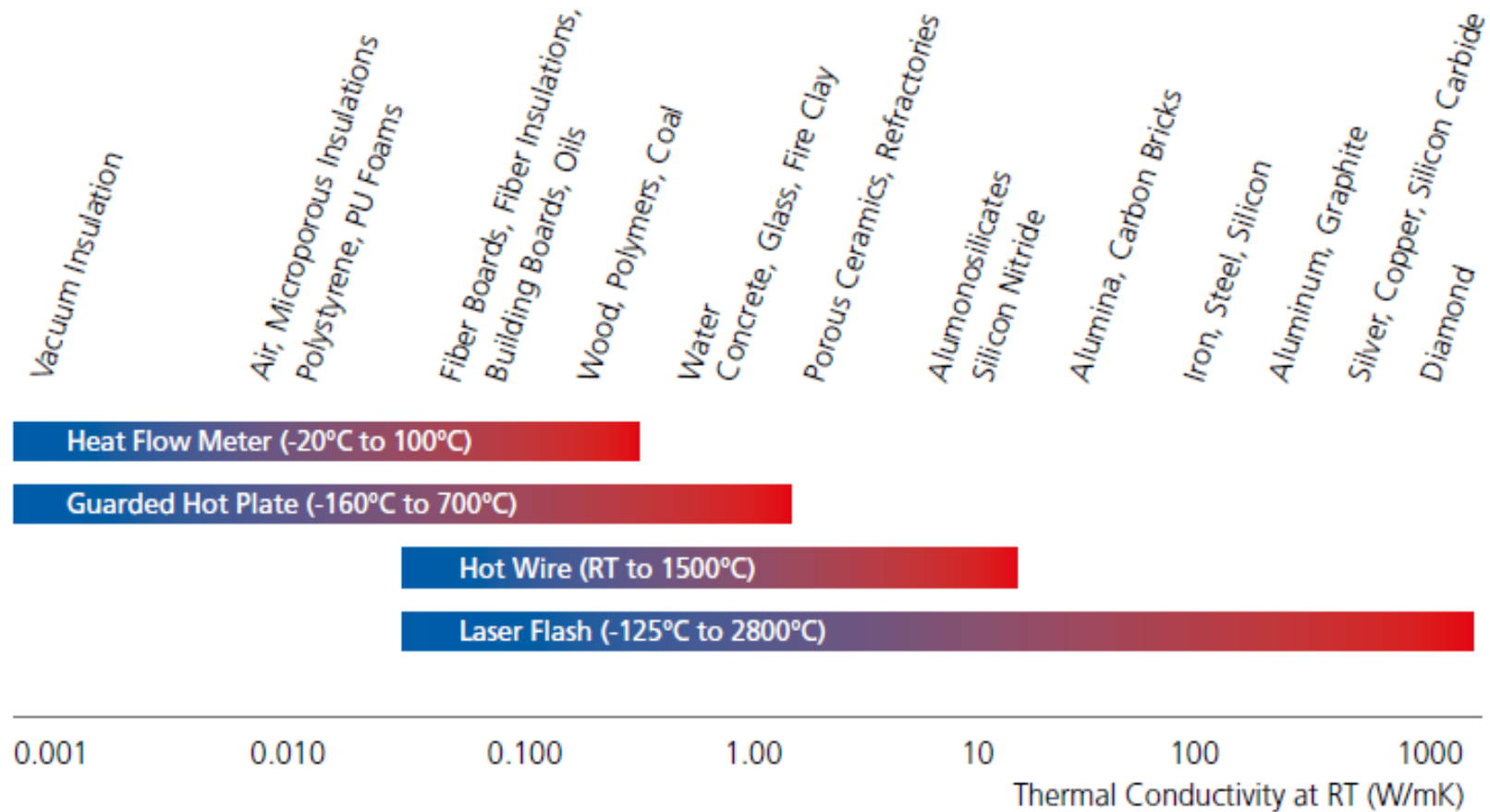
Q – heat of the process (reaction)

α – degree of conversion

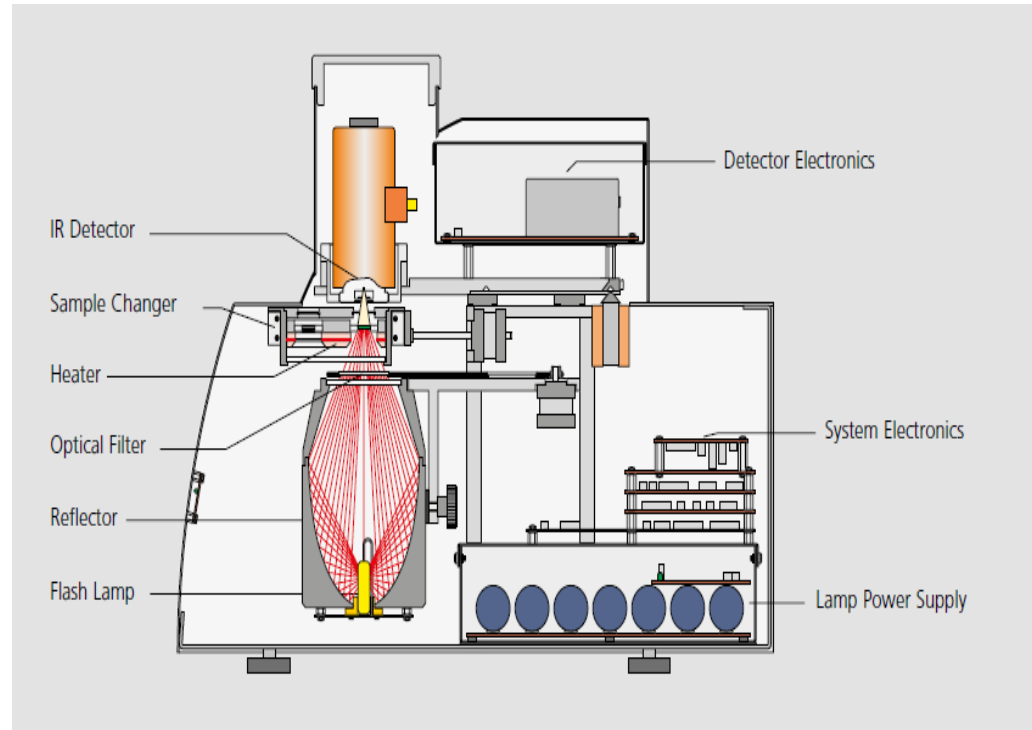
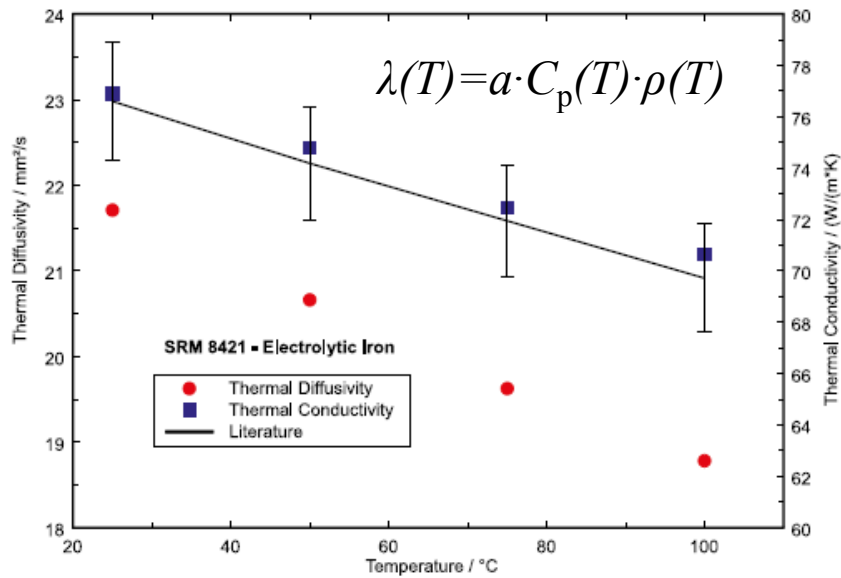
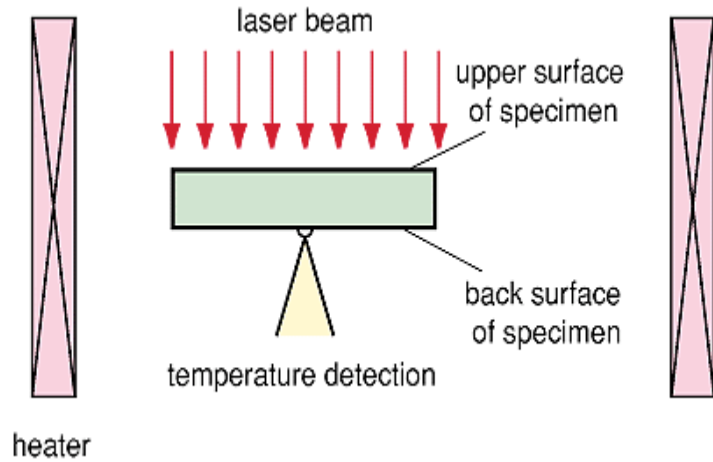
$$a = \frac{\lambda}{\rho C_p} \quad a - \text{thermal diffusivity, cm}^2/\text{s}$$



Thermal conductivity, thermal diffusivity

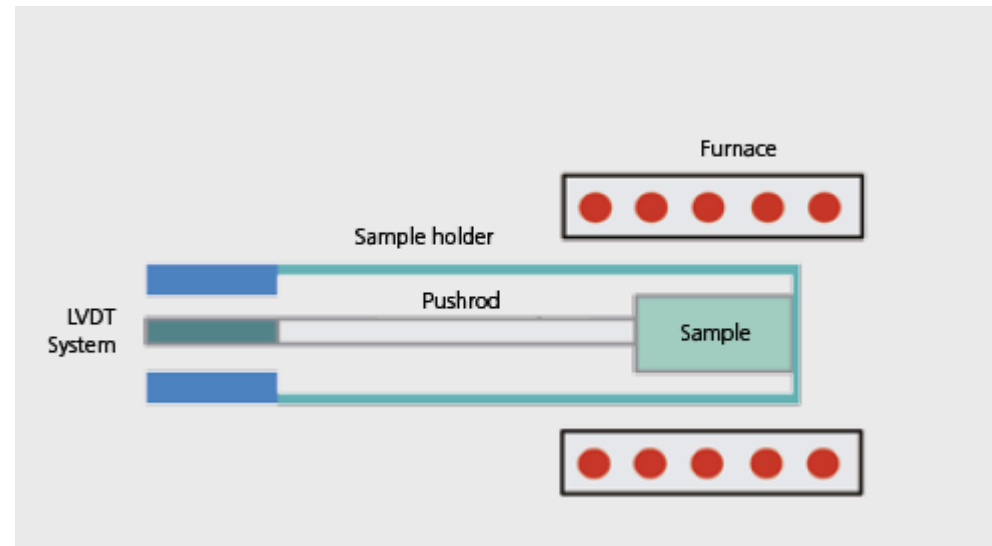


Laser Flash Method (LFA)



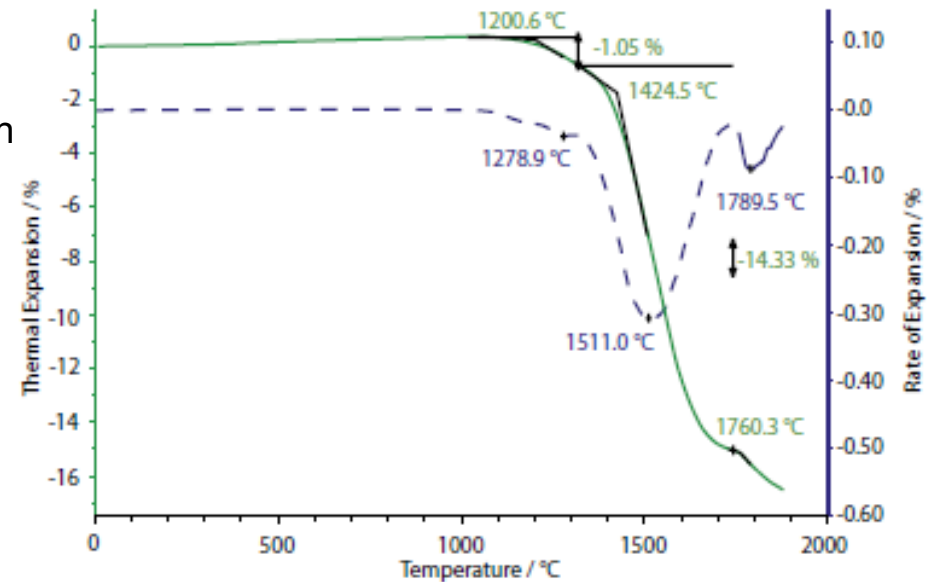
$$\varepsilon = 1/r * (dr/dT)$$

ε – thermal expansion coefficient
 r – sample length



DIL Measurement Information

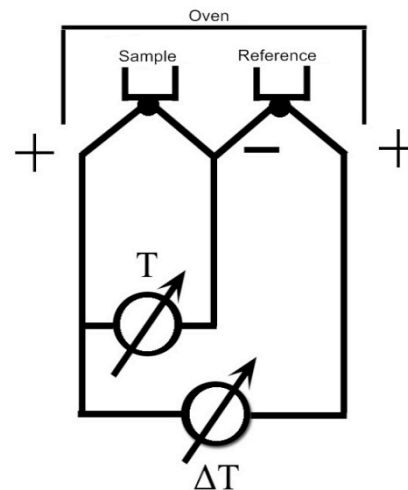
- Linear thermal expansion
- Determination of coefficient of thermal expansion
- Sintering temperatures
- Softening points
- Phase transitions



SiN thermal shrinkage

Principle of combined thermocouple

Registration the temperature of the object and temperature difference between sample and reference

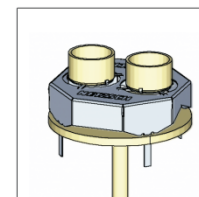


Consequence

Depending on the engineering design, measuring cell construction and the way of data representation, variety of methods has been arisen: DTG, DTA, DSC, STA etc.

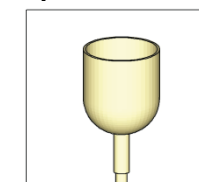
Basic Principles and Terminology

DSC-TG



DSC - (Differential Scanning Calorimetry):
Voltage to keep $\Delta T = T_S - T_R = 0$ vs. T

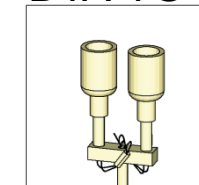
RDTA (Reverse Differential Thermal Analysis) TG
 dt/dT vs. T



TA - (Thermal analysis)
 T_S vs. t

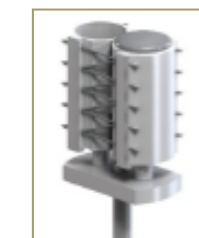
TG - (Thermogravimetric analysis)
 Δm vs. T

DTA-TG

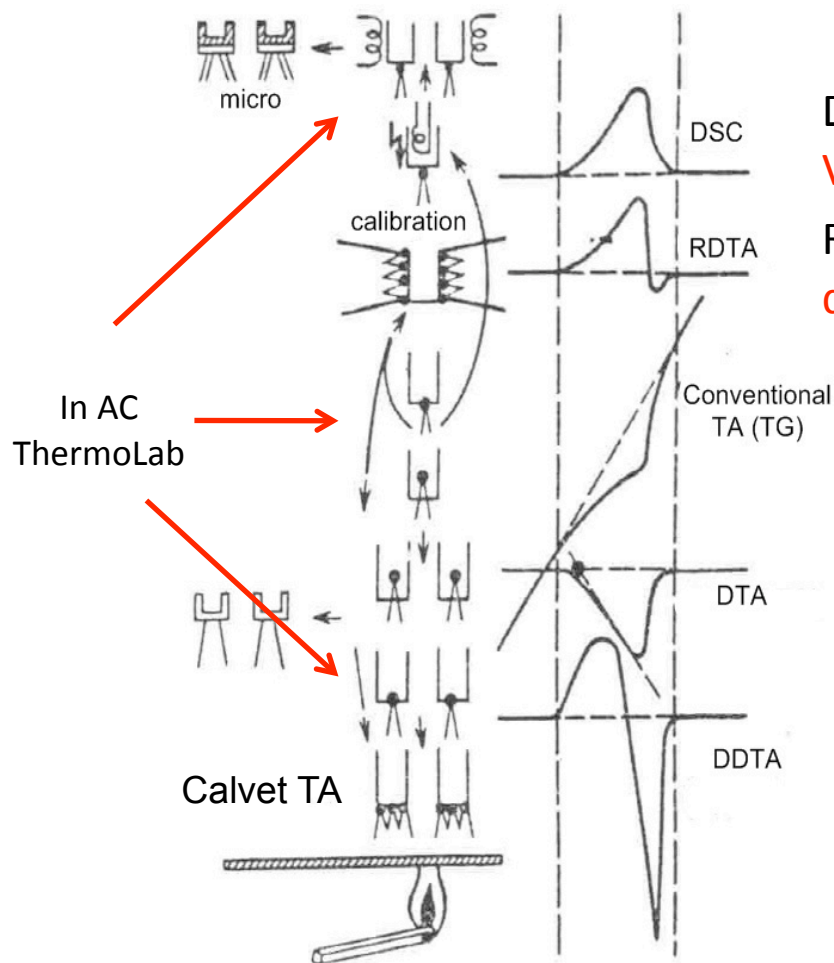


DTA - (Differential Thermal Analysis)
 $\Delta T = T_S - T_R$ vs. T

Calvet-DSC



DDTA - (Derivative DTA)
 $d\Delta T/dt$ vs. T



STA - Simultaneous Thermal Analysis: TG - DSC ; EVA - Evolved gas analysis: MS, FTIR, GC

Hyphenated techniques

Basic Principles and Terminology

Thermocouples

| Type | Composition | Temperature range, K | | Output voltage (0°C), mV |
|------|---------------------|----------------------|------------------|--------------------------|
| | | T _{min} | T _{max} | |
| T | Cu /constantan | 3 | 670 | 20 |
| J | Fe/constantan | 70 | 870 | 34 |
| E | chromel /constantan | - | 970 | 45 |
| K | chromel /alumel | 220 | 1270 | 41 |
| S | Pt/PtRh (10) | 270 | 1570 | 13 |
| R | Pt/PtRh (13) | 220 | 1570 | 12 |
| C | W/WRe(26) | - | 2670 | 39 |
| N | Nicrosil/Nisil | - | 1200 | 39 |

Constantan - 58% Cu, 42% Ni

Alumel – 94% Ni, 2% Al, 1,5% Si, 2,5 % Mn

Chromel – 89% Ni, 10% Cr, 1%Fe

Nicrosil/Nisil – Ni, Cr, Silicon/Ni, Silicon



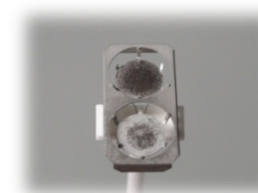
μ sensor

Cu/Constantan disk sensor on Si(X) wafer.



τ sensor

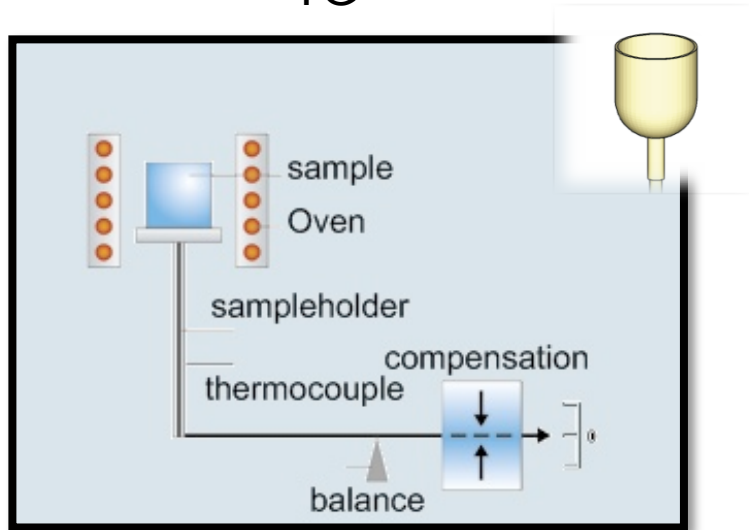
CuNi disk sensor on Ag plate.



Pt-PtRh(10) diskshaped thermocouple

Basic Principles and Terminology

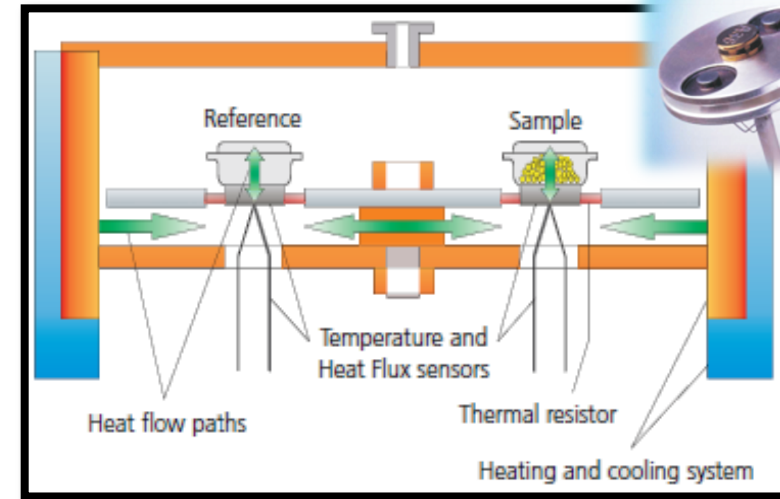
TG



$$S_{MP} \cdot g = ((m_{SC} + m_S + m_A) - \underbrace{(V_{SC} + V_S + V_A) \cdot \rho_{gas}}_{F_B}) \cdot g$$

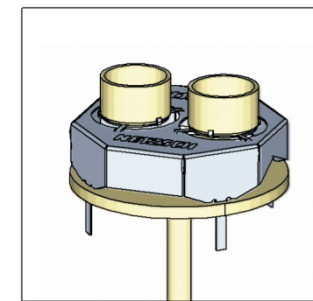
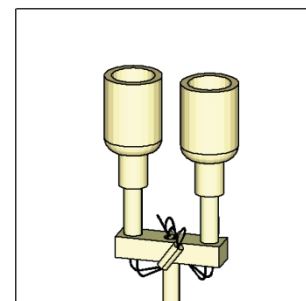
- S_{MP} - Measurement signal
- F_B - Buoyancy force, $f(T)$
- m_A - Mass of adsorbed gas, $f(T)$
- m_{SC} - Mass of sample container
- m_S - Mass of sample, $f(T)$
- V_A - Volume of adsorbed gas, $f(T)$
- V_{SC} - Volume of sample container
- V_S - Volume of sample, $f(T)$
- ρ_{gas} - Density of gas, $f(T)$

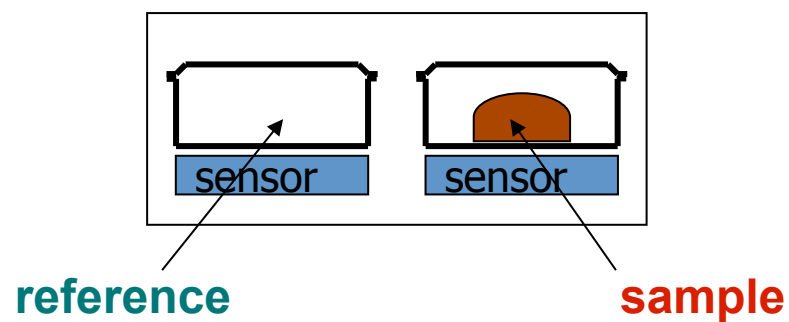
DSC (Heat flux)



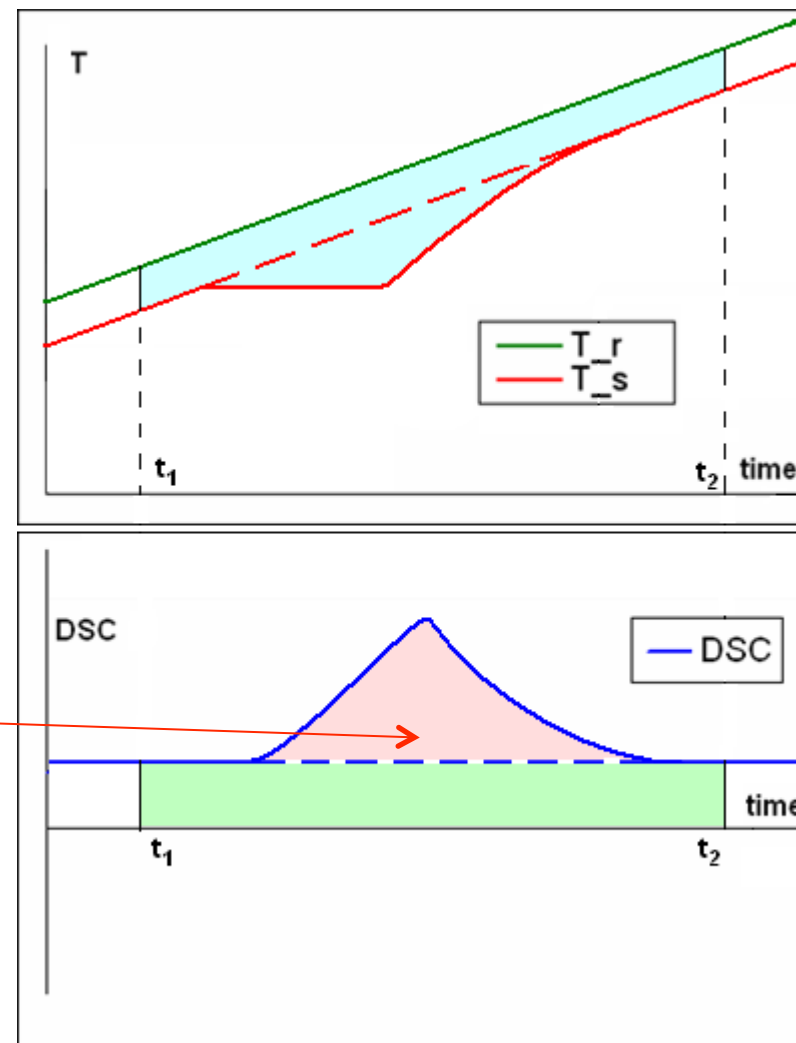
$$\phi \equiv \frac{dQ}{d\tau} = m \cdot C_p \cdot \frac{dT}{d\tau}$$

STA





$$\Delta H = \int_{t_1}^{t_2} (\text{HeatFlow} - C_p \cdot \beta) dt$$





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General Theory (Heat equation for inert material)

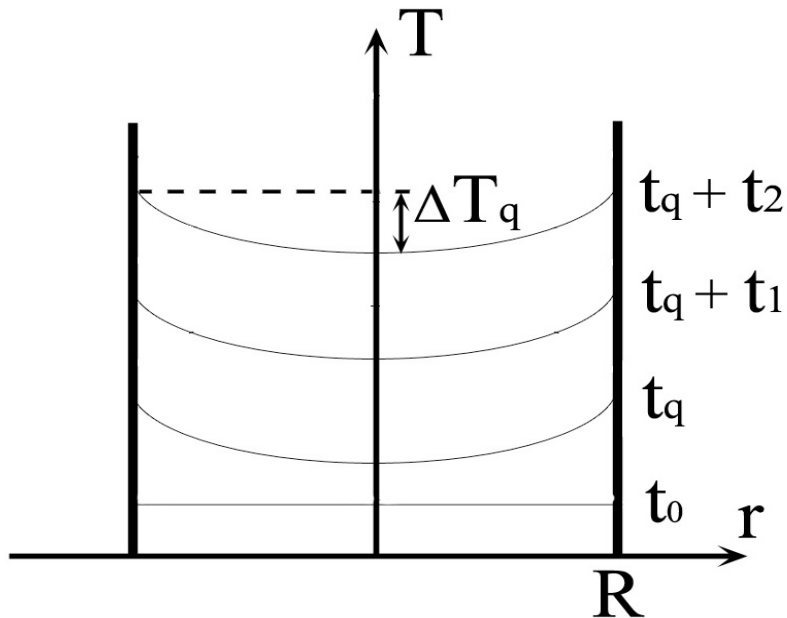


$$\frac{\partial T}{\partial t} = a \cdot \left(\frac{\partial^2 T}{\partial z^2} + \frac{\partial^2 T}{\partial r^2} + \frac{1}{r} \cdot \frac{\partial T}{\partial r} + \frac{1}{r^2} \cdot \frac{\partial^2 T}{\partial \varphi^2} \right)$$

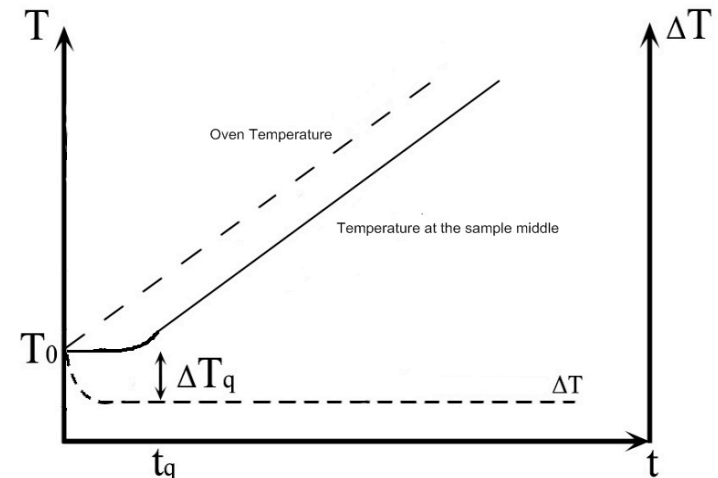
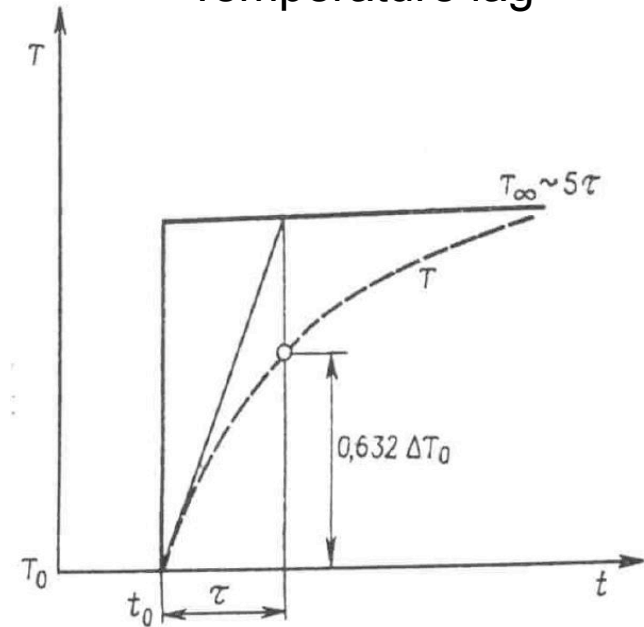
$$a = \frac{\lambda}{\rho C_p}$$

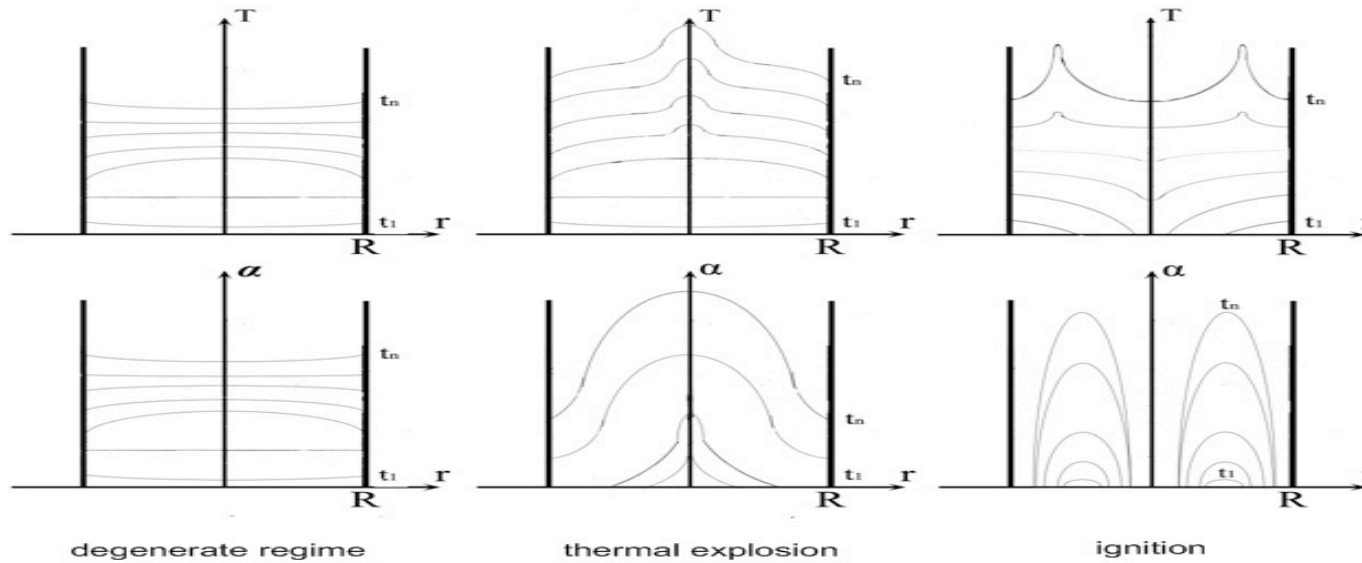
- r, φ - polar coordinates
- b - heating rate, K/min
- a - Temperature conductivity coefficient, cm²/s
- λ - Thermal conductivity, J/(cm*s*K)
- C_p - Thermal capacity, J/(g*K)
- ρ - density, g/(cm³)

$$T(r, t) = T_0 + bt - \frac{b(R^2 - r^2)}{4a}$$



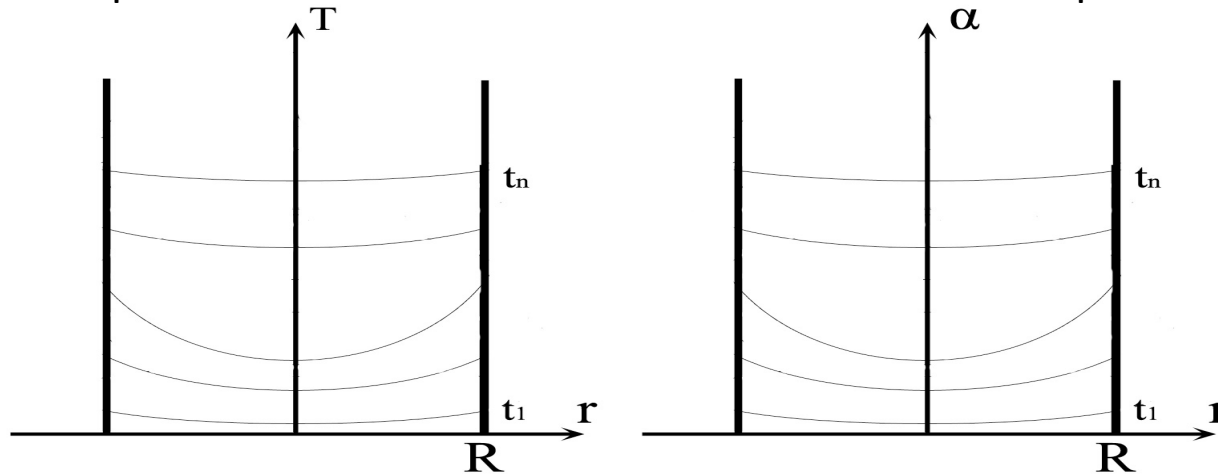
Temperature lag





Exothermic
 $\Delta Q > 0, \Delta H < 0$

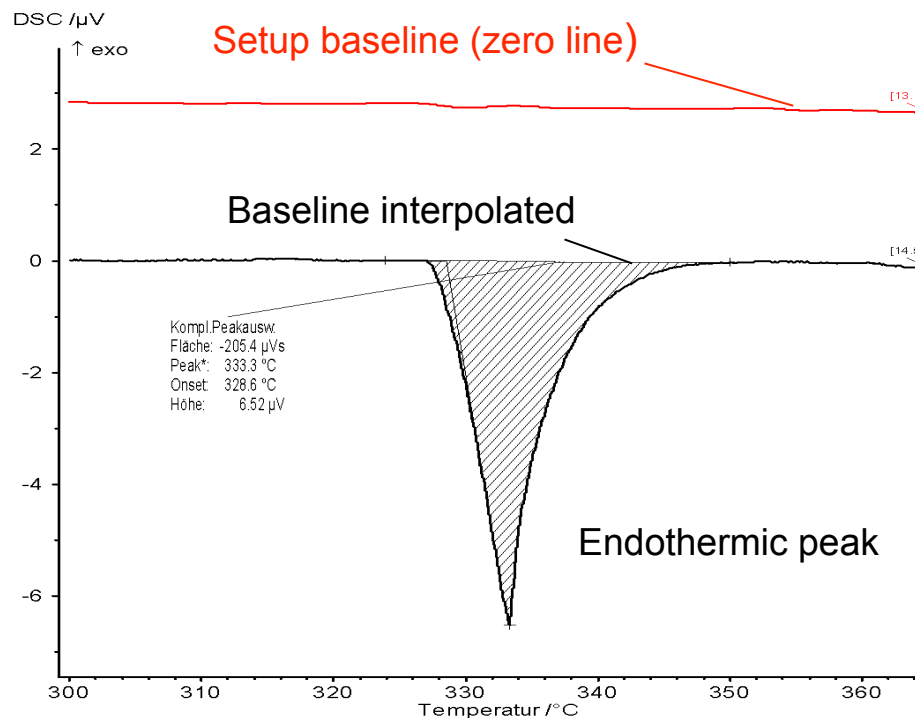
Temperature and reaction extent field for exothermic processes



Endothermic
 $\Delta Q < 0, \Delta H > 0$

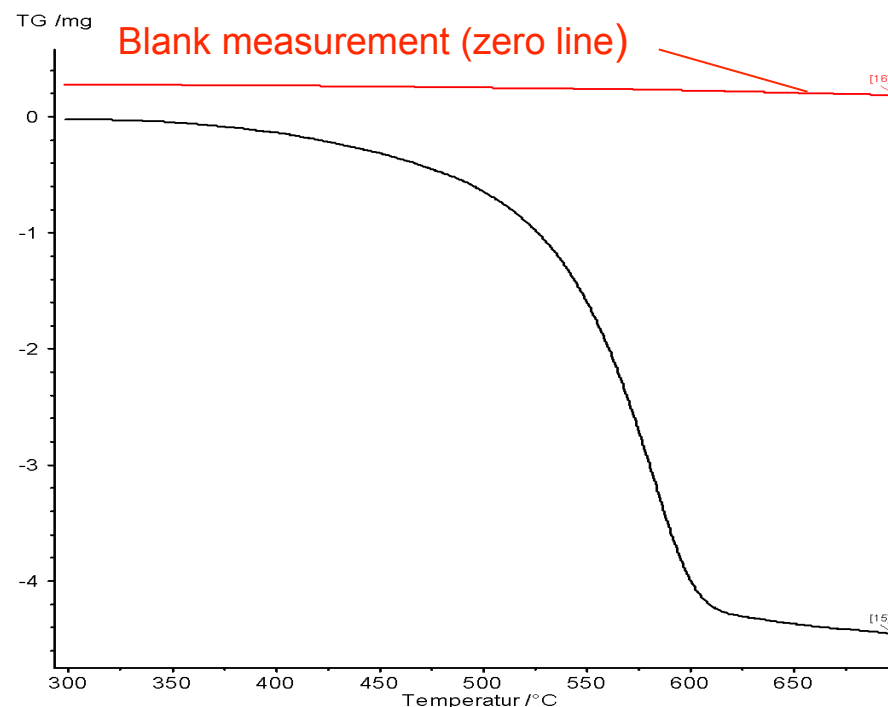
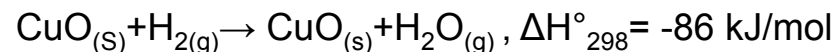
Temperature and reaction extent field for endothermic process

DSC



Shift of the baseline could appear due to change in thermal resistance of the setup. Position is depending on measuring-history.

TG



Measurements may have a significant change in weight due to changes in gas density and viscosity.



Heat balance

$$Mc\Delta\dot{T} + \Lambda(T)S\Delta T = mQ\dot{\alpha}$$

$\Lambda(T)$ – heat transfer coefficient

c – measuring cell heat capacity

M – mass of the measuring cell

ΔT – generated temperature difference

α – normalized conversion

Heat of the process is determined as follows:

$$Q = \frac{1}{m} \int_0^{\infty} \Lambda(T)S\Delta T dt + Const$$

S – available surface for heat exchange

m – sample mass

ΔT – generated temperature difference

$$K_{(T)} = \Lambda + 4\Lambda^{rad} T^3 + \lambda_s \equiv K_{DTA}$$

$K_{(T)}$ – instrument constant

Λ^{rad} – radiation energy between oven and sample

λ_s – sample thermal conductivity

$$Q[J/g] \sim K_{DTA} \cdot A[V \cdot s/g]$$

A – DSC peak area

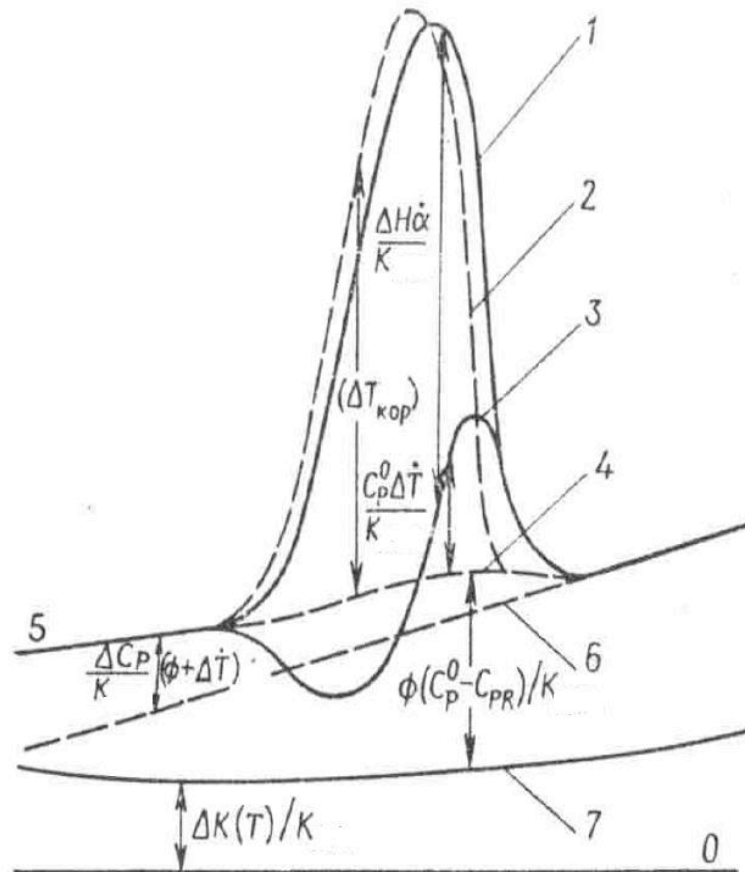


Calibration Standards

| Standard | Melting Point, °C | Heat of Fusion, J/g |
|------------------|-------------------|---------------------|
| In | 156,6 | - 28,6 |
| Sn | 231,9 | -60,1 |
| Bi | 271,4 | -53,1 |
| Pb | 327,5 | -23,0 |
| Zn | 419,5 | -107,5 |
| Al | 660,0 | -397,0 |
| Al-Si | 577-880 | - |
| Ag | 961,8 | -104,6 |
| Au | 1064,2 | |
| Unalloyed steels | 1147-1536 | - |
| Ni | 1455,0 | -290,4 |
| Pd | 1554,8 | -157,3 |

General Theory (DTA equation)

$$\Delta T = \frac{\Delta K_{(T)}}{K_{DTA}} - \frac{c_s - c_R}{K_{DTA}} \phi - \frac{\Delta c_S}{K_{DTA}} \left(\phi + \Delta \dot{T} \right) - \frac{c_S}{K_{DTA}} \Delta \dot{T} + \frac{Q}{K_{DTA}} \dot{\alpha}$$

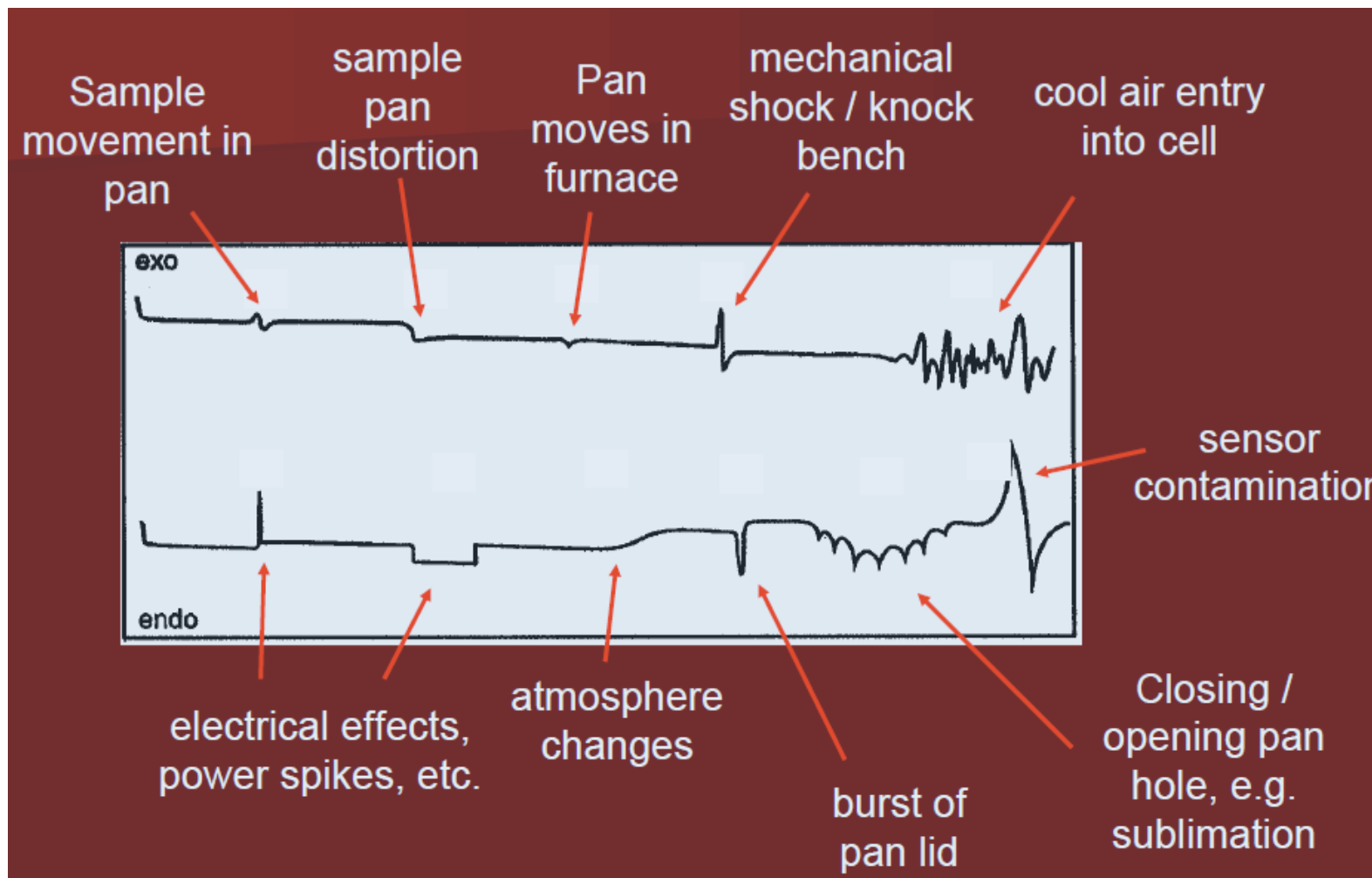


$$K_{(T)} = \Lambda + 4\Lambda^{rad} T^3 + \lambda_s \equiv K_{DTA}$$

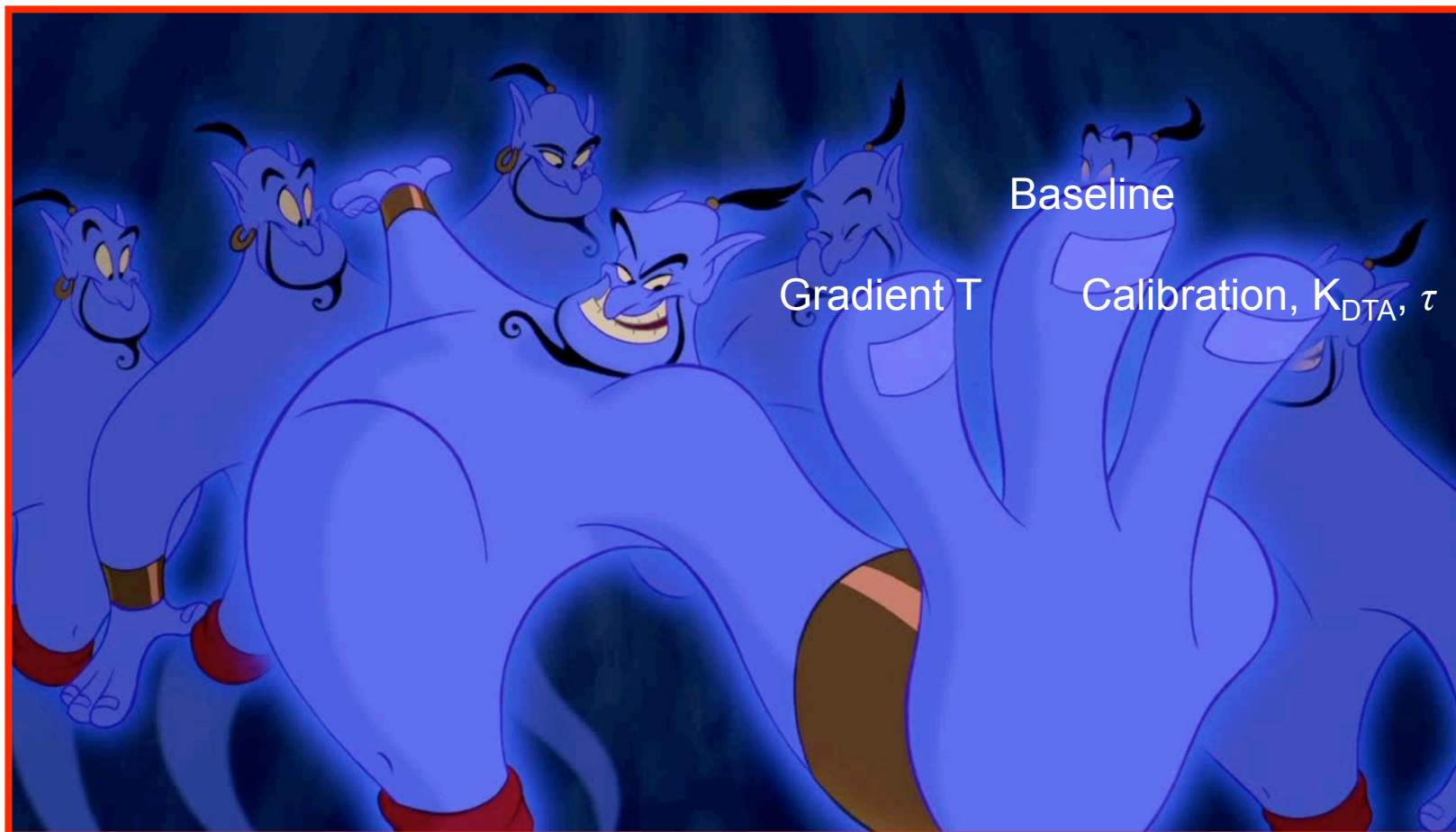
ϕ – heating rate, K/min

1. Experimental DTA curve
2. DTA curve corrected to heat transfer conditions
3. True baseline of DTA curve
4. Interpolated baseline;
5. Experimental baseline;
6. Experimental baseline after process, shifted because of thermal capacity changes.

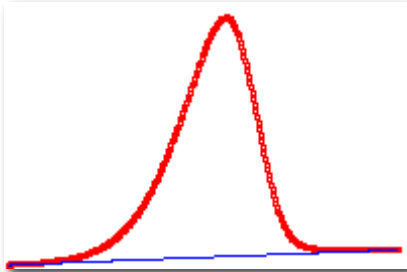
DSC Artifacts



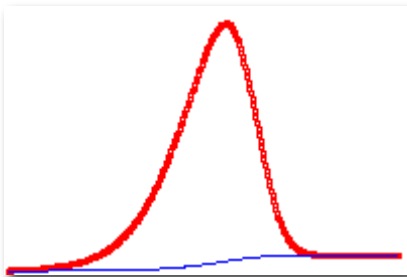
3 major aspects of correct DSC measurement:



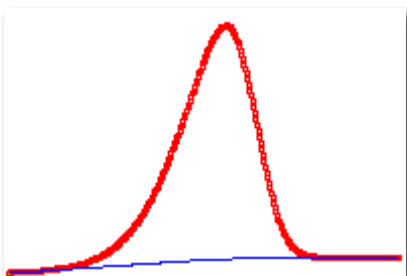
Baseline definition.

**1 Linear Baseline**

It should be used for measurements in which no significant C_p changes are observed during melting. The linear baseline is generally used.

**2 Sigmoidal Baseline**

This baseline is used when the melting process is accompanied by a notable C_p change.

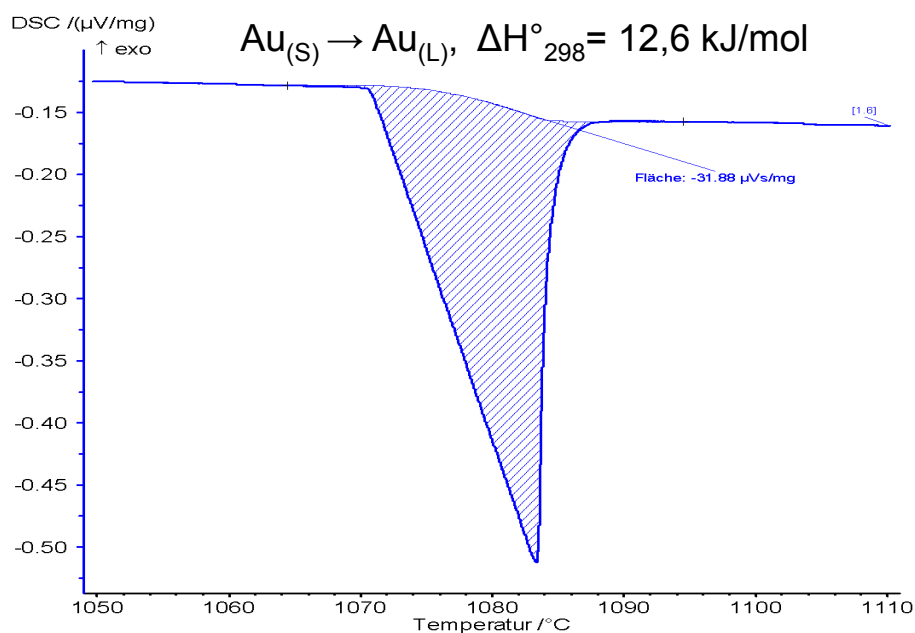
**3 Tangential Area-Proportional Baseline**

This baseline is used when the melting process is accompanied by a notable C_p change and a sloping baseline exists.

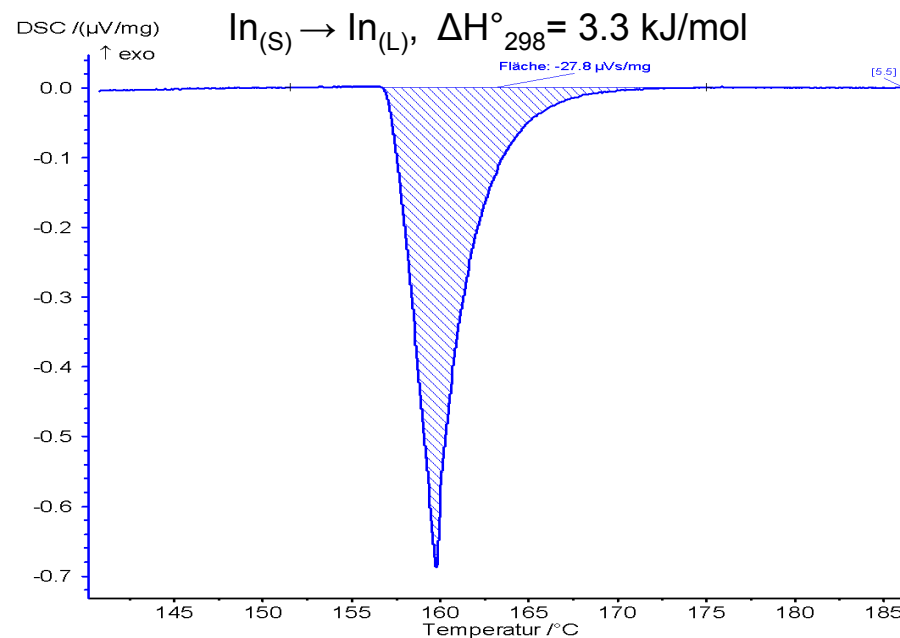


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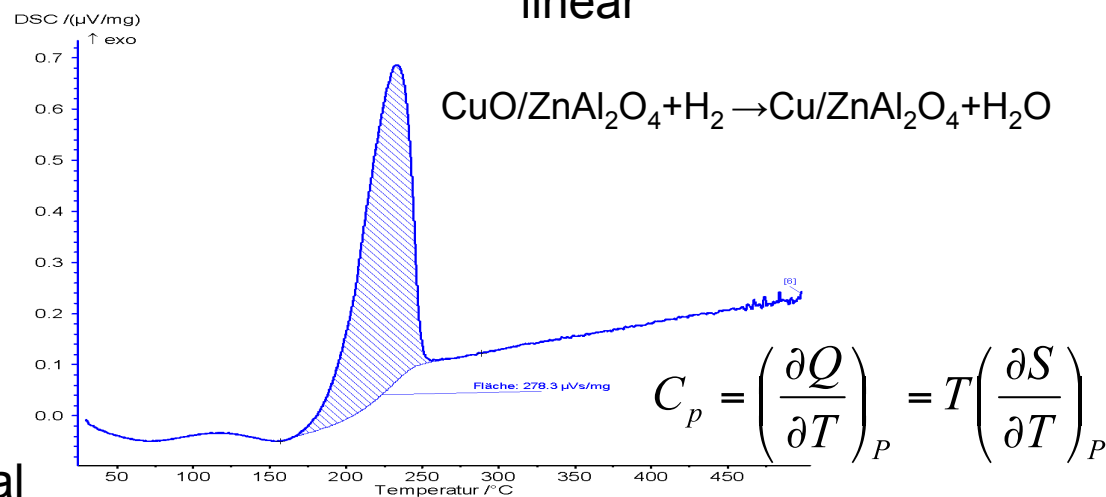
General Theory



sigmoidal

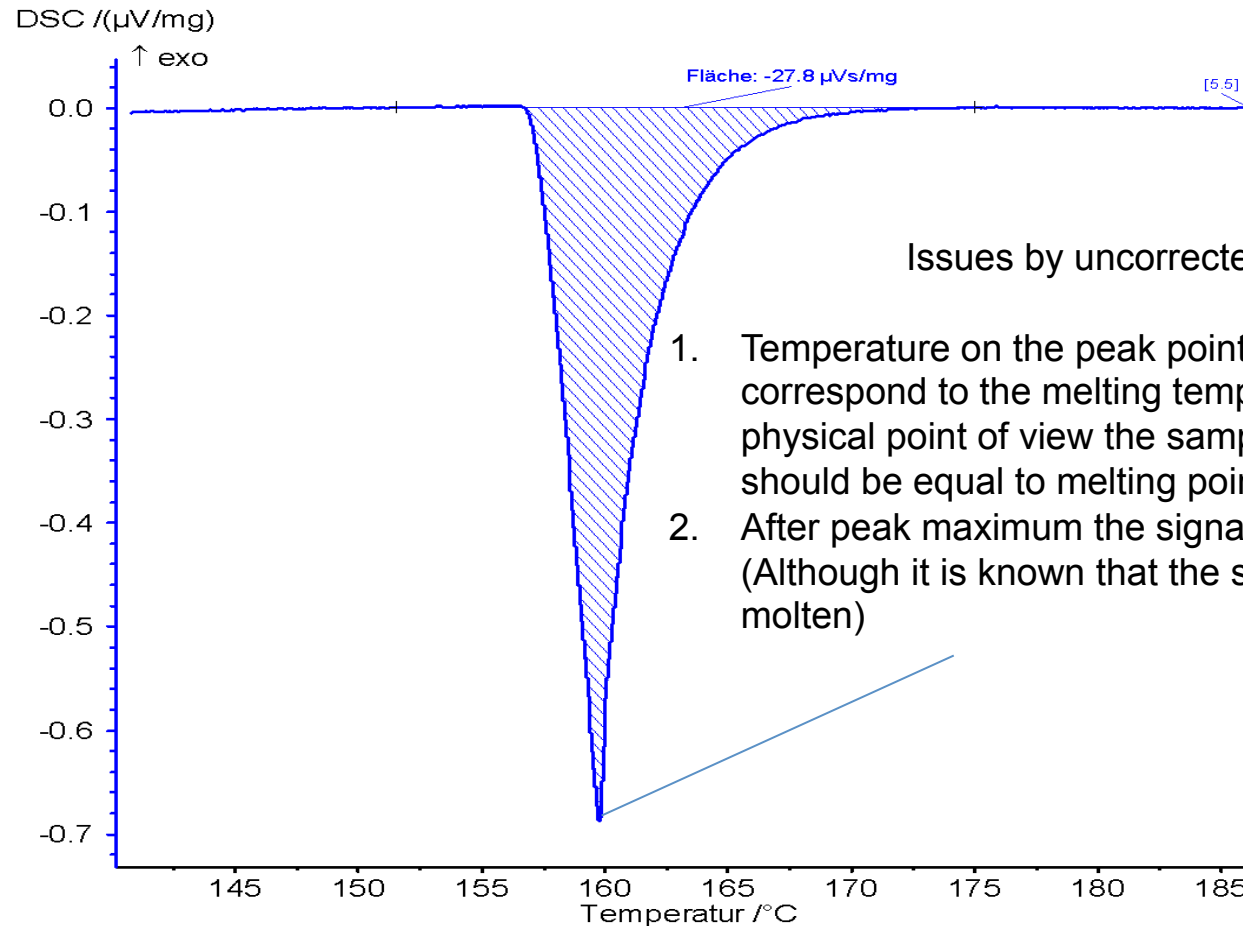
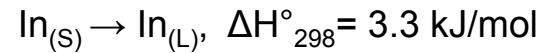


linear



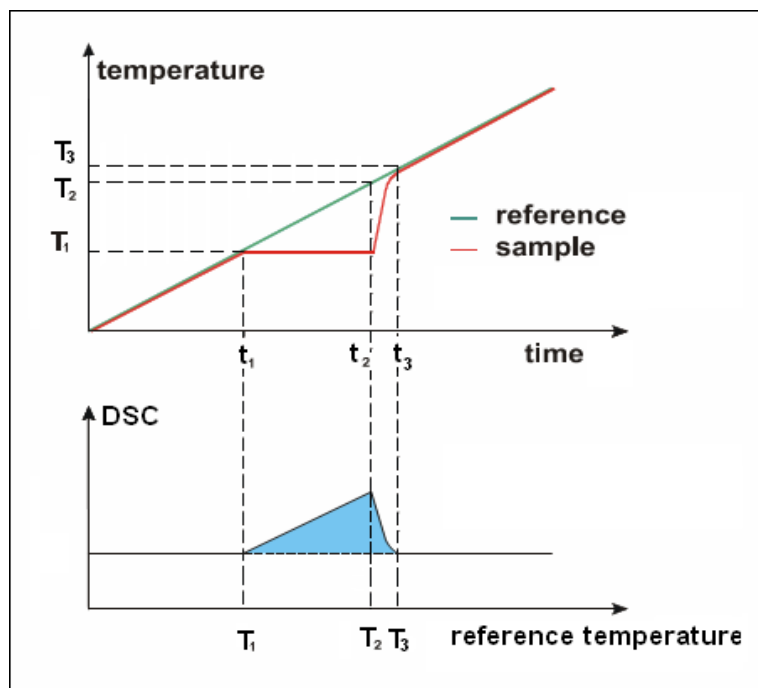
tangential

DSC peak Correction

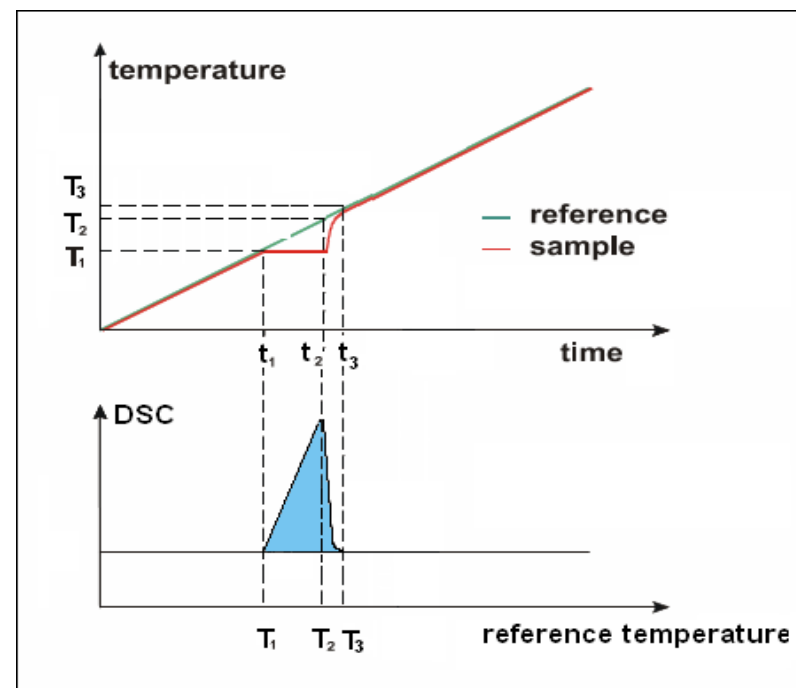


Correction on thermal resistance between sample and reference, K_{DTA}

Bad thermal contact
Long melting time
Broad, low peak



Good Thermal contact
Short melting time
Sharp peak

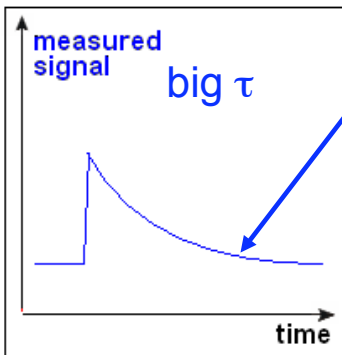
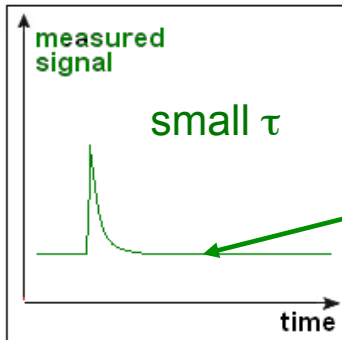
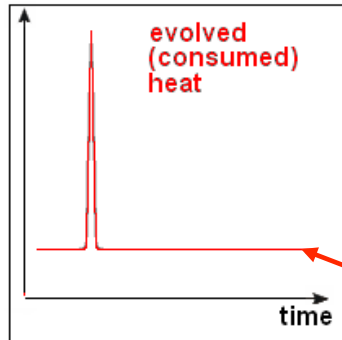


The slope of the peak left side is depended on thermal resistance
Peak area is the same and equals melting enthalpy.

Correction on time constant τ

$f(t)$ – evolved heat
 $F(t)$ – measured signal
 $g(t)$ – response function

$$g(t) = \exp(-t/\tau)$$

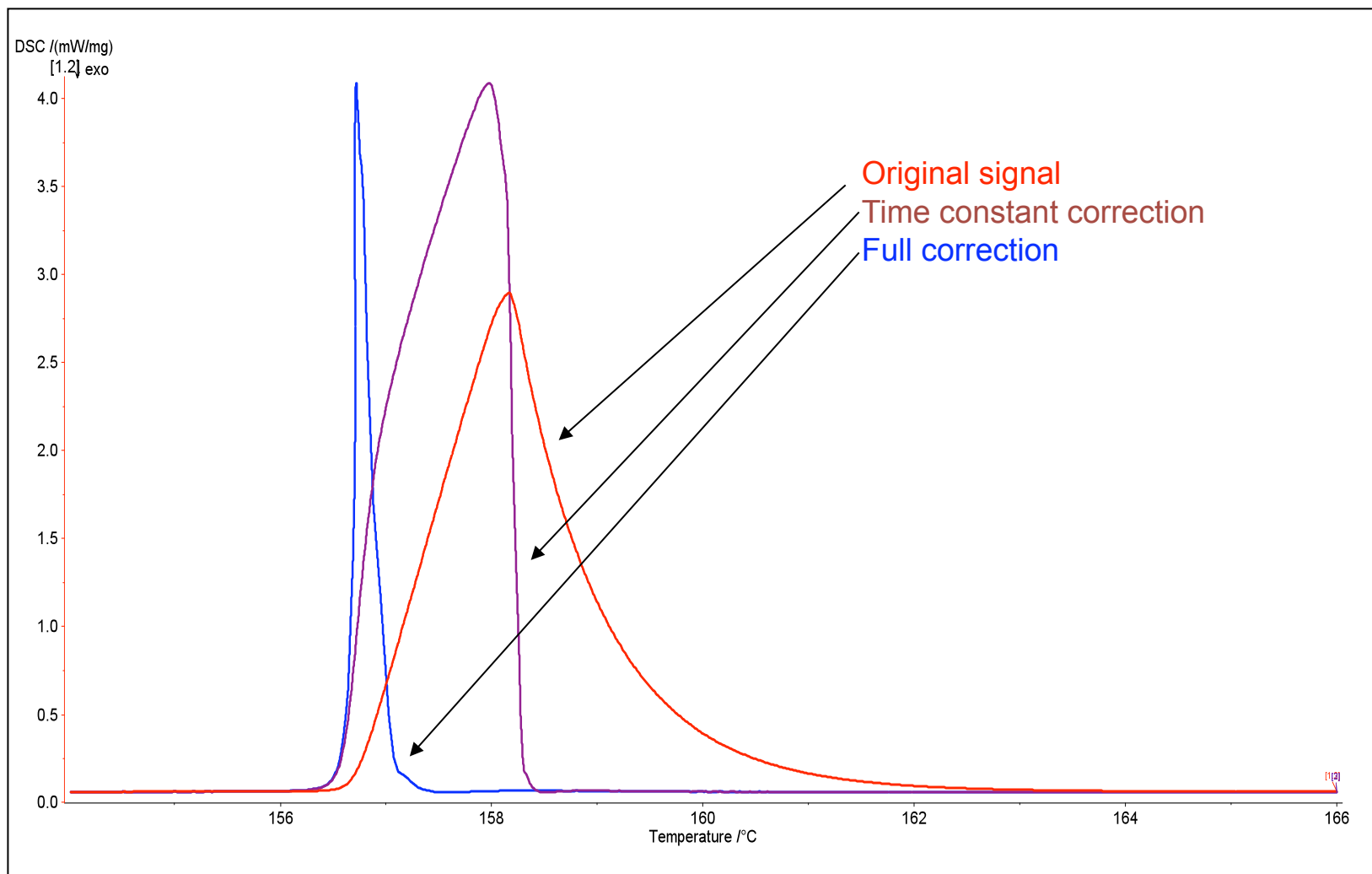


$$F(t) = \int_0^t f(t') g(t-t') dt'$$

The peak right side is depended on instrument time constant.

$$\tau_1 < \tau_2$$

DSC peak Correction





The properties of the system «sample-sensor» strongly influence the experimental TA curves

Features of TA Setup

- a) Reaction Atmosphere
- b) Size and shape of the oven
- c) Sample holder material
- d) Sample holder geometry
- e) Heating rate
- f) Thermocouple (wire diameter)
- g) Thermocouple location
- h) Response time

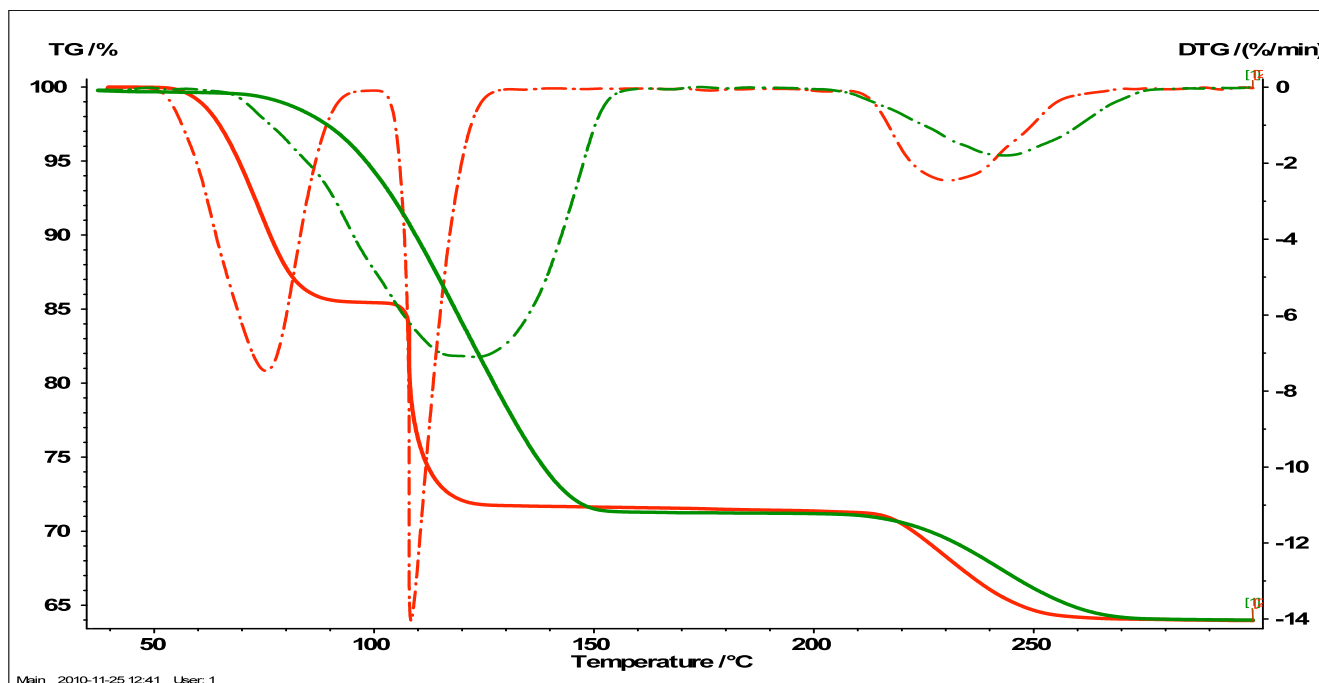
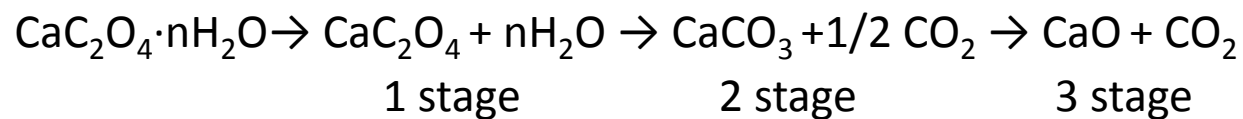
Characteristics of the sample

- a) Particle size
- b) Thermal conductivity
- c) Thermal capacity
- d) Packing density of particles (powder, pill, tablet)
- e) Sample expansion and shrinking
- f) Sample mass
- g) Inert filler
- h) Degree of crystallinity

Information obtained depends on procedure

Not fundamental property

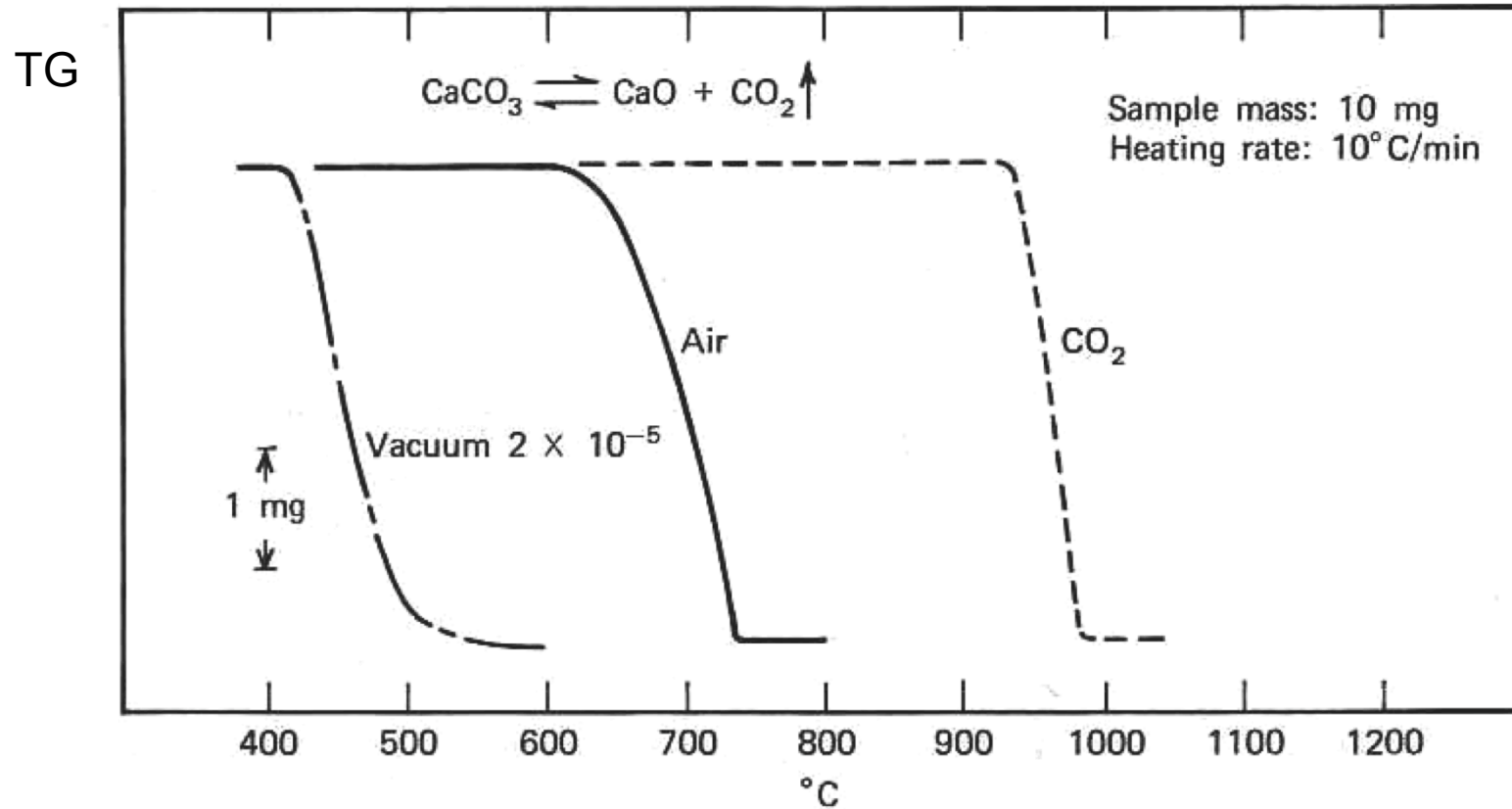
Influence of external gas flow

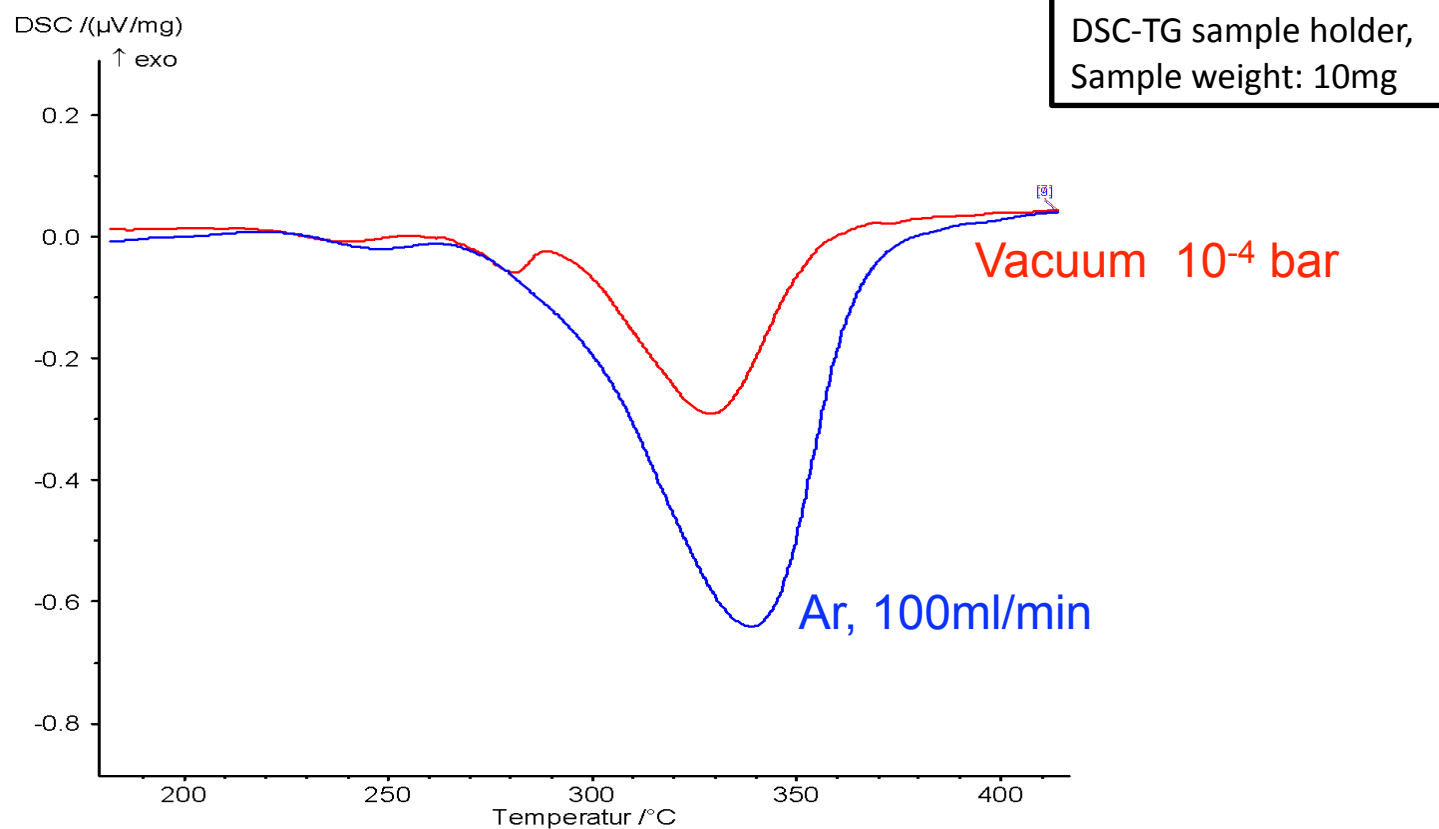
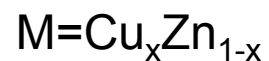
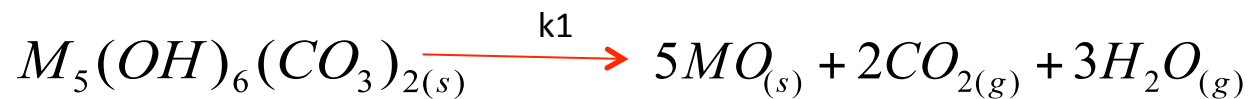


Dehydration of $\text{CaC}_2\text{O}_4 \cdot n\text{H}_2\text{O}$ in an open crucible in a dry air flow (red curve) and in a static atmosphere (green curve).

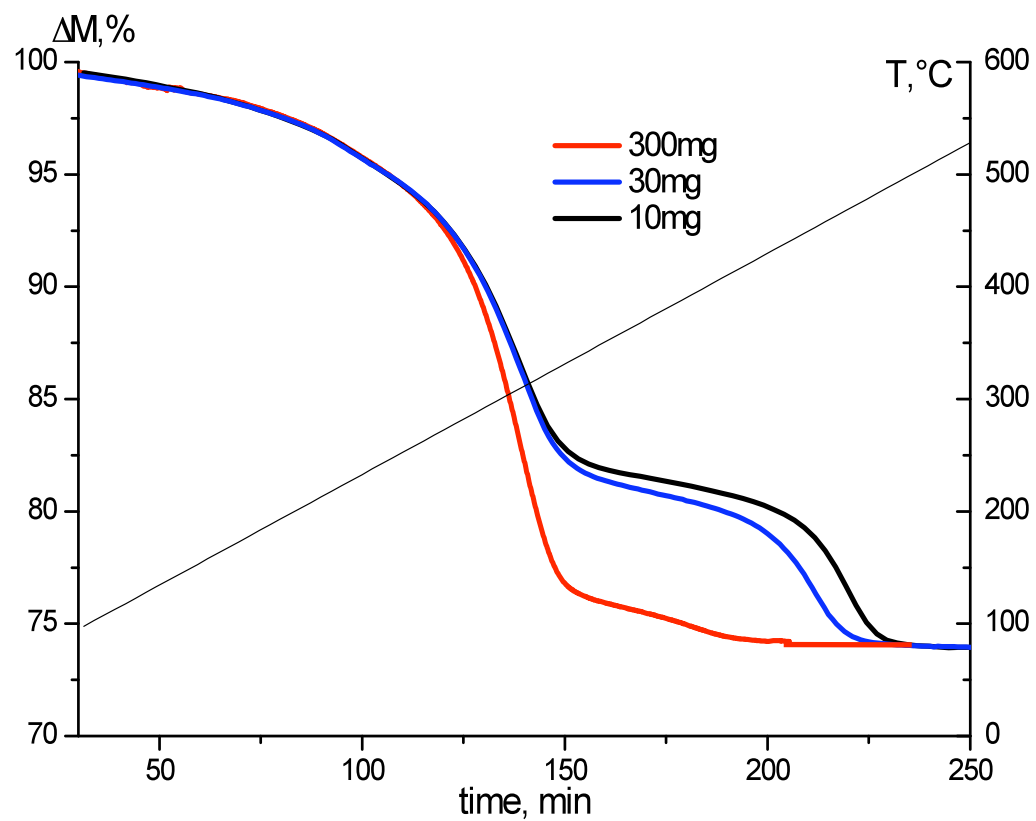
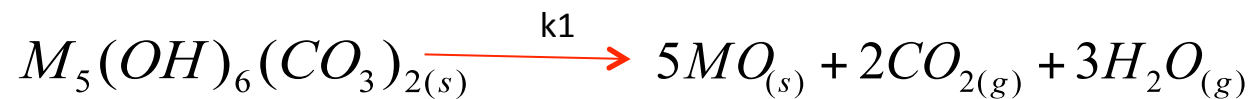


Influence of external atmosphere



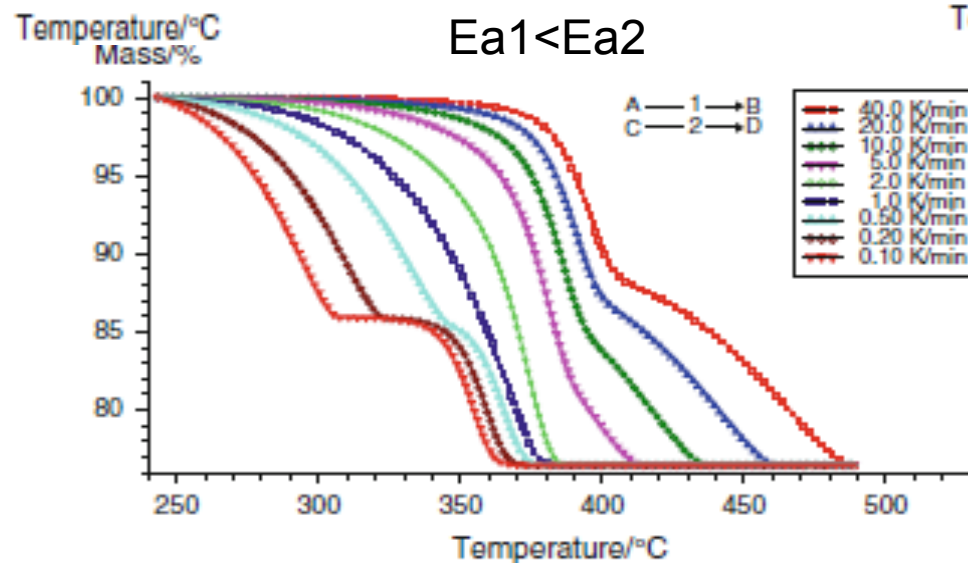
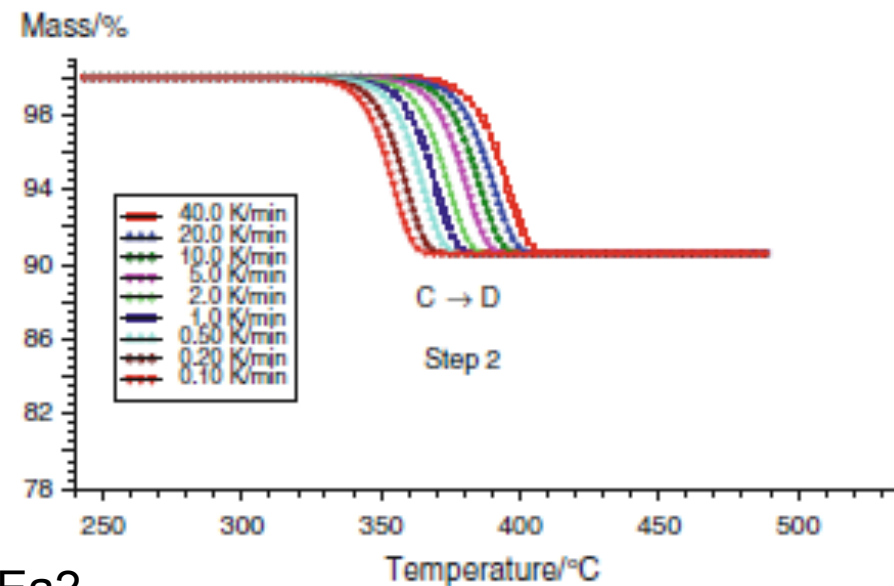
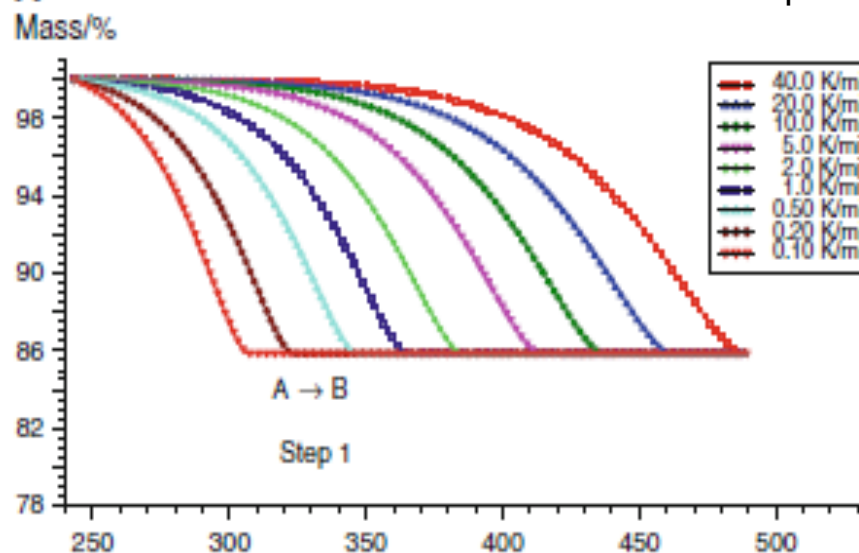


Influence of sample mass



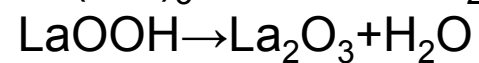
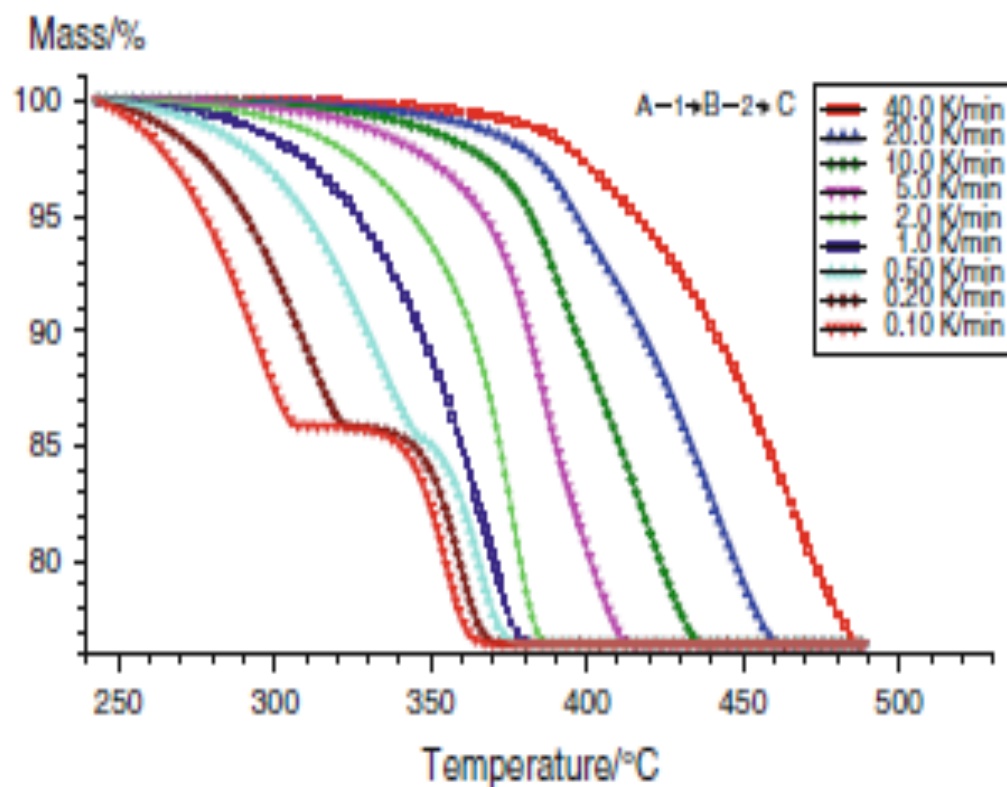
Influence of heating rate

Independent processes



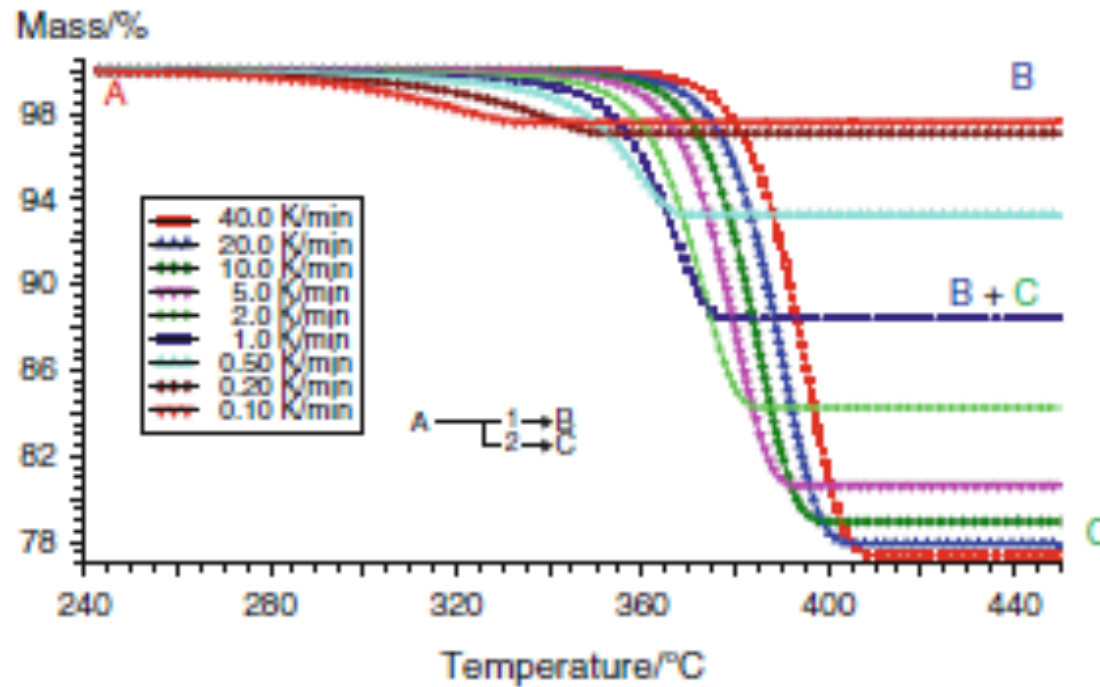
Influence of heating rate

Subsequent processes



Influence of heating rate

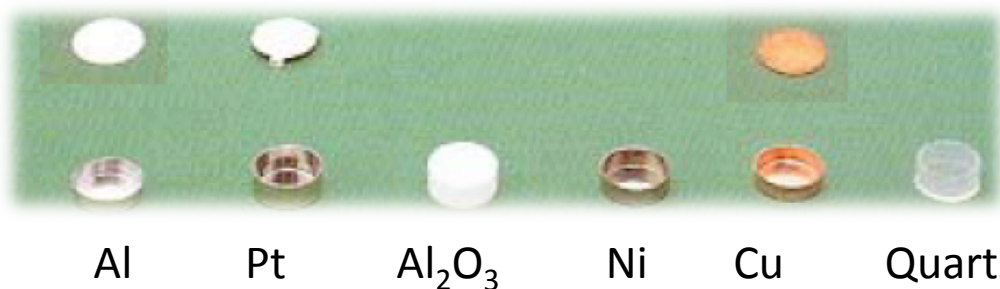
Competitive process processes



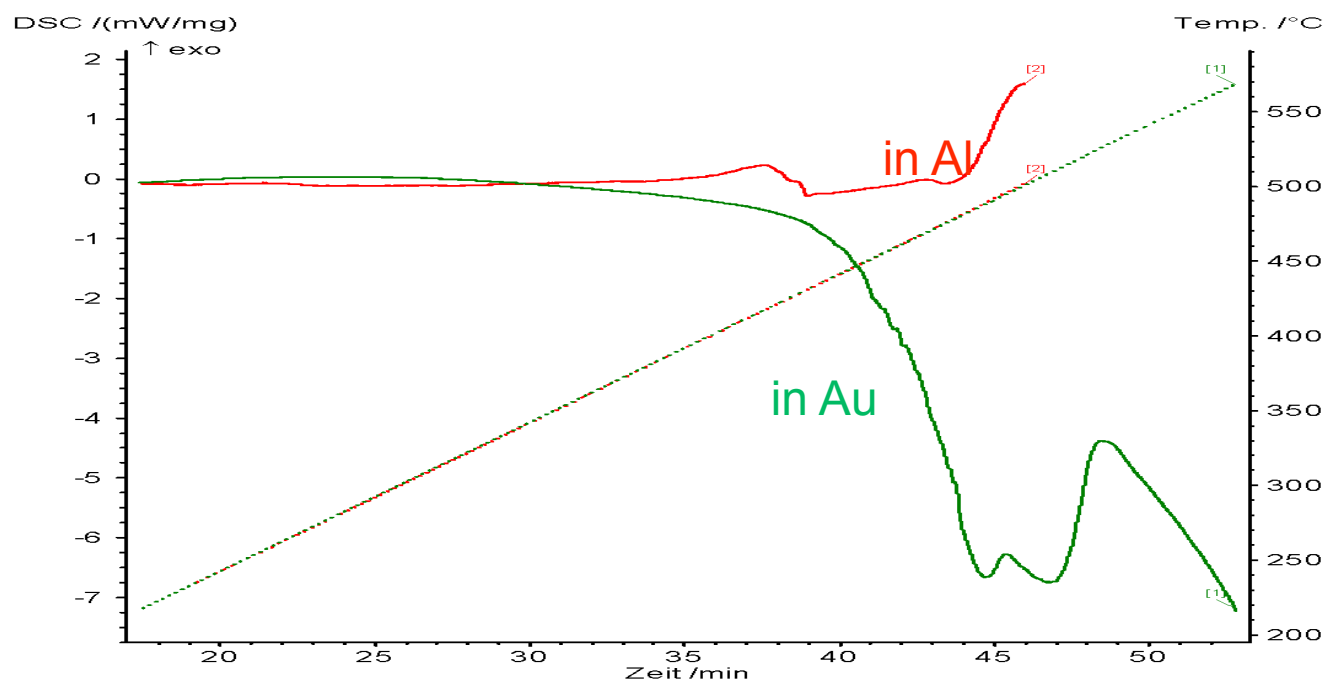
$$E_{a1} < E_{a2}$$

Influence of the pan material

Setup: Netzsch – STA Jupiter



Pyrolysis of Fluoropolymer: TFE-VDF, $-\{C_2F_4\}_n - \{C_2H_2F_2\}_m$, F42 – in Al and Au pans



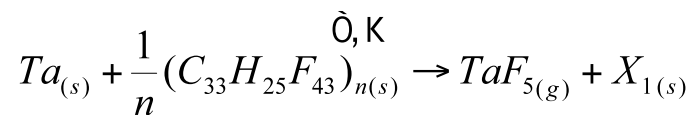
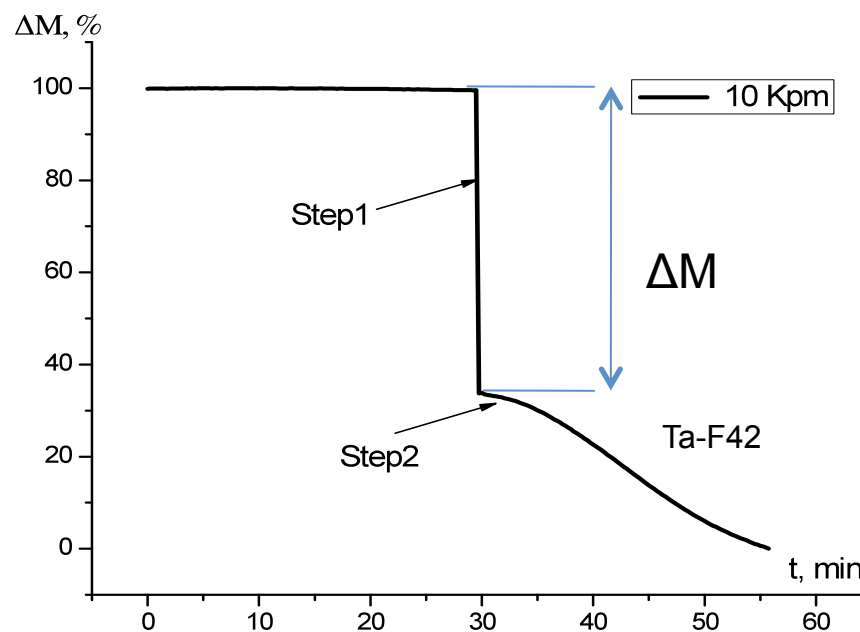
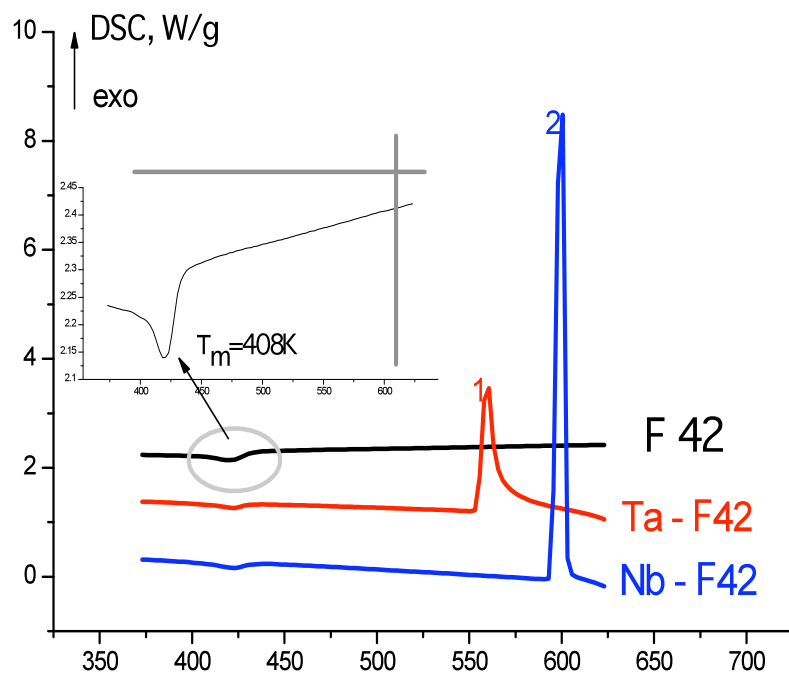
10Kpm, Ar, 100ml/min

Strong exothermic reactions

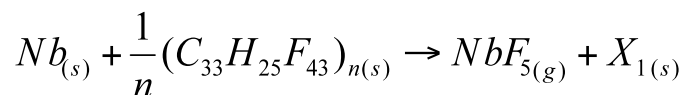
Setup: Netzsch – STA Jupiter

Interaction of Ta and Nb with Fluoropolymer: TFE-VDF, $-(C_2F_4)_n - (C_2H_2F_2)_m -$, F42

with A. Alikhanjan, and I. Arkhangelsky (2009)



$$\Delta_r H_1^0 \geq -295 \pm 16 \text{ kJ/mol}$$



$$\Delta_r H_2^0 \geq -240 \pm 13 \text{ kJ/mol}$$

-strong heat evolution, narrow ΔT

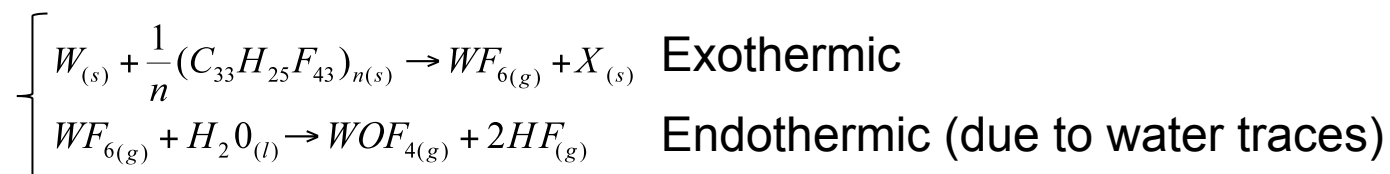
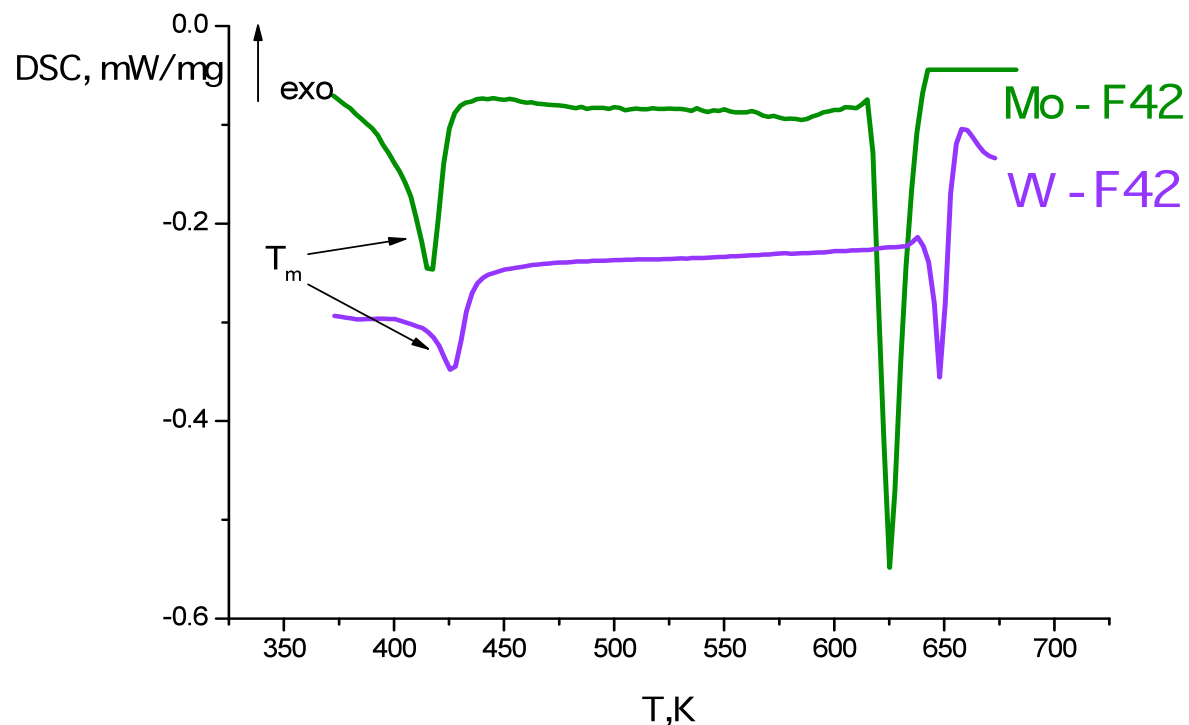
-2 stages by interaction

-sharp weight loss due to reaction between two solid interfaces.

Mass loss: reflects the available metal surface which is in contact with polymer.

Strong exothermic reactions

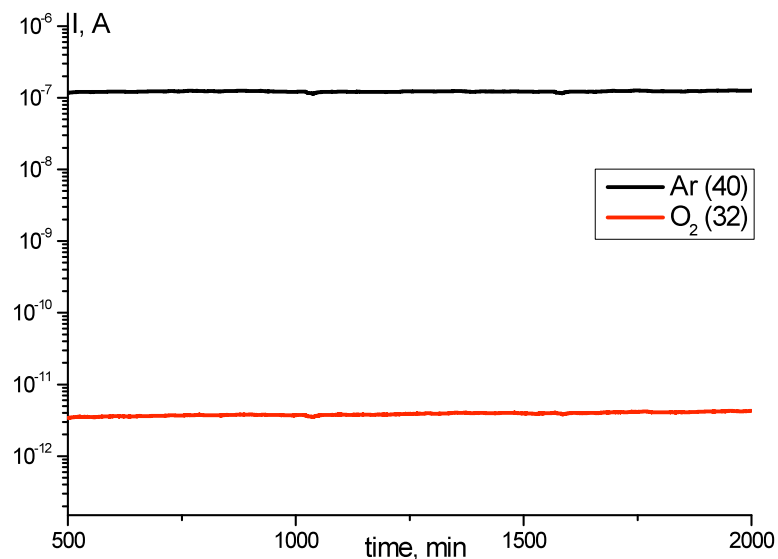
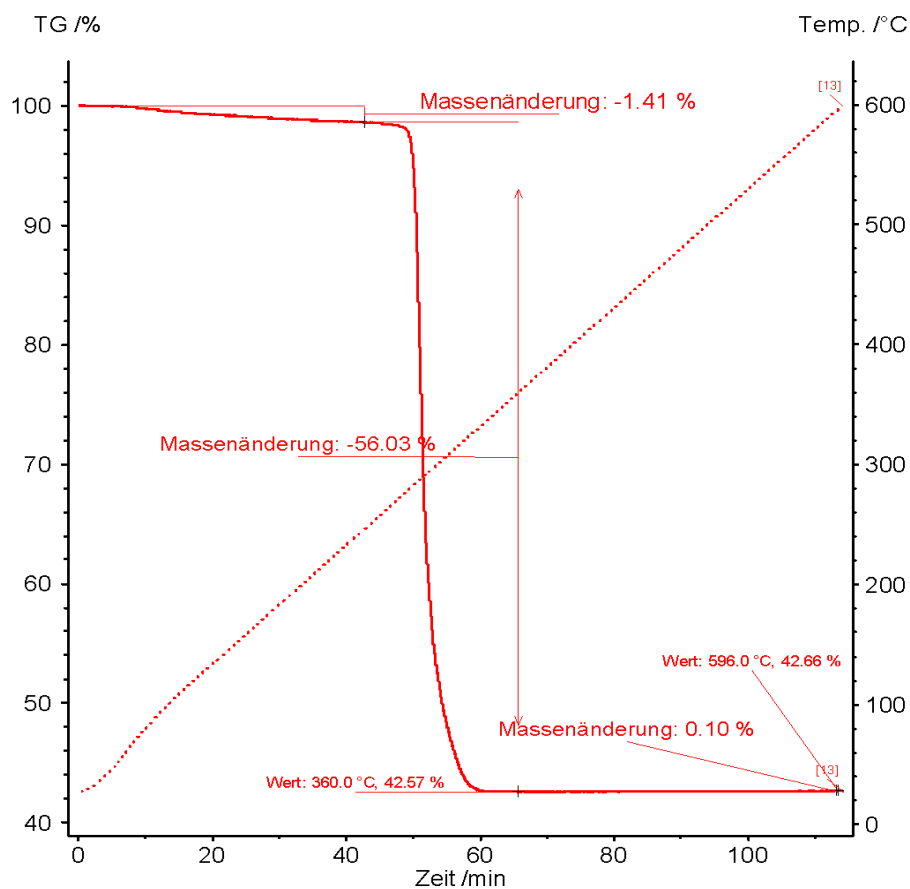
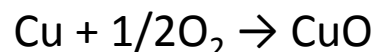
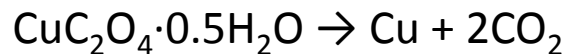
Setup: Netzsch – STA Jupiter



Two effects coincide resulting in endothermic effect.



Measurement in inert. Is the system oxygen free?



O₂ traces of 0.25ppm

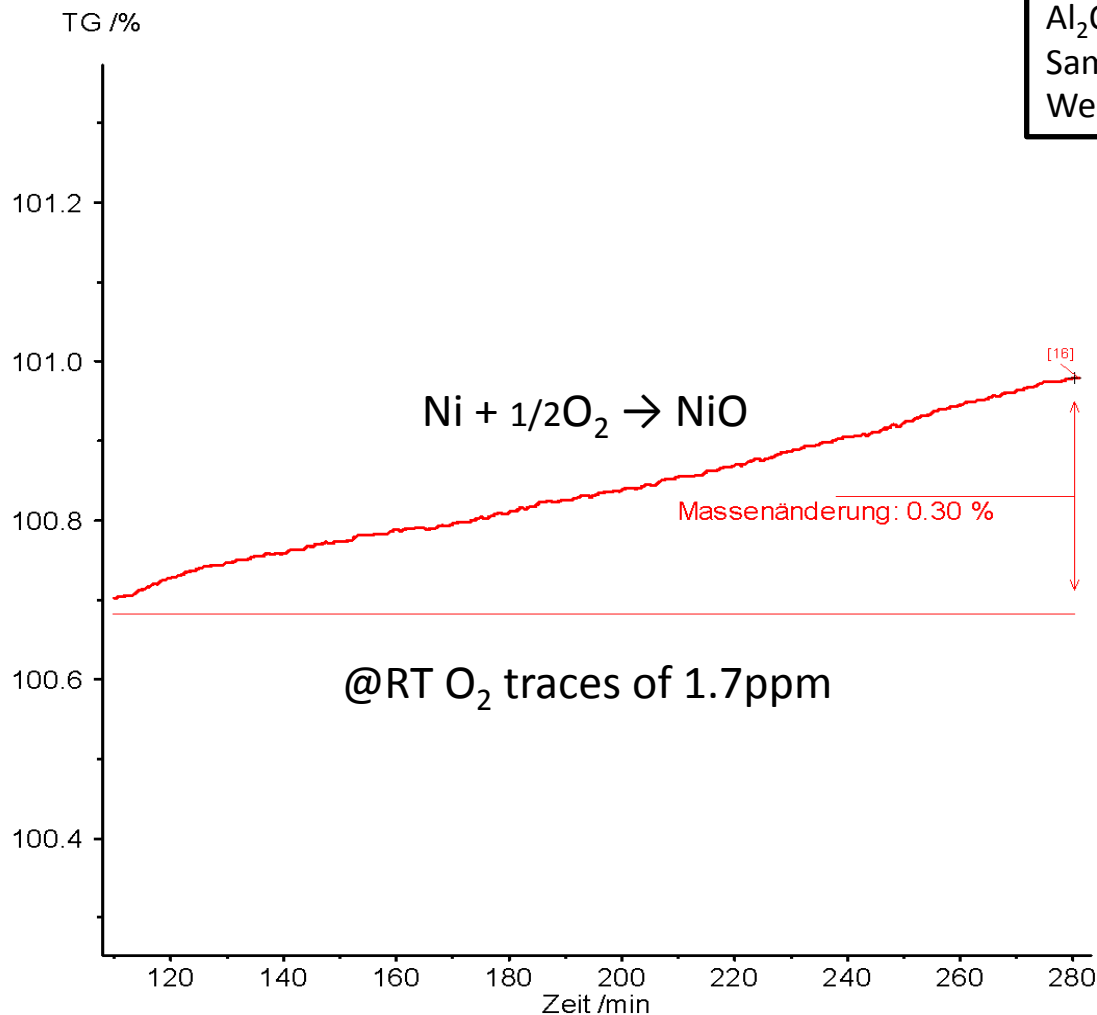
DSC-TG sample holder,
Al₂O₃ pan, Ar 100ml/min
Sample: CuC₂O₄·0.5H₂O
Weight: 9.1mg



Measurement in inert. Is the system oxygen free?



DSC-TG sample holder,
Al₂O₃ pan, Ar 100ml/min
Sample: Ni/MgAl₂O₄
Weight: 14.1mg



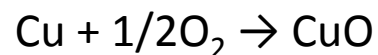
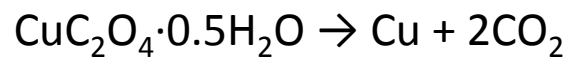


MAX-PLANCK-GESELLSCHAFT

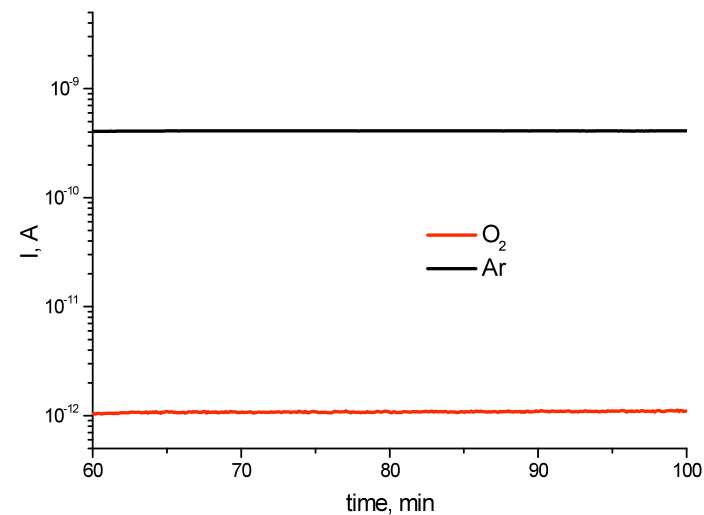
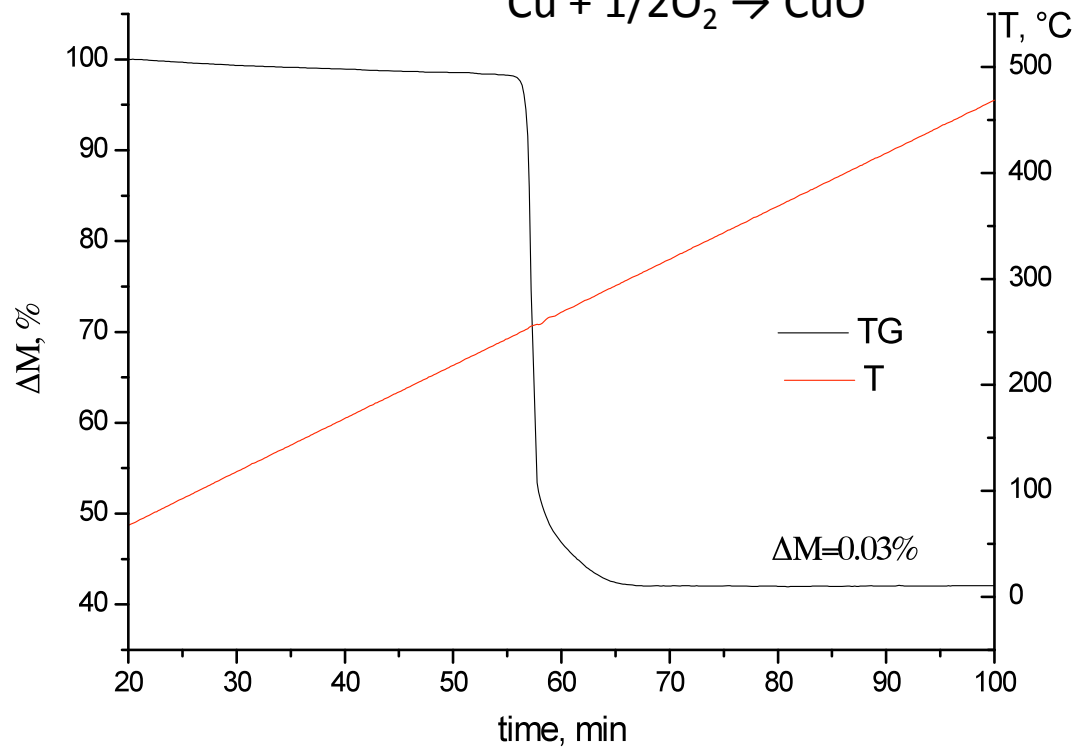
Measurement in inert. Is the system oxygen free?



Setup: Rubotherm – MSB



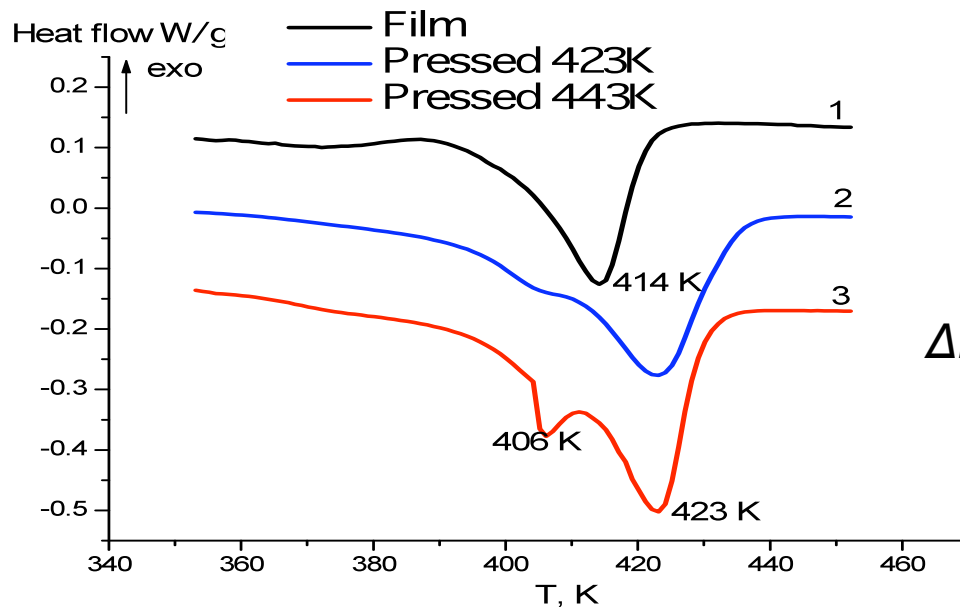
TG sample holder,
Al₂O₃ pan, Ar 250ml/min
Sample: CuC₂O₄·0.5H₂O
Weight: 301.8mg



O₂ traces of 7ppm



Determination of crystallinity degree



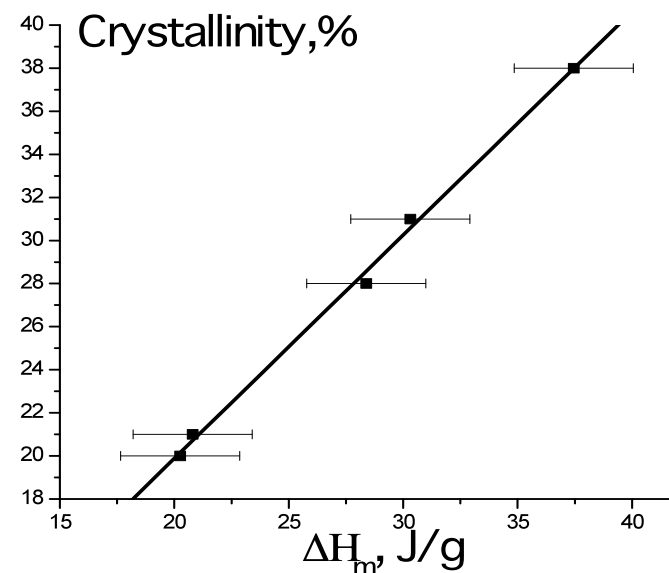
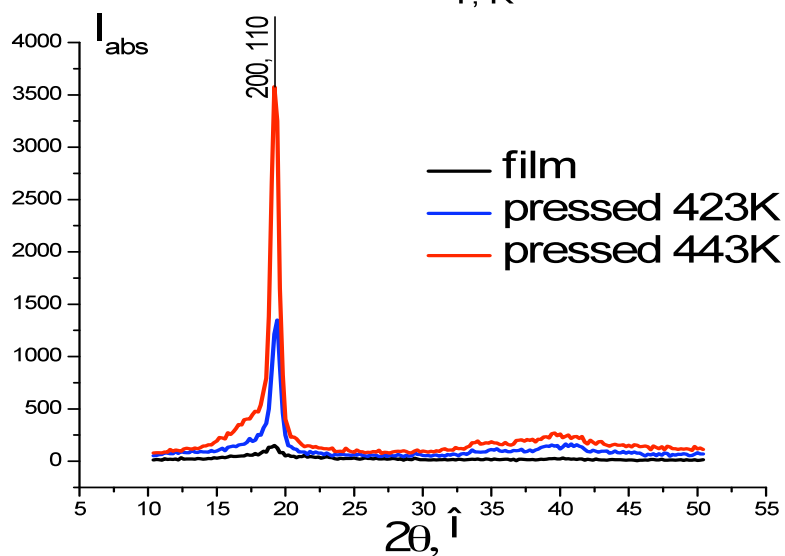
TFE-VDF, $-\{C_2F_4\}_n - \{C_2H_2F_2\}_m -$, F42

$$X = \Delta H_f / \Delta H_f^0$$

X-degree of crystallinity

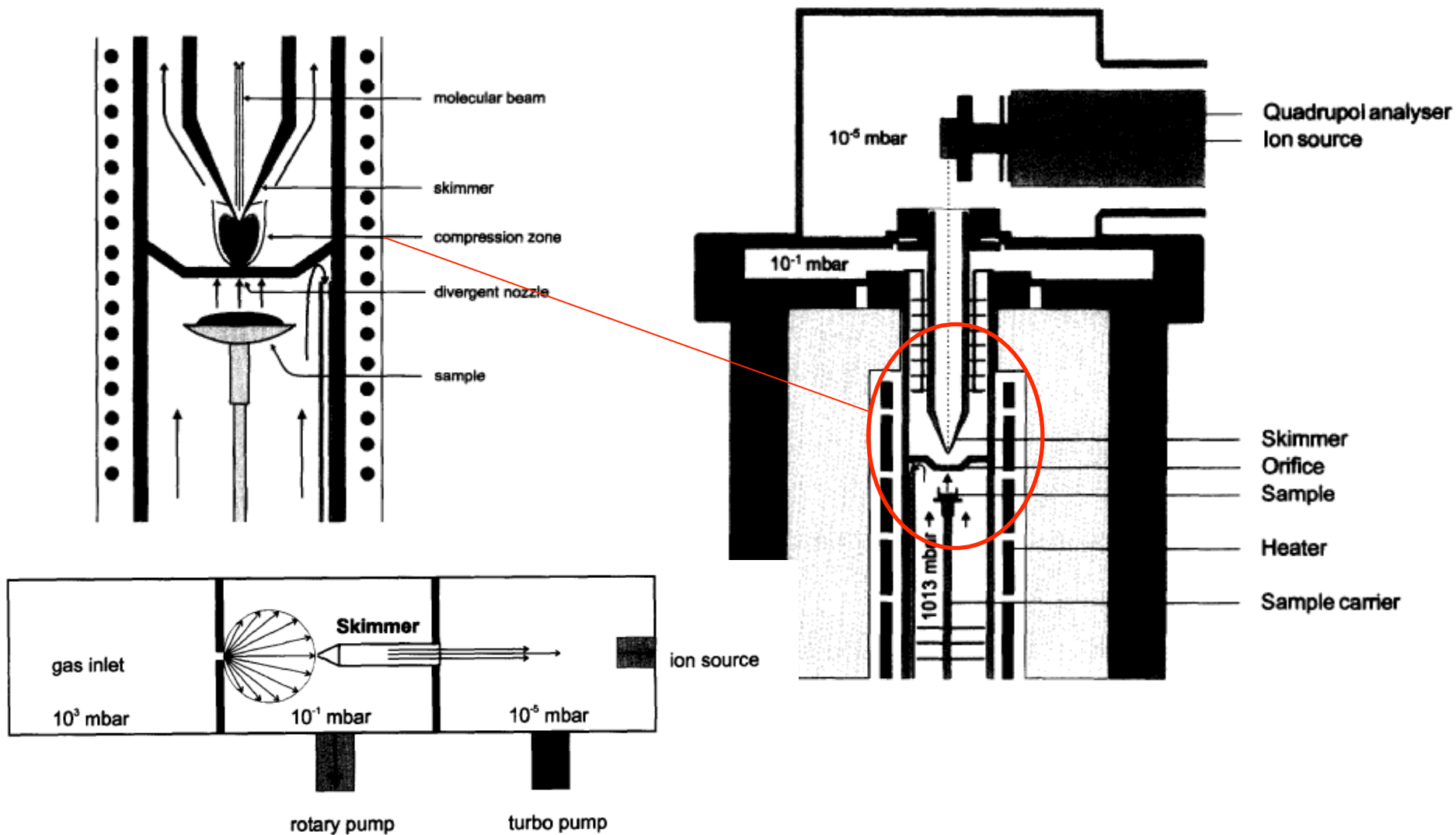
ΔH_f^0 – enthalpy of polymer with 100% degree of crystallinity

$$\Delta H_f^0 = 99.3 \text{ J/g}$$



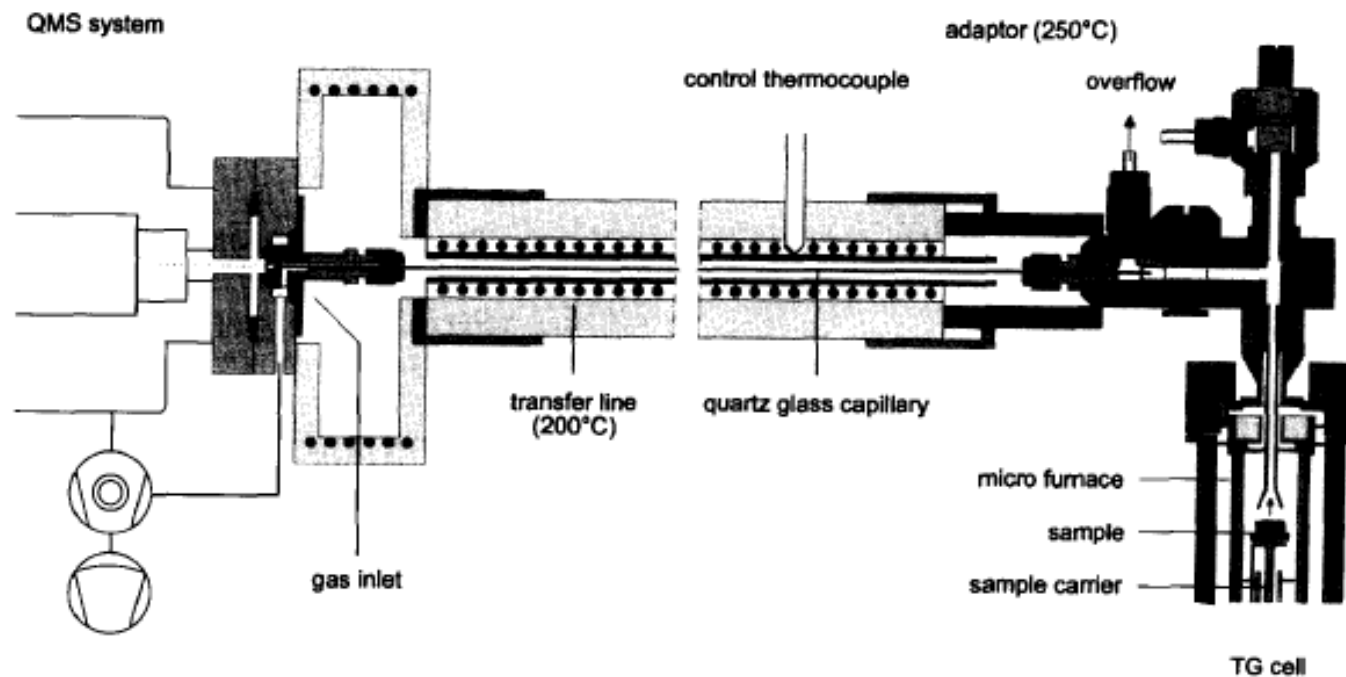
TA-MS Coupling systems

Skimmer coupling system



TA-MS Coupling systems

Capillary coupling system





Main Problems of TA-MS coupling system



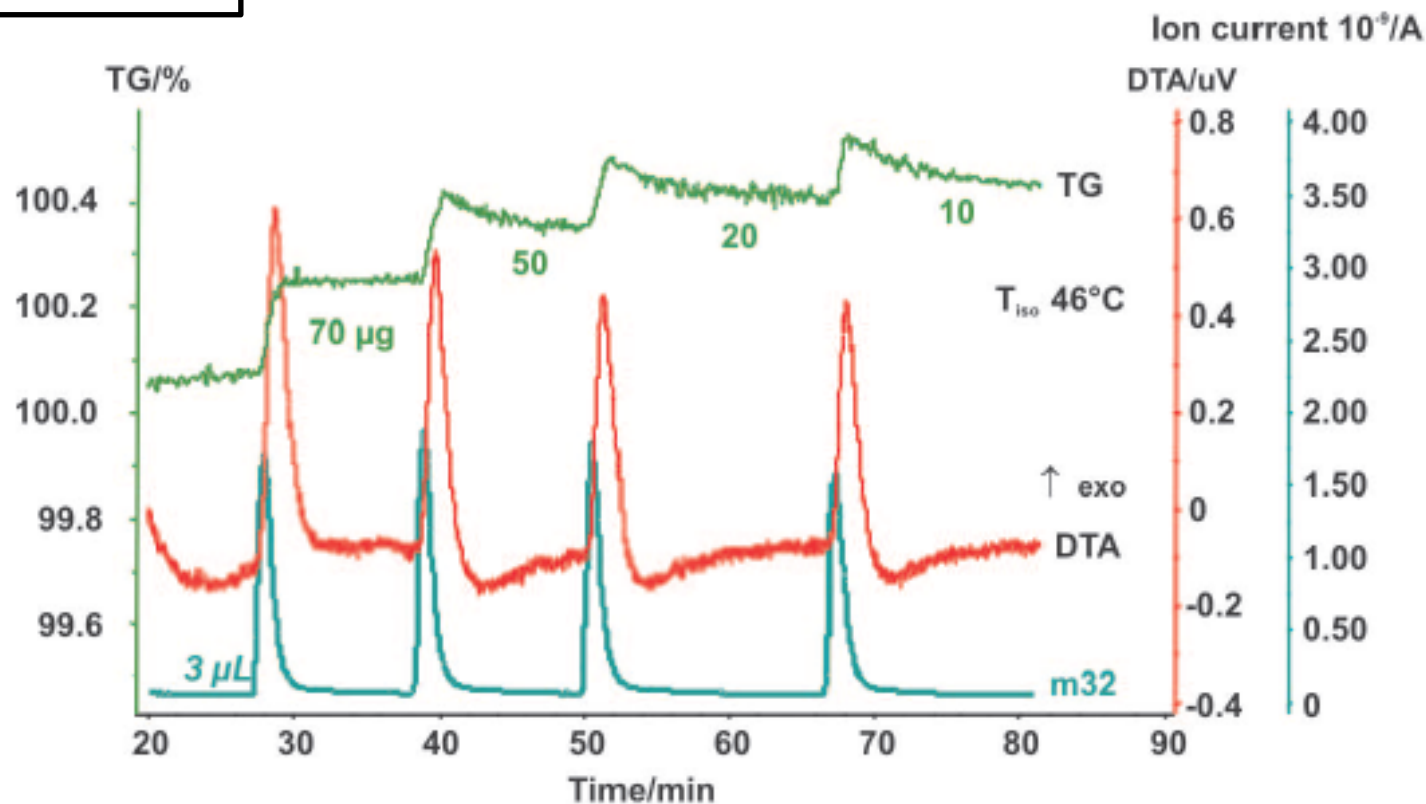
- Pressure reduction
 $10^3\text{mbar} \rightarrow 10^{-5}\text{mbar}$
- Condensation and secondary reactions
Unfalsified gas transfer
Different viscosity – Demixing
- Attribution of a fragment to a chemical process
Pyrolysis or evaporation
MS fragmentation or sample behavior
- Overlapping of thermal processes
hydrolysis and oxidation due to rest water and oxygen background in the feed.

Disadvantages: shock sensitive, no direct MS inlet.

Kaiserberger (1999)

Sample: β - AlF₃
Sample weight: 43.81 mg
 $\Delta m = 0.15$ mg,
N₂ - 70 ml/min

Determining Lewis acidity



TA-MS curves for a PulseTA[®] experiment on pretreated (2 h, 250 °C; vacuum)



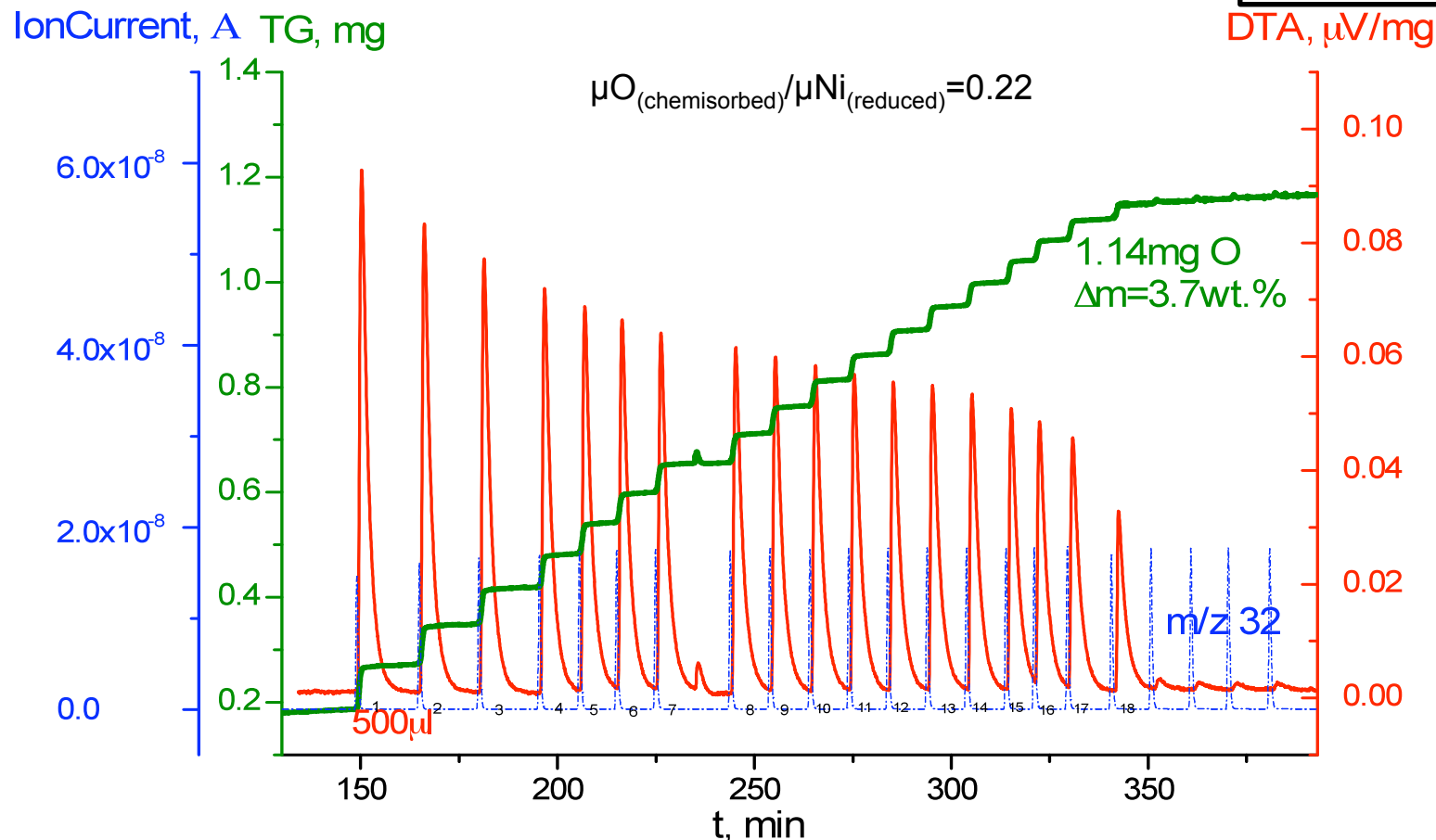
MAX-PLANCK-GESELLSCHAFT



(PulseTA[®]) Titration of Ni surface with O₂

** Assuming O/Ni=2, dNi=9nm in agreement with TEM

Sample: Ni/MgAl₂O₄
Sample weight: 30.8 mg
 $\Delta m = 1.14\text{mg}$,
Ar - 100ml/min



PTA curves of NiO/MgAl₂O₄ after reduction, isothermal at 45°C with O₂ injections, Interrupted by a H₂ pulse



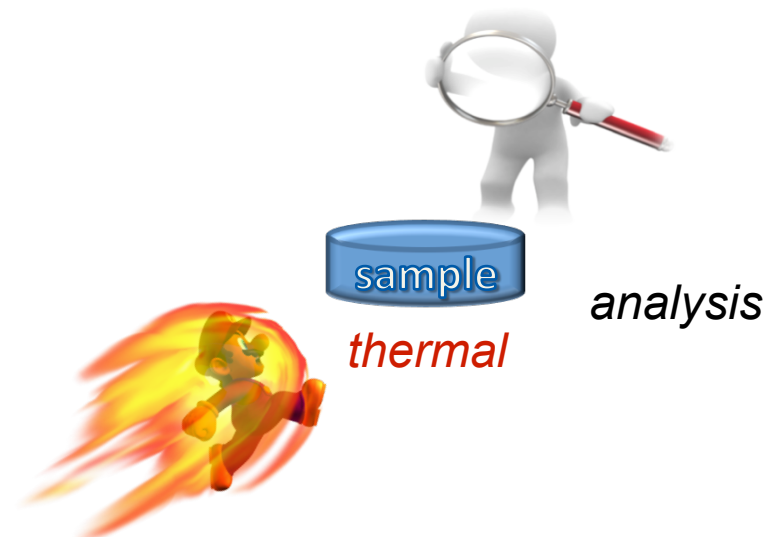
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- <http://www.netzsch.com>



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Thank you!

