# M.Tech. Course in Catalysis Technology

**CURRICULUM AND COURSE CONTENTS** 

INDIAN INSTITUTE OF TECHNOLOGY MADRAS CHENNAI 600 036

# M.Tech. (Catalysis Technology)

# I SEMESTER

Course ID	Course Name	L	Т	P	C
CA501	Fundamentals of Adsorption and Catalysis	3	0	0	3
CA502	Solids and Surfaces	3	0	0	3
CH501	Chemical Reactor Theory	3	1	0	4
CH502	Experimental and Analytical Methods in	3	0	0	3
	Chemical Engineering				
CA	Elective 1	3	0	0	3
CA	Elective 2	3	0	0	3
	<b>Total Credits</b>	18	1	0	19

# **Semester I - Electives**

Course ID	Course Name	L	Т	P	C
CA511	Preparation and Properties of Catalysts	3	0	0	3
CA512	Homogeneous Catalysis	3	0	0	3
CA513	BioCatalysis	3	0	0	3
CA514	Computational Methods in Catalysis	3	0	0	3

# II SEMESTER

Course ID	Course Name	L	T	P	C
CA503	Experimental Methods in Catalysis	3	0	0	3
CA504	Introduction to Surface Analysis	3	0	0	3
CH503	Transport Phenomena	3	1	0	4
CA505	Catalyst Preparation and Characterization	0	0	3	1
	Laboratory				
CA	Elective 3	3	0	0	3
CA	Elective 4	3	0	0	3
	<b>Total Credits</b>	15	1	3	17

# **Semester II - Electives**

Course ID	Course Name	L	Т	P	C
CA515	Catalysis in Petroleum Technology	3	0	0	3
CA516	Catalysis in Production of Chemicals	3	0	0	3
CA517	Nano-materials in Catalysis	3	0	0	3
CH516	Chemical and Catalytic Reaction Engineering	3	0	0	3

# III SEMESTER

Course ID	Course Name	L	T	P	C
CA651	Project (Stage I)	-	-	-	6*
CA652	Seminar I	1	-	-	1
CA	Elective 5	3	0	0	3
CA	Elective 6	3	0	0	3
	<b>Total Credits</b>	6	0	0	7

<sup>\*</sup>Credits to be assigned and added to the IV semester.

### **Semester III - Electives**

Course ID	Course Name	L	T	P	C
CA611	Catalysis in Green Chemistry and Environment	3	0	0	3
CA612	Photocatalysis	3	0	0	3
CH604	Chemical Reactor Design for Process Plants	3	0	0	3
CH612	Particle Characterization	3	0	0	3
CH615	Multiphase Reactors	3	0	0	3
CY672	Chemical and Electrochemical Energy Systems	3	0	0	3
CY 676	Principles of Surface Chemistry	3	0	0	3

### IV SEMESTER

Course ID	Course Name	L	Т	P	С
CA651	Project (Stage II)	-	-	-	20*
CA653	Seminar II	-	-	-	1
	Total Credits	•	ı	-	21

# • Inclusive of 6 Credits from III semester.

Total credits = 19 + 17 + 7 + 21 = 64

# Introduction of a New Course

Course Title	Fundamentals of adsorption and catalysis	Course No.	CA 50	)1		
Department	Chemical Engineering (NCCR)	Structure	L	Т	P	С
			3	0	0	3
Offered for	M Tech Catalysis Technology	Status	Core			
Faculty	Prof. B Viswanathan Prof. AV Ramaswamy Prof . S Sivasanker	Туре	New			
Pre-requisite	Nil	To take effect from	JULY	Z <b>2009</b>		
Submission Date:	Date of approval by DCC:	Date of approval by BAC	Date o	f approval	by Senate	

- 1. Objectives: To deal with the adsorption process which is fundamental to catalysis both theory and experimental evaluation
  - To outline the utility of adsorption process for evaluating the texture and also surface properties of catalysts.
- 2. Course Contents: Physical and Chemical adsorption adsorption isotherms: evaluation of the texture of solids: chemisorption bond, chemisorption on metals and oxides. Catalysis: concepts evolution, model catalytic reactions for elucidation;  $H_2 \neg D_2$  exchange, ethylene hydrogenation, CO oxidation and hydrocarbon reactions.

Review of catalysis: Concepts like multiplet theory, ensembles, geometric factor; local field effects; coupled interactions; structure sensitivity and structure insensitivity; demanding reactions site structure; molecularity; remote control and auto-remote; bi- and multi-functionality; forward and back spillover; bifurcation theory; bi-and multi layers; bond order conservation; electrochemical promotion; kinetic coupling; linear free energy relationships; metal-support interactions; pore efficiency and effectiveness; self organization; sorbate-sorbate interactions; structure breaking and directing; structure-reactivity relationships; templating; poisoning, promotion and deactivation; selectivity; catalytic process engineering: examples and case histories; environmental and green chemical concepts.

- 3. Text Books and References:
- 1. John Meurig Thomas and W. John Thomas, Principles and Practice of Heterogeneous Catalysis (Paperback), Acdemic press
- 2. Michael Bowker, The Basis and Applications of Heterogeneous Catalysis (Oxford Chemistry Primers, 53) (Paperback).
- 3. A. W. Adamson, Physical Chemistry of Surfaces, Wiley Intersciences, 1990 (5th edition) 1990.
- 4. Bond, G C, Heterogeneous Catalysis: Principles and Application. Oxford University Press 1987.
- 5. D.K. Chakrabarty and B. Viswanathan, Hetergogeneous Catalysis, 2008 New Age Int. Publ.
- 6. B. Viswanathan, S. Sivasanker, and A. V. Ramaswamy, Catalysis: Principles and Applications, (Hardcover 9 April 2002), Narosa Publishing House, New Delhi

Introduction of a New Course

Course Title	Solids and Surfaces	Course No.	CA902			
Department	Chemical Engineering (NCCR)	Structure	L	Т	P	С
			3	0	0	3
Offered for	M.Tech Catalysis Technology	Status	Core			
Faculty	Prof. P Selvam Prof. B Viswanathan	Туре	New			
Pre-requisite	Nil	To take effect from	JULY 20	009		
Submission Date:	Date of approval by DCC:	Date of approval by BAC	Date of ap	proval by S	Senate	

### 1. Objectives:

To consider the structures of solids

The study of the structure of solids

Diffraction methods

#### 2. Course Contents:

Structure of solids. Lattice energy. Diffusion in solids. Crystal defects, Non-stoichiometry and Solid solutions. Solid state transformations and reactions. Crystal Chemistry, Property and Application of Materials. Surface structure, notation, clean and stepped surfaces; reconstruction, structure of adsorbate layers, molecular chemisorption, surface energy, Bonding in solids. X-ray diffraction: indexing of reflections, determination of lattice type, lattice extinctions, application and interpretation of powder X-ray diffraction data. Neutron and electron diffraction.

- 1.H. V. Keer, Principles of the Solid State, New Age International, 1996.
- 2.L. Smart and E. More, Solid State Chemistry, Chapman & Hall, 1993.
- 3.C. Kittel, Introduction to Solid State Physics, Wiley, 1991.
- 4.A.W. Adamson, Physical Chemistry of Surfaces, Wiley, 1990.
- 5.A. R. West, Solid State Chemistry and Its Applications, Wiley, 1989.
- 6.A. Zangwill, Physics at Surfaces, Oxford University Press, 1988.
- 7.B.D. Cullity, Elements of X-ray Diffraction, Addison -Wesley, 1978.
- 8.L.V. Azaroff, Introduction to Solids, Tata McGraw-Hill, 1977.

(NCCR

### Introduction of a New Course

Course Title	Experimental methods in Catalysis	Course No.	CA 503			
Department	CHEMICAL ENGINEETING (NCCR)	Structure	L	Т	P	С
			3	0	0	3
Offered for	M Tech Catalysis Technology	Status	Core			
Faculty	Prof. B. Viswanathan Prof A V Ramaswamy Prof S Sivasanker	Туре	New			
Pre-requisite	Nil	To take effect from	JULY 20	09		
Submission Date:	Date of approval by DCC:	Date of approval by BAC	Date of ap	proval by S	Senate	

### 1. Objectives:

The main objective is to give a foundation in various experimental methods of studying catalysts and catalytic processes.

### 2. Course Contents:

Physico-chemical characterization of catalysts using a variety of technique:

Adsorption measurements, specific surface area, metal surface area, pore volume, pore size distribution, Different methods, t-plots.

Structure characterization techniques, ESR, NMR for the study of solid catalysts

Magnetic properties and measurements

Electrical properties and measurements as a function of adsorption and catalysis.

- 1.R.B.Anderson Experimental methods in Catalysis Vol 1-3 Academic Press, New York, 1976.
- 2. S.Greg and K Sing, Adsorption, specific surface and Porosity
- 3. H. Van Bekkum et al (Editors) Introduction to zeolite Science and Practice, Elsevier, Amsterdam, 2001.

# (NCCR)

### Introduction of a New Course

Course Title	Introduction to Surface analysis	Course No.	CA 504			
Department	Chemical Engineering (NCCR)	Structure	L	Т	P	С
			3	0	0	3
Offered for	M. Tech Catalysis Technology	Status	Core			
Faculty	Prof. B Viswanathan Prof A V Ramaswamy Prof P Selvam Prof G Renga Rao ( to be invited)	Туре	New			
Pre-requisite	Nil	To take effect from	JULY 20	09		
Submission Date:	Date of approval by DCC:	Date of approval by BAC	Date of ap	proval by S	Senate	

### 1. Objectives:

Surface analysis has undergone much change in the last three decades and to familiarize the methods available.

#### 2. Course Contents:

Classification of techniques on the basis of input and output probes.

Thermal in neutral out techniques, TPX methods qualitative and quantitative aspects of TPX techniques. Temperature-programmed technique: pulse adsorption; temperature-programmed reduction and desorption; surface acidity estimation

**Photon in techniques** – Spectroscopic methods in catalyst characterization: UV-Vis and FT-IR spectral analysis of catalysts and surfaces. **Photoelectric effect**: basic principles of electron spectroscopy, classification of various spectroscopies.

**Photoelectron spectroscopy:** XPS and UPS) experimental methods-electron energy analysis-photon sources -- angular dependence-cross section and its determination-valence and core photoemission - Koopmans' theorem-quantum chemical methods-final state effects

**Electron energy loss spectroscopy**: Franck and Hertz experiment -- instrumentation -selection rules-theory - studies on molecules - surface states - high resolution spectroscopy - adsorption and catalysis -applications.

**Auger electron spectroscopy**: introduction - instrumentation - classification of various transitions - applications

**Related techniques**: inverse photoemission - spin resolved photoemission - recent advances in instrumentation-brighter photon sources.

Electron in techniques – AES and EELS techniques, EIS

Ion in techniques ISS and other ion sputtering techniques

- 1. Introduction to Photoelectron Spectroscopy (Chemical Analysis Vol. 67) P. K. Ghosh, Wiley Interscience, 1983.
- 2. Spectroscopy in Catalysis J. W. Niemantsverdriet, VCH Publishers, 1995.
- 3. J.T.Grant, Auger Electron Spectroscopy AVS Training Course Book University of Dayton, 1994
- 4. D.Briggs and M.P.Seah (Editors) Practical Surface Analysis Auger and X-ray Photoelectron Spectroscopy, Wiley Interscience, 1990 (2nd ed.)
- 5. K. Seigbahn et.al., ESCA applied to Free Molecules", North Holland Publishing Company", 1969.
- 6. A. D. Baker and C. R. Brundle, Eds, "Electron Spectroscopy" Vol. 1 4 Academic Press, 1978.
- 7. H. Ibach and D. L. Mills, "Electron Loss Spectroscopy and Surface Vibrations", Academic Press, 1982
- 8. H. Ibach, "Electron Energy Loss Spectroscopy", Springer Verlag, 1992.
- 9. J. W. Rabalais, "Principles of Ultraviolet Photoelectron Spectroscopy". Wiley- Interscience, 1975.
- 10. J. Berkowiz, "Principles of Ultraviolet Photoelectron Spectroscopy". Academic Press, 1975
- 11. P. Karsky and M. Urband, "Ab-Initio MO Calculations" Lecture Notes in Chemistry, Springer Verlag, 1980.
- 12. G.A.Somorjai, Introduction to Surface Chemistry and Catalysis, 1994.

(NCCR

#### Introduction of a New Course

Course Title	Catalyst preparation and characterization Lab	Course No.	CA 505			
Department	Chemical Engineering (NCCR)	Structure	L	Т	P	C
			0	0	3	1
Offered for	M Tech Catalysis Technology	Status	Core			
Faculty	Prof P Selvam Prof S Sivasanker	Туре	New			
Pre-requisite	Nil	To take effect from	July 2009	)		
Submission Date:	Date of approval by DCC:	Date of approval by BAC	Date of ap	proval by S	Senate	

### 1. Objectives:

To give hands on experience some basic measurements in catalysis

#### 2. Course Contents:

### This laboratory course will consist of experiments outlined below

- 1. Surface area determination of catalysts
- 2. determination of pore size distribution of catalysts
- 3. X ray diffraction and particle size determination
- 4. TPD measurements
- 5. Spectroscopic measurements (UV-Vis and FT-IR)
- 6. Chromatographic analysis
- 7. Preparation of zeolites
- 8. Studies of catalytic reactions using flow reactors
- 9. Optical resolution in analysis
- 10. Electrochemical measurements on catalysts
- 11. Chemical Analysis of supported and multi-component Catalysts ICP, quantitative methods
- 12. Experiments in the use of high pressure reactors
- 13. Mechanical properties of catalysts

- 1. Anderson Robert, Experimental methods in catalytic research, New York, 1968, 498 .pp, hard cover,
- 2. Anderson Robert and Peter T.Dawson, Experimental methods in catalytic research, Academic Press, N.Y., 1976.

(NCCR)

#### Introduction of a New Course

Course Title	Preparation and properties of industrial catalysts	Course No.	CA 531			
Department	Chemical Engineering (NCCR)	Structure	L	T	P	С
		3	0	0	3	
Offered for	M. Tech Catalysis Technology	Status	Elective			
Faculty	Prof S Sivasanker Prof A V Ramaswamy Prof. B Viswanathan	Туре	New			
Pre-requisite	Nil	To take effect from	July 2009	)		
Submission Date:	Date of approval by DCC:	Date of approval by BAC	Date of ap	proval by S	Senate	

### 1. Objectives:

Catalyst preparation is a technology and fundamentals of this will be covered

#### 2. Course Contents:

Classification of catalysts; requirements of industrial catalysts; general methods for preparation of catalysts: decomposition, precipitation, sol-gel, hydrothermal methods, leaching, impregnation, ion-exchange, hydrolysis, vapour deposition; unit operations: filtration, crystallization; activation of catalysts: calcinations, reduction, sulfidation; effect of preparation methods on catalyst activity; shaping of catalysts: importance of catalyst shapes, importance of heat and mass transport in industrial catalysis; reactor types; preparation of porous catalysts: oxides, mixed oxides; structure and preparation of zeolites, metallosilicates, aluminophosphates, ordered mesoporous materials; catalysis by zeolites; effect of Si/Al ratio, dealumination methods, crystallite size, Al-speciation; clay based catalysts, layered double hydroxides; structured catalysts: metal / ceramic monolith catalysts; composition analysis and simple characterization techniques for industrial catalysts; screening of industrial catalysts for activity and selectivity; reactor types and methods.

- 1. B.Delmon, P.Grange, P.A.Jacobs and G.Poncelet, Preparation of catalysts, Sceintific bases for the preparation of heterogeneous catalysts, Elasevier, Amsterdam, 1976,1979,1983,1987,1991,1995.
- 2. Preparation of solid catalysts, Eds. G. Ertl, H. Knozinger, J. Weitkamp. John Wiley and Sons Inc. (1999).
- 3. B.C. Gates, Catalytic Chemistry, John Wiley and Sons Inc. (1992).
- 4. C.N. Satterfield, Heterogeneous catalysis in industrial practice, McGraw-Hill, New York (1991)
- 5. R.L. Augustine, Heterogeneous catalysis for the synthetic chemist, Marcel Dekker Inc., New York, 1996.
- 6. B.C. Gates, J.R.Katzer and G.C.A.Schuit, Chemistry of catalytic processes, McGraw-Hill, 1979.
- 7. H.F. Rase, Handbook of commercial catalysts, CRC press, 2000.

(NCCR)

#### Introduction of a New Course

Course Title	Homogeneous Catalysis	Course No.	CA 532			
Department	Chemical Engineering (NCCR)	Structure	L	Т	P	С
Offered for	M. Tech (Catalysis Technology)	Status	Core Elective			
Faculty	Prof. A V Ramaswamy Prof. P Selvam Dr. D Chakraborty (to be invited)	Туре	New		Modification	
Pre-requisite	Nil	To take effect from	July 2009	)		
Submission Date:	Date of approval by DCC:	Date of approval by BAC	Date of approval by Senate			

1. Objectives: Homogeneous catalysis and its role in industrial catalysis will be examined

#### 2. Course Contents:

Importance of homogeneous catalysis in the synthesis of high-value chemicals; Organo-metallics and importance of ligands; catalytic cycle and catalytic intermediates and their identification through spectral techniques.

Reactions that olefins undergo: hydrogenation and asymmetric synthesis; isomerization, oligomerization, hydrocynation and metathesis reactions; Examples of Shell and DuPont processes. Carbonylation and hydroformylation reactions: methanol to acetic acid; carbonylation of alkynes and other substrates for making industrially important chemicals; regio-selective reactions; bi-phasic catalysis.

Polymerization: catalytic cycle for alkene polymerization; metallocene catalysts; structure, special features and stereocontrol by metallocene catalysts.

Oxidation reactions: Wacker oxidation; metal-catalyzed liquid phase oxidation of cyclohexane, p-xylene, epoxidation of propene; oxo complexes and mechanism of oxidation reactions

- 1. G.W.Parshall and S.D.Ittel, Homogensous Catalysis, The applications and chemistry of catalysis by soluble Transition Metal Complexes, Wiley, New Yor, 1992.
- 2. B.Cornils and W.A.Herrmann, Applied Homogeneous catalysis with Organometallic Compounds, Vol 1 and 2, Weinheim, New York, 1996.
- 3. S.Bhaduri and D.Mukesh, Homogeneous Catalysis, Mechanism and Industrial Applications, Wiley, New York, 2000.
- 4. P.W.N.M.Van Leeuwen, Homogeneous Catalysis: Understanding the art, Kluwer, Academic Publishers, 2003.

(NCCR

#### Introduction of a New Course

Course Title	Bio Catalysis	Course No.	CA 533			
Department	Chemical Engineering (NCCR)	Structure	L	Т	P	С
			3	0	0	3
Offered for	M.Tech Catalysis Technology	Status			Elective	
Faculty	Prof. B Viswanathan Prof. Anju Chadha and Biotechnology faculty will be invited	Туре	New			
Pre-requisite	Nil	To take effect from	July 2009	)		
Submission Date:	Date of approval by DCC:	Date of approval by BAC	Date of ap	proval by S	Senate	

### 1. Objectives:

Fundamentals of bio catalysis will be dealt with

#### 2. Course contents:

Fundamentals: why these reactions exhibit special kinetics and examples; bio catalytic reactors; principles of catalysis in chemistry and biology; catalytic strategies, protein folding, structure and dynamics, from amino acids to three dimensional structure of proteins; methods for determination; concise review of protein folding; protein dynamics-activity relationship; Enzyme kinetics: Introduction to kinetics (steady state kinetics and pre-steady state kinetics); inhibition patterns as a mechanistic tool; isotope effects; enzymeligand interactions; thermodynamics and kinetics; cofactors, chemical function of various coenzymes; post-translational and chemical modifications; biogenesis and function of post-translational as derivatizations; chemical modifications; metals and electron transfer. Introduction to bioinorganic chemistry of enzymes; RNA catalysis; structure, function and applications; implication to evolution (RNA world), Catalytic antibodies; recent findings and their applications to bio-catalysis in general. Extremophiles: stability and function of enzymes evolved under extreme conditions; comparison to their mesophilic ("normal") analogues; implication to evolution (primitive enzymes?). Mechanistic examples, recent examples: the evolution of understanding mechanisms; Low - barrier hydrogen bond; concepts outside the main stream of enzymology. Synthetic and industrial uses. Enzymes in organic solvents; immobilized enzymes. Approaches in drug development, Enzyme engineering and biomimetic catalysts.

- 1. Laszlo Poppe and Lajos Novak, Selective Biocatalysis: A Synthetic Approach (1992)
- 2. Illanes Andrés (Ed.), Enzyme Biocatalysis, Principles and Applications, 2008,
- 3. Bommarius, Andreas S. / Riebel-Bommarius, Bettina R, Biocatalysis: Fundamentals and Applications, Wiley 2004.
- 4. W.D.Fessner (Editor) Biocatalysis: From Discovery to Application, Springer
- 5. T.Matsuda, Future directions in Biocatalysis, Elsevier
- 6. C.T.Hou, Biocatalysis and Bioenergy, Wiley interscience, 2008.

(NCCR)

### Introduction of a New Course

Course Title	Computational study of surfaces and catalysis	Course No.	CA 534			
Department	Chemical Engineering (NCCR)	Structure	L	Т	P	С
		3	0	0	3	
Offered for	M. Tech Catalysis Technology	Status	Core Elective			
Faculty	Dr R Ramnarayanan Prof P Selvam Prof. B. Viswanathan	Туре	New Modification			ion
Pre-requisite		To take effect from				
Submission Date:	Date of approval by DCC:	Date of approval by BAC	Date of approval by Senate			

### 1. Objectives:

This course gives some computations methods for treating catalytic problems

### 2. Course Contents:

Schrodinger Equation and particle in a box, Operators, Harmonic Oscillator, Theorems of Quantum Mechanics, Variation Method, Perturbation Theory, Virial and Hellmann-Feynman Theorem, Molecular Symmetry and many electron atoms.

- 1. Electronic structure of atoms and Pseudopotentials, Plane waves and grids, localized orbitals and calculations, augmented functions
- 2. Periodic solids and electron bands, Bloch Theorem, Brillouin Zone, Uniform electron gas and simple metals, Hartree-Fock, Density Functional Theory: foundation, Functionals for electron and exchange correlation, Kohn-Sham ansatz and solution
- 3. Quantum Monte Carlo, Molecular Dynamics, Response and Wannier functions.
- 4. Surface structure, Adsorbate electronic structure and bonding on metal surfaces, The dynamic of making and breaking bonds at surfaces, Heterogeneous catalysis, Geochemistry, semiconductor surface chemistry

- 1. Computational Quantum Chemistry, Charles M Quinn, Academic Press, London, UK, 2002 with a CD. Available in the IITM library under Call No 541.27:519.6 QUI.
- 2. Electronic Structure: Basic Theory and Practical Methods, Richard M. Martin, Cambridge University Press, Cambridge, UK, 2004 and www.electronicstructure.org complementing the book.
- 3. Chemical bonding at surfaces and interfaces, Editor Editors: Anders Nilsson, Lars Pettersson, Jens Norskov, Elsevier, NewYork, NY 2008. Available in the IITM library under Call No 541.57 NIL.
- 4. Quantum Chemistry, 5<sup>th</sup> Edition, Ira N. Levine, Prentice Hall, 1999, NJ, USA.

- 5. Solid State Physics, Neil W. Ashcroft and N. David Mermin, Brooks/Cole, a Divison of Thomson Learning, India Edition, 2007.
- 6. Molecular Quantum Mechanics, 3<sup>rd</sup> Edition, P. W. Atkins and R. S. Friedman, Oxford University Press, Oxford, UK, 2004.
- 7. Course handouts and website links as and when appropriate. Some important websites and papers include:
  - a) Basic Density Functional Theory at http://prola.aps.org/toc/RMP/v71/i5
  - b) Time Dependent Density Functional Theory at http://dft.uci.edu/APSTutorial/literature.pdf
  - c) Electronic structure Activity correlations
    - 1. Electronic Structure and Catalysis on Metal Surfaces, Jeff Greeley, Jens K. Nørskov, Manos Mavrikakis, Annual Review of Physical Chemistry, 2002, 53, 319-348.
    - 2. Theoretical surface science and catalysis calculations and concepts, B.Hammer and J.K.Norskov, Advances in Catalysis, 2000, 45, 71-129.
  - d) Surface diffusion
    - 1. Recent Developments in the theory of Surface Diffusion, D Doll and A. F. Voter, Annual Review of Physical Chemistry, Oct 1987, 38, 413-431.
    - 2. Diffusion of adsorbates on metal surfaces, R. Gomer, Reports on Progress in Physics, 1990, 53(7), 917-1002.
  - e) Monte Carlo methods
    - 1. Theoretical foundations of dynamical Monte Carlo simulation, K. A. Fichthorn and W. H. Weinberg, Journal of Chemical Physics, 1991, 95(2), 1090-1096.
    - 2. A general method for numerically simulating the stochastic time evolution of coupled chemical reactions, D. T. Gillespie, Journal of Computational Physics, 1976, 22(4), 403-434.
    - 3. A random-walk simulation of the Schrodinger equation: H3+, James B Anderson, Journal of Chemical Physics, 1975, 63(4), 1499-1503.

(NCCR)

#### Introduction of a New Course

Course Title	Catalysis in Petroleum Technology	Course No.	CA 535			
Department	Chemical Engineering (NCCR)	Structure	L	Т	P	С
			3	0	0	3
Offered for	M.Tech Catalysis Technology	Status			Elective	
Faculty	Prof. S Sivasanker Prof. B Viswanathan	Type	New			
Pre-requisite	Nil	To take effect from	July 2009	)		
Submission Date:	Date of approval by DCC:	Date of approval by BAC	Date of ap	proval by S	Senate	

### 1. Objectives:

Catalysis in Petroleum technology is an important area and this course examines the possibilities.

#### 2. Course Contents:

Origin, composition of petroleum; production of different fuel fractions: refinery operations; primary processing, secondary processing, thermal and catalytic methods; analysis, tests and specifications for petroleum fuels; catalytic cracking: catalysts, processes; catalytic reforming: reactions, catalysts, processes; hydrodesulfurization (HDS) of fuel fractions, catalysts, active centres and mechanisms; deep desulfurization of diesel fuels; sweetening of kerosene, alternate desulfurization methods; desulfurization of FCC naphtha; hydrocracking: catalysts and processes; processing of heavy oils -hydrodemetallization, residue HDS; lube oil production – dewaxing, wax isomerization: catalysts and processes. alkylates for petrol – current processes, use of solid acids; light naphtha isomerization, catalysts and current processes; oxygenate additives; sulfur recovery from fuel processing operations; H<sub>2</sub>-production; deactivation of catalysts; regeneration of catalysts; recovery of materials; types of reactors used in fuels processing.

- 3. Text Books and References:
- 1. J.G.Speight, The Chemistry and Technology of Petroleum, Marcel Dekker Inc., 1980
- 2. Meyers, R.A. (ed.), Handbook of Petroleum Refining Processes, Part 5, McGraw-Hill, New York (1986).
- 3. "The Chemistry and Technology of Petroleum", J.G. Speight, (Marcel Dekker, 1991).
- J.F. Le Page et al., Applied Hetrogeneous Catalysis, (Editions Technip, Paris).
- 4. J. Scherzer and A.J. Gruia, "Hydrocracking Science and Technology", Marcel Dekker, N.Y., 1996.
- 5. J.G. Speight, "The Desulfurization of Heavy Oils and Residua", Marcel Dekker, N.Y., 1981.
- 6. A. Sequiera, Jr., "Lubricant Base Oil and Wax Processing", Marcel Dekker, N.Y., 1994.
- 7. H. Topsoe, B.S. Clausen and F,E. Massoth, "Hydrotreating Catalysis: Science and Technology", in Catalysis Science and Technology (eds. J.R. Anderson and M. Boudart) Springer Verlag, vol. 11, 1996.
- 8. "Catalytic Naphtha Reforming" (eds. G.J. Antos, A.M. Aitani and J.M. Parera) Marcel Dekker, 1995.
- 9. R.J. Farrauto and C. H. Bartholomew, Fundamentals of Industrial Catalytic Processes, Chapman and Hall, 1997.

(NCCR)

#### Introduction of a New Course

Course Title	Catalysis in Production of Chemicals	Course No.	CA5	536		
Department	Chemical Engineering (NCCR)	Structure	L	T	P	С
			3	0	0	3
Offered for	M.Tech Catalysis Technology	Status			Elective	
Faculty	Prof S Sivasanker Prof. P Selvam Prof. A V Ramaswamy	Туре	New	,		
Pre-requisite	Nil	To take effect from				
Submission Date:	Date of approval by DCC:	Date of approval by BAC	Date of approval by Senate			;

### 1. Objectives:

Chemical production is mostly catalysis based technology and hence the course examines the possibilities.

#### 2. Course Contents:

Syngas production; preparation of pure hydrogen; ammonia synthesis, methanol and acetic acid; production of aromatics: p-xylene, ethylbenzene, cumene, styrene, alkyl benzenes; alkylation, dealkylation, trans alkylation and disproportionation; zeolite catalysis: structure of zeolites and principles of zeolite catalysts, shape selectivity; molecular sieve separation processes; production of monomers: olefins, caprolactam, vinyl chloride; selective oxidation reactions, ammoxidation, ammoximation; production of adipic acid, terephthalic acid, acrolein, acrylic and methacrylic acids, ethylene oxide and ethylene glycol, epichlorohydrin, phenol, formaldehyde, formic acid, propylene oxide, propylene glycols, acrylonitrile, vinyl acetate; ethanol, sulfuric acid, nitric acid, hydrogen peroxide; alpha-olefins and alcohols; olefin metathesis; green chemistry: green catalysts and processes, solid catalysts in organic synthesis, fine chemicals manufacture, metallosilicate catalysts for selective oxidations; solid catalysts for pharmaceuticals, enantioselective catalysis.

- 1. C.H. Bartholomew, Fundamentals of industrial catalytic processes, Chapman & Hall, 1997.
- 2. N.Y. Chen, W.E. Garwood and F.G. Dwyer, "Shape Selective Catalysis in Industrial Applications", Marcel Dekker Inc., New York, 1989.
- 3. P.H. Spitz, Petrochemicals, the rise of an industry, John Wiley & Sons, 1988.
- 4. R.A. Meyers, Handbook of petrochemical production processes, McGraw-Hill, 2005.
- 5. Meyers, R.A. (ed.), Handbook of Petroleum Refining Processes, Part 5, McGraw-Hill, New York (1986).
- 6. S. Matar and L.F. Hatch, Chemistry of petrochemical processes, Butterworth-Heinemann, 2001.
- 7. R.L.Augustine, Heterogeneous Catalysis for the synthetic chemist, (1995)
- 8. C.H.Bartholomew and R J Ferrauto, Fundamentals of Industrial Catalytic Processes, 2005.
- 9. Ruud I. Wijngaarden, K. Roel Westerterp, and A. Kronberg, Industiral Catalysis: Optimizing Catalysts and Processes. 1998.
- 10. Howard F. Rase, Hand book of commercial Catalysts: Heterogeneous Catalysts, 2000.
- 11. Dennis Morrell, Catalysis of Organic Reactions (Chemical Industries), 2002.

### Introduction of a New Course

Course Title	Nano-materials and Catalysis	Course No.	CA 537			
Department	Chemical Engineering (NCCR)	Structure	L	T	P	С
			3	0	0	3
Offered for	M.Tech Catalysis Technology	Status			Elective	
Faculty	Prof. P Selvam Prof. B.Viswanathan Dr. R Ramnarayanan	Туре	New			
Pre-requisite	Nil	To take effect from				
Submission Date:	Date of approval by DCC:	Date of approval by BAC	Date of ap	proval by S	Senate	

### 1. Objectives:

This is an emerging area and hence provides modern approach to the course.

#### 2. Course Contents:

General definition, Nanochemistry basics, distinction between molecules, nanoparticles and bulk materials. Physico-chemical considerations (geometric and electronic structures, reactivity) of nanomaterials. Size-dependent properties. Interfacial, colloidal, surfactant and supramolecular chemistry.

Preparation (sonochemical, precipitation, sol-gel, chemical-vapour deposition, gas-phase condensation, template-mediated, electro-deposition, solvo-thermal, etc.) and fabrication (zero-, one- and two-dimensional nanostructures) of nanomaterials. Characterization of nanomaterials by diffraction, spectroscopy and microscopy techniques.

Nanomaterials including molecular sieves, dendrimers, inorganic-organic hybrids. Potential relevance of organic and inorganic nanostructures for advanced material science, organic synthesis, catalysis, and adsorption/separation processes. Risk discussion and future perspectives.

- 1. P. Yang (ed), The Chemistry of Nanostructured Materials, World-Scientific, 2003.
- 2. G. Cao, Nanostructures and Nanomaterials Synthesis, Properties and Applications, World-Scientific, 2004.
- 3. G.A. Ozin and A.C. Arsenault, Nanochemistry: A Chemical Approach to Nanomaterials, RSC Publishing, 2005.
- 4. E. Roduner, Nanoscopic Materials: Size Dependent Phenomena, RSC Publishing, 2006.

(NCCR)

#### Introduction of a New Course

Course Title	Catalysis in green chemistry and environmental applications	Course No.	CA 538				
Department	Chemical Engineering (NCCR)	Structure	L	Т	P	С	
			3	0	0	3	
Offered for	M.Tech Catalysis Technology	Status			Elective		
Faculty	Prof. S.Sivasanker Prof. A V Ramaswamy Prof P Selvam	Type	New				
Pre-requisite	Nil	To take effect from					
Submission Date:	Date of approval by DCC:	Date of approval by BAC	Date of approval by Senate				

### 1. Objectives:

Catalysis is necessary for cleaner environment. Green chemistry and environmental quality improvement are very important applications of catalysis

#### 2. Course Contents:

Primary and secondary pollution; environmental damage, causes and remedies; Green house effects, ozone hole and causes for these; purification of exhaust gases from different sources: auto-exhaust catalysts (petrol vehicles); reactions involved, catalysts and their preparation, three-way catalysts, catalysts for diesel vehicles - NOx suppression methods, lean NOx trap, decomposition of NOx, selective catalytic reduction; deactivation of autoexhaust catalysts; purification of emissions from stationary units – catalysts and applications; catalytic combustion; VOC removal; ozone decomposition; photocatalysis in effluent treatment; principles of green chemistry: selectivity in catalysis; solid catalysts for organic reactions, solid acids and bases as catalysts, selective oxidation reactions; hydrogenation – dehydrogenation, catalytic carbon – carbon bond formation; catalysis in novel reaction media; cascade catalysis; renewable raw materials; examples of green process innovations: caprolactam, vanillin, adipic acid, phenol, polycarbonate; enantioselective catalysis; clean fuels.

- 1. P.T. Anastas and J.C. Warner, Green Chemistry, theory and practice,
- 2. M. Lancaster, Green chemistry, an introductory text, RSC, 2002.
- 3. G. Rothernberg, Catalysis: concepts and green applications.
- 4. R.J. Farrauto, Catalytic air pollution control, Van Nostrand Reinhold, New York, 1995.
- 5. R.J. Farrauto and C. H. Bartholomew, Fundamentals of Industrial Catalytic Processes, Chapman and Hall, 1997.
- 6. A. Matalack, Introduction to green chemistry, Marcel Dekker, 2001.
- 7. R.A. Sheldon, I.Arends, U. Hanefeld, Green Chemistry and catalysis, Wiley

### (NCCR)

#### Introduction of a New Course

Course Title	Photo-catalysis	Course No.	CA 539			
Department	Chemical Engineering (NCCR)	Structure	L	T	P	С
		3	0	0	3	
Offered for	M.Tech Catalysis Technology	Status			Elective	
Faculty	Dr. R. Ramnarayanan Prof. P Selvam Prof. B Viswanathan	Туре	New			
Pre-requisite	Nil	To take effect from				
Submission Date:	Date of approval by DCC:	Date of approval by BAC	Date of approval by Senate			

### 1. Objectives:

Catalysis is useful in harvesting the abundant solar energy. This is a potential application of catalysis.

#### 2. Course Contents:

Thermodynamics and relation to internal energy, Light and molecules: Photon field and Excited state, quantum yield, Kinetic Rate equations for photocatalysis: parallel, series, reactions, intensity, turnover rate. Photoprocesses at metals, oxides and semiconductors: concepts, discoveries and applications, Sensitization of photocatalysts and photosplitting of water.

Advances in design, preparation and characterization of photocatalysts: oxides, chalcogenides, semiconductors, layered materials, porous materials, artificial photosynthesis.

Photocatalysis and the environment: water purification, organic degradation by photocatalysts, self cleaning photocatalysts, airborne pollutant degradation, reactors for photocatalysis

Photoelectrochemistry: concepts, discoveries and applications, storage and synthetic cells, energy generation, cell design, diagnosis and characterization of photoprocesses at electrodes.

- 1. Photo-catalytic Reaction Engineering, Hugo De Lasa, Benito Serrano and Miguel Salaices, Springer, New York, NY, 2005.
- 2. Photo-catalysis: Science and Technology, Edited by Masao Kaneko and Ichiro Okura, Springer, New York, NY, 2003.
- 3. Photocatalysis: Fundamentals and Applications, Nick Serpone and Ezio Pelizzetti, Wiley, New York, NY, 1989.
- 4. Electrochemical Methods, Fundamentals and Applications, 2<sup>nd</sup> Edition, Allen J. Bard and Larry R. Faulkner, Wiley, NewYork, NY, 2001.
- 5. Semiconductor Electrodes and Photoelectrochemistry, Volume 6, Encyclopedia of Electrochemistry, Edited by Stuart Licht and Maheshwar Sharon, Wiley, New York, NY, 2002.
- 6. Semiconductor Photoelectrochemistry, Samir J. Anz, Arnel M. Fajardo, William J. Royea and Nathan S. Lewis, p 605-636, Wiley, New York, NY, 2003
- 7. Course handouts and website links as and when appropriate.