

CHAPTER 3

SYNTHESES AND CHARACTERIZATION OF MO_x ($\text{M} = \text{Mo}$, W AND V) NANORODS AND MS_2 ($\text{M}=\text{Mo}$ AND W) NANOSTRUCTURES

3.1 Introduction

Several synthetic approaches including electrochemical techniques, sonochemical approach, template mediated synthesis, bioligation, hydrothermal, wet organic and inorganic routes and thermal methods have been reported to fabricate 1D tungsten oxide nanostructures such as nanorods and nanowires (Polleux *et al.*, 2005 & 2006; Lee *et al.*, 2003; Wang *et al.*, 2006; Li *et al.*, 2003a; Liu *et al.*, 2003). Growth of WO_{3-x} nanorods on the tips of electrochemically etched tungsten filament was achieved by heat treatment of the tips in Ar and H_2 atmosphere (Gu *et al.*, 2002; Zhang *et al.*, 2004). However, synthesis of such structure has been possible only in the presence of H_2 atmosphere. The nanorods of WO_3 have also been obtained by sonochemical method wherein Koltypin *et al.* have synthesized a mixture of WO_2 - WO_3 nanorods by ultrasound irradiation of $\text{W}(\text{CO})_6$ in diphenylmethane (Koltypin *et al.*, 2002). Tungsten oxide nanorods could also be obtained from templated route by using CNTs and colloidal gas aphrons as templates (Satishkumar *et al.*, 2000; Shankar *et al.*, 2006; Abdullah *et al.*, 2006). Therese *et al.*, (2005) have adopted an organic amine assisted low temperature hydrothermal route for the synthesis of hexagonal WO_3 nanorods. Inorganic compounds such as Na_2SO_4 , Rb_2SO_4 and K_2SO_4 have been demonstrated as structure directing agents for the hydrothermal synthesis of 1-D WO_3 nanorods (Lou and Zeng, 2003; Gu *et al.*, 2006; Xiao *et al.*, 2007). Srivastava *et al.*, (2006) have reported sol-gel method followed by dip coating to produce WO_3 nanorods. By altering the composition and concentration of solvent, it was shown

that different morphologies and phases of WO_3 nanorods can be achieved (Choi *et al.*, 2005). A combination of sol-gel and alumina membrane as template has been reported for the synthesis of nanofibrils of WO_3 (Lakshmi *et al.*, 1997). But, the method produces fibrils that are found to have a diameter and length of 200 nm and 50 μm respectively and this is beyond the nanoregime. All of these reported efforts involve multistep processes and limited to the use of directing agents such as CNTs and M_2SO_4 (M=Na, Rb and K). Hence, the synthesis would be tedious and requires careful removal of the structure directing agents to avoid contaminants. Moreover, sol-gel and hydrothermal methods proceed with a low yield. In order to overcome the difficulties mentioned, thermal method has been employed widely for the large scale synthesis of tungsten oxide nanorods/nanowires as they are simple, easy and free from catalysts and contaminants. Heat treatment of tungsten metal, such as, tungsten foil, tungsten wire or tungsten filament heated at 800 – 1600 °C (Guo *et al.*, 2004; Shingaya *et al.*, 2004; Rothschild *et al.*, 2000, Liu *et al.*, 2003; Klinke *et al.*, 2005; Li *et al.*, 2003b), tungsten powder heated at 950 °C under the Ar gas flow on ITO glass/tungsten substrate at 900 -1100 °C (Liao *et al.*, 2006), thermal evaporation of tungsten or tungsten oxide powder (Baek *et al.*, 2006; Baek and Yong, 2007), sublimation of WO_3 thin layer deposited on a mica substrate (Gillet *et al.*, 2005a & b) and tungsten hexacarbonyl heated at 700 °C (Park and Yong, 2005) have yielded 1-D WO_3 nanorods. All the above thermal methods related to 1-D tungsten oxide formation from the gaseous phase (vapor deposition) or thermal evaporation techniques are technically complex, require high temperature, harsh growth conditions, expensive experimental setup and complicated control processes. Recently, the single source molecular precursor route has opened a useful way for the synthesis of WO_3 nanorods/nanowires by thermal decomposition method (Li *et al.*,

2002; Li *et al.*, 2003; Pol *et al.*, 2005). It offers the distinct advantage of simplified fabrication procedure and equipment as compared with the thermal evaporation or vapor deposition methods. However, multiple steps for the synthesis of both precursor and 1-D WO_3 , longer reaction time for precursor (6 days or 10h) and relatively higher pyrolysis temperature (750 °C) were required.

Nanostructures of molybdenum oxides in various forms were synthesized by solution method, by direct oxidation of Mo with and without catalysts at ambient temperature, electrodeposition, thermal evaporation and hydrothermal synthesis. Zhou *et al.* (2003a &b) have grown MoO_2 nanowire arrays on Si substrate by heating a Mo boat to $\sim 1100^\circ\text{C}$ under a constant flow of argon for 60 min in a vacuum chamber. Further heat treatments to reduce or oxidize the obtained MoO_2 nanowires were carried out at different atmosphere and temperature to yield Mo and MoO_3 . The field emission properties have been investigated and it has been shown that the MoO_2 nanowires exhibited better field emission properties than those of many other nanomaterials and hence constitute better candidate for vacuum microelectronic devices. Satishkumar *et al.* (2000) have synthesized MoO_2 nanorods by the reduction of MoO_3 nanorods at 500°C for 48h where the MoO_3 nanorods were obtained by carbon nanotubes templated growth. However, the time required is long and also the diameter (150-300 nm) of the MoO_2 nanorods is beyond the nano regime i.e., above 100 nm. Zach *et al.*, (2000 & 2002) have employed ESED (electrochemical step edge decoration) method to form MoO_2 nanowires on a highly oriented pyrolytic graphite (HOPG) and the method involves electrochemical deposition of MoO_2 from aqueous sodium molybdate solution. The deposited MoO_2 can also be easily removed from the graphite. In this method, MoO_2 has been used as the precursor to form metallic Mo on HOPG. Bowler *et al.*, (2005) have also adopted the electrochemical deposition

method to form MoO₂ nanowires on HOPG. Ma *et al.*, (2006) have followed thermal evaporation technique where Mo filaments were heated to ~1200° C for 30 min at a pressure of ~ 10 Torr to form MoO₂ nanorods on Si wafers. Magnetic properties of the MoO₂ nanorods were studied and it revealed that they become soft magnetic materials at 10K, implying that the structural or magnetic transition occur at 10K. Molybdenum wire in the form of a spiral coil kept in a vacuum chamber was heated by applying voltage to deposit MoO₂ nanorods on a Si substrate (Liu *et al.*, 2004 and Kumari *et al.*, 2007). Synthesis of molybdenum oxide nanoparticles coated with carbon (MoO₂/C) was carried out by Reaction under Autogenic Pressure at Elevated Temperature (RAPET) reaction at 700 °C for 3h using MoO(OMe)₄ as the precursor compound and to obtain the separated molybdenum oxide nanoparticles and carbon, a static magnetic field of 10 T was applied. (Pol *et al.*, 2004). However, the method has not produced 1-D MoO₂ eventhough by using similar strategy 1-D WO₃ could be obtained. Hydrothermal treatment of ammonium molybdate with different surfactants followed by heat treatment at 400 C in Ar atmosphere for 6h yielded MoO₂ with different morphologies resulting in zero, one and two dimensional nanomaterials (Liang *et al.*, 2006a). The same group has also continued to study the Li intercalation behavior of the materials (Liang *et al.*, 2006b).

Among the metal chalcogenides, syntheses of MoS₂ and WS₂ nanomaterials find significance as they exhibit several applications such as catalysts (Cheng *et al.*, 2006), electrochemical hydrogen storage devices (Cheng and Chen, 2006), materials for batteries (Dominko *et al.*, 2003), lubricants (Rapport *et al.*, 2005) and tips for scanning probe microscopes (Rothschild *et al.*, 1999). The syntheses of inorganic counterparts of carbon fullerenes and carbon nanotubes based on early transition metal chalcogenides were first reported by Tenne *et al.*, (1992), followed by several other groups (Remskar *et al.*, 1996; Remskar *et al.*, 2001; Margulis *et al.*, 1993). The

syntheses of MoS₂ and WS₂ nanotubes were carried out by treating the metal oxides in an atmosphere of forming gas (95% N₂ + 5% H₂), followed by heating in a stream of H₂S at elevated temperature with the production of considerable amounts of MoS₂ and WS₂ fullerenes (Feldman *et al.*, 1995). In this method, the oxides are initially reduced to their suboxides, followed by their conversion to sulfides. Later, it has been shown that WS₂ nanotubes can also be synthesized by treating WO_{3-x} nanowhiskers precursors in H₂S atmosphere (Rothschild *et al.*, 2000). In the methods above, metal oxides on treatment with H₂S produces metal trisulfides as the intermediate which then loses sulfur on annealing and crystallizes in the form of a disulfide nanotube or nanoparticle. Following this idea, metal sulfide nanotubes were also synthesized by employing sulfides as starting materials. By using ammonium thiomolybdates, such as (NH₄)₂MoS₄ and (NH₄)₂Mo₃S₁₃ as precursors and aluminium oxide membrane as template, thermal decomposition was carried out to obtain nanofibers and nanotubules of MoS₂ (Zelenski and Dorhout, 1998). Thermal decomposition of (NH₄)₂MoS₄ at 400 °C in an argon atmosphere was carried out to produce molybdenum trisulfides, which is then heated in a stream of H₂ at 1200-1300 °C to yield MoS₂ nanotubes (Nath, *et al.*, 2001; Gloskovskii *et al.*, 2006). Tian *et al.*, (2004) have reported the syntheses of nanorods and nanotubes of MoS₂ by a hydrothermal treatment using MoO₃ and KSCN as starting materials. Hydrothermal treatment of amine intercalated Li_xMoS₂ lamella was reported for the synthesis of nanocoils and nanotubes of MoS₂ (Lavayen *et al.*, 2007). MoO₃ or WO₃ nanorods have been used as precursors for the synthesis of MoS₂ or WS₂ by hydrothermal method (Lou and Zeng, 2002; Therese *et al.*, 2005). Template method has also been reported for the synthesis of nanotubes of MoS₂ by using alumina membrane (Santiago *et al.*, 2004).

3.1.1 Mechanism for the formation of MS₂ from their oxides

The syntheses of metal sulfides from their respective trioxides have been reported for the synthesis of various nanostructures of molybdenum sulfides and tungsten sulfides. In all these reports, the sulfides are synthesized by heating the metal oxides first in a flowing H₂/N₂ atmosphere mixture and then in flowing H₂S gas (Rothschild *et al.*, 2000; Feldman *et al.*, 1996). In the current study too, similar strategy has been adopted but the oxides are not taken as the starting materials but they are produced during the process. The synthesis of molybdenum or tungsten sulfide from the tetrabutylammonium molybdate or tungstate proceeds via the formation of oxide, followed by the treatment with H₂S gas. Hence the reported mechanism for the sulfide formation from oxides hold good in this case too. According to the reports, the starting material, an oxide nanoparticle, reacts with the H₂S gas, which leads to the growth of a complete sulfide shell engulfing the entire oxide nanoparticle. Within a very short time hydrogen diffusion into (and oxygen diffusion out of) the nanoparticles lead to reduction of the oxide core. In the next stage of the reaction, sulfur diffuses into the core and slowly converts the remaining oxide into sulfide, which becomes hollow at the end of the process.

In the present study, syntheses of one-dimensional nanorods of metal oxides such as tungsten trioxides, molybdenum dioxides and mixed oxides of molybdenum and vanadium were carried out. The reactions were further continued by heat treatment of the obtained oxides in the H₂S atmosphere to give nanomaterials of metal sulfides such as tungsten disulfide and molybdenum disulfide.

3. 2 Experimental

3.2.1 WO₃ nanorods

Tungsten trioxide nanorods have been synthesized by using tetrabutylammonium decatungstate as the precursor material. The starting material was prepared according to the work described elsewhere (Chemseddine *et al.*, 1984). The typical procedure involved the precipitation of tetrabutylammonium decatungstate by adding an aqueous tetrabutyl ammonium bromide solution to a clear yellow solution of tungstic acid preformed using sodium tungstate and concentrated hydrochloric acid. The white precipitate was washed with boiling water and ethanol, filtered, dried and then recrystallized in hot dimethyl formamide to give yellow crystals. The thermogravimetric analysis revealed that the tetrabutylammonium cation content in the compound is 29.0% (theoretical value: 29.2%) and the decomposition temperature is around 450° C as reported (Chemseddine *et al.*, 1984). The synthesis of tungsten trioxide (WO₃) nanorods from tetrabutylammonium decatungstate ((C₄H₉)₄N)₄W₁₀O₃₂) was carried out as follows: The precursor compound (1 g) was taken in an alumina or quartz boat and loaded inside a tubular furnace and heated at 450° C at a heating rate of 25° C per min under Ar atmosphere for 3 h. This was followed by gradual cooling to room temperature to obtain a blue powder of WO₃ nanorods. The total yield of the obtained material was 71% by weight (relative to the starting material). To further investigate the role of tetrabutylammonium (TBA) group on the morphology of WO₃, an experiment was carried out in the absence of tetrabutylammonium ion. To achieve this, (NH₄)₁₀H₂W₁₂O₄₂.xH₂O was taken as the precursor and pyrolysed under similar experimental conditions that were employed for the formation of WO₃ nanorods.

3.2.2 MoO₂ nanorods

Tetrabutylammonium hexamolybdate ((C₄H₉)₄N)₂Mo₆O₁₉ was used as the precursor material for the synthesis of MoO₂ nanorods. The precursor material was synthesized as described elsewhere (Che *et al.*, 1979). In a typical procedure, acetic anhydride was added to sodium molybdate stirred in dimethyl formamide, followed by acidification with concentrated hydrochloric acid, resulting in heating of the solution. The hot solution was filtered and the yellow filtrate was precipitated with a solution of tetrabutylammonium bromide in dimethylformamide. The resulting salt was filtered, washed with ethanol and ether, and finally recrystallized from acetone. The resultant precursor was taken in a quartz boat and introduced inside a tubular furnace and heated at 400° C at a heating rate of 25° C per min under Ar atmosphere for 3 h. This was followed by gradual cooling to room temperature to obtain the MoO₂ nanorods.

3.2.3 Mo_xV_yO_z nanorods

The nanorods of Mo_xV_yO_z were prepared by the thermal decomposition of (Bu₄N)₄[PMo₁₀V₂O₄₀]. The precursor was prepared as described by Nomiya *et al.*, (1997). The method involved a simple precipitation in which 10-Molybdo-2-vanadophosphoric acid (H₅[PMo₁₀V₂O₄₀]. 14H₂O) and tetrabutyl ammonium bromide (Bu₄NBr) were used as the starting materials (Tsigdinos and Hallada, 1968). The orange solid formed was filtered and washed with water and then dried in a vacuum desiccator.

3.2.4 MoS₂ nanomaterials

The synthesis of MoS₂ nanomaterials was achieved from the tetrabutylammonium hexamolybdate as the precursor via the formation of MoO₂ nanorods. The precursor, tetrabutylammonium hexamolybdate was taken in a quartz tube and loaded inside a tubular furnace and heated at 400° C in N₂ atmosphere for 3h. It was then followed

by heating at 550 ° C in H₂S atmosphere for 1h. It was then gradually cooled to room temperature to obtain the nanomaterials of molybdenum sulfide.

3.2.5 WS₂ nanomaterials

The synthesis of WS₂ nanomaterials have been achieved from the tetrabutylammonium hexamolybdate as the precursor via the formation of WO₃ nanorods. The precursor, tetrabutylammonium decatungstate was taken in a quartz tube and loaded inside a tubular furnace and heated at 450° C in N₂ atmosphere for 3h. It was then followed by heating at 750 ° C in H₂S atmosphere for 1h. It was then gradually cooled to room temperature to obtain the nanomaterials of tungsten sulfide.

3. 3 Characterization of WO₃ nanorods

3.3.1 TGA analysis of ((C₄H₉)₄N)₄W₁₀O₃₂)

Thermogravimetric analysis (Fig. 3.1) of tetrabutylammonium decatungstate (under Ar atmosphere at a scan rate of 10° C per min) shows a two step decomposition process in the region 300 -410° C. A total weight loss of 29% (calculated value: 29.2%) has been observed and this corresponds to the weight of tetrabutylammonium group. Hence the two step decomposition can be attributed to stepwise decomposition of tetrabutyl ammonium cation of the salt. The percentage of remaining mass is 71%, which corresponds to 10 WO₃. This infers that at 450 °C, the cation have decomposed off from the precursor leading to the formation of tungsten trioxide nanorods.

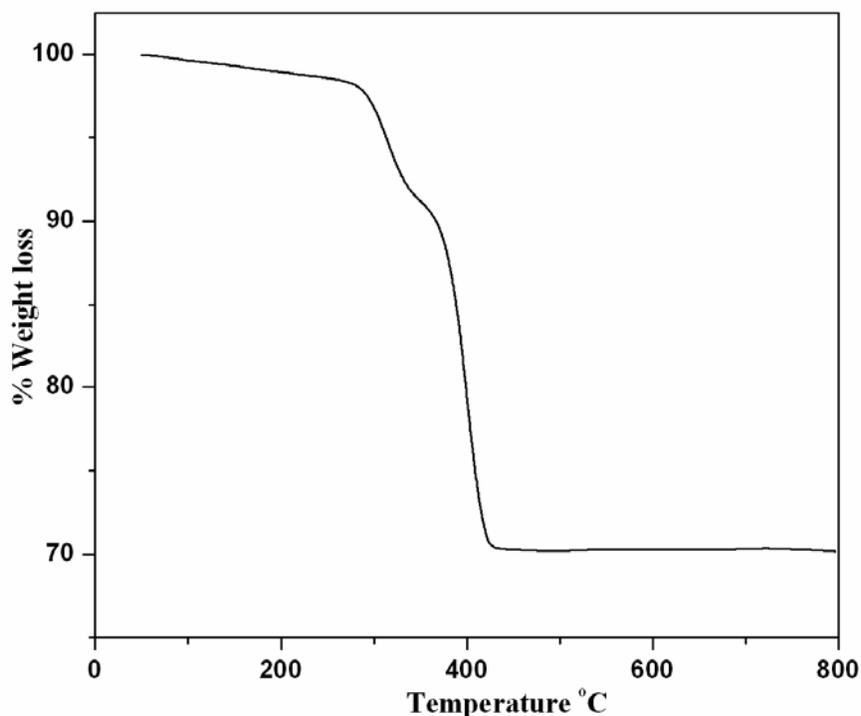


Fig. 3. 1 Thermogravimetric analysis of the precursor, tetrabutylammonium decatungstate

3. 3. 2 X-ray diffraction studies

Fig. 3.2 shows the XRD recorded for WO_3 nanorods synthesized by a single step pyrolysis of tetrabutylammonium decatungstate. All the peaks can be undisputedly indexed to monoclinic WO_3 (JCPDS: 75–2072). There are no peaks detected for other phases, indicating that single phase of WO_3 with high purity has been prepared. The average crystallite sizes of the nanorods was calculated by using Scherrer's formula

$$L = 0.89 \lambda / \beta \cos \theta,$$

where, L is the average crystallite size, $\lambda = 0.15418$ nm for $\text{CuK}\alpha$, β is the half maximum peak width and θ is the diffraction angle in degrees. The average crystallite size values calculated along the (001), (020), (200), (021) and (220) planes have been found to be about 36, 27, 34, 39 and 33 nm, respectively.

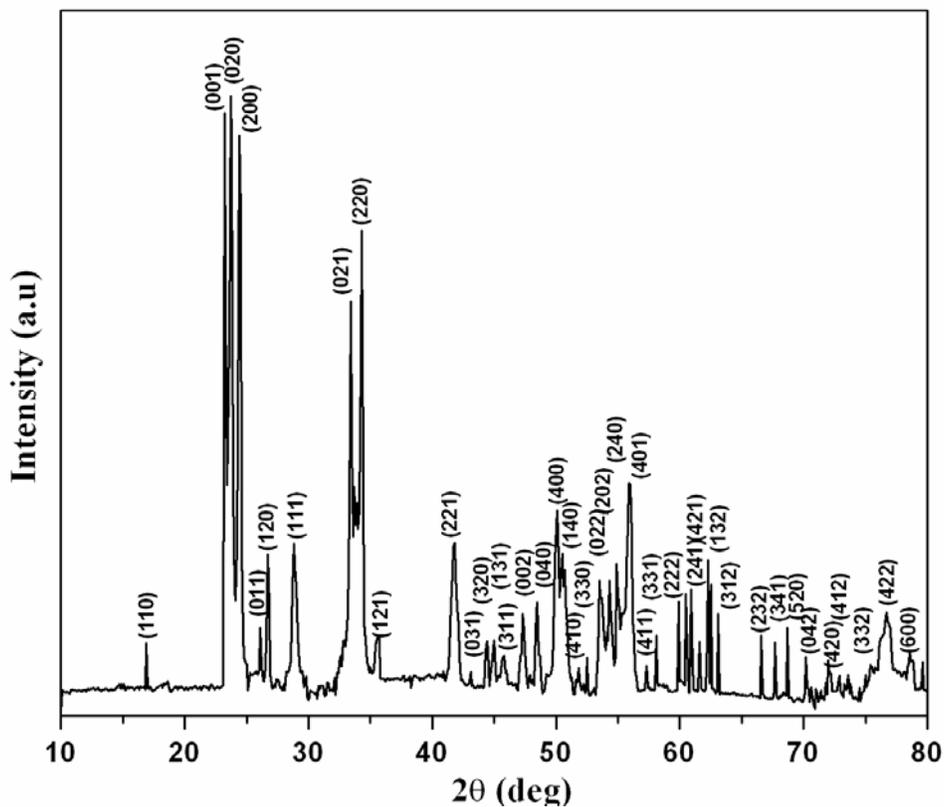


Fig. 3. 2 X-ray diffraction pattern of WO₃ nanorods

3. 3. 3 Raman analysis

The micro-Raman spectrum of the WO₃ nanorods (Fig. 3.3) shows well defined Raman bands at 269, 329, 703 and 813 cm⁻¹. These bands match well with the fundamental modes of monoclinic WO₃ as reported earlier (Santato *et al.*, 2001). The Raman spectrum for the material shows characteristic O–W–O bending (259 and 334 cm⁻¹) and the respective stretching modes (703 and 813 cm⁻¹) of WO₃.

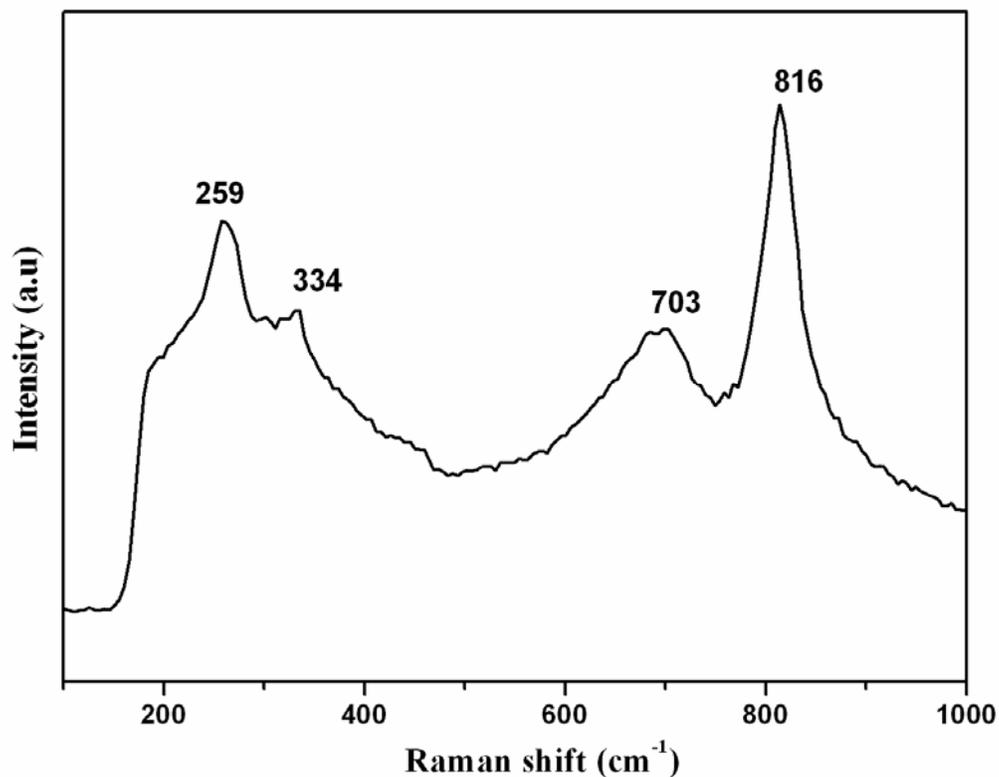


Fig. 3. 3 Raman spectrum of WO₃ nanorods

3. 3. 4 SEM characterization

The typical images of the precursor compound, tetrabutylammonium decatungstate, ((C₄H₉)₄N)₄W₁₀O₃₂ and the as synthesized WO₃ are presented in Fig. 3. 4a and b respectively. Fig 3.4a displays the side view of the precursor compound revealing a lamellar aggregation. Fig 3.4b presents the image of the as synthesized WO₃ showing the formation of nanorods in high yields. A magnified image of this has been given in Fig. 3.4c which clearly shows the rod like morphology of the as-synthesized WO₃. The rods are polydispersed with a few hundred nanometers (100–500 nm) of length and 20–60 nm of width. Thus the findings indicate that the pyrolysis products are obtained from the ((C₄H₉)₄N)₄W₁₀O₃₂ microsheets and the synthesized material constitutes nanosized one dimensional tungsten oxide materials. Fig 3.4d displays the SEM image of the WO₃ obtained from the pyrolysis of ammonium paratungstate, (NH₄)₁₀H₂W₁₂O₄₂.xH₂O. It can be seen that the material is composed of irregular

particles of varying size with plate like morphology. From the SEM analysis, it is clear that rod like morphology can be obtained only when tetrabutylammonium group is present in the precursor compound.

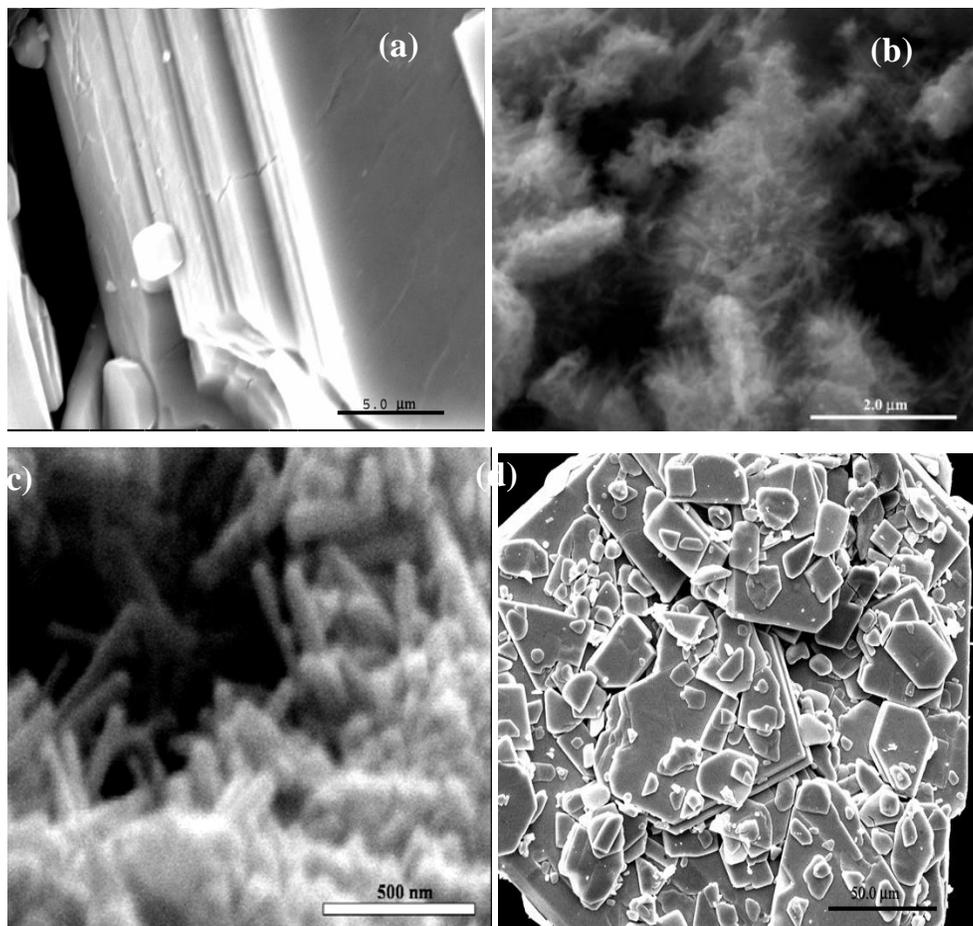


Fig 3. 4 SEM images of (a) $((C_4H_9)_4N)_4W_{10}O_{32}$, (b) and (c) WO_3 nanorods and (d) WO_3 from $(NH_4)_{10}H_2W_{12}O_{42} \cdot xH_2O$

3. 3. 5 TEM and HRTEM measurements

The morphology of WO_3 was further studied by TEM and HRTEM measurements. The TEM image (Fig. 5a) demonstrates the distribution of nanorods in high yields as observed from the SEM. Further, the dimensions of the nanorods calculated from the TEM images vary in the ranges of 130- 480 nm and 18 -56 nm of length and width, respectively. The high resolution TEM image of a nanorod is given in Fig. 3.5b. The lattice fringes calculated are about 0.37 nm and it corresponds to the interplanar

spacing of (020) planes of monoclinic WO_3 . This observation agrees with the XRD results (JCPDS card no. 75- 2072) and indicates the growth of WO_3 nanorods along (020) plane. The EDAX (Fig.3.6) results confirmed the presence of respective constituent elements in WO_3 nanorods. The copper signals originate from a copper supporting microgrid.

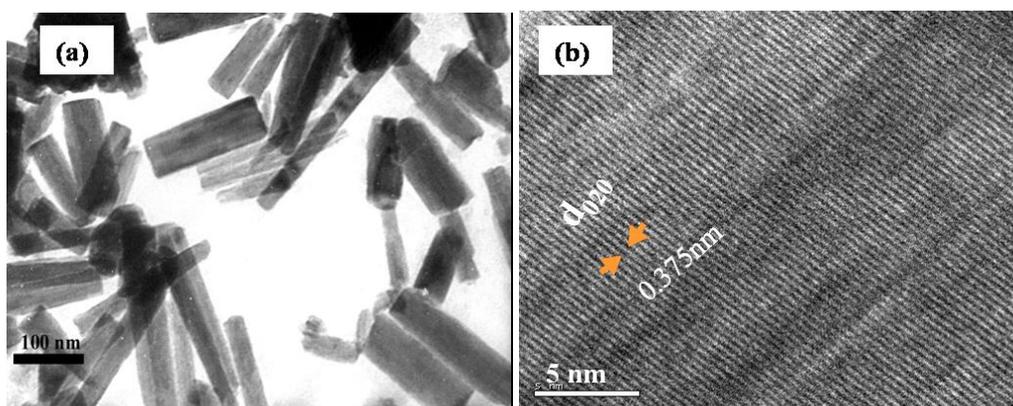


Fig. 3. 5(a) TEM and (b) HRTEM of WO_3 nanorods

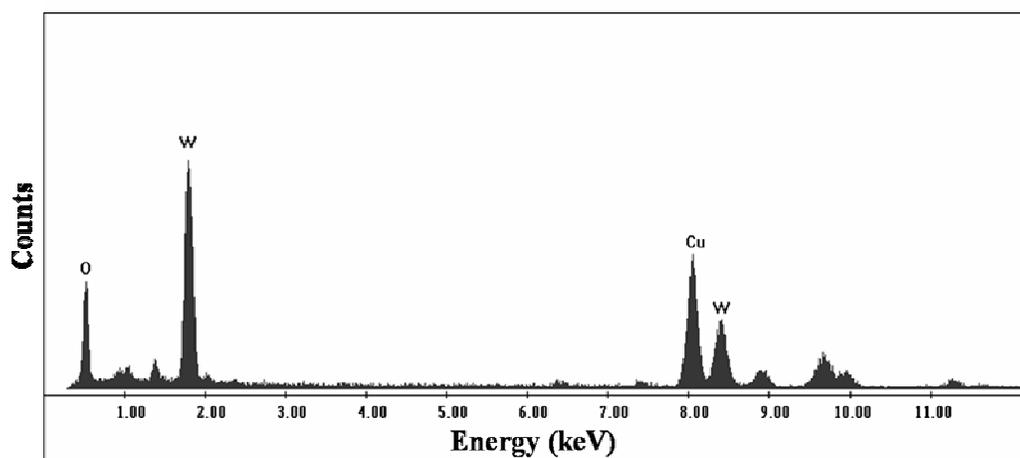


Fig. 3. 6 EDX of WO_3 nanorods

3.3.6 Scheme for the formation of WO₃ nanorods

A schematic representation of the formation of WO₃ nanorods is shown in Scheme.3.1. It shows the possible mechanism of tungsten trioxide nanorods formation. The precursor material is composed of the cationic surfactant group (tetrabutyl ammonium ion) and the anionic decatungstate ion, represented as octahedral units (Chemseddine *et al.*, 1984). Formation of the precursor can be understood as follows: TBA⁺ cations react with the tungsten oxide octahedra (Scheme 3.1a) and forms lamellar aggregates (also supported from the SEM image Fig 3.4a) of the ((C₄H₉)₄N)₄W₁₀O₃₂ in which the tungstate anions are encapsulated in the array of TBA groups. The TBA groups are suggested to behave as glue that holds the WO₆ octahedra together with spacing between different lamellar layers (Scheme 3.1b). In the crystallization process, surfactant molecules may serve as growth controllers, as well as agglomeration inhibitors, by forming an encapsulated layer. When heated at 450 °C for 2h, the structure directing, tetrabutylammonium group decomposes resulting in the formation of nanorods of WO₃ (Scheme 3.1c). The presence of tetrabutylammonium group in the precursor plays a vital role in the formation of nanorods. The hydrophilic head group of the surfactant binds to the W₁₀O₃₂⁴⁻ anions. During this process the hydrophobic tail groups form a shield outside the anionic octahedra which prevents their agglomeration. The presence of the surfactant coating is of key importance not only for hydrophilic stabilization of the octahedra, but also for controlling long range self-assembly in concentrated dispersions.

3.4.2 Transmission Electron microscopic studies

A typical TEM image is shown in Fig.3.8a. The width and length of the nanorods are in the range of 20-50 nm and 5-10 μm , respectively. Fig.3.8b represents the HRTEM image of a single MoO₂ nanorod with well defined lattice fringes. The interplanar spacing, d value calculated from this image is 0.34 nm corresponding to (011) planes of monoclinic MoO₂. The EDX spectrum (Fig.3.9) shows that the nanorods are composed only of Mo and O. Thus the findings indicate that the as-synthesized materials are nanosized one-dimensional molybdenum oxide materials.

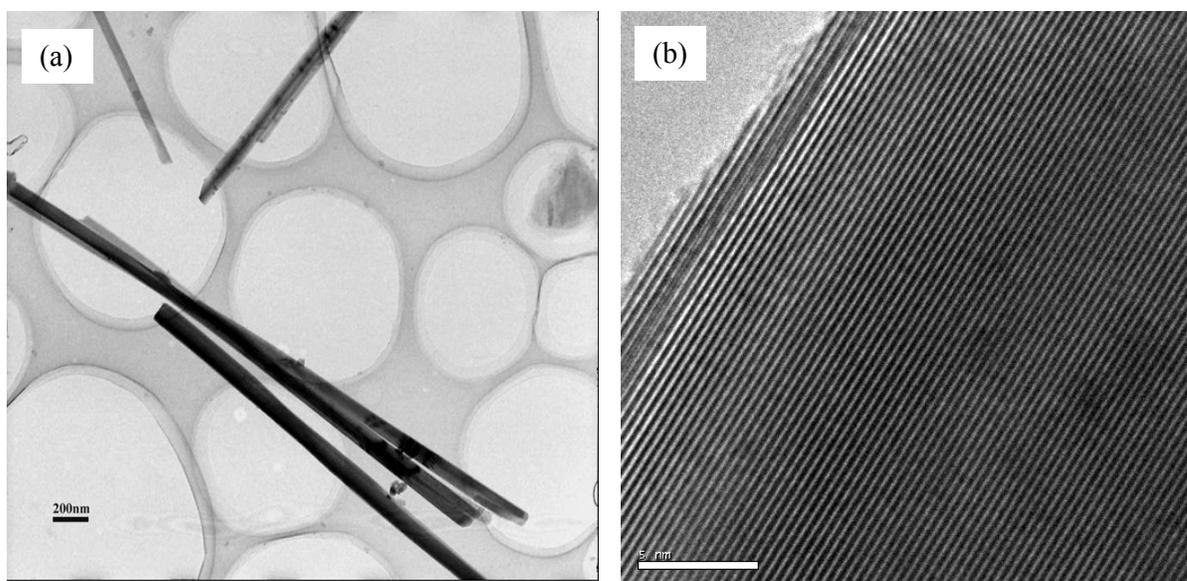


Fig. 3. 8 (a) TEM and (b) HRTEM images of MoO₂ nanorods

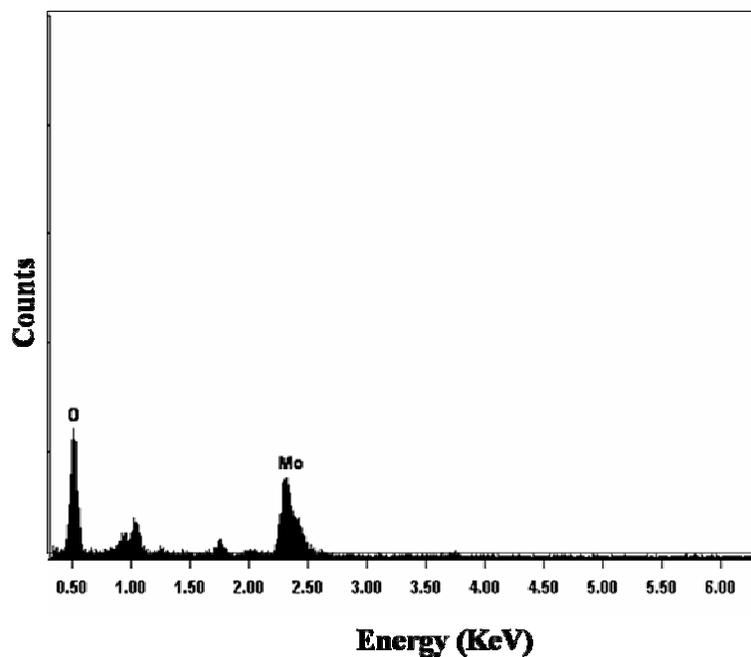


Fig. 3.9 EDX spectrum of MoO₂ nanorods

3.4.3 Raman analysis

Raman spectrum of the as-synthesized MoO₂ nanorods is given in Fig.3.10 which illustrates the appearance of Raman bands at 748, 582, 498, 468, 370, 230, 208 cm⁻¹. These bands are in good agreement with the reported values for monoclinic MoO₂ (Kumari *et al.*, 2007).

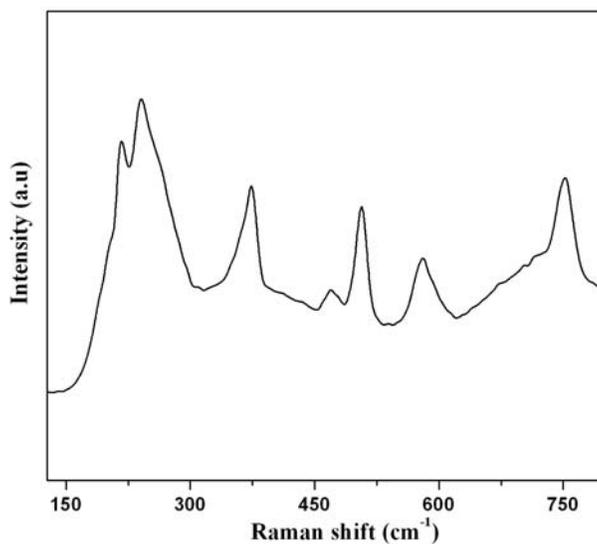


Fig.3.10 Raman spectrum of MoO₂ nanorods

3.5 Characterization of $\text{Mo}_x\text{V}_y\text{O}_z$ nanorods

The mixed oxides containing Mo and V prepared by the thermal decomposition of tetrabutylammonium phosphomolybdovanadate were characterized by powder XRD and electron microscopic studies.

3.5.1 XRD analysis

The XRD pattern of the as-synthesized material is shown in Fig.3.11. These peaks could be indexed to (020), (110), (120), (111), (121), (150), (210) and (002) diffraction planes of a single phase of MoO_3 with an orthorhombic crystal structure (JCPDS: 89-5108) and (110), (211), (310) diffraction planes of VO_2 (JCPDS: 76-0678) with a tetragonal crystal structure. The (224) peak of MoO_3 at 38.97° and (200) peak of VO_2 at 39.54° have overlapped to give a broad peak.

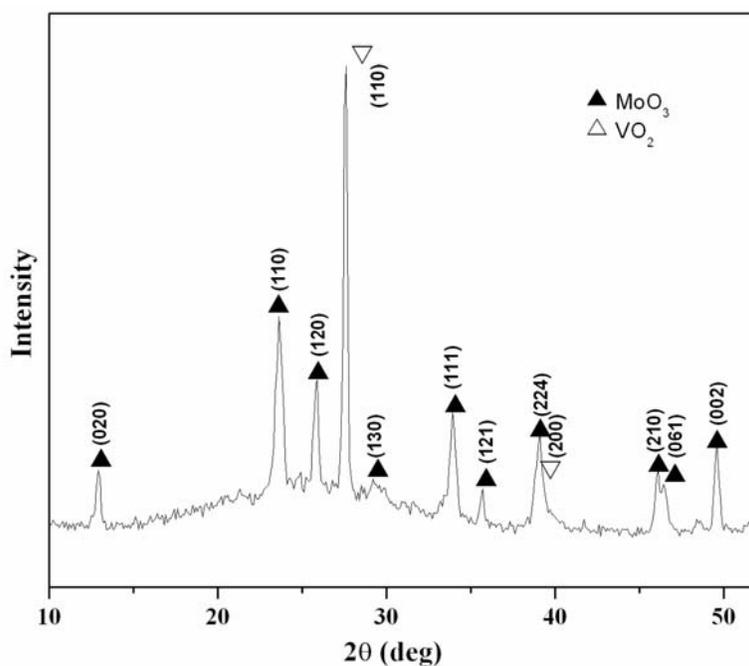


Fig. 3. 11 XRD of $\text{Mo}_x\text{V}_y\text{O}_z$ nanorods

3.5.2 Electron microscopic studies

SEM image of as synthesized product is presented in Fig.3.12a. The image show that the product consists of bundles of $\text{Mo}_x\text{V}_y\text{O}_z$ nanorods in high yield. The TEM image containing nanorods of 180-266 nm in length and a width of ~ 23 nm can be seen in Fig.3.12b. The EDAX spectrum (Fig.3.13) shows the peaks corresponding to the constituent elements, Mo, V and O of the nanorods.

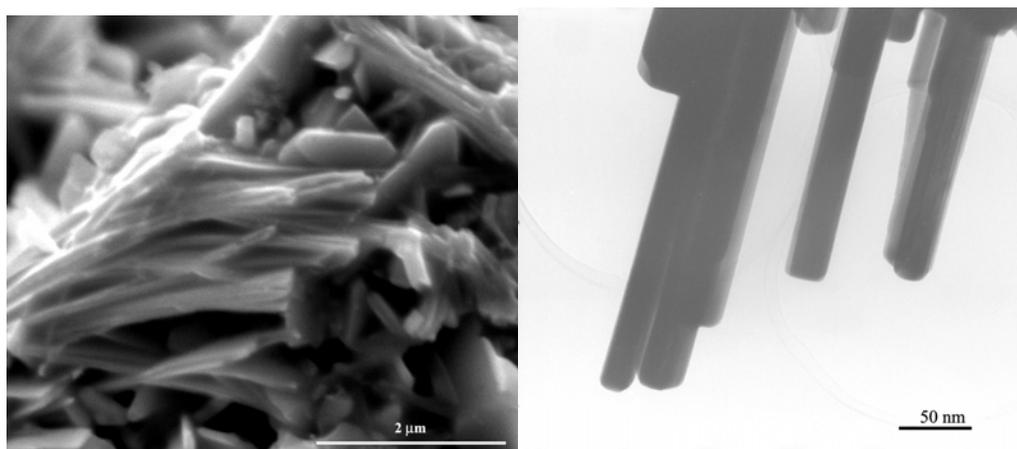


Fig. 3.12 (a) SEM and (b) TEM images of $\text{Mo}_x\text{V}_y\text{O}_z$ nanorods

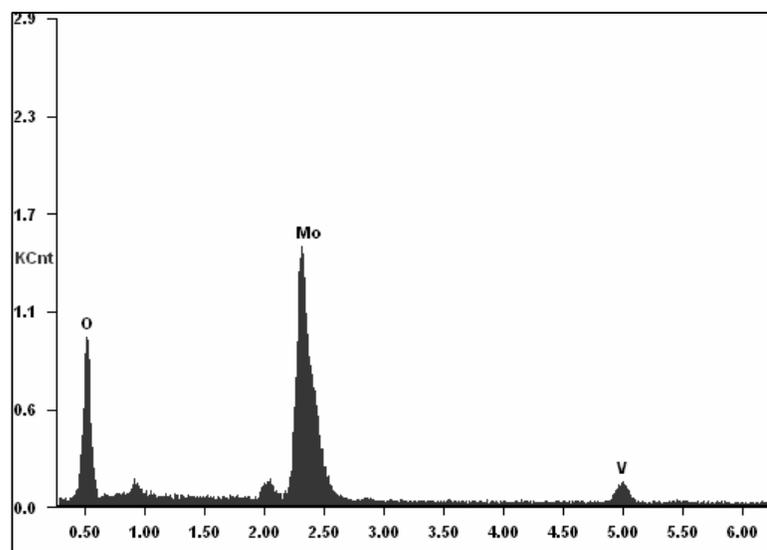


Fig. 3.13 EDX spectrum of $\text{Mo}_x\text{V}_y\text{O}_z$ nanorods

3.6 Characterization of MoS₂

3.6.1 X-ray diffraction pattern

Fig.3.14 shows the typical X-ray diffraction (XRD) pattern of the as-synthesized MoS₂ nanotubes. It can be observed that all the diffraction peaks in the spectrum can be undisputedly indexed to the pure phase of MoS₂ with a rhombohedral structure (JCPDS no: 77 – 0341). The peaks at 33.0° due to the (101) plane and 34.09° due to the (012) plane have overlapped to give a broad peak.

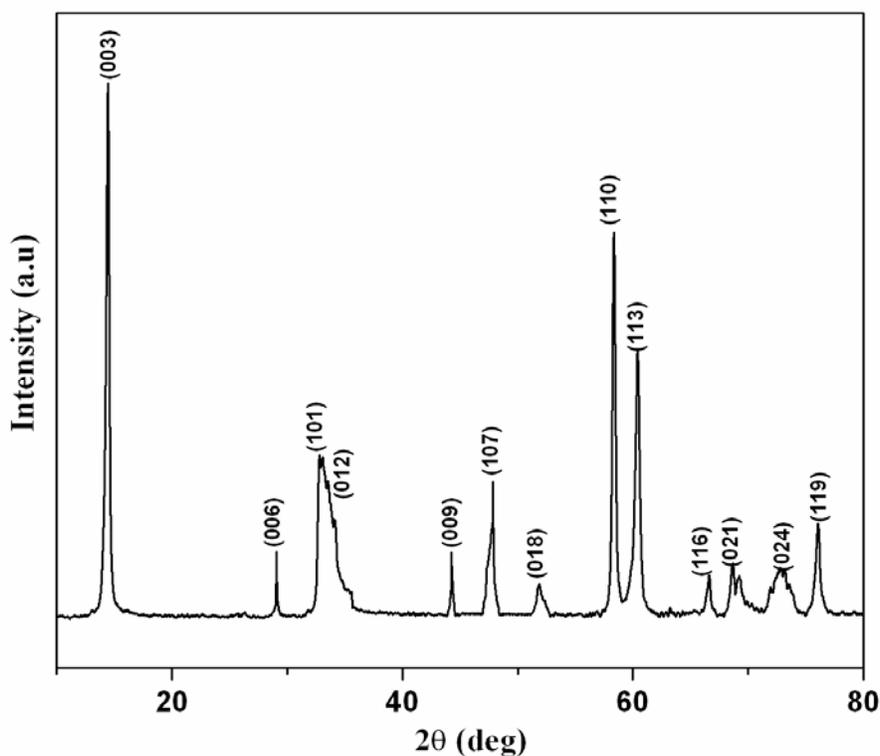


Fig. 3.14 XRD pattern of as-synthesized MoS₂

3.6.2 Raman analysis

Raman spectrum of as-synthesized MoS₂ is given in Fig.3.15 with the bands at 392 cm⁻¹, 421 cm⁻¹ and 464 cm⁻¹. The results obtained are compared with the recent reports on MoS₂ nanotubes obtained by Virsek *et al.*, (2007) and the values obtained are in consistent with the reported values. It has been elucidated that the nanotubes

exhibits upshift when compared to the bulk MoS₂. The MoS₂ in the current study too shows an upshift of bands to higher wavenumbers when compared to bulk MoS₂ as observed in the literature.

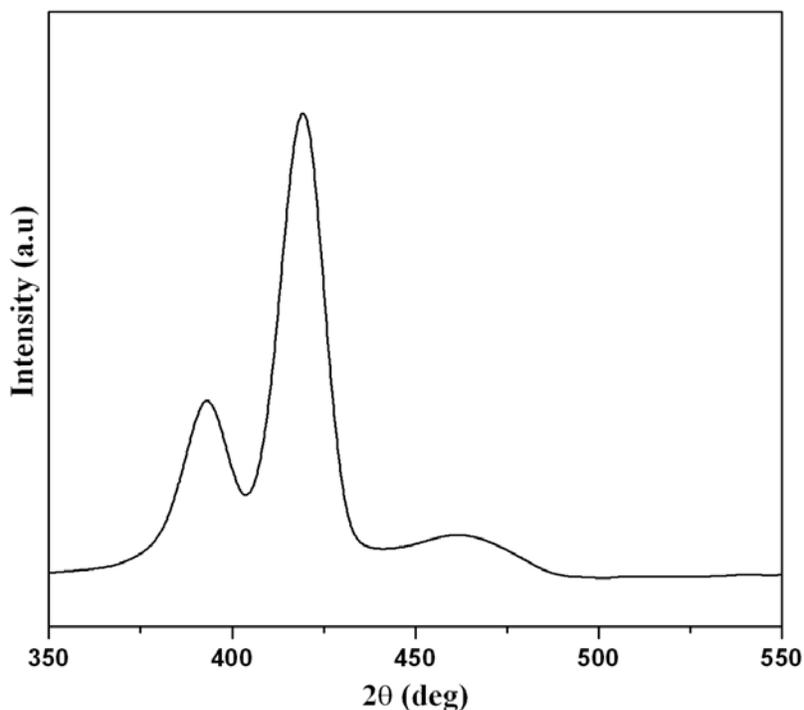


Fig.3.15 Raman spectrum of MoS₂ nanorods

3.6.3 SEM and EDX

Fig.3.16a & b shows the representative scanning electron microscopy images of MoS₂ samples. Fig.3.16a indicates that the as-synthesized MoS₂ have tube like morphology in high yields. A magnified image of Fig.3.16a shows a nanotube of a few micrometers length and a diameter of ~ 75nm with a circular tip, marked with a circle. However, it also shows the presence of nanoparticles along the nanotube. In order to have a clear picture of this, TEM was also employed.

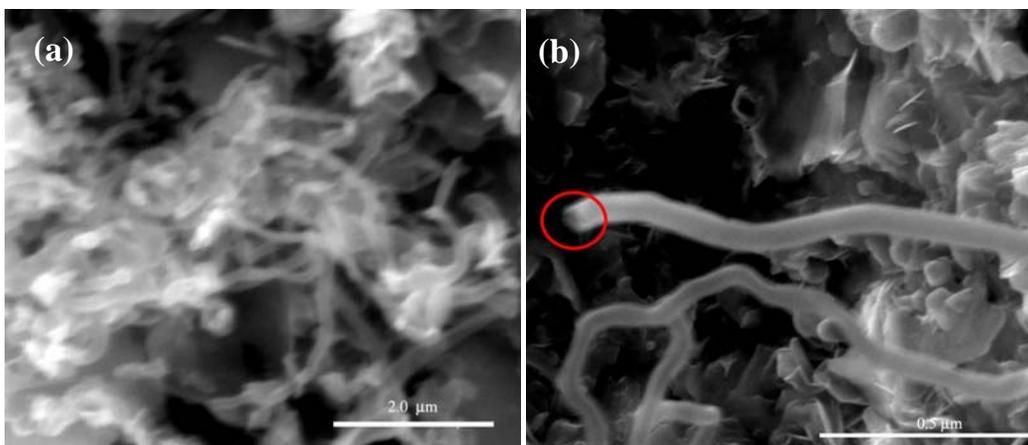


Fig.3.16 (a) & (b) SEM images of as-synthesized MoS₂

3.6.4 TEM of MoS₂

The TEM images of MoS₂ in Fig.3.17a & b show that two types of nanostructures (nanoparticles and nanotubes) are formed. This observation is in consistent with the SEM results (Fig.3.16b) where in, the presence of both nanoparticles as well as nanotubes in the as-synthesized product could be evidenced. There are evidences for the formation of other nanostructures such as nanorods, nanofibers and nanoparticles during the synthesis of nanotubes (Nath *et al.*, 2001; Tenne *et al.*, 1992; Zelenski and Dorhout, 1998). In the synthesis that utilizes MoO₃ as the precursor compound, MoO_{3-x} is formed as the intermediate during reduction, followed by reaction with H₂S to form MoS₂. In the current work, as the thermal decomposition of ((C₄H₉)₄N)₂Mo₆O₁₉ produces MoO₂ directly, we have not provided any reducing atmosphere (forming gas). It has been shown that the starting material, reaction conditions such as temperature, inert gas to H₂ ratio etc., influence the morphology of the products. Fig.3.17a shows the formation of triangular nanoplatelets and MoS₂ with an edge length of ~33 nm. Nanoplatets of MoS₂ were shown to have a high catalytic activity for hydrodesulfurization (Villarreal *et al.*, 2007). The inset of Fig.3.17a shows the formation of octahedral nanoparticles but the edges are not clear. Polyhedral MoS₂ and WS₂ (platelets) were also shown to have good potential as solid

state lubricants (Rapport *et al.*, 1997). Fig.3.17b is a representative nanotube of molybdenum sulfide with a diameter of ~ 63 nm and a length of more than 555 nm. The tip of the tube, marked by a circle, shows that the nanotube has an open end. Open ended MoS_2 nanotubes find important application in catalysis. Chen *et al* (2002) have shown that open ended MoS_2 nanotubes function effectively as catalysts for the methanation of CO and H_2 at a low temperature. This has led to the finding that open ended MoS_2 nanotubes can be potential candidate for the conversion of global carbon oxides as well as catalysts for fuel cells to eliminate CO poisoning. Fig.3.17c & d also show the open end of the nanotubes. The nanotubes having a hollow core with an inner diameter of ~ 16 nm and a wall thickness of ~ 20 nm can also be observed. In order to have a clear view of this, HRTEM was also performed.

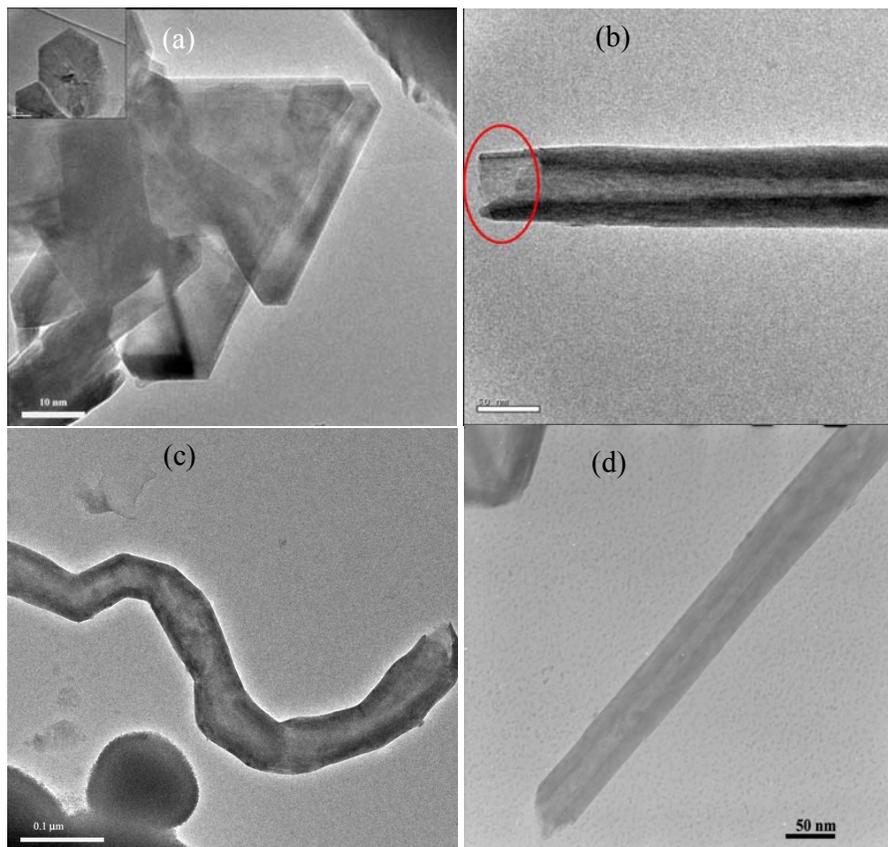


Fig. 3.17 (a), (b), (c) and (d) TEM images of as-synthesized MoS_2

3.6.5 HRTEM and EDX analysis

The high resolution image (Fig.3.18a) reveals that the obtained tubular structures are exclusively multiwalled nanotubes. The outer diameter of the tube is ~ 70 nm with a wall thickness of ~ 16 nm. The image reveals the presence of layers with a spacing of 0.61 nm corresponding to the (003) planes of rhombohedral lattice of MoS₂. This is in good agreement with the value obtained from the XRD data (JCPDS: 77 – 0341). Analysis by energy dispersive X-ray spectroscopy shows the presence of Mo and S in the sample, with an atomic ratio of 1:2, confirming that the as-synthesized nanotubes as well as nanoparticles are only MoS₂.

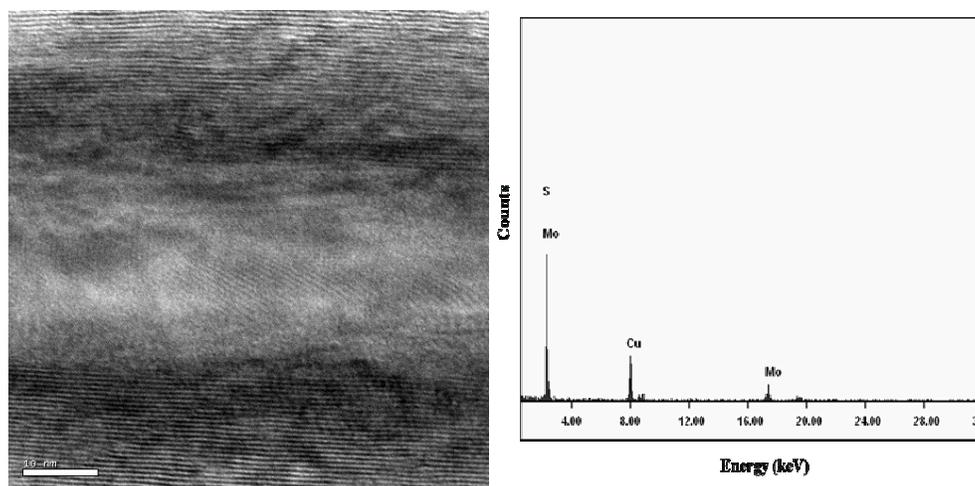


Fig. 3.18 (a) HRTEM and (b) EDX of as-synthesized MoS₂

3.7 Characterization of tungsten sulfide (WS₂)

3.7.1 X-ray diffraction pattern

The X-ray diffraction pattern of the as-synthesized tungsten sulfide is given in Fig.3.19. The material exhibits reflections at planes corresponding to the rhombohedral WS₂ (JCPDS: 35-0651) with the (003) peak being intense among the other peaks. A broad peak at around 39° is due to the overlap of (104) peak at 38.67°

and (015) peak at 41.22° . Similarly the peaks at 48.36° and 51.85° have overlapped to give a broad peak.

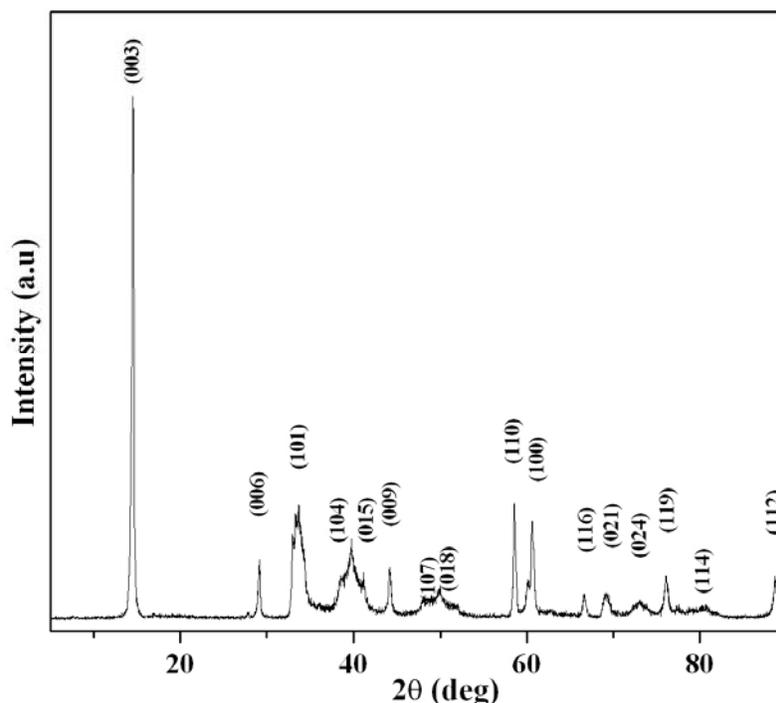


Fig.3.19 XRD pattern of as-synthesized WS₂

3.7.2 SEM and EDX

The SEM image (Fig.3.20a) of the as-synthesized WS₂ shows the presence of shorter nanorods as well as several hexagonal shaped particles. Unlike the other reports wherein nanotubes and fullerene-like nanoparticles of WS₂ were produced, the current method has yielded nanoplatelets of WS₂. In their reports, when started with WO₃, a reduction step is followed to produce WO_{3-x} and then sulfidization has been proceeded to form WS₂. It has been reported that when a reducing atmosphere is not introduced, only platelets of WS₂ are produced (Feldman *et al.*, 1998). In the current method, WS₂ is produced from ((C₄H₉)₄N)₄W₁₀O₃₂) via the formation of WO₃ but still a reduction step was not adopted before sulfidization. Hence as reported earlier, only platelets are formed. Nanoplatelets of WS₂ and MoS₂ have been proven experimentally as well as theoretically to have ‘metallic-like’ character and moreover

owing to their stability from energetics point of view, they have been identified as suitable candidates for future nanoelectronics (Seifert *et al.*, 2002; Bertram *et al.*, 2006). The EDX spectrum (Fig.3.20b) show the signals due to W and S in the 1:2 ratio.

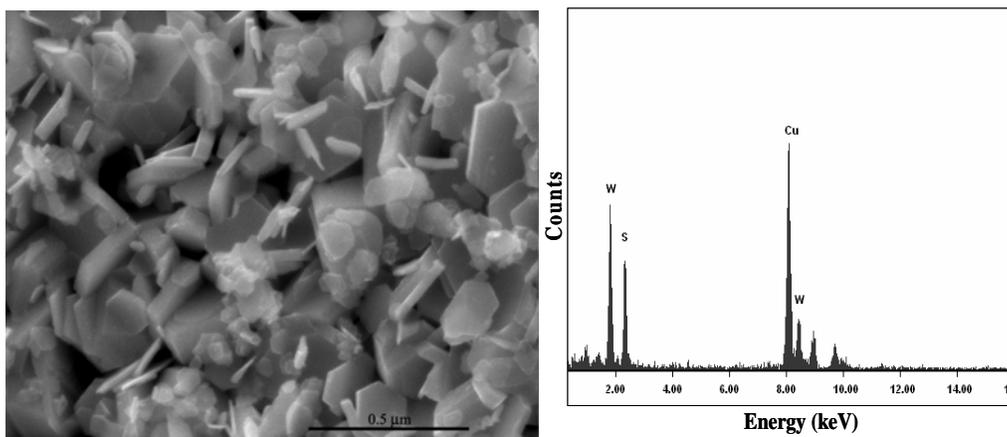
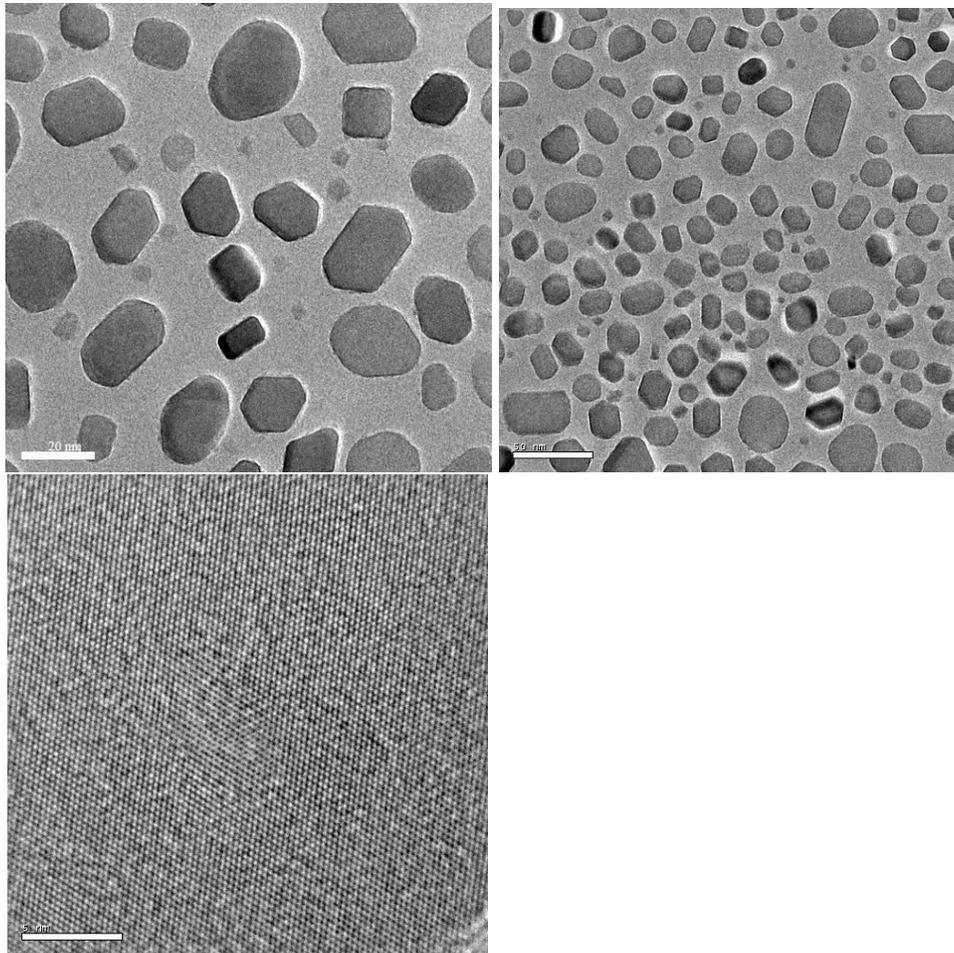


Fig. 3.20 (a) SEM and (b) EDX of as-synthesized WS₂

3.7.3 TEM and HRTEM analysis

The TEM images of the WS₂ at different magnifications are given in Fig.3.21a & b which show the presence of two sort of nanomaterials: (i) short nanorods with dimensions of 20-40 nm in length and 8-20 nm in width and (ii) irregular shaped nanoparticles, closer to spherical shape with a diameter of ~20 nm and a few hexagons. This observation is in consistent with the SEM image of WS₂ (Fig.3.20a). The interplanar spacing, *d*, calculated from the HRTEM image (Fig.3.21c) is 0.61 nm, which corresponds to the (003) plane of rhombohedral WS₂ (JCPDS: 35-0651).



3.8 Summary

A simple and easy method based on thermal decomposition was adopted to fabricate 1-D nanorods of WO_3 , MoO_2 and $\text{Mo}_x\text{V}_y\text{O}_z$. The advantage of this method is the tunability of the metal precursor and the surfactant group. This aspect of the method can be exploited for the synthesis of a variety of transition metal oxide nanostructures. Syntheses of MoS_2 and WS_2 nanostructures were carried out by heat treatment of the metal oxide nanorods in H_2S atmosphere at elevated temperature. The electron microscopic images of MoS_2 nanotubes show that they are formed with open ended tips which will make the material an efficient catalyst for various applications.

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